

### SLOVENSKI STANDARD SIST EN ISO 1927-6:2013

01-maj-2013

Nadomešča:

SIST EN 1402-6:2004

Neoblikovani ognjevzdržni izdelki - 6. del: Merjenje fizikalnih lastnosti (ISO 1927-6:2012)

Unshaped refractory materials - Part 6: Measurement of physical properties (ISO 1927-6:2012)

Ungeformte feuerfeste Erzeugnisse Teil 6: Bestimmung der physikalischen Eigenschaften (ISO 1927-6:2012) (Standards.iteh.ai)

Produits réfractaires non façonnés -<u>sPartie 6: Détermination</u> des propriétés physiques (ISO 1927-6:2012) https://standards.iteh.ai/catalog/standards/sist/f6ea6d0e-1269-4065-8a97-e3c416d70fc7/sist-en-iso-1927-6-2013

Ta slovenski standard je istoveten z: EN ISO 1927-6:2012

ICS:

81.080 Ognjevzdržni materiali Refractories

SIST EN ISO 1927-6:2013 en

**SIST EN ISO 1927-6:2013** 

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN ISO 1927-6:2013

https://standards.iteh.ai/catalog/standards/sist/foea6d0e-1269-4065-8a97-e3c416d70fc7/sist-en-iso-1927-6-2013

EUROPEAN STANDARD NORME EUROPÉENNE **EN ISO 1927-6** 

EUROPÄISCHE NORM

December 2012

ICS 81.080

Supersedes EN 1402-6:2003

#### **English Version**

### Monolithic (unshaped) refractory products - Part 6: Measurement of physical properties (ISO 1927-6:2012)

Produits réfractaires monolithiques (non façonnés) - Partie 6: Détermination des propriétés physiques (ISO 1927-6:2012) Ungeformte (monolithische) feuerfeste Erzeugnisse - Teil 6: Bestimmung der physikalischen Eigenschaften (ISO 1927-6:2012)

This European Standard was approved by CEN on 30 November 2012.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

https://standards.iteh.ai/catalog/standards/sist/f6ea6d0e-1269-4065-8a97-e3c416d70fc7/sist-en-iso-1927-6-2013



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

### EN ISO 1927-6:2012 (E)

Contents	Page
Foreword	3

## iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST EN ISO 1927-6:2013</u> https://standards.iteh.ai/catalog/standards/sist/f6ea6d0e-1269-4065-8a97-e3c416d70fc7/sist-en-iso-1927-6-2013

EN ISO 1927-6:2012 (E)

### **Foreword**

This document (EN ISO 1927-6:2012) has been prepared by Technical Committee ISO/TC 33 "Refractories" in collaboration with Technical Committee CEN/TC 187 "Refractory products and materials" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2013, and conflicting national standards shall be withdrawn at the latest by June 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1402-6:2003.

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

### iTeh STANDARD PREVIEW

(stan Endorsement Plotice)

The text of ISO 1927-6:2012 has been approved by CEN as a EN ISO 1927-6:2012 without any modification.

https://standards.iteh.ai/catalog/standards/sist/f6ea6d0e-1269-4065-8a97-e3c416d70fc7/sist-en-iso-1927-6-2013

**SIST EN ISO 1927-6:2013** 

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN ISO 1927-6:2013

https://standards.iteh.ai/catalog/standards/sist/foea6d0e-1269-4065-8a97-e3c416d70fc7/sist-en-iso-1927-6-2013

**SIST EN ISO 1927-6:2013** 

# INTERNATIONAL STANDARD

ISO 1927-6

First edition 2012-12-01

### Monolithic (unshaped) refractory products —

Part 6:

Measurement of physical properties

Produits réfractaires monolithiques (non façonnés) —
Partie 6: Détermination des propriétés physiques

iTeh STANDARD PREVIEW

(standards.iteh.ai)

SIST EN ISO 1927-6:2013

https://standards.iteh.ai/catalog/standards/sist/f6ea6d0e-1269-4065-8a97-e3c416d70fc7/sist-en-iso-1927-6-2013



ISO 1927-6:2012(E)

## iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST EN ISO 1927-6:2013</u> https://standards.iteh.ai/catalog/standards/sist/f6ea6d0e-1269-4065-8a97-e3c416d70fc7/sist-en-iso-1927-6-2013



### **COPYRIGHT PROTECTED DOCUMENT**

© ISO 2012

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org
Published in Switzerland

Contents		Page
Forew	vord	iv
1	Scope	1
2	Normative references	1
3	Determination of geometric bulk density	
3.1	Principle	
3.2	Test pieces	
3.3	Apparatus	2
3.4	Procedure	
3.5	Calculation and expression of test results	3
4	Determination of density and porosity	
4.1	Principle	
4.2	Test pieces	
4.3	Procedure	
4.4	Calculation	3
5	Determination of cold modulus of rupture	3
5.1	Principle	3
5.2	Test pieces	
5.3	Apparatus and procedure	
5.4	Test results	
6	Determination of cold crushing strength RD PREVIEW	4
6.1		
6.2	Principle (Standards.iteh.ai)	4
6.3	Apparatus	
6.4	Procedure <u>SIST EN ISO 1927-62013</u>	
6.5	Calculation and expression of results and ards/sist/f6ea6d0e-1269-4065-8a97-	
7	Determination of permanent linear change	7
7.1	Principle	
7.2	Apparatus	8
7.3	Procedure	8
7.4	Calculation	8
8	Determination of modulus of rupture at elevated temperatures	9
8.1	Principle	
8.2	Apparatus and procedure	
8.3	Calculation and expression of results	9
9	Determination of refractoriness under load and creep in compression	9
9.1	Principle	
9.2	Test pieces	9
9.3	Procedure	
9.4	Calculation and expression of test results	10
10	Test report	10
Biblio	ography	
		I I

ISO 1927-6:2012(E)

#### **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 1927-6 was prepared by Technical Committee ISO/TC 33, Refractories.

ISO 1927 consists of the following parts, under the general title Monolithic (unshaped) refractory products:

- Part 1: Introduction and classification
- Part 2: Sampling for testing
- Part 3: Characterization as received STANDARD PREVIEW
- Part 4: Determination of consistency of castables ards.iteh.ai)
- Part 5: Preparation and treatment of test pieces IN ISO 1927-6:2013
- Part 6: Measurement of physical properties e3c416d70fc7/sist-en-iso-1927-6-2013
- Part 7: Tests on pre-formed shapes
- Part 8: Determination of complementary properties

### Monolithic (unshaped) refractory products —

### Part 6:

### **Measurement of physical properties**

### 1 Scope

This part of ISO 1927 specifies methods for the determination of properties of unshaped materials from test pieces prepared and stored according to ISO 1927-5.

The methods are applicable to dense and insulating castables and to ramming materials (including plastics) as defined in ISO 1927-1 before and after firing.

#### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1893, Refractory products Determination of refractoriness under load — Differential method with rising temperature

(standards iteh.ai)

ISO 1927-5, Monolithic (unshaped) refractory products — Part 5: Preparation and treatment of test pieces

ISO 3187 Refractory products — Determination of creep in compression https://standards.iteh.ai/catalog/standards/sist/f6ea6d0e-1269-4065-8a97-

ISO 5013 Refractory products — Determination of modulus of rupture at elevated temperatures

ISO 5014: Dense and insulating shaped refractory products — Determination of modulus of rupture at ambient temperature

ISO 5017, Dense shaped refractory products — Determination of bulk density, apparent porosity and true porosity

ISO 5018, Refractory materials — Determination of true density

ISO 8895, Shaped insulating refractory products — Determination of cold crushing strength

ISO 10059-1, Dense, shaped refractory products — Determination of cold compressive strength — Part 1: Referee test without packing

ISO 10059-2, Dense, shaped refractory products — Determination of cold compressive strength — Part 2: Test with packing

#### 3 Determination of geometric bulk density

#### 3.1 Principle

This determination is carried out according to a geometric method. It can be applied to green, dried or fired test pieces. The condition of the test pieces shall be stated in the test report.