

**SLOVENSKI  
PREDSTANDARD**

**OSIST prEN ISO 15614-7:2004**

november 2004

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Specification and qualification of welding procedures for metallic materials -  
Welding procedure test - Part 7: Overlay welding (ISO/DIS 15614-7:2004)

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ICS 25.160.10

Referenčna številka  
OSIST prEN ISO 15614-7:2004(en)



August 2004

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ICS

English version

**Specification and qualification of welding procedures for metallic materials - Welding procedure test - Part 7: Overlay welding (ISO/DIS 15614-7:2004)**

Descriptif et qualification d'un mode opératoire de soudage pour les matériaux métalliques - Epreuve de qualification d'un mode opératoire de soudage - Partie 7: Rechargement par soudage (ISO/DIS 15614-7:2004)

This draft European Standard is submitted to CEN members for parallel enquiry. It has been drawn up by the Technical Committee CEN/TC 121.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**Management Centre: rue de Stassart, 36 B-1050 Brussels**

## Foreword

This document (prEN ISO 15614-7:2004) has been prepared by Technical Committee CEN/TC 121 "Welding", the secretariat of which is held by DIN, in collaboration with Technical Committee ISO/TC 44 "Welding and allied processes".

This document is currently submitted to the parallel Enquiry.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

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## ANNEX ZA (informative)

### Relationship between this European Standard and the Essential Requirements of EU Directive 97/23 EEC

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association to provide a means of conforming to Essential Requirements of the New Approach Directive 97/23 EEC.

Once this standard is cited in the Official Journal of the European Communities under that Directive and has been implemented as a national standard in at least one Member State, compliance with the normative clauses of this standard given in Table ZA. confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding Essential Requirements of that Directive and associated EFTA regulations.

**WARNING:** Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this standard.

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## DRAFT INTERNATIONAL STANDARD ISO/DIS 15614-7

ISO/TC 44/SC 10

Secretariat: DIN

Voting begins on:  
2004-08-19

Voting terminates on:  
2005-01-19

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

# Specification and qualification of welding procedures for metallic materials — Welding procedure test —

## Part 7: Overlay welding

*Descriptif et qualification d'un mode opératoire de soudage pour les matériaux métalliques — Épreuve de qualification d'un mode opératoire de soudage —*

*Partie 7: Rechargement par soudage*

ICS 25.160.10

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### ISO/CEN PARALLEL ENQUIRY

This draft International Standard is a draft standard developed within the European Committee for Standardization (CEN) and processed under the CEN-lead mode of collaboration as defined in the Vienna Agreement. The document has been transmitted by CEN to ISO for circulation for ISO member body voting in parallel with CEN enquiry. Comments received from ISO member bodies, including those from non-CEN members, will be considered by the appropriate CEN technical body. Should this DIS be accepted, a final draft, established on the basis of comments received, will be submitted to a parallel two-month FDIS vote in ISO and formal vote in CEN.

**To expedite distribution, this document is circulated as received from the committee secretariat. ISO Central Secretariat work of editing and text composition will be undertaken at publication stage.**

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## Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires qualification by at least 75 % of the member bodies casting a vote.

## Introduction

All new welding procedure qualifications are to be in accordance with this standard from the date of its issue.

However, this standard does not invalidate previous welding procedure qualifications made to former national standards and specifications or previous issues of this specification providing the intent of the technical requirements is satisfied and the previous procedure qualifications are relevant to the application and production work on which they are to be employed.

Also, where additional tests have to be carried out to make the qualification technically equivalent, it is only necessary to do the additional tests on a test piece which should be made in accordance with this standard.

Consideration of previous procedure qualifications to former national standards or specifications should be at the time of the enquiry or contract stage and agreed between the contracting parties.

Requests for official interpretations of any aspect of this standard should be directed to the secretariat if ISO/TC 44/SC10 via your national standards body, a complete listing which can be found at [www.iso.org](http://www.iso.org).

