



SLOVENSKI STANDARD
SIST EN 12629-2:2004/kFprA1:2010
01-april-2010

**Stroji za izdelavo gradbenih proizvodov iz betona in apnenega peščenca - Varnost
- 2. del: Stroji za izdelavo blokov**

Machines for the manufacture of constructional products from concrete and calcium-silicate - Safety - Part 2: Block making machines

Maschinen für die Herstellung von Bauprodukten aus Beton und Kalksandsteinmassen - Sicherheit - Teil 2: Steinformmaschinen

Machines pour la fabrication de produits de construction en béton et silico-calcaire - Sécurité - Partie 2: Machines à blocs

Ta slovenski standard je istoveten z: EN 12629-2:2002/FprA1

ICS:

91.220 Gradbena oprema Construction equipment

SIST EN 12629-2:2004/kFprA1:2010 en,fr

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

FINAL DRAFT
EN 12629-2:2002

prA1

February 2010

ICS 91.220

English Version

Machines for the manufacture of constructional products from concrete and calcium-silicate - Safety - Part 2: Block making machines

Machines pour la fabrication de produits de construction en
béton et silico-calcaire - Sécurité - Partie 2: Machines à
blocs

Maschinen für die Herstellung von Bauprodukten aus Beton
und Kalksandsteinmassen - Sicherheit - Teil 2:
Steinformmaschinen

This draft amendment is submitted to CEN members for unique acceptance procedure. It has been drawn up by the Technical Committee CEN/TC 151.

This draft amendment A1, if approved, will modify the European Standard EN 12629-2:2002. If this draft becomes an amendment, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for inclusion of this amendment into the relevant national standard without any alteration.

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Foreword

This document (EN 12629-2:2002/FprA1:2010) has been prepared by Technical Committee CEN/TC 151 "Construction equipment and building material machines - Safety", the secretariat of which is held by DIN.

This document is currently submitted to the Unique Acceptance Procedure.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annexes ZA and B, which are integral parts of this document.

EN 12629-2:2002/FprA1:2010 (E)**1 Modifications to the Foreword**

Replace the 3rd and 4th paragraphs with the following:

"This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annexes ZA and ZB, which are integral parts of this document."

Replace the 5th paragraph with the following:

"The series *"Machines for the manufacture of constructional products from concrete and calcium – silicate – Safety"* consists of following parts:

Part 1: Common requirements

Part 2: Block making machines

Part 3: Slide and turntable machines

Part 4: Concrete rooftile making machines

Part 5.1: Concrete pipe machines manufacturing in the vertical axis.

Part 5.2: Concrete pipe machines manufacturing in the horizontal axis

Part 5.3: Pipe prestressing machines

Part 5.4: Concrete pipe coating machines

Part 6: Stationary and mobile equipment for the manufacture of precast reinforced products

Part 7: Stationary and mobile equipment for the benched manufacture of prestressed products

Part 8: Machines and equipment for the manufacture of constructional products from calcium silicate (and concrete)."

Delete the last but one paragraph.

2 Modifications to the Introduction

Replace the existing text with the following:

"This European Standard is a Type C-standard as stated in EN ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situation and events are covered are indicated in the scope of this document.

When provisions of this type C document are different from those, which are stated in type A or B documents, the provisions of this type C document take precedence over the provisions of the other documents, for machines that have been designed and built according to the provisions of this type C document.

This document specifies the additional requirements to and/or the deviations from EN 12629-1:2000+A1:2010 specific for the block making machines as described in 1.1.

With the aim of clarifying the intentions of the document it should be noticed that the following assumptions were made when producing it:

- specific conditions of use or environmental conditions out of the scope of the document shall be the subject of negotiations between the manufacturer and the user/owner,
- the equipment will only be used by competent and designated persons,
- the place of use/installation is adequately lit,
- all operations are carried out by specially trained operators. "

3 Modifications to Clause 1 (Scope)

Sub-clause 1.1, replace the existing text with the following:

"This part of EN 12629, taken together with EN 12629-1:2000+A1, applies to machines for the manufacture of blocks, kerbs, paving stones and similar concrete products.

EN 12629-1:2000+A1 specifies general requirements applicable to machines for the manufacture of constructional products from concrete and calcium–silicate.

This document specifies the additional requirements to and/or the deviations from EN 12629-1:2000+A1 specific to the machines it covers."

Sub-clause 1.2, replace the existing text with the following

"This European Standard deals with all significant hazards pertinent to these machines, when they are used as intended and under conditions of misuse which are reasonably foreseeable by the manufacturer (see Clause 4). This European Standard specifies the appropriate technical measures to eliminate or reduce risks arising from the significant hazards. "

Sub-clause 1.4, delete all sub-clause.

EN 12629-2:2002/FprA1:2010 (E)*Sub-clause 1.5*

Renumber "1.5" into "1.4".

Delete the following and its relative footnote:

"other than noise hazards ¹⁾"

Sub-clause 1.5, Note 2, update as follows:

Replace "EN 12629-1:2000 (sub-clause 7.2)" with "EN 12629-1:2000+A1:2010 (7.2)".

Sub-clause 1.6, replace with the following:

"1.5 This document is not applicable to block making machines, which are manufactured before the date of publication of this document by CEN."

4 Modifications to Clause 2 (Normative references)

Replace the first paragraph with the following:

"The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies."

Delete the following references:

"EN 292-1:1991, Safety of machinery — Basic concepts, general principles for design — Part 1: Basic terminology, methodology

EN 292-2:1991, Safety of machinery — Basic concepts, general principles for design — Part 2: Technical principles and specifications

EN 1070:1998, Safety of machinery — Terminology"

Add the following references:

"EN ISO 12100-1:2003, Safety of machinery — Basic concepts, general principles for design — Part 1: Basic terminology, methodology (ISO 12100-1:2003)

EN ISO 12100-2:2003, Safety of machinery — Basic concepts, general principles for design — Part 2: Technical principles (ISO 12100-2:2003)"

Replace "EN 12629-1:2000" with "EN 12629-1:2000+A1:2010".

5 Modifications to Clause 3 (Terms and definitions)

First and second paragraph, replace with the following text:

"For the purposes of this document, the terms and definitions given in EN ISO 12100-1:2003, EN 12629-1:2000+A1:2010 and the following apply."

6 Modifications to Clause 4 (List of significant hazards)

Delete the second paragraph.

Sub-clause 4.1, second paragraph, update as follows:

Replace "clause 5 of EN 12629-1:2000" with "Clause 4 of EN 12629-1:2000+A1:2010".

7 Modifications to Clause 5 (Safety requirements and/or measures)

Headline, replace with the following:

"Safety requirements and/or protective measures"

First paragraph, replace with the following:

"Machinery shall comply with the safety requirements and/or protective measures of this clause and, unless otherwise specified in this standard, with the relevant requirements of EN 12629-1:2000+A1. In addition, the machine shall be designed according to the principles of EN ISO 12100 for hazards relevant but not significant, which are not dealt with by this document."

In the note, replace "EN 294, EN 418" with "EN ISO 13850, EN ISO 13857".

Delete the second paragraph.

Sub-clause 5.1 and Table 2, update as follows:

Replace "EN 12629-1:2000" with "EN 12629-1:2000+A1:2010".

Sub-clause 5.2, update as follows:

Replace "See EN 12629-1:2000, 5.6" with "EN 12629-1:2000+A1:2010, 5.6 applies".

8 Modifications to Clause 6 (Verification of safety measures and/or provisions)

Headline, replace with the following:

"Verification of safety requirements and/or protective measures"

Second paragraph, update as follows:

Replace "EN 12629-1:2000" with "EN 12629-1:2000+A1:2010".

9 Modifications to Clause 7 (Information for use)

First paragraph, update as follows: