



# SLOVENSKI STANDARD SIST EN ISO 20795-2:2010

01-junij-2010

---

**Zobozdravstvo - Osnovni polimeri - 2. del: Ortodontski osnovni polimeri (ISO 20795-2:2010)**

Dentistry - Base polymers - Part 2: Orthodontic base polymers (ISO 20795-2:2010)

Art dentaire - Polymères de base - Partie 2: Polymères pour l'orthodontie de base (ISO 20795-2:2010)

**Ta slovenski standard je istoveten z: EN ISO 20795-2:2010**  
<https://standards.iteh.ai/catalog/standards/sist/de6e6ac2-cbc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010>

---

**ICS:**

11.060.10      Zobotehnični materiali      Dental materials

**SIST EN ISO 20795-2:2010**      en

## **iTeh STANDARD PREVIEW** **(standards.iteh.ai)**

SIST EN ISO 20795-2:2010

<https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010>

EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN ISO 20795-2**

March 2010

ICS 11.060.10

English Version

**Dentistry - Base polymers - Part 2: Orthodontic base polymers  
(ISO 20795-2:2010)**

Art dentaire - Polymères de base - Partie 2: Polymères  
pour base orthodontique (ISO 20795-2:2010)

Zahnheilkunde - Kunststoffe - Teil 2: Kieferorthopädische  
Kunststoffe (ISO 20795-2:2010)

This European Standard was approved by CEN on 27 February 2010.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

[SIST EN ISO 20795-2:2010](https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010)

<https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010>



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**Management Centre: Avenue Marnix 17, B-1000 Brussels**

## Contents

Page

Foreword.....	3
---------------	---

## iTeh STANDARD PREVIEW (standards.iteh.ai)

[SIST EN ISO 20795-2:2010](https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010)

<https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010>

## Foreword

This document (EN ISO 20795-2:2010) has been prepared by Technical Committee ISO/TC 106 "Dentistry" in collaboration with Technical Committee CEN/TC 55 "Dentistry" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2010, and conflicting national standards shall be withdrawn at the latest by September 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

### Endorsement notice

The text of ISO 20795-2:2010 has been approved by CEN as a EN ISO 20795-2:2010 without any modification.

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**  
SIST EN ISO 20795-2:2010  
<https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010>

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

SIST EN ISO 20795-2:2010

<https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010>

# INTERNATIONAL STANDARD

**ISO**  
**20795-2**

First edition  
2010-03-15

---

---

## Dentistry — Base polymers — Part 2: Orthodontic base polymers

*Art dentaire — Polymères de base —*

*Partie 2: Polymères pour base orthodontique*

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

SIST EN ISO 20795-2:2010

<https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010>



Reference number  
ISO 20795-2:2010(E)

© ISO 2010

**ISO 20795-2:2010(E)****PDF disclaimer**

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

## **iTeh STANDARD PREVIEW (standards.iteh.ai)**

SIST EN ISO 20795-2:2010

<https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010>

**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2010

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

Published in Switzerland



# Contents

Page

Foreword .....	iv
Introduction.....	v
1 Scope .....	1
2 Normative references .....	1
3 Terms and definitions .....	1
4 Classification .....	2
5 Requirements.....	2
5.1 Unpolymerized material .....	2
5.2 Polymerized material.....	3
6 Sampling.....	5
7 Preparation of specimen plates and test specimens .....	5
7.1 Laboratory environment .....	5
7.2 Procedures .....	5
7.3 Special equipment.....	5
8 Test methods .....	6
8.1 Inspection for compliance determination.....	6
8.2 Colour .....	6
8.3 Polishability, freedom from porosity, ultimate flexural strength and flexural modulus .....	6
8.4 Fracture toughness with a modified bending test.....	10
8.5 Residual methyl methacrylate monomer .....	14
8.6 Plasticiser(s), where applicable .....	19
8.7 Water sorption and solubility .....	23
9 Requirements for labelling, marking, packaging and instructions supplied by manufacturer.....	25
9.1 Packaging.....	25
9.2 Marking of outer packages and containers .....	26
9.3 Manufacturer's instructions .....	27
Annex A (normative) HPLC method for determination of MMA content .....	28
Bibliography.....	31

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 20795-2 was prepared by Technical Committee ISO/TC 106, *Dentistry*, Subcommittee SC 2, *Prosthodontic materials*.

ISO 20795 consist of the following parts, under the general title *Dentistry — Base polymers*:

— *Part 1: Denture base polymers*

— *Part 2: Orthodontic base polymers*

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**  
 SIST EN ISO 20795-2:2010  
<https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010>

## Introduction

Polymeric materials based on methacrylates have been widely used in the construction of both active and passive removable orthodontic appliances for many years. These removable appliances are mainly used in the orthodontic treatment of children. The method of preparing the polymeric part of the orthodontic appliance has several potential problems. Depending on the polymerization process and polymer/monomer mixing ratio, the polymer part of the removable orthodontic appliance may be weaker than if conventional flasking and heat systems of polymerization were used. There may be a greater risk that an appliance will have more residual substances such as monomers than a conventional heat-cured denture base polymer. In addition, a high monomer content of the polymer/monomer mix may cause increased contraction on polymerization.

Specific qualitative and quantitative requirements for freedom from biological hazard are not included in this part of ISO 20795, but it is recommended that, in assessing possible biological or toxicological hazards, reference be made to ISO 10993-1 and ISO 7405.

## iTeh STANDARD PREVIEW (standards.iteh.ai)

[SIST EN ISO 20795-2:2010](https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010)

<https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010>

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

SIST EN ISO 20795-2:2010

<https://standards.iteh.ai/catalog/standards/sist/de8e6ac2-ebc7-4b0b-b318-753dff395b52/sist-en-iso-20795-2-2010>

# Dentistry — Base polymers —

## Part 2: Orthodontic base polymers

### 1 Scope

This part of ISO 20795 is applicable to orthodontic base polymers and copolymers used in the construction of both active and passive orthodontic appliances and specifies their requirements. It also specifies test methods to be used in determining compliance with these requirements. It further specifies requirements with respect to packaging and marking the products and to the instructions to be supplied for use of these materials.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1942, *Dentistry — Vocabulary*

ISO 3696, *Water for analytical laboratory use — Specification and test methods*

ISO 7491, *Dental materials — Determination of colour stability*

ISO 8601, *Data elements and interchange formats — Information interchange — Representation of dates and times*

ISO 20795-1:2008, *Dentistry — Base polymers — Part 1: Denture base polymers*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 1942 and the following apply.

#### 3.1

##### **autopolymerizable materials**

products having polymerization initiated by chemical means and not requiring application of temperatures above 65 °C to complete the polymerization

#### 3.2

##### **build up technique**

spray on technique

gradual addition of increments of powder and liquid on the master cast until the desired shape is attained

#### 3.3

##### **immediate container**

container that is in direct contact with the (orthodontic) base materials