SLOVENSKI STANDARD
SIST EN 3660-019:2009

01-maj-2009

Aeronavtika - Dodatki za okrogle in pravokotne elektriļ ne in optiļ ne konektorje - 019. del: Kabelska spojka, tip A, 45Ą netesnjena, z drģalom za spojko - Standard za proizvod

Aerospace series - Cable outlet accessories for circular and rectangular electrical and optical connectors - Part 019: Cable outlet, style A, 45°, unsealed, with cable tie strain relief - Product standard

Luft- und Raumfahrt - Endgehäuse für elektrische und optische Rund- und Rechtecksteckverbinder - Teil 019: Endgehäuse, Bauform A, 45°, nicht abgedichtet, mit Arm für Kabelbinder - Produktnorm

Série aérospatiale - Accessoires arrière pour connecteurs circulaires et rectangulaires électriques et optiques - Partie 019 : Raccord coudé, 45°, non étanche, type A, avec tenue du câble par frettage - Norme de produit

Ta slovenski standard je istoveten z: **EN 3660-019:2009**

ICS:

49.060	Letalska in vesoljska elektriļ na oprema in sistemi	Aerospace electric equipment and systems

SIST EN 3660-019:2009 **en**

EUROPEAN STANDARD

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English Version

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This European Standard was approved by CEN on 6 September 2008.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN 3660-019:2009) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2009, and conflicting national standards shall be withdrawn at the latest by August 2009.

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1 Scope

This product standard defines a range of cable outlets, style A, 45°, straight, unsealed, with clamp strain relief.

Associated electrical connector(s): see EN 3660-002.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2424, *Aerospace series — Marking of aerospace products*

EN 2591-100*, *Aerospace series — Elements of electrical and optical connection — Test methods — General*

EN 3660-001, *Aerospace series — Cable outlet accessories for circular and rectangular electrical and optical connectors — Part 001: Technical specification*

EN 3660-002, *Aerospace series — Cable outlet accessories for circular and rectangular electrical and optical connectors — Part 002: Index of product standards*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 3660-001 apply.

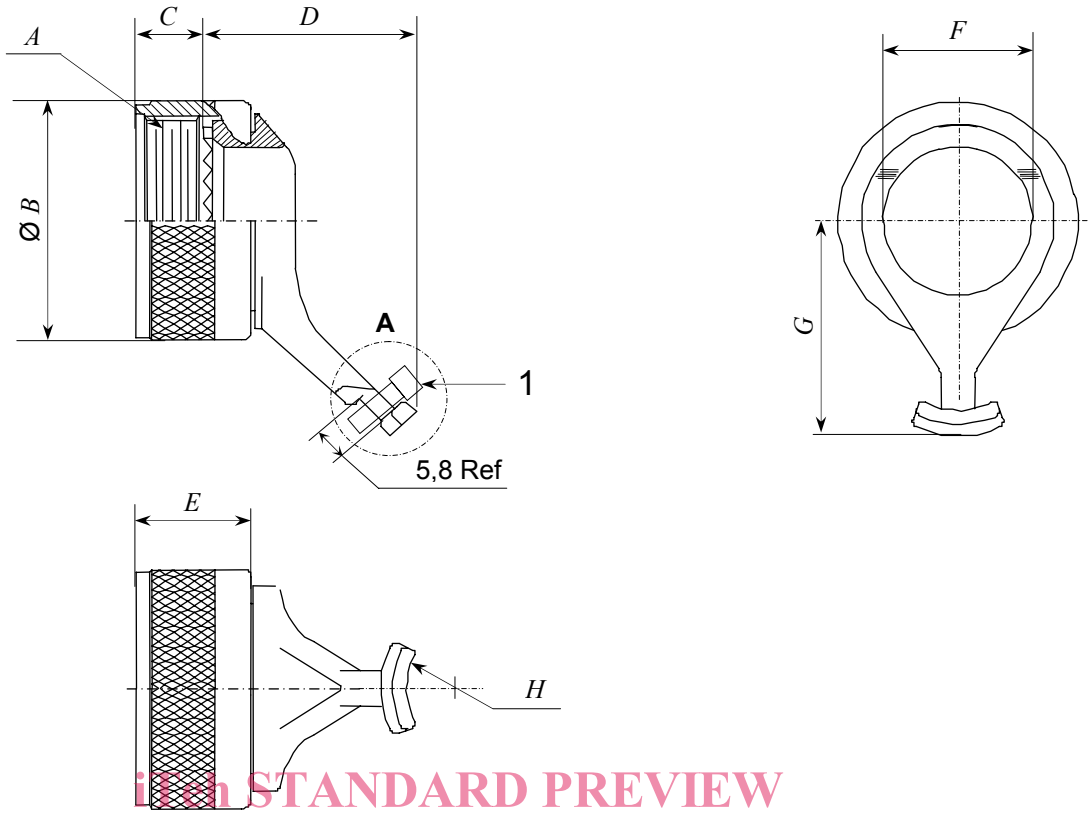
4 Characteristics

4.1 Dimensions and masses

For dimensions and masses, see Figure 1 and Table 1.

Dimensions and tolerances are in millimetres.

* All parts quoted in Table 4.



Key

1 Cable tie or lace cord

Figure 1

Detail A: see Figures 2a) to 2e).

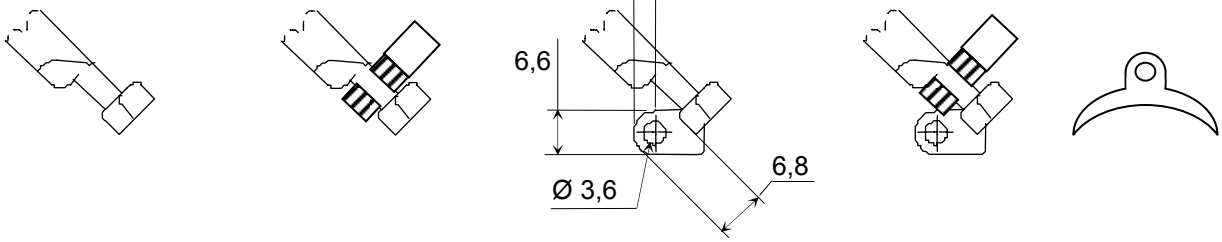


Figure 2a) — Without ground lug and spacer pad

Figure 2b) — Without ground lug and with spacer pad

Figure 2c) — With ground lug and without spacer pad

Figure 2d) — With ground lug and spacer pad

Figure 2e) — Spacer pad alone

Table 1

Shell size	*A* Thread	*Ø B* Without self-locking max.	*Ø B* With self-locking max.	*C* [a] ± 0,38	*D* max.	*E* max.	*F* min.	*G* max.	*H* Radius	Number of teeth	Without self-locking Masses max. Classes A, N and W g	With self-locking Masses max. Classes A, N and W g
09	M12x1-6H	19,60	24,80	6,29	27,1	12,50	7,59	18,00	2,11	12	5,5	6,5
11	M15x1-6H	20,80	26,90	6,29	27,1	12,50	10,85	19,00	2,87	16	6,0	7,5
13	M18x1-6H	23,90	29,70	6,29	27,1	12,50	13,74	21,50	3,81	20	7,5	9,0
15	M21x1-6H	27,20	32,70	6,29	30,2	12,50	16,92	26,00	4,77	24	11,0	13,0
17	M25x1-6H	30,70	36,10	6,29	31,1	12,50	20,09	27,00	5,66	28	12,5	14,5
19	M28x1-6H	34,50	39,10	6,29	31,1	12,50	22,18	28,50	7,13	32	13,5	16,0
21	M31x1-6H	37,60	42,40	6,29	31,1	12,50	25,96	32,00	7,13	36	15,0	18,5
23	M34x1-6H	40,60	51,10	6,29	31,1	12,50	29,13	34,50	7,82	40	17,5	20,5
25	M37x1-6H	43,20	53,80	6,29	31,1	12,50	32,31	36,50	8,89	44	20,5	25,0

[a] "*C*" dimensions are taken when the coupling nut is pulled in forward position.

4.2 Interface dimensions

See Figure 3 and Table 2.

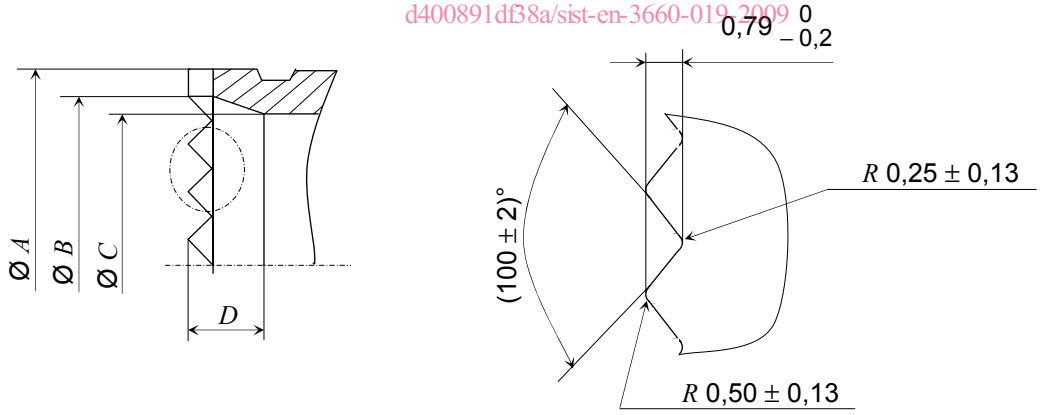


Figure 3

Table 2

Shell size	Ø *A* 0 / – 0,15 mm	Ø *B* max. mm	Ø *C* min. mm	*D* min. mm	*N* Number of teeth
09	10,57	7,50	6,70	2,90	12
11	13,56	10,80	9,90	2,90	16
13	16,58	13,80	12,80	2,90	20
15	20,57	16,90	16,00	2,90	24
17	23,57	20,10	19,20	2,90	28
19	25,57	22,80	21,40	2,90	32
21	29,97	26,00	24,60	2,90	36
23	32,56	29,10	27,70	2,90	40
25	35,56	32,30	30,90	1,70	44

4.3 Material and finish

Backshell: Class A : Aluminium/black anodised

Class N : Aluminium/electroless nickel plated

Class W : Aluminium/olive drab cadmium plated

Spacer pad: silicone

4.4 Assembly torque

These torque values are intended for installation use only.

See Table 3.

Table 3

Shell size	Torque Nm ± 0,5
09	7,80
11	10,60
13	15,20
15	16,30
17	16,30
19	16,30
21	19,10
23	19,10
25	19,10