

---

---

**Ships and marine technology —  
Gyro-compasses for high-speed craft**

*Navires et technologie maritime — Compas gyroscopiques pour navires à grande vitesse*

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[ISO 16328:2001](https://standards.iteh.ai/catalog/standards/sist/860c11b7-6810-432c-8f73-5266f9d5c53/iso-16328-2001)

<https://standards.iteh.ai/catalog/standards/sist/860c11b7-6810-432c-8f73-5266f9d5c53/iso-16328-2001>



**PDF disclaimer**

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

ISO 16328:2001

<https://standards.iteh.ai/catalog/standards/sist/860c11b7-6810-432c-8f73-5266f69d5c53/iso-16328-2001>

© ISO 2001

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.ch](mailto:copyright@iso.ch)  
Web [www.iso.ch](http://www.iso.ch)

Printed in Switzerland

## Contents

Page

Foreword.....	iv
1 Scope .....	1
2 Normative references .....	1
3 Terms and definitions .....	1
4 Construction.....	3
4.1 Gyro-compass equipment .....	3
4.2 Continuous operation .....	3
4.3 Bearing repeater compass.....	3
4.4 Graduation and digital display .....	3
4.5 Illumination.....	3
4.6 Lubber line.....	3
4.7 Fore and aft mark.....	3
4.8 Installation .....	4
4.9 Speed error correction .....	4
4.10 Heading information.....	4
4.11 Status signal.....	4
4.12 Alarm signal .....	4
4.13 Heading information.....	4
4.14 Power supply.....	4
4.15 Interface .....	4
5 Performance requirements .....	4
5.1 Accuracy in latitudes up to 70° .....	4
5.2 Other requirements.....	5
6 Type tests .....	6
6.1 Construction.....	6
6.2 Settling time test .....	6
6.3 Settle-point-error test .....	6
6.4 Settle point heading repeatability test.....	6
6.5 Settling time on a Scorsby table .....	6
6.6 Scorsby test .....	7
6.7 Intercardinal motion test.....	7
6.8 Repeater accuracy test .....	8
6.9 Speed error correction test.....	8
6.10 General requirement test .....	8
6.11 Interface .....	10
7 Marking and identification .....	11
8 Information .....	11
Annex A (normative) Advice to ship surveyors for installation of gyro-compasses and repeater compasses on board craft.....	12
Annex B (informative) Vehicle test .....	13
Annex C (informative) Equivalent requirements in this International Standard and IMO Resolutions.....	14
Bibliography .....	16

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 16328 was prepared by Technical Committee ISO/TC 8, *Ships and marine technology*, Subcommittee SC 6, *Navigation*, in collaboration with Technical Committee IEC/TC 80, *Maritime navigation and radiocommunication equipment and systems*, in accordance with ISO/IEC mode of cooperation 2.

Annex A forms a normative part of this International Standard. Annexes B and C are for information only.

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[ISO 16328:2001](https://standards.iteh.ai/catalog/standards/sist/860c11b7-6810-432c-8f73-5266f9d5c53/iso-16328-2001)

<https://standards.iteh.ai/catalog/standards/sist/860c11b7-6810-432c-8f73-5266f9d5c53/iso-16328-2001>

# Ships and marine technology — Gyro-compasses for high-speed craft

## 1 Scope

This International Standard specifies the construction, performance and testing for gyro-compass for high-speed craft required by chapter X, **SOLAS 1974** (as amended, 1996).

NOTE All requirements that are extracted from the recommendations of IMO Resolutions [**Resolution A.821(19)** on performance standards for gyro-compasses for high-speed craft and **A.694(17)** ] are printed in italics.

## 2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this International Standard. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 694, *Ships and marine technology — Positioning of magnetic compasses in ships.*

IEC 60945, *Marine navigational equipment — General requirements — Methods of testing and required test results.*

IEC 61162 (all parts), *Maritime navigation and radiocommunication equipment and systems — Digital interfaces.*

IMO A.424 (XI), *Performance standards for gyro compasses.*

IMO Resolution A.694 (17), *General requirements for shipborne radio equipment forming part of the global maritime distress and safety system (GMDSS) and for electronic navigational aids.*

IMO Resolution A.821(19), *Performance standards for gyro-compasses for high-speed craft.*

## 3 Terms and definitions

For the purposes of this International Standard, the following terms and definitions apply.

### 3.1

#### **gyro-compass**

complete equipment including all essential elements of the complete design, including *both the gyro-compass as heading sensor and the associated heading transmission system*

### 3.2

#### **true heading**

*horizontal angle between the vertical plane passing through the true meridian and the vertical plane passing through the craft's fore and aft datum line*

## ISO 16328:2001(E)

NOTE 1 *It is measured from true north (000°) clockwise through 360°.*

NOTE 2 When the gyro-compass equipment is tested on the test stand, this "true heading" is regarded as the true heading of the lubber line. Where a gyro-compass has the facility of introducing a correction by moving the lubber line, the correction is set for the local latitude.

### 3.3 settled

stable situation when *any three readings taken at intervals of 30 min are within a band of 0,7°*, with the compass level and stationary

NOTE The settling time is the elapsed time between the time of switch-on at the initial heading error and the third recording of the settle.

### 3.4 settle point heading

*mean value of ten readings taken at 20 min intervals after the compass has **settled** (3.3)*

### 3.5 settle point error

*difference between the **settle point heading** (3.4) and the true heading*

### 3.6 error

*difference between the observed value and the **settle point heading** (3.4)*

### 3.7 repeater compass

device that reproduces the master compass card at a remote location

### 3.8 bearing repeater compass

device that reproduces the master compass card for the purpose of taking bearings

### 3.9 compass card

graduated dial of the compass which indicates the measured direction of the meridian

### 3.10 latitude error

error to which some gyro-compasses are subject, the magnitude and sign of which depend upon the local latitude

### 3.11 speed error

error to which gyro-compasses are subject, the magnitude and sign of which depend upon the speed, course and latitude of the craft

### 3.12 lubber line

index line situated on the body of the gyro-compass or repeater compass against which the compass card is read

### 3.13 master compass

main compass unit which supplies the heading information to the repeaters and other navigational aids

### 3.14 scorsby table

test machine which independently oscillates a platform about three axes, and is used to simulate the motion of a craft

## 4 Construction

Requirements for gyro-compass units.

### 4.1 Gyro-compass equipment<sup>1)</sup>

*Gyro-compass equipment shall include the provision of a compass card or analogue repeater for steering purposes and equipment for the purpose of taking a bearing.*

### 4.2 Continuous operation

The equipment shall be capable of continuous operation under conditions of vibration, humidity, change of temperature and variations of the power supply, as specified in 6.10.

### 4.3 Bearing repeater compass<sup>1)</sup>

For those crafts which are required to carry a bearing repeater compass, the construction of these shall be as follows.

- a) The bearing repeater compass shall be designed to be fitted with an azimuth-reading device.
- b) A gimbal mechanism shall be provided to enable the bearing repeater compass card to be held horizontally against the craft's motion.

### 4.4 Graduation and digital display

The compass card shall be graduated at equal intervals of 1° or a fraction thereof. The graduation error shall be less than  $\pm 0,2^\circ$ . A numerical indication shall be provided at least at every 10°, starting from 000° clockwise through 360°.

<https://standards.iteh.ai/catalog/standards/sist/860c11b7-6810-432c-8f73-5266f69d5c53/iso-16328-2001>

*A digital display may be provided. When a digital display is provided, the course shall be displayed as three digits plus, optionally, a fourth digit indicating tenths of a degree. When a gyro-compass with digital display is used, it shall incorporate a turning direction indicator.*

### 4.5 Illumination

Adequate illumination shall be provided to enable the reading of all compass cards at all times. Facilities for dimming shall be provided.

### 4.6 Lubber line

Devices using a compass card shall be provided with a lubber line to indicate the craft's heading.

### 4.7 Fore and aft mark

If technically necessary, the compass shall be marked in a way to facilitate installation so that the lubber line lies in a vertical fore and aft plane of the craft or parallel. Where a gyro-compass has the facility of introducing a correction by moving the lubber line, the correction during installation shall be set to zero.

If such marks or identifications are not in the same vertical plane as the uncorrected lubber line, then the horizontal angular relationship between them shall be clearly indicated in the manufacturer's installation instruction.

---

1) Advice to ship surveyors for installation on board craft is given in normative annex A.

#### 4.8 Installation

The master compass shall be installed or adjusted in a craft with the fore and aft datum lines parallel to the craft's fore and aft datum line to within  $\pm 0,5^\circ$ . The lubber line shall be in the same vertical plane passing through the center of the card of the compass and shall be aligned accurately.

#### 4.9 Speed error correction

Means shall be provided for correcting the errors induced by speed and latitude. An approved accurate speed source shall be used for automatic speed error corrections.

#### 4.10 Heading information

The gyro-compass shall be designed to enable heading information to be provided to other navigational aids.

#### 4.11 Status signal

A status signal shall be provided to indicate that the gyro-compass is ready for use.

#### 4.12 Alarm signal

An alarm signal shall be provided to indicate that the gyro-compass has suffered an external power supply failure or an internal system functional failure which would invalidate the heading information.

#### 4.13 Heading information

The system shall be designed to enable heading information to be provided to other navigational aids such as radar, ARPA, radio direction-finder and heading control system<sup>2)</sup>. The accuracy of the other navigational aids must not be degraded, and shall continue to comply with the standards specified for such aids.

iTeh STANDARD PREVIEW  
(standards.iteh.ai)

<https://standards.iteh.ai/catalog/standards/sist/696c11b7-6810-452e-8173-5266f69d5c53/iso-16328-2001>

#### 4.14 Power supply

The gyro-compass shall be provided with or connected to an uninterruptable power supply.

#### 4.15 Interface

The gyro-compasses equipment shall provide with an output of heading information with an accuracy as defined in 5.1.6 when interfaced by other equipment.

### 5 Performance requirements

#### 5.1 Accuracy in latitudes up to 70°

##### 5.1.1 Settling time

When switched on in accordance with the manufacturer's instructions, the compass shall settle within 6 h.

---

2) The term of "automatic pilots" was replaced by "heading control system" in accordance with the new IMO resolution. (Draft amendment to resolution A.342(IX) on performance standards for automatic pilots, MSC Res. 64(67), annex 3).



## 5.1.2 Settle point error

**5.1.2.1** The settle point error (3.5) at any heading shall not exceed  $\pm 0,75^\circ \times \text{secant latitude}$ , and the RMS value of the differences between individual heading indications and the mean value shall be less than  $\pm 0,25^\circ \times \text{secant latitude}$ .

**5.1.2.2** The repeatability of settle point error from one run-up to another shall be within  $0,25^\circ \times \text{secant latitude}$ .

## 5.1.3 Settling time under operational conditions

When switched on in accordance with the manufacturer's instructions, the compass shall settle within 6 h when rolling and pitching with simple harmonic motion of any period between 6 s and 15 s, a maximum angle of  $5^\circ$ , and maximum horizontal acceleration of  $0,22 \text{ m/s}^2$ .

## 5.1.4 Settle point error under operational conditions

The repeatability of the settle point error of the master compass shall be within  $\pm 1^\circ \times \text{secant latitude}$ , including variations in magnetic fields likely to be experienced in the craft in which it is installed.

## 5.1.5 Performance under operational conditions

In latitudes of up to  $70^\circ \text{ N}$  or  $\text{S}$  in craft operating within a latitude band of  $10^\circ$ :

The requirements of 5.1.5.1 shall be checked by means of simulation. The requirements of 5.1.5.2 and 5.1.5.3 shall also be checked by means of simulation and by a vehicle test (sea or land) if necessary. The vehicle test shall only be performed if there is an indication of a physical problem or problems (see annex B for information). The vehicle test shall be performed under realistic traffic conditions and the maximum acceleration in this test shall be in a band of  $1 \text{ m/s}^2$  to  $2 \text{ m/s}^2$ .

**5.1.5.1** The residual steady state error after correction for speed and course influences at a speed of 70 knots, shall not exceed  $\pm 0,25^\circ \times \text{secant latitude}$ .

**5.1.5.2** The maximum error due to a rapid alteration of speed of 70 knots shall be kept to a minimum, and shall not exceed  $\pm 2^\circ$ . The horizontal acceleration shall not exceed  $2,0 \text{ m/s}^2$ .

**5.1.5.3** The error due to a rapid alteration of course of  $180^\circ$  up to maximum rate of turn of  $20 \text{ %/s}$  in any azimuth direction up to a speed of 70 knots shall not exceed  $\pm 3^\circ$ . The horizontal acceleration shall not exceed  $2,0 \text{ m/s}^2$ .

**5.1.5.4** The transient and steady state errors due to rolling, pitching, and yawing, with simple harmonic motions of any period between 6 s and 15 s, maximum angles of  $20^\circ$ ,  $10^\circ$  and  $5^\circ$  respectively, and a maximum horizontal acceleration not exceeding  $1 \text{ m/s}^2$ , and at any course especially at  $45^\circ$ ,  $90^\circ$  and  $315^\circ$  shall not exceed  $\pm 1^\circ \times \text{secant latitude}$ .

## 5.1.6 Synchronization between the master compass and repeaters

**5.1.6.1** Once the repeaters have been synchronized with the master, the maximum divergence in reading between the master compass and repeater under all operational conditions shall not exceed  $\pm 0,5^\circ$ ; for the purposes of this requirement, the latitude and speed correction shall be assumed equal to zero.

**5.1.6.2** The follow-up rate of the transmission system shall be at least  $20 \text{ %/s}$ .

## 5.2 Other requirements

The gyro-compass shall determine the direction of the head of the high-speed crafts (HSC) in relation to geographic (true) north.

## ISO 16328:2001(E)

In addition to the general requirements contained in IMO Resolution A.694(17), the gyro-compass equipment installed in craft operating under the following conditions:

- 1 speed exceeding 30 knots and up to 70 knots;
- 2 maximum rate of turn 20°/s; and
- 3 normal range of operation between 70° N and 70° S shall, as required by chapter 13 of the HSC Code, comply with the minimum performance requirements specified in these standards.

The gyro-compass, within a speed range of up to 30 knots, shall comply with the requirements of IMO Resolution A.424(XI), and within a speed range of 30 knots to 70 knots shall comply with the requirements of this International Standard.

Other requirements shall be in accordance with the relevant clauses in IEC 60945.

## 6 Type tests

### 6.1 Construction

The construction of the gyro-compass shall conform to the requirements specified in clause 4.

### 6.2 Settling time test

The master compass shall be securely positioned on a nominally level and stationary base. It shall be energized from nominal value power supplies and started in accordance with the manufacturer's instructions from an initial heading error (to east) of 30° or more.

The settling time (see 3.3) shall meet the requirements of 5.1.1.

### 6.3 Settle-point-error test

When the master compass has settled (3.3), the settle point error (3.5) shall conform to the requirements specified in 5.1.2.1.

### 6.4 Settle-point-heading repeatability test

The master compass shall be started in accordance with the manufacturer's instructions from an initial heading error (to east) of 30° or more and shall be allowed to settle.

The settle point heading shall be determined as specified in 3.4. The master compass shall then be switched off for a period of not less than 12 h and not more than 7 days, and then started again from an initial heading error (to west) of 30° or more and the settle point heading measured again.

The master compass shall then be switched off for a period of not less than 12 h and not more than 7 days, and started again from an initial heading error (to east) of 30° or more and the settle point heading determined. The three values of settle point heading so obtained shall be recorded and the difference between any two shall not exceed  $0,25^\circ \times \secant \text{ latitude}$ .

NOTE If this test follows that described in 6.3, the "settle" obtained in 6.3 may be used as the first value required by this repeatability test provided that the second "settle" follows a switch-off period of not less than 12 h and not more than 7 days.

### 6.5 Settling time on a Scorsby table

The master compass shall be mounted on a Scorsby table, with the master compass fore and aft line nominally parallel with one axis of the table which shall be designated as the roll axis.

The other nominally horizontal axis, at right angles to the first, shall be designated as the pitch axis.

The compass shall then be switched on in accordance with the manufacturer's instructions with the following nominal simple harmonic table motions:

- roll axis: peak amplitude  $5^\circ \pm 1^\circ$ , period  $15 \text{ s} \pm 1 \text{ s}$ ;
- pitch axis: peak amplitude  $5^\circ \pm 1^\circ$ , period  $6 \text{ s} \pm 1 \text{ s}$ ;

The settling time measured between switch-on and compass settle (see 3.3) shall conform to the requirements specified in 5.1.3.

NOTE Compass readings to determine the settle condition may be taken with the Scorsby table stationary and nominally level, and with a minimum delay before resuming the specified table motion.

## 6.6 Scorsby test

The master compass shall be settled on the Scorsby table with the table stationary, nominally level and its roll axis aligned North-South within  $\pm 1^\circ$ .

The compass lubber line shall be aligned to within  $\pm 1^\circ$  of the table roll axis. The following nominal simple harmonic motions shall be applied simultaneously to the three axes of the table for 25 min:

- roll axis: peak amplitude  $25^\circ \pm 2^\circ$ , period  $6 \text{ s} \pm 1 \text{ s}$ ;
- pitch axis: peak amplitude  $15^\circ \pm 2^\circ$ , period  $10 \text{ s} \pm 1 \text{ s}$ ;
- yaw axis: peak amplitude  $5^\circ \pm 1^\circ$ , period  $15 \text{ s} \pm 1 \text{ s}$ ;

At the end of 25 min, the table motion shall be stopped, the table returned to its original position and the compass heading recorded without delay.

This test shall be repeated with the roll axis of the motion table aligned at  $045^\circ \pm 1^\circ$ , at  $090^\circ \pm 1^\circ$  and at  $315^\circ \pm 1^\circ$ . At each of these headings, the compass settle point shall be determined before commencing the table motion, and any change of heading indication by the compass between the settle point heading, immediately prior to the motion and the heading at the conclusion of the motion, shall be recorded as an error due to motion.

In each of the four tests, error due to the motion shall be less than  $\pm 1^\circ \times \secant \text{ latitude}$ .

Any horizontal accelerations applied during this test shall not exceed  $1 \text{ m/s}^2$ .

## 6.7 Intercardinal motion test

The master compass shall be securely mounted on a device having the ability to move with nominal simple harmonic motion such that the component of motion in a horizontal plane shall have a peak acceleration of  $1,0 \text{ m/s}^2 \pm 0,1 \text{ m/s}^2$ . The direction of motion of the device in the horizontal plane shall be an intercardinal direction to within  $\pm 3^\circ$ .

When so mounted, the compass shall be settled (3.3) and the settle point heading (3.4) shall be obtained with the device stationary and nominally levelled. The device shall then be submitted to the motion previously described, having a peak acceleration of  $1,0 \text{ m/s}^2 \pm 0,1 \text{ m/s}^2$  with a periodic time of not less than 3 s, for a duration of 2 h. Any difference between the compass heading recorded during the motion and the settle point heading prior to the motion will be considered as due to the motion; it shall not exceed  $1^\circ \times \secant \text{ latitude}$ .

The master compass heading recorded during the motion should discount any modulation at frequencies equal to or higher than the frequency of the applied motion.