



Designation: D 861 – 01a

## Standard Practice for Use of the Tex System to Designate Linear Density of Fibers, Yarn Intermediates, and Yarns<sup>1</sup>

This standard is issued under the fixed designation D 861; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 This practice covers the use of the tex system to designate the linear density (number, or count) of fibers and of yarns made from any type of fiber or combination of fibers. It is also applicable to other textile materials, including yarn intermediates (slivers, rovings, tops, etc.), single or plied yarns, cords, and threads.

NOTE 1—The mass per unit length concept of linear density is applicable to any material which has a high ratio of length to cross section.

1.2 Conversion factors for various indirect and direct yarn numbers to exact tex equivalents can be found in Standard Tables D 2260.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

### 2. Referenced Documents

#### 2.1 ASTM Standards:

D 123 Terminology Relating to Textiles<sup>2</sup>

D 2260 Tables of Conversion Factors and Equivalent Yarn Numbers Measured in Various Numbering Systems<sup>2</sup>

#### 2.2 ISO Standards:

ISO 1144 Textiles—Universal System for Designating Linear Density (Tex System)<sup>3</sup>

ISO 2947 Textiles—Integrated Conversion Table for Replacing Traditional Yarn Numbers by Rounded Values in the Tex System<sup>3</sup>

#### 2.3 Other Document:

Guide to Metrication for the Textile Industry<sup>4</sup>

<sup>1</sup> This practice is under the jurisdiction of ASTM Committee D13 on Textile Materials, and is the direct responsibility of Subcommittee D13.58 on Yarn and Fiber Test Methods.

Current edition approved September 10, 2001. Published November 2001. Originally published as D 861 – 45 T. Last previous edition D 861 – 01.

<sup>2</sup> *Annual Book of ASTM Standards*, Vol 07.01.

<sup>3</sup> Available from the American National Standards Institute, 11 West 42nd Street, 13th Floor, New York, NY 10036.

<sup>4</sup> Available from The American Textile Manufacturers Institute, Inc., 1101 Connecticut Ave., N.W., Suite 300, Washington, DC 20036.

### 3. Terminology

#### 3.1 Definitions:

3.1.1 *linear density, n.*—for fiber and yarn, mass per unit length.

3.1.2 *tex, n.*—the unit of linear density equal to the mass in grams of 1000 m of fiber, yarn, or other textile strand, that is used in a direct yarn numbering system.

3.1.2.1 *Discussion*—The terms kilotex, decitex, and millitex are frequently used to express linear density. Conversion factors from tex to these measures are contained in Tables D 2260.

3.1.3 For definitions of other textile terms used in this practice, refer to Terminology D 123.

### 4. Significance and Use

4.1 The tex system has been approved for general use by the International Organization for Standardization, Technical Committee 38 on Textiles (ISO/TC 38), which has also recommended a list of rounded tex numbers for use with fibers and all types of yarns. Conversion tables showing the rounded tex numbers corresponding to various numbers in different traditional systems are given in Tables D 2260 and ISO 2947.

4.2 The tex system for designation of the linear density of fibers and yarns is a direct system based on mass per unit length, *M/L*, and employs metric units of length and mass. The tex unit, grams per kilometre (1000 m) has been approved by ISO/TC 38 for use with all fibers and all types of yarn. The committee has also approved the use of kilotex and decatex numbers for coarse structures and decitex and millitex numbers for fibers.

4.3 The tex system relates to the property commonly associated with coarseness, or inverse fineness of a yarn because the tex numbers increase with an increase in the size or mass per unit length of the yarn. The tex system is intended for use by all branches of the textile industry, in all countries, for yarns made from all types of fibers or mixtures of fibers.