
**Cevni sistemi iz polimernih materialov za napeljave z vročo in hladno vodo -
Polietilen s povišano temperaturno odpornostjo (PE-RT) - 3. del: Fitingi (ISO 22391
-3:2009)**

Plastics piping systems for hot and cold water installations - Polyethylene of raised
temperature resistance (PE-RT) - Part 3: Fittings (ISO 22391-3:2009)

Kunststoff-Rohrleitungssysteme für die Warm- und Kaltwasserinstallation - Polyethylen
erhöhter Temperaturbeständigkeit (PE-RT) - Teil 3: Formstücke (ISO 22391-3:2009)

Systèmes de canalisations en plastique pour les installations d'eau chaude et froide -
Polyéthylène de meilleure résistance à la température (PE-RT) - Partie 3: Raccords (ISO
22391-3:2009)

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**Plastics piping systems for hot and cold water installations -
Polyethylene of raised temperature resistance (PE-RT) - Part 3:
Fittings (ISO 22391-3:2009)**

Systèmes de canalisations en plastique pour les
installations d'eau chaude et froide - Polyéthylène de
meilleure résistance à la température (PE-RT) - Partie 3:
Raccords (ISO 22391-3:2009)

Kunststoff-Rohrleitungssysteme für die Warm- und
Kaltwasserinstallation - Polyethylen erhöhter
Temperaturbeständigkeit (PE-RT) - Teil 3: Formstücke
(ISO 22391-3:2009)

This European Standard was approved by CEN on 4 November 2009.

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Foreword

This document (EN ISO 22391-3:2009) has been prepared by Technical Committee ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids" in collaboration with Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems" the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2010, and conflicting national standards shall be withdrawn at the latest by June 2010.

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According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

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INTERNATIONAL
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**Plastics piping systems for hot and cold
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**Part 3:
Fittings**

iTeh STANDARD PREVIEW
*Systemes de canalisations en plastique pour les installations d'eau
chaude et froide — Polyéthylène de meilleure résistance à la
température (PE-RT) —*
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Partie 3: Raccords

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Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 22391-3 was prepared by Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 2, *Plastics pipes and fittings for water supplies*.

This second edition cancels and replaces the first edition (ISO 22391-3:2007), which is extended from only dealing with PE-RT material (referred to as Type I) to cover PE-RT materials Type I and Type II.

ISO 22391 consists of the following parts¹⁾, under the general title *Plastics piping systems for hot and cold water installations — Polyethylene of raised temperature resistance (PE-RT)*:

- Part 1: General
- Part 2: Pipes
- Part 3: Fittings
- Part 5: Fitness for purpose of the system

1) This System Standard does not incorporate a Part 4: Ancillary equipment or a Part 6: Guidance for installation. For ancillary equipment, separate standards can apply. Guidance for installation of plastics piping systems made from different materials, intended to be used for hot and cold water installations, is covered by ENV 12108.

Introduction

The System Standard, of which this is Part 3, specifies the requirements for a piping system and its components when made from polyethylene of raised temperature resistance (PE-RT). The piping system is intended to be used for hot and cold water installations.

In respect of potential adverse effects on the quality of water intended for human consumption caused by the products covered by ISO 22391, the following are relevant.

- a) This part of ISO 22391 provides no information as to whether the products can be used without restriction.
- b) Existing national regulations concerning the use and/or characteristics of the products remain in force.

This part of ISO 22391 specifies the general aspects of the plastics piping system. At the date of publication of this part of ISO 22391, System Standards Series for piping systems of other plastics materials used for the same application are the following:

ISO 15874 (all parts), *Plastics piping systems for hot and cold water installations — Polypropylene (PP)*

ISO 15875 (all parts), *Plastics piping systems for hot and cold water installations — Crosslinked polyethylene (PE-X)*

ISO 15876 (all parts), *Plastics piping systems for hot and cold water installations — Polybutylene (PB)*

ISO 15877 (all parts), *Plastics piping systems for hot and cold water installations — Chlorinated poly(vinyl chloride) (PVC-C)*

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