

## SLOVENSKI STANDARD SIST EN ISO 21809-5:2010

01-julij-2010

Naftna industrija in industrija zemeljskega plina - Zunanje prevleke za cevovode, zakopane v zemljo ali potopljene v vodo, v sistemih cevovodnega transporta - 5. del: Zunanje betonske prevleke (ISO 21809-5:2010)

Petroleum and natural gas industries - External coatings for buried or submerged pipelines used in pipeline transportation systems - Part 5: External concrete coatings (ISO 21809-5:2010)

iTeh STANDARD PREVIEW
Erdöl- und Erdgasindustrie - Umhüllungen für erd- und wasserverlegte Rohrleitungen in Transportsystemen - Teil 5: Betonummantelungen (ISO 21809-5:2010)

Industries du pétrole et du gaz naturel . Revêtements externes des conduites enterrées ou immergées utilisées dans les systèmes de transport par conduites - Partie 5: Revêtements extérieurs en béton (ISO 21809-5:2010)

Ta slovenski standard je istoveten z: EN ISO 21809-5:2010

ICS:

25.220.99 Druge obdelave in prevleke Other treatments and

coatings

75.200 Oprema za skladiščenje

nafte, naftnih proizvodov in

zemeljskega plina

Petroleum products and

natural gas handling

equipment

**SIST EN ISO 21809-5:2010** en

## iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN ISO 21809-5:2010

https://standards.iteh.ai/catalog/standards/sist/93570206-54cb-4e1b-83d2-d5be0aec47c8/sist-en-iso-21809-5-2010

**EUROPEAN STANDARD** 

**EN ISO 21809-5** 

NORME EUROPÉENNE

**EUROPÄISCHE NORM** 

April 2010

ICS 75.200

### **English Version**

Petroleum and natural gas industries - External coatings for buried or submerged pipelines used in pipeline transportation systems - Part 5: External concrete coatings (ISO 21809-5:2010)

Industries du pétrole et du gaz naturel - Revêtements externes des conduites enterrées ou immergées utilisées dans les systèmes de transport par conduites - Partie 5: Revêtements extérieurs en béton (ISO 21809-5:2010)

Erdöl- und Erdgasindustrie - Umhüllungen für erd- und wasserverlegte Rohrleitungen in Transportsystemen - Teil 5: Betonummantelungen (ISO 21809-5:2010)

This European Standard was approved by CEN on 25 March 2010.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

## EN ISO 21809-5:2010 (E)

Contents	Page
Foreword	

## iTeh STANDARD PREVIEW (standards.iteh.ai)

EN ISO 21809-5:2010 (E)

#### **Foreword**

This document (EN ISO 21809-5:2010) has been prepared by Technical Committee ISO/TC 67 "Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries" in collaboration with Technical Committee ECISS/TC 110 "Steel tubes, and iron and steel fittings" the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2010, and conflicting national standards shall be withdrawn at the latest by October 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

## iTeh STANDARD PREVIEW Endorsement notice

The text of ISO 21809-5:2010 has been approved by CEN as a EN ISO 21809-5:2010 without any modification.

## iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN ISO 21809-5:2010

https://standards.iteh.ai/catalog/standards/sist/93570206-54cb-4e1b-83d2-d5be0aec47c8/sist-en-iso-21809-5-2010

## INTERNATIONAL STANDARD

ISO 21809-5

First edition 2010-04-01

Petroleum and natural gas industries — External coatings for buried or submerged pipelines used in pipeline transportation systems —

Part 5:

External concrete coatings iTeh STANDARD PREVIEW

Industries du pétrole et du gaz naturel — Revêtements externes des conduites enterrées ou immergées utilisées dans les systèmes de transport par conduites —

Partie 5: Revetements extérieurs en béton https://standards.iteh.avcatalog/standards/sist/955/0206-54cb-4e1b-83d2d5be0aec47c8/sist-en-iso-21809-5-2010



Reference number ISO 21809-5:2010(E)

#### ISO 21809-5:2010(E)

#### PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

## iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST EN ISO 21809-5:2010</u> https://standards.iteh.ai/catalog/standards/sist/93570206-54cb-4e1b-83d2d5be0aec47c8/sist-en-iso-21809-5-2010



#### COPYRIGHT PROTECTED DOCUMENT

#### © ISO 2010

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

## **Contents**

Page

Forewo	ord	٧		
Introductionvi				
1	Scope	1		
2	Normative references	1		
3	Terms and definitions	4		
4	Symbols and abbreviated terms	7		
4.1	Symbols	7		
4.2	Abbreviated terms			
5	General requirements			
5.1 5.2	Rounding  Compliance with this part of ISO 21809			
6	Information supplied by the purchaser			
6.1	General information	<i>1</i> 7		
6.2	Additional information	8		
7	Materials iTeh STANDARD PREVIEW			
7.1	Pipe (standards.iteh.ai)	8		
7.2 7.3	Supplementary cementitious materials			
7.3 7.4	Aggregate — Fine and coarse լգա բայգրությունը ունին անանահանան անանան անանահանան անանահանան անանահանան անանան անան անանան անանանան անանանան անանանան անանան անանան անանան անանան անանան անանան անանան անանան անան			
7.5	Heavyweight aggregate jednaj/gardon/gardon/ksigt/93570006254chu4chle83d2			
7.6	Lightweight aggregate	.11		
7.7	Recycled concrete as aggregate	.11		
7.8 7.9	WaterSteel reinforcement			
7. <del>9</del> 7.10	Concrete admixtures			
7.11	Reclaimed concrete			
8	Concrete mix	. 12		
9	Coating application			
9.1	Qualification			
9.2	Application of concrete coating			
9.3	Environmental conditions			
9.4	Pipe			
9.5	Steel reinforcement			
9.6 9.7	Concrete cutback			
9. <i>1</i> 10	Curing methods			
-	•			
11 11.1	Inspection and testing			
11.1	General Test procedures			
11.3	Retesting			
11.4	Test results			
12	Repair of concrete coated pipe	.22		
12.1	General	. 22		
12.2	Damaged areas			
12.3 12.4	CracksGaps			
14.4	Uaps	. 23		

### ISO 21809-5:2010(E)

12.5	Stripping	23
13	Markings	23
14	Handling and storage	23
15	Test reports and certificate of compliance	24
Annex	A (normative) Water absorption test	25
Annex	B (normative) Shear resistance test	28
	raphy	

## iTeh STANDARD PREVIEW (standards.iteh.ai)

ISO 21809-5:2010(E)

### **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 21809-5 was prepared by Technical Committee ISO/TC 67, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, Subcommittee SC 2, *Pipeline transportation systems*.

ISO 21809 consists of the following parts, under the general title *Petroleum and natural gas industries* — *External coatings for buried or submerged pipelines used in pipeline transportation systems*:

- Part 1: Polyolefin coatings (3- layer PE and 3- layer PP)
- Part 2: Fusion-bonded epoxy coatings d5be0aec47c8/sist-en-iso-21809-5-2010
- Part 3: Field joint coatings
- Part 4: Polyethylene coatings (2-layer PE)
- Part 5: External concrete coatings

ISO 21809-5:2010(E)

### Introduction

It is necessary that users of this part of ISO 21809 be aware that further or differing requirements might be needed for individual applications. This part of ISO 21809 is not intended to inhibit a vendor from offering, or the purchaser from accepting, alternative equipment or engineering solutions for the individual application. This can be particularly applicable if there is innovative or developing technology. If an alternative is offered, it is the responsibility of the vendor to identify any variations from this part of ISO 21809 and provide details.

## iTeh STANDARD PREVIEW (standards.iteh.ai)

# Petroleum and natural gas industries — External coatings for buried or submerged pipelines used in pipeline transportation systems —

### Part 5:

## **External concrete coatings**

### 1 Scope

This part of ISO 21809 specifies the requirements for qualification, application, testing and handling of materials required for the application of reinforced concrete coating externally to either bare pipe or pre-coated pipe for use in pipeline transportation systems for the petroleum and natural gas industries as defined in ISO 13623.

The external application of concrete is primarily used for the negative buoyancy of pipes used in buried or submerged pipeline systems and/or for the mechanical protection of the pipe and its pre-coating.

This part of ISO 21809 is applicable to concrete thicknesses of 25 mm or greater. (Standards.iten.al)

HEN STANDARD PRE

## 2 Normative references SIST EN ISO 21809-5:2010

https://standards.iteh.ai/catalog/standards/sist/93570206-54cb-4e1b-83d2-

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 31-0:1992, Quantities and units — Part 0: General principles

ISO 1920-5: 2004, Testing of concrete — Part 5: Properties of hardened concrete other than strength

ISO 10474, Steel and steel products — Inspection documents

EN1) 197-1, Cement — Part 1: Composition, specifications and conformity criteria for common cements

EN 206-1, Concrete — Part 1: Specification, performance, production and conformity

EN 450-1, Fly ash for concrete — Part 1: Definition, specifications and conformity criteria

EN 450-2, Fly ash for concrete — Part 2: Conformity evaluation

EN 934-2, Admixtures for concrete, mortar and grout — Part 2: Concrete admixtures — Definitions, requirements conformity, marking and labelling

EN 1008, Mixing water for concrete — Specification for sampling, testing and assessing the suitability of water, including water recovered from processes in the concrete industry, as mixing water for concrete

1

<sup>1)</sup> CEN, European Committee for Standardization, Central Secretariat, Rue de Stassart 36, B-1050, Brussels, Belgium.