
**Petroleum and natural gas industries —
Drilling and production equipment —**

**Part 1:
Side-pocket mandrels**

*Industries du pétrole et du gaz naturel — Équipement de forage et de
production —*
Partie 1: Raccords à poche latérale

[ISO 17078-1:2004](https://standards.iteh.ai/catalog/standards/sist/201caa15-3c99-4ce5-8ec4-36f4877c0201/iso-17078-1-2004)

<https://standards.iteh.ai/catalog/standards/sist/201caa15-3c99-4ce5-8ec4-36f4877c0201/iso-17078-1-2004>



PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[ISO 17078-1:2004](#)

<https://standards.iteh.ai/catalog/standards/sist/201caa15-3c99-4ce5-8ec4-36f4877c0201/iso-17078-1-2004>

© ISO 2004

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents

Page

Foreword.....	iv
Introduction	v
1 Scope.....	1
2 Normative references	1
3 Terms and definitions.....	2
4 Abbreviated terms.....	7
5 Functional specification	7
5.1 General	7
5.2 Functional characteristics.....	7
5.3 Well parameters	8
5.4 Operational parameters.....	9
5.5 Compatibility with related well devices	9
5.6 Environmental service classes.....	10
5.7 Design validation	10
5.8 Product functional testing grades.....	10
5.9 Quality-control grades.....	10
5.10 Additional requirements.....	10
6 Technical specification.....	11
6.1 General	11
6.2 Technical characteristics	11
6.3 Design criteria	12
6.4 Design verification	13
6.5 Allowable design changes	13
6.6 Design validation	14
6.7 Product-functional testing requirements	14
7 Supplier/manufacturer requirements.....	15
7.1 General	15
7.2 Documentation and data control.....	15
7.3 Product identification requirements	17
7.4 Quality-control requirement.....	17
7.5 Heat treatment requirements	19
7.6 Welding requirements	20
7.7 Non-destructive examination (NDE) requirements.....	20
7.8 Storage and shipping preparation	22
7.9 Repair	23
Annex A (normative) Environmental-service requirements.....	24
Annex B (normative) Design-validation requirements	26
Annex C (normative) Product-functional testing requirements	30
Annex D (normative) Quality-control requirements.....	33
Annex E (informative) Operating performance envelope	35
Annex F (informative) Schematics of side-pocket mandrels	38
Bibliography	40

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 17078-1 was prepared by Technical Committee ISO/TC 67, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, Subcommittee SC 4, *Drilling and production equipment*.

iTeh STANDARD PREVIEW

ISO 17078 consists of the following parts, under the general title *Petroleum and natural gas industries — Drilling and production equipment*:

— *Part 1: Side-pocket mandrels* [ISO 17078-1:2004](https://standards.iteh.ai/catalog/standards/sist/201caa15-3c99-4ce5-8ec4-36f4877c0201/iso-17078-1-2004)
<https://standards.iteh.ai/catalog/standards/sist/201caa15-3c99-4ce5-8ec4-36f4877c0201/iso-17078-1-2004>

The following parts are under preparation:

- *Part 2: Side-pocket mandrel gas lift valve and flow control devices*
- *Part 3: Latches, seals, and interface data for side-pocket mandrels and flow control devices*

Introduction

This part of ISO 17078 has been developed by users/purchasers and suppliers/manufacturers of side-pocket mandrel products intended for use in the worldwide petroleum and natural gas industry. This part of ISO 17078 is intended to provide requirements and information to all parties who are involved in the specification, selection, manufacture, testing and use of side-pocket mandrel products. Further, this part of ISO 17078 addresses supplier/manufacture requirements that set the minimum parameters with which each supplier/manufacture shall comply, in order to be able to claim conformity with this part of ISO 17078.

This has been structured to allow different quality control grades to support quality control, design-validation, design-verification, and product-functional testing. These variations allow the user/purchaser to select the grades that are required for a specific application. If the user/purchaser does not specify a specific grade for the following categories, the supplier/manufacture will meet the requirements of grade 3.

Well environmental service classes. There are four environmental service classes for side-pocket mandrel products that provide the user/purchaser with a range of choices to select products to meet varying environmental conditions.

Design-validation grades. There are three design validation grades for side-pocket mandrel products that provide the user/purchaser with a range of technical and performance requirements. Users of this part of ISO 17078 should be aware that requirements in addition to those outlined herein might be needed for individual applications. This part of ISO 17078 is not intended to inhibit a supplier/manufacture from offering, or the user/purchaser from accepting, alternative equipment or engineering solutions. Where an alternative is offered, the supplier/manufacture should identify any variations from this part of ISO 17078 and provide details.

ISO 17078-1:2004

Product-functional testing grades. There are three product functional testing grades for side-pocket mandrel products that provide the user/purchaser with a range of choices for validating that individual products manufactured under this part of ISO 17078 meet the design specifications.

Quality-control grades. There are three quality-control grades that provide the user/purchaser with varying grades of quality control requirements to meet specific preferences or applications. Additional quality upgrades can be specified by the user/purchaser as supplemental requirements.

Annexes A, B, C and D of this part of ISO 17078 are normative requirements; Annexes E and F are informative.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

ISO 17078-1:2004

<https://standards.iteh.ai/catalog/standards/sist/201caa15-3c99-4ce5-8ec4-36f4877c0201/iso-17078-1-2004>

Petroleum and natural gas industries — Drilling and production equipment —

Part 1: Side-pocket mandrels

1 Scope

This part of ISO 17078 provides requirements for side-pocket mandrels used in the petroleum and natural gas industry. This part of ISO 17078 includes specifying, selecting, designing, manufacturing, quality control, testing, and preparation for shipping of side-pocket mandrels.

This part of ISO 17078 does not address nor include requirements for end connections between the side-pocket mandrels and the well conduit. The installation and retrieval of side-pocket mandrels is outside the scope of this part of ISO 17078. Additionally, this part of ISO 17078 does not include specifications for centre-set mandrels, or mandrels that employ or support tubing-retrievable flow control devices.

This part of ISO 17078 does not include gas-lift or any other flow-control valves or devices, latches, and/or associated wire line equipment that can or cannot be covered in other ISO specifications.

The side-pocket mandrels to which this part of ISO 17078 refers are independent devices that can accept installation of flow-control or other devices down-hole.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6506-1, *Metallic materials — Brinell hardness test — Part 1: Test method*

ISO 6508-1, *Metallic materials — Rockwell hardness test — Part 1: Test method (Scales A, B, C, D, E, F, G, H, K, N, T)*

ISO 6892, *Metallic materials — Tensile testing at ambient temperature*

ISO 9000:2000, *Quality management systems — Fundamentals and vocabulary*

ISO 9712, *Non-destructive testing — Qualification and certification of personnel*

ISO 11960:2001, *Petroleum and natural gas industries — Steel pipes for use as casing or tubing for wells*

ISO 15156-1, *Petroleum and natural gas industries — Materials for use in H₂S-containing environments in oil and gas production — Part 1: General principles for selection of cracking-resistant materials*

ISO 15156-2, *Petroleum and natural gas industries — Materials for use in H₂S-containing environments in oil and gas production — Part 2: Cracking-resistant carbon and low alloy steels, and the use of cast irons*

ISO 15156-3, *Petroleum and natural gas industries — Materials for use in H₂S-containing environments in oil and gas production — Part 3: Cracking-resistant CRAs (corrosion-resistant alloys) and other alloys*

ANSI/NCSL Z540-1, *Calibration Laboratories and Measuring and Test Equipment General Requirements*¹⁾

ASME Boiler and Pressure Vessel Code, Section V, *Nondestructive Examination*²⁾

ASME Boiler and Pressure Vessel Code, Section VIII, *Pressure Vessels, Division 1, Rules for Construction of Pressure Vessels*

ASME Boiler and Pressure Vessel Code, Section IX, *Welding and Brazing Qualifications*

ASTM E94, *Standard Guide for Radiographic Examination*³⁾

ASTM E140, *Standard Hardness Conversion Tables for Metals*

ASTM E165, *Standard Test Method for Liquid Penetrant Examination*

ASTM E709, *Standard Guide for Magnetic Particle Examination*

BS 2M 54:1991, *Specification for temperature control in the heat treatment of metals*⁴⁾

SAE AMS-H-6875:1998, *Heat Treatment of Steel Raw Materials*⁵⁾

iTeh STANDARD PREVIEW (standards.iteh.ai)

3 Terms and definitions

For the purpose of this document, the terms and definitions given in ISO 9000:2000 and the following apply.

[ISO 17078-1:2004](https://standards.iteh.ai/catalog/standards/sist/201caa15-3c99-4ce5-8ec4-36f4877c0201/iso-17078-1-2004)

3.1 acceptance
<https://standards.iteh.ai/catalog/standards/sist/201caa15-3c99-4ce5-8ec4-36f4877c0201/iso-17078-1-2004>
agreement/acknowledgement that side-pocket mandrel component(s) and/or assembly(ies) can be used without restriction

3.2 certificate of conformance
documentation declaring that a specific side-pocket mandrel meets the requirements of this part of ISO 17078 and the requirements of the functional specification

3.3 coating
internal and/or external application of a material to a side-pocket mandrel for corrosion protection, paraffin control, etc.

3.4 compressive load
force creating compression that may be applied to a side-pocket mandrel

1) NCSL International, 2995 Wilderness Place, Suite 107, Boulder, Colorado 80301-5404, USA.

2) American Society of Mechanical Engineers, Three Park Avenue, New York, NY 10016-5990, USA.

3) ASTM International, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, USA.

4) British Standards Institute, Customer Services, 389 Chiswick High Road, London W4 4AL, UK.

5) SAE International, 400 Commonwealth Drive, Warrendale, PA 15096-0001, USA.

3.5**date of manufacture**

date of manufacturer's final acceptance of finished products

NOTE The date is expressed as "day-month-year" in the format DD-MM-YYYY.

3.6**deflector**

internal device that guards landed side-pocket devices or discriminates the landing of side-pocket devices into the side-pocket mandrel pocket (receptacle for mandrel devices), but deflects non-side-pocket devices, thus allowing the latter to pass through the side-pocket mandrel, when being deployed down hole

3.7**design family**

group of products whose configurations, sizes, materials and applications are sufficiently similar that identical design methodologies can be used to establish the design parameters for each product within the family

3.8**design method**

method, procedure or equations used by the supplier/manufacturer to design a side-pocket mandrel product

3.9**design validation**

process of proving a design by testing to demonstrate conformity of the product to design requirements

[ISO/TS 29001:2003]

NOTE See also 5.7.

3.10**design verification**

process of examining the result of a given design or development activity to determine conformity with specified requirements

[ISO/TS 29001:2003]

3.11**dogleg**

change in well bore inclination

NOTE The "severity" of the dogleg is proportional to the change in inclination, typically measured in degrees.

3.12**drift outside diameter**

tube's ID through which all elements of the assembled side-pocket mandrel can pass

3.13**end connection**

thread(s) on the side-pocket mandrel end(s) used to attach the side-pocket mandrel to the tubing string

3.14**environmental service class**

category of environmental conditions for which the side-pocket mandrel product is designed to be used

NOTE See also 5.6.

3.15**external drifting**

test to observe the unencumbered or unrestricted passage of a side-pocket mandrel having a specific diameter through a drift test tool of specified inside diameter and length

3.16

external test pressure

differential pressure between the applied external pressure and internal pressure at which a side-pocket mandrel is tested for collapse resistance

3.17

full life cycle

expected period of time in which the product shall function according to manufacturer's specifications

3.18

functionality

capability of a side-pocket mandrel to conform to defined properties, characteristics and limits

3.19

gas passage undercut

clearance between the flow-control device and the pocket of the side-pocket mandrel through which injected media flow

3.20

heat

material originating from a final melt or cast lot

NOTE For re-melted alloys, the heat is the raw material originating from a single re-melted ingot.

3.21

internal drifting

test to observe the unencumbered or unrestricted passage of a drift bar having a specific diameter and length through a side-pocket mandrel to determine its full-bore capability

3.22

internal test pressure

differential pressure between the applied internal pressure and external pressure at which a side-pocket mandrel is tested for burst resistance

3.23

job lot

group or quantity of piece parts, sub-assemblies or assemblies that are grouped or processed together during the manufacturing process

3.24

latch

retention mechanism for a flow-control device that is landed in the side-pocket mandrel

3.25

latch profile

feature such as a lug or recess that is suitable for the reception of the locking mechanism within a side-pocket mandrel

3.26

linear indication

material inconsistency whose length is equal to or greater than three times the width of the material inconsistency

3.27

linear mass

mass per length of tubular product

3.28**manufacturing**

process(es) and action(s) performed by an equipment supplier/manufacturer that are necessary to provide finished component(s), assemblies, and related documentation that fulfil the requests of the user/purchaser and that meet the standards of the supplier/manufacturer

NOTE Manufacturing begins when the supplier/manufacturer receives the order and is completed at the moment the component(s), assembly(ies), and related documentation are transferred to a transportation provider.

3.29**model**

side-pocket mandrels with unique components and functional characteristics that differentiate it from other side-pocket mandrels of the same type

NOTE Side-pocket mandrels can have a variety of end connections.

3.30**operating environment**

set of environmental conditions to which the product is exposed during its service life

NOTE Environmental conditions can include temperature, pressure, liquid composition and properties, gas composition and properties, solids, etc.

3.31**operational parameter**

requirement and/or restriction that the product is exposed to during its service life

EXAMPLES Operating environment, through-tubing drift, landing and retrieval of flow-control devices, passage of various tools through the side-pocket mandrel, injection of various well treatment chemicals/fluids, etc.

3.32**orienting profile**

design feature (e.g. orienting sleeve) of a side-pocket mandrel that acts together with certain wireline tools to aid in radial and vertical alignment of tools used to install and remove side-pocket landed equipment

3.33**perceptible leak**

any leak during a hydro test that can be observed

3.34**pocket**

parallel bore, including sealing surfaces and latching profiles, that is offset from and essentially parallel with the through-bore of the side-pocket mandrel

3.35**product functional-testing grade**

category based on a defined range of processes, method(s) and/or test(s) that are used by the supplier/manufacturer to demonstrate that a particular side-pocket mandrel has been manufactured to fully meet the functional and manufacturing requirements for that product

3.36**quality-control grade**

category based on a defined range of processes and/or method(s) that are used by the supplier/manufacturer to assure the quality of the materials and manufacturing process(es) used to produce a particular side-pocket mandrel

3.37**rated pressure**

maximum differential pressure, at the rated temperature, to which the side-pocket mandrel is designed to be subjected in normal operation

3.38

rated temperature

maximum temperature, at the rated pressure, to which the mandrel is designed to be subjected in normal operation in a well

3.39

rounded indication

material inconsistency that is circular or elliptical in shape, such that the length of the material inconsistency is less than three times its width

3.40

side-pocket mandrel

tubing-mounted device that accepts a flow-control or other device in a bore that is offset from and essentially parallel with the through-bore of the tubing product

NOTE This parallel bore includes sealing surfaces and latching profiles.

3.41

special-service side-pocket mandrel

side-pocket mandrel designed for special operations including chemical injection, CO₂ injection, hydraulic control, electrical control, or other applications where a secondary conduit terminates at the side-pocket mandrel

3.42

supplier/manufacturer

company, organization or entity that designs, manufactures and/or markets side-pocket mandrel products

3.43

technical specification

parameter(s) stating the operating limit(s) relating to the manufacture of the component parts or assemblies

3.44

tensile load

maximum force creating tension that may be applied to a side-pocket mandrel, as defined by the supplier/manufacturer

3.45

test pressure

maximum differential pressure between the applied pressure and atmospheric pressure, as specified by the pertinent test procedure, when the test is conducted in such a way that the article being tested is a "closed" system with no inputs or outputs allowed during the test time period

3.46

test temperature

temperature, as specified by the pertinent test procedure, at which the test is conducted

3.47

traceability

(job lot) ability to identify individual components as originating from a particular job lot, including the particular heat(s)

3.48

type

kind of side-pocket mandrel or other component (e.g. valve, flow control device, latch, wireline tool, etc.) that is distinguished by a particular method of being positioned and retrieved from a well, and that has a specific name and/or description

ITIH STANDARD PREVIEW
(standards.iteh.ai)

<https://standards.iteh.ai/catalog/standards/sist/201caa15-3c99-4ce5-8ec4-36f4877c0201/iso-17078-1-2004>

<https://standards.iteh.ai/catalog/standards/sist/201caa15-3c99-4ce5-8ec4-36f4877c0201/iso-17078-1-2004>

3.49**user/purchaser**

company, organization or entity that purchases, installs and/or uses side-pocket mandrel products

3.50**wireline**

one type of equipment and associated technique(s) used to perform various operations in a well using a continuous length of solid line (slick line) or stranded wire, appropriate spooling equipment at the surface and weight stem and specialized tools attached to the well (downhole) end of the wire

3.51**yield strength**

stress level measured at a specific test temperature beyond which the material plastically deforms and will not return to its original dimensions

NOTE The yield strength is expressed in units of force per unit area.

4 Abbreviated terms

AWS American welding society

COC certificate of compliance

EOEC exclusive of end connections

ID inside diameter

NDE non-destructive examination method

OD outside diameter

PQR procedure qualification record

Ra roughness, expressed in micrometers (micro-inches)

WPS welding procedure specification

WPQ welder performance qualification

5 Functional specification**5.1 General**

The user/purchaser shall prepare a functional specification to order products that conform to this part of ISO 17078. The specification shall specify the requirements and operating conditions listed in 5.2 through 5.10, as appropriate, and/or identify the supplier's/manufacturer's specific product. These requirements and operating conditions may be conveyed by means of a dimensional drawing, a data sheet, a functional specification form (see Annex E), or other suitable documentation.

5.2 Functional characteristics

A side-pocket mandrel is a tubing-mounted device that accepts a flow-control or other device in a bore that is offset from and essentially parallel with the through-bore of the tubing product. This parallel bore includes sealing surfaces and latching profiles.