



Standard Specification for Staple, Handgrab, Handle, and Stirrup Rung¹

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This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification provides design, construction for steel staples, handgrabs, handles, and individual stirrup rungs.

1.2 The staples, handgrabs, and handles depicted in this specification are for use on steel structures including all parts of ships' structure as necessary. The individual stirrup rungs are for use on bulkheads or structure as deemed necessary.

1.3 Values stated in inch-pound units are to be regarded as the standard.

2. Referenced Documents

2.1 ASTM Standards:²

A 575 Specification for Steel Bars, Carbon, Merchant Quality, M-Grades

3. Terminology

3.1 Definitions of Terms Specific to This Standard:

3.1.1 *handgrab or handle*—bent round bar of various sizes for use on miscellaneous hatch covers, manholes, above access openings, and so forth.

3.1.2 *staple*—a U-shaped round bar of various sizes used to provide an anchor end for lashings, portable chain connections, lifting slings, and so forth.

3.1.3 *stirrup rung*—a double-bend-shaped square bar intended for use as a single step or supplementary steps in place of a vertical ladder.

4. Ordering Data

4.1 The purchaser's ordering data shall include the following:

4.1.1 Quantity, size, and type.

4.1.2 Finish if other than specified in 7.1 and 7.2.

5. Materials and Manufacture

5.1 Staple, handgrab, handle, and stirrup rung shall be made of steel in accordance with Grade M 1020 of Specification A 575.

6. Dimensions

6.1 Dimensions of staple shall be as indicated in Table 1.

6.2 Dimensions of handgrab and handle shall be as indicated in Table 2.

6.3 Dimension of stirrup rung shall be as indicated in Table 3.

6.4 Dimensions are given in inches; millimetre equivalents appear in parentheses, and apply to this specification only.

7. Finish

7.1 Unless otherwise required by the ordering data, manufacturer's standard sandblast shall be acceptable. All rough edges shall be dressed smooth by grinding.

7.2 Unless otherwise required by the ordering data, all staples, handgrabs, handles, and stirrup rungs shall be coated with a nonhazardous corrosion inhibiting primer coating by the manufacturer.

8. Product Marking

8.1 Each staple, handgrab, handle, and stirrup rung shall be marked with the purchase order number, item number from purchase order, ASTM designation number, and manufacturer's name. Marking may be by paint, stencil, or weatherproof tag.

NOTE 1—When units of identical size are shipped together as a package, each dozen or less may be marked by a single weatherproof tag in place of marking or tagging each individual unit.

9. Packaging and Package Marking

9.1 Packaging shall be provided and be acceptable to a common carrier.

10. Keywords

10.1 bulkheads; handgrabs; handles; marine steel structures; stirrup rung

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.