

SLOVENSKI STANDARD

SIST EN ISO 1456:2009

01-oktober-2009

BUXca Yý U
SIST EN 12540:2000

Kovinske in druge anorganske prevleke - Galvanske prevleke niklja, nikelj-kroma, baker-niklja in baker-nikelj-kroma (ISO 1456:2009)

Metallic and other inorganic coatings - Electrodeposited coatings of nickel, nickel plus chromium, copper plus nickel and of copper plus nickel plus chromium (ISO 1456:2009)

Metallische und andere anorganische Überzüge - Galvanische Überzüge aus Nickel, Chrom-Nickel und Kupfer-Chrom-Nickel (ISO 1456:2009)

Revêtements métalliques et autres revêtements inorganiques - Dépôts électrolytiques de nickel, de nickel plus chrome, de cuivre plus nickel et de cuivre plus nickel plus chrome (ISO 1456:2009)

Ta slovenski standard je istoveten z: EN ISO 1456:2009

ICS:

25.220.40	Kovinske prevleke	Metallic coatings
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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 1456

August 2009

ICS 25.220.40

Supersedes EN 12540:2000

English Version

**Metallic and other inorganic coatings - Electrodeposited coatings
of nickel, nickel plus chromium, copper plus nickel and of copper
plus nickel plus chromium (ISO 1456:2009)**

Revêtements métalliques et autres revêtements
inorganiques - Dépôts électrolytiques de nickel, de nickel
plus chrome, de cuivre plus nickel et de cuivre plus nickel
plus chrome (ISO 1456:2009)

Metallische und andere anorganische Überzüge -
Galvanische Überzüge aus Nickel, Chrom-Nickel und
Kupfer-Chrom-Nickel (ISO 1456:2009)

This European Standard was approved by CEN on 8 July 2009.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN ISO 1456:2009) has been prepared by Technical Committee ISO/TC 107 "Metallic and other inorganic coatings" in collaboration with Technical Committee CEN/TC 262 "Metallic and other inorganic coatings", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2010, and conflicting national standards shall be withdrawn at the latest by February 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12540:2000.

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Endorsement notice

The text of ISO 1456:2009 has been approved by CEN as a EN ISO 1456:2009 without any modification.

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INTERNATIONAL STANDARD

**ISO
1456**

Fourth edition
2009-08-01

Metallic and other inorganic coatings — Electrodeposited coatings of nickel, nickel plus chromium, copper plus nickel and of copper plus nickel plus chromium

*Revêtements métalliques et autres revêtements inorganiques — Dépôts
électrolytiques de nickel, de nickel plus chrome, de cuivre plus nickel et
de cuivre plus nickel plus chrome*

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Reference number
ISO 1456:2009(E)

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 1456 was prepared by Technical Committee ISO/TC 107, *Metallic and other inorganic coatings*, Subcommittee SC 3, *Electrodeposited coatings and related finishes*.

This fourth edition cancels and replaces the third edition (ISO 1456:2003), which has been technically and editorially revised. This edition also cancels and replaces ISO 1458:2002.

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Introduction

This International Standard is a revised version of ISO 1456:2003: *Metallic coatings — Electrodeposited coatings of nickel plus chromium and of copper plus nickel plus chromium* incorporating ISO 1458:2002: *Metallic coatings — Electrodeposited coatings of nickel*.

Decorative, electrodeposited nickel coatings, with and without copper undercoats and without chromium topcoats, are suitable for applications in which tarnishing could be prevented by avoiding rubbing or handling in service or by the use of topcoats other than chromium. They are also suitable for those applications where tarnishing is of no importance. Corrosion resistance depends on the type and thickness of the coatings.

Decorative, electrodeposited nickel plus chromium and copper plus nickel plus chromium coatings are applied to manufactured articles to enhance their appearance and corrosion resistance. Corrosion resistance depends on the type and thickness of the coatings. In general, multilayer nickel coatings provide better corrosion resistance than single-layer nickel coatings of equal thickness, and micro-discontinuous chromium coatings provide better protection than conventional chromium.

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