



SLOVENSKI STANDARD
oSIST prEN ISO 9455-10:2011
01-junij-2011

Talila za mehko spajkanje - Preskusne metode - 10. del: Preskus učinkovitosti talila, metoda razlivanja spajke (ISO/DIS 9455-10:2011)

Soft soldering fluxes - Test methods - Part 10: Flux efficacy test, solder spread method (ISO/DIS 9455-10:2011)

Flussmittel zum Weichlöten - Prüfverfahren - Teil 10: Bestimmung der Wirksamkeit des Flussmittels; Ausbreitungsprüfung (ISO/DIS 9455-10:2011)

Flux de brasage tendre - Méthodes d'essai - Partie 10: Essai d'efficacité du flux, méthode d'étalement (ISO/DIS 9455-10:2011)

Ta slovenski standard je istoveten z: prEN ISO 9455-10

ICS:

25.160.50 Trdo in mehko lotanje Brazing and soldering

oSIST prEN ISO 9455-10:2011

en,fr,de

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

DRAFT
prEN ISO 9455-10

April 2011

ICS 25.160.50

Will supersede EN ISO 9455-10:2000

English Version

Soft soldering fluxes - Test methods - Part 10: Flux efficacy test, solder spread method (ISO/DIS 9455-10:2011)

Flux de brasage tendre - Méthodes d'essai - Partie 10:
Essai d'efficacité du flux, méthode d'étalement (ISO/DIS
9455-10:2011)

Flussmittel zum Weichlöten - Prüfverfahren - Teil 10:
Bestimmung der Wirksamkeit des Flussmittels;
Ausbreitungsprüfung (ISO/DIS 9455-10:2011)

This draft European Standard is submitted to CEN members for parallel enquiry. It has been drawn up by the Technical Committee CEN/TC 121.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation. standards.iteh.ai

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

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Foreword

This document (prEN ISO 9455-10:2011) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding" the secretariat of which is held by DIN.

This document is currently submitted to the parallel Enquiry.

This document will supersede EN ISO 9455-10:2000.

Endorsement notice

The text of ISO/DIS 9455-10:2011 has been approved by CEN as a prEN ISO 9455-10:2011 without any modification.

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DRAFT INTERNATIONAL STANDARD ISO/DIS 9455-10

ISO/TC 44/SC 12

Secretariat: DIN

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2011-09-21

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Soft soldering fluxes — Test methods —

Part 10:

Flux efficacy test, solder spread method

Flux de brasage tendre — Méthodes d'essai —

Partie 10: Essai d'efficacité du flux, méthode d'étalement

[Revision of first edition (ISO 9455-10:1998)]

ICS 25.160.50

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ISO/CEN PARALLEL PROCESSING

This draft has been developed within the International Organization for Standardization (ISO), and processed under the **ISO-lead** mode of collaboration as defined in the Vienna Agreement.

This draft is hereby submitted to the ISO member bodies and to the CEN member bodies for a parallel five-month enquiry.

Should this draft be accepted, a final draft, established on the basis of comments received, will be submitted to a parallel two-month approval vote in ISO and formal vote in CEN.

To expedite distribution, this document is circulated as received from the committee secretariat. ISO Central Secretariat work of editing and text composition will be undertaken at publication stage.

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ISO/DIS 9455-10

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 9455-10 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 12, *Soldering materials*.

This second/third/... edition cancels and replaces the first/second/... edition (ISO 9455-10:1998), [clause(s) / subclause(s) / table(s) / figure(s) / annex(es)] of which [has / have] been technically revised.

ISO 9455 consists of the following parts, under the general title *Soft soldering fluxes — Test methods*:

— *Part 10: Flux efficacy test, solder spread method*

— *Part [n]:*

— *Part [n+1]:*

— *Part 10: Flux efficacy test, solder spread method*

— *Part [n]:*

— *Part [n+1]:*

Introduction

Requests for official interpretations of any aspect of this International Standard should be directed to the Secretariat of ISO/TC 44/SC 12 via your national standards body. A complete listing of these bodies can be found at www.iso.org.

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