



Designation: C 143/C 143M – 03

Standard Test Method for Slump of Hydraulic-Cement Concrete¹

This standard is issued under the fixed designation C 143/C 143M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This test method covers determination of slump of hydraulic-cement concrete, both in the laboratory and in the field.

1.2 The values stated in either inch-pound units or SI units are to be regarded separately as standard. Within the text, the SI units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in nonconformance with the standard.

1.3 The text of this standard references notes and footnotes which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of the standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

C 172 Practice for Sampling Freshly Mixed Concrete²

C 670 Practice for Preparing Precision and Bias Statements for Test Methods for Construction Materials²

3. Summary of Test Method

3.1 A sample of freshly mixed concrete is placed and compacted by rodding in a mold shaped as the frustum of a cone. The mold is raised, and the concrete allowed to subside. The vertical distance between the original and displaced position of the center of the top surface of the concrete is measured and reported as the slump of the concrete.

¹ This test method is under the jurisdiction of ASTM Committee C09 on Concrete and Concrete Aggregates and is the direct responsibility of Subcommittee C09.60 on Fresh Concrete Testing.

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² *Annual Book of ASTM Standards*, Vol 04.02.

4. Significance and Use

4.1 This test method is intended to provide the user with a procedure to determine slump of plastic hydraulic-cement concretes.

NOTE 1—This test method was originally developed to provide a technique to monitor the consistency of unhardened concrete. Under laboratory conditions, with strict control of all concrete materials, the slump is generally found to increase proportionally with the water content of a given concrete mixture, and thus to be inversely related to concrete strength. Under field conditions, however, such a strength relationship is not clearly and consistently shown. Care should therefore be taken in relating slump results obtained under field conditions to strength.

4.2 This test method is considered applicable to plastic concrete having coarse aggregate up to 1½ in. [37.5 mm] in size. If the coarse aggregate is larger than 1½ in. [37.5 mm] in size, the test method is applicable when it is performed on the fraction of concrete passing a 1½-in. [37.5-mm] sieve, with the larger aggregate being removed in accordance with the section titled “Additional Procedure for Large Maximum Size Aggregate Concrete” in Practice C 172.

4.3 This test method is not considered applicable to non-plastic and non-cohesive concrete.

NOTE 2—Concretes having slumps less than ½ in. [15 mm] may not be adequately plastic and concretes having slumps greater than about 9 in. [230 mm] may not be adequately cohesive for this test to have significance. Caution should be exercised in interpreting such results.

5. Apparatus

5.1 *Mold*—The test specimen shall be formed in a mold made of metal not readily attacked by the cement paste. The metal shall not be thinner than 0.060 in. [1.5 mm] and if formed by the spinning process, there shall be no point on the mold at which the thickness is less than 0.045 in. [1.15 mm]. The mold shall be in the form of the lateral surface of the frustum of a cone with the base 8 in. [200 mm] in diameter, the top 4 in. [100 mm] in diameter, and the height 12 in. [300 mm]. Individual diameters and heights shall be within $\pm 1/8$ in. [3 mm] of the prescribed dimensions. The base and the top shall be open and parallel to each other and at right angles to the axis of the cone. The mold shall be provided with foot pieces and

*A Summary of Changes section appears at the end of this standard.

handles similar to those shown in Fig. 1. The mold shall be constructed without a seam. The interior of the mold shall be relatively smooth and free from projections. The mold shall be free from dents, deformation, or adhered mortar. A mold which clamps to a nonabsorbent base plate is acceptable instead of the one illustrated, provided the clamping arrangement is such that it can be fully released without movement of the mold and the base is large enough to contain all of the slumped concrete in an acceptable test.

5.1.1 Mold with alternative materials.

5.1.1.1 Molds other than metal are allowed if the following requirements are met: The mold shall meet the shape, height, and internal dimensional requirements of 5.1. The mold shall be sufficiently rigid to maintain the specified dimensions and tolerances during use, resistant to impact forces, and shall be nonabsorbent. The mold shall be demonstrated to provide test results comparable to those obtained when using a metal mold meeting the requirements of 5.1. Comparability shall be demonstrated on behalf of the manufacturer by an independent testing laboratory. Test for comparability shall consist of not less than 10 pairs of comparisons performed at each of 3 different slumps ranging from 2 to 6 in. [50 to 150 mm]. No individual test results shall vary by more than 0.50 in. [15 mm] from that obtained using the metal mold. The average test results of each slump range obtained using the mold constructed of alternative material shall not vary by more than 0.30 in. [10 mm] from the average of test results obtained using the metal mold. Manufacturer comparability test data shall be available to users and laboratory inspection authorities (see

Note 3). If any changes in material or method of manufacture are made, tests for comparability shall be repeated.

NOTE 3—Because the slump of concrete decreases with time and higher temperatures, it will be advantageous for the comparability tests to be performed by alternating the use of metal cones and alternative material cones, to utilize several technicians, and to minimize the time between test procedures.

5.1.1.2 If the condition of any individual mold is suspected of being out of tolerance from the as manufactured condition, a single comparative test shall be performed. If the test results differ by more than 0.50 in. [15 mm] from that obtained using the metal mold, the mold shall be removed from service.

5.2 Tamping Rod—A round, straight steel rod 5/8 in. [16 mm] in diameter and approximately 24 in. [600 mm] in length, having the tamping end or both ends rounded to a hemispherical tip, the diameter of which is 5/8 in. [16 mm].

6. Sample

6.1 The sample of concrete from which test specimens are made shall be representative of the entire batch. It shall be obtained in accordance with Practice C 172.

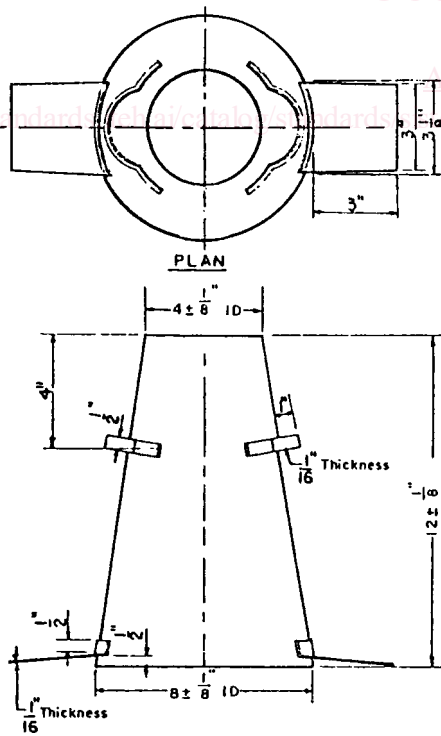
7. Procedure

7.1 Dampen the mold and place it on a flat, moist, nonabsorbent (rigid) surface. It shall be held firmly in place during filling by the operator standing on the two foot pieces. From the sample of concrete obtained in accordance with Section 6, immediately fill the mold in three layers, each approximately one third the volume of the mold.

NOTE 4—One third of the volume of the slump mold fills it to a depth of 2 5/8 in. [70 mm]; two thirds of the volume fills it to a depth of 6 1/8 in. [160 mm].

7.2 Rod each layer with 25 strokes of the tamping rod. Uniformly distribute the strokes over the cross section of each layer. For the bottom layer, this will necessitate inclining the rod slightly and making approximately half of the strokes near the perimeter, and then progressing with vertical strokes spirally toward the center. Rod the bottom layer throughout its depth. Rod the second layer and the top layer each throughout its depth, so that the strokes just penetrate into the underlying layer.

7.3 In filling and rodding the top layer, heap the concrete above the mold before rodding is started. If the rodding operation results in subsidence of the concrete below the top edge of the mold, add additional concrete to keep an excess of concrete above the top of the mold at all times. After the top layer has been rodded, strike off the surface of the concrete by means of a screeding and rolling motion of the tamping rod. Continue to hold the mold down firmly and remove concrete from the area surrounding the base of the mold to preclude interference with the movement of slumping concrete. Remove the mold immediately from the concrete by raising it carefully in a vertical direction. Raise the mold a distance of 12 in. [300 mm] in 5 ± 2 s by a steady upward lift with no lateral or torsional motion. Complete the entire test from the start of the filling through removal of the mold without interruption and complete it within an elapsed time of 2 1/2 min.



Dimensional Units									
in.	1/16	1/8	1/2	1	3	3 1/8	4	8	12
mm	[2]	[3]	[15]	[25]	[75]	[80]	[100]	[200]	[300]

FIG. 1 Mold for Slump Test