

---

---

**Uranium dioxide powder —  
Determination of apparent density and  
tap density**

*Poudre de dioxyde d'uranium — Détermination de la masse volumique  
apparente et de la masse volumique après tassement*

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[ISO 9161:2004](https://standards.iteh.ai/catalog/standards/sist/237a0cc5-fa6c-4dce-b4a5-bf4527ee346/iso-9161-2004)

[https://standards.iteh.ai/catalog/standards/sist/237a0cc5-fa6c-4dce-b4a5-  
bf4527ee346/iso-9161-2004](https://standards.iteh.ai/catalog/standards/sist/237a0cc5-fa6c-4dce-b4a5-bf4527ee346/iso-9161-2004)



**PDF disclaimer**

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[ISO 9161:2004](https://standards.iteh.ai/catalog/standards/sist/237a0cc5-fa6c-4dce-b4a5-bf4527ee346/iso-9161-2004)

<https://standards.iteh.ai/catalog/standards/sist/237a0cc5-fa6c-4dce-b4a5-bf4527ee346/iso-9161-2004>

© ISO 2004

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

Published in Switzerland

**Contents**

Page

<b>Foreword</b> .....	<b>iv</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Terms and definitions</b> .....	<b>1</b>
<b>3 Principle</b> .....	<b>1</b>
<b>4 Apparatus</b> .....	<b>1</b>
<b>5 Sampling and samples</b> .....	<b>3</b>
<b>6 Procedure</b> .....	<b>3</b>
<b>7 Expression of results</b> .....	<b>5</b>
<b>8 Test report</b> .....	<b>5</b>
<b>Bibliography</b> .....	<b>6</b>

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[ISO 9161:2004](https://standards.iteh.ai/catalog/standards/sist/237a0cc5-fa6c-4dce-b4a5-bf45f27ee346/iso-9161-2004)

<https://standards.iteh.ai/catalog/standards/sist/237a0cc5-fa6c-4dce-b4a5-bf45f27ee346/iso-9161-2004>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 9161 was prepared by Technical Committee ISO/TC 85, *Nuclear energy*, Subcommittee SC 5, *Nuclear fuel technology*.

## iTeh STANDARD PREVIEW (standards.iteh.ai)

[ISO 9161:2004](https://standards.iteh.ai/catalog/standards/sist/237a0cc5-fa6c-4dce-b4a5-bf45f27ee346/iso-9161-2004)

<https://standards.iteh.ai/catalog/standards/sist/237a0cc5-fa6c-4dce-b4a5-bf45f27ee346/iso-9161-2004>

# Uranium dioxide powder — Determination of apparent density and tap density

## 1 Scope

This International Standard specifies a method of determining the apparent density and tap density of free-flowing uranium dioxide (UO<sub>2</sub>) powder which will be used for pelleting and sintering of UO<sub>2</sub> pellets as a nuclear fuel.

This method can be used for different UO<sub>2</sub> powder types including grains, granules, spheres or other kinds of particles. The method can also be applied to other fuel powders as PuO<sub>2</sub>, ThO<sub>2</sub> and powder mixtures as UO<sub>2</sub>-PuO<sub>2</sub> and UO<sub>2</sub>-Gd<sub>2</sub>O<sub>3</sub>.

## 2 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1

#### apparent density

density of a powder obtained by free pouring under specified conditions

### 3.2

#### tap density

density of a powder in a container that has been tapped under specified conditions

## 3 Principle

### 3.1 Apparent density

A portion of sample is allowed to fall through a funnel of standard dimensions into a tared density cup which is filled up to a mark which defines a distinct volume. The cup and contents are weighed and the apparent density is calculated from the mass and volume of the powder.

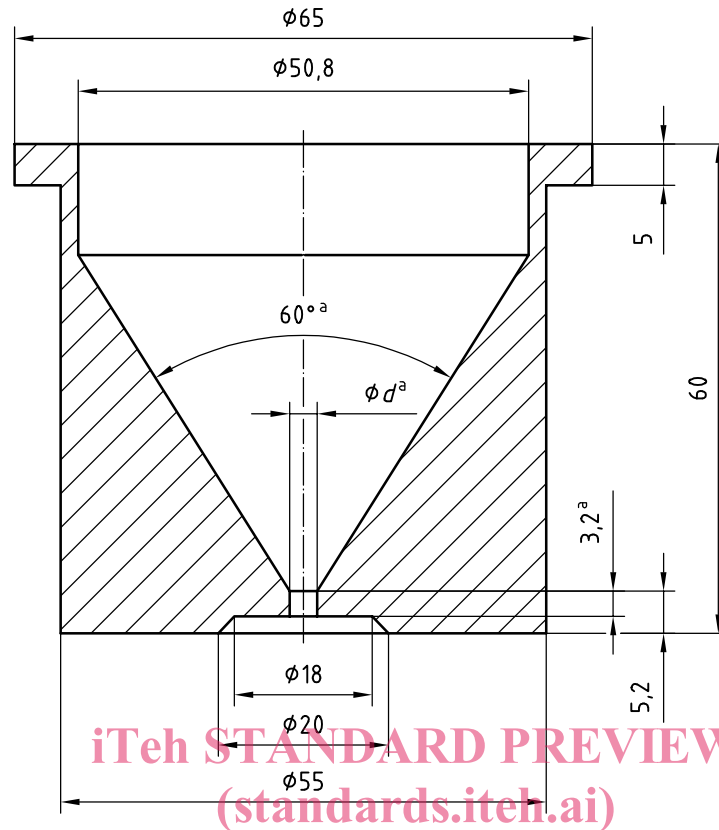
### 3.2 Tap density

A calibrated density cup containing a weighed portion of sample is tapped by means of a special apparatus. The tapping conditions are fixed. The tap density is determined from the weight and volume of the powder after the treatment.

## 4 Apparatus

**4.1 Powder flowmeter funnel**, having an orifice diameter,  $d$ , of 2,5 mm, 5,0 mm, 10 mm or 15 mm, depending on the powder type, having a conical angle of 60° and some means of closing the orifice (see Figure 1).

Dimensions in millimetres



**Key**

$d^a = 2,5^{+0,2}_0, 5,0^{+0,2}_0, 10,0^{+0,2}_0$  or  $15,0^{+0,2}_0$

<sup>a</sup> These dimensions are mandatory.

ISO 9161:2004

<https://standards.iteh.ai/catalog/standards/sist/237a0cc5-fa6c-4dce-b4a5-b4527ec346/iso-9161-2004>

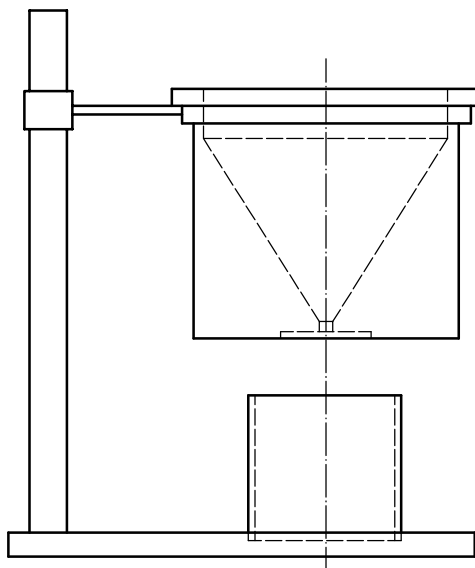
**Figure 1 — Powder flowmeter funnel (according to Reference [1])**

**4.2 Density cup**, a graduated cylindrical cup having a capacity of 10 cm<sup>3</sup>, 25 cm<sup>3</sup>, 50 cm<sup>3</sup> or 100 cm<sup>3</sup>, depending on the powder type.

**4.3 Tapping device**, consisting, for example, of a baseplate which is tapped by a motor with worm drive and a cam shaft speed of (250 ± 15) min<sup>-1</sup> and enabling a tapping stroke travel of about 2 mm to 3 mm.

**4.4 Adjustable counter**, which can be preset to deliver a number of taps between 1 and 9 999.

**4.5 Stand**, to support the powder flowmeter concentric with the density cup so that the bottom of the powder flowmeter orifice is 50 mm above the mark of the density cup when the apparatus is assembled as shown in Figure 2.



**Figure 2 — Stand with powder flowmeter funnel and density cup (without tapping device)**

**4.6 Balance**, having a capacity which is suitable for the chosen density cup and a sensitivity of 0,1 g or better.

## iTeh STANDARD PREVIEW

NOTE 1 A flowmeter funnel, density cup and stand from the Alcan Ingot and Powders Div of Alcan Aluminium Corp, Box 290, Elisabeth, N. J. 07207, USA or an equivalent equipment (60° diameter D) can be used. This information is given for the convenience of users of this International Standard and does not constitute an endorsement by ISO of the product named. Equivalent products may be used if they can be shown to lead to the same results.

ISO 9161:2004

NOTE 2 A device with the necessary other equipment as Tap-Pak Volumeter model No. JEL ST2 from J. Engelsmann AG, Ludwigshafen a. Rh., Fed. Rep. of Germany or an equivalent equipment can be used. This information is given for the convenience of users of this International Standard and does not constitute an endorsement by ISO of the product named. Equivalent products may be used if they can be shown to lead to the same results.

## 5 Sampling and samples

A representative laboratory test portion has to be taken from the UO<sub>2</sub> powder production batch to be characterized.

Measures have to be undertaken, if necessary, to prevent separation of the powder particle fractions or any change of properties during the transport of the powder.

The test portion size has to be sufficient to exceed the volume of the graduated density cup (approximately twice the volume of the density cup).

## 6 Procedure

### 6.1 Safety precautions

Standard precaution shall be observed when handling uranium dioxide samples.

## 6.2 Calibration

A calibration check of the balance according to a control plan which defines the frequency and the acceptable deviation shall be made periodically.

## 6.3 Determination of the apparent density

6.3.1 Weigh the empty density cup (cylindrical container) and note its mass ( $m_1$ ).

6.3.2 Adjust the funnel so that its axis coincides approximately with that of the cylinder, with the bottom of the funnel orifice at a height of about 25 mm above the brim of the density cup or of about 50 mm above the mark. Close the orifice of the funnel.

6.3.3 Fill the funnel with the test sample of UO<sub>2</sub> powder.

6.3.4 Open the orifice of the funnel so that the powder flows steadily into the density cup.

Fill the density cup up to the mark which defines the volume. Level the surface of the powder at this mark by carefully inclining the density cup and moving it back into vertical position.

Alternatively, fill the density cup which volume is measured up to the upper brim of the density cup. Use a spatula to remove powder which is over the brim of the density cup, to make the powder surface level at the open end of the density cup.

6.3.5 Pour the rest of the powder back into the sampling flask.

6.3.6 Determine the mass of the filled density cup in connection with the measurement of the density ( $m_2$ ).

## 6.4 Determination of tapped density

6.4.1 Put the filled density cup (from determination of the apparent density, 6.3) onto the tapping device.

6.4.2 Adjust the counter to a suitable number of taps to obtain a constant powder volume (200 to 2 400 taps). The amplitude shall be about 2 mm to 3 mm. Take note of this number of taps and the tapping time.

6.4.3 Determine the volume of the UO<sub>2</sub> powder in the cylindrical container after tapping by means of the graduations and record this value ( $V_2$ ).

6.4.4 Weigh the filled density cup and note its mass ( $m_3$ ).

## 6.5 Repeated determinations

Repeat 6.3 and 6.4 with new powder test portions so that in all three single determinations are made from each powder.



## 7 Expression of results

### 7.1 Method of calculation

The apparent density before tapping of the UO<sub>2</sub> powder ( $\rho_a$ ), in grams per cubic centimetre, is given by the expression:

$$\rho_a = \frac{m_2 - m_1}{V_1}$$

where

$m_1$  is the mass, in grams, of the empty density cup (6.3.1);

$m_2$  is the mass, in grams, of the filled density cup (6.3.6);

$V_1$  is the volume, in cubic centimetres, of the powder before tapping.

The tap density of the UO<sub>2</sub> powder ( $\rho_v$ ), in grams per cubic centimetre, is given by the expression:

$$\rho_v = \frac{m_3 - m_1}{V_2}$$

where

$V_2$  is the volume, in cubic centimetres, of the UO<sub>2</sub> after tapping;

$m_3$  is the mass, in grams, of the filled density cup after tapping.

The final values for the apparent and the tap density are obtained by calculating the mean values of three determinations.

### 7.2 Precision

The relative standard deviation for the determination depends mainly on the height of the density cup and can be under optimal conditions 0,6 % for the apparent density and 0,5 % for the tap density.

## 8 Test report

The test report shall include the following information:

- a) the reference to this International Standard (e.g., ISO 9161:2004);
- b) all details necessary for the identification of the test sample;
- c) the orifice diameter of the powder flowmeter funnel and the volume of the density cup used;
- d) the number of taps and tapping time;
- e) the results obtained;
- f) all operations not specified by this International Standard;
- g) the details of any occurrence which may have affected the results.