



Designation: F 1037 – 04

Standard Test Method for Visual Rating of Appearance of Resilient Floors After In- Service Exposure to Foot Traffic¹

This standard is issued under the fixed designation F 1037; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method is intended to provide a numerical rating system for classification of resilient floors during the various stages of their wear life in relation to their condition, as perceived by a knowledgeable user.

1.2 *This standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.3 The values stated in inch-pound units are regarded as standard. The values given in parentheses are provided for information only.

2. Referenced Documents

2.1 *ASTM Standards:*

D 1436 Test Methods for Application of Emulsion Floor Polishes to Substrates for Testing Purposes²

3. Terminology

3.1 *Definitions of Terms Specific to This Standard:*

3.1.1 *surface texture*—surface imperfections such as deep scratches, indents, or changes in embossing texture.

4. Significance and Use

4.1 Ratings are developed by subjective, comparative, evaluation of exposed samples to original unexposed specimens of those parameters experience has shown to be the most important in the consumers' minds in evaluating the performance of a walking surface. These parameters are a change in gloss, color, surface texture, alterations to pattern and restorability of appearance with normal maintenance procedures, including the use of waxes, finishes, or buffing. Rating is done

by a panel of qualified observers under specified lighting conditions in accordance with prescribed procedures.

5. Apparatus

5.1 *Buffing Machine*, residential, equipped with single or double brush (pad), soft fiber polishing brushes, and lamb's wool pads. When equipped with polishing brushes, the unit should deliver a nominal lineal velocity (loaded) of 1100 to 1400 ft/min (each brush) and a Dwell ratio of 190 to 210 ft² (17 to 19 m²) per min at a pressure of 0.40 to 0.50 psi. When equipped with buffing pads, the unit shall deliver a nominal lineal velocity (loaded) of 1100 to 1400 lineal fpm (each pad) and a Dwell ratio of 500 to 550 ft² (45 to 50 m²) per min at a pressure of 0.15 to 0.20 psi (see note).

5.2 *Scrub Brush*, approximately 2½ by 7 in. (63 by 178 mm) with nylon bristles approximately 1¼ in. (32 mm) long.

5.3 *Cellulose Sponge*, approximate dry dimension 8 by 4¼ by 1 in. (203 by 108 mm).

6. Reagent

6.1 *Cleaning Solution*, for approximately 3456 in.² (22 297 cm²) area (six 24 by 24 in. (610 by 610 mm) panels), consisting of 1 cup (240 mL) household ammonia, 1 gal US (3.78 L) lukewarm water, and ½ cup (120 mL) liquid cleaner. Be prepared using the procedure given in 8. This procedure is intended to remove all dirt and wax (if present).

7. Sampling, Test Specimens, and Test Units

7.1 Specimen size can vary as desired. A typical size panel would be 24 by 24 in. (610 by 610 mm) and contain four 12 by 12 in. (305 by 305 mm) similar or different panels to be tested. In addition, a companion specimen must be retained and stored in a location where its appearance will not be altered. This specimen will be used for comparison purposes throughout the test cycle. Each sample is to be cleaned in accordance with the washing procedure in 8.1. The waxing procedure shall be followed on all resilient flooring samples designed to be maintained with wax before each rating session. The original unexposed samples of these products shall be waxed also. Those no-wax floors whose appearance, through exposure to traffic, has deteriorated to an overall rating of "3" or more shall be restored with either the waxing procedure (no samples

¹ This test method is under the jurisdiction of ASTM Committee F06 on Resilient Floor Coverings and is the direct responsibility of Subcommittee F06.30 on Physical Service Properties.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

receive double-waxing) (see 8.2) or the buffing procedure (see 8.3). The choice of restorative maintenance is determined by the manufacturer's recommended procedure. All cleaning and restorative maintenance procedures shall be performed on the entire sample.

7.2 Before evaluation, each sample shall be prepared using the procedure given in Section 8. This procedure is intended to remove all dirt and wax (if present).

8. Procedure

8.1 Mix the cleaning solution and stir thoroughly.

8.1.1 Soak brush in solution for 1 min.³

8.1.2 Apply enough solution so that the panel is covered with a thin coat of solution. Allow the solution to remain undisturbed for 3 min.

8.1.3 Dip brush in solution, then scrub the panel 30 times in each direction with enough pressure to slightly bend the bristles. Localized, abnormal stains such as chewing gum, ground-out cigarettes, tar, or other spots considered abnormal in residential environment may be given special attention. Overall stains, discoloration, or soil that lodges in deep embossments should not be given special treatment.

8.1.4 With the cellulose sponge wrung out in clear, lukewarm water, remove the cleaning solution. Rinse sponge in clear, lukewarm water, wring sponge out lightly, then go over the panel to rewet the surface. Rinse out sponge again in clear water. Wring out tightly and remove as much rinse water as possible.

8.1.5 Allow surface to air dry for 1 h.

8.2 *Finish Procedure*—After washing, apply to each individual sample to receive finish, a wax or finish in the following manner. Use a fresh supply of an acrylic floor finish or an equivalent material appropriate for the specific type of floor. Apply the wax in accordance with Method B of Test Methods D 1436.⁴

8.3 *Buffing Procedure*—Following the washing procedure outlined in 8.2, samples of resilient floor coverings whose manufacturers' recommend buffing as the restorative maintenance should be treated according to the following buffing procedure.⁵

8.3.1 Buff each sample with the polishing brushes, using a left to right to left motion covering the entire sample from top to bottom to top again, using overlapping strokes, in 1 min. No excess pressure or weight should be used on the buffer.

8.3.2 Repeat 8.3.1, using an overlapping top to bottom to top motion, covering the entire sample fully from left to right to left in 1 min.

8.3.3 Repeat the bidirectional buffing technique above, using lamb's wool pads on the buffer.

8.3.4 *Washing Lamb's Wool Pads*—For purposes of this test, the lamb's wool pads will be washed every time the

equivalent of 2016 in.² (13 104 cm²) samples are buffed according to this procedure.

8.3.4.1 Pads are to be washed in a mild detergent⁶ and cold water (2 heaping teaspoons (10.0 g) per gallon (3.8 L) of water), rinsed in cold water and air dried (do not "wring out" pads).

9. Observer Panel

9.1 The panel of observers shall consist of at least three people. One-third of the panel shall consist of a person(s) technically trained in the composition and use of household cleaning products, such as a home economist or chemist. One-third of the panel shall consist of a person(s) trained in the technical characteristics and testing procedures used on resilient flooring, such as an engineer or chemist. One-third of the panel shall be a non-technically trained person(s) who regularly maintains resilient floors in a home. No panel member shall be color blind. The maintenance person shall not be included in the observer panel. Members shall be carefully instructed on the scoring procedure and shall have had prior experience of at least a complete rating of one sample before establishing a valid scored rating.

9.2 Individual panel observers are provided with separate data sheets and are to separately rate gloss, color, surface texture, pattern change and restorative effects of maintenance. They may do their rating simultaneously, but should not discuss or compare ratings. If any sample requires restorative maintenance, all panels are returned to the exposure site only after restorative maintenance is complete and ratings for restorative maintenance are made. Scoring is in accordance with 11.1.

10. Sample Arrangements and Lighting Conditions

10.1 Samples are to be washed, waxed where appropriate (See Section 8 and Fig. 1) and assembled with the viewing template as outlined in this section.

10.1.1 Place the flooring panels to be rated horizontally on a freestanding 30 in. (762 mm) high table, the top of which is smaller than the sample panels. This arrangement will enable observers to walk around the sample and view it from various angles and positions.

10.1.2 Although it is desirable that the flooring samples or the panel containing the flooring samples be portable to permit placement in ideal lighting conditions, it is acknowledged that, in the case of installed flooring, this may not be possible. In these instances, efforts must be made to simulate the lighting conditions specified in 10.2 and 10.2.1.

10.1.3 Prepare a template that allows viewing of the main portion of the sample area, but masks its edges (usually ½ in. (13 mm) is sufficient). Immediately adjacent, and as part of the template, is a second opening of identical dimensions. The purpose of the second opening is to serve as a comparison frame for the original, unexposed sample. See Fig. 2 for a sketch of such a template that would be used where four

³ A sponge with scrubbing capabilities may be substituted for the scrub brush and cellulose sponge.

⁴ Future floor polish, a trademark of S.C. Johnson, or its equivalent, has been found suitable for this purpose.

⁵ The following machine meets the specifications: Sears 14" Twin Brush Rug Shampooer/Floor Polisher Model No. 100.85602 weighing 15 pounds; brush/pad speed is 1150 rpm unloaded (850 rpm loaded); polishing brush(es) No. 905318; Lamb's Wool pad(s) No. 905317.

⁶ Woolite, a trade mark of Boyle-Midway Inc., or its equivalent, has been found suitable for this purpose.

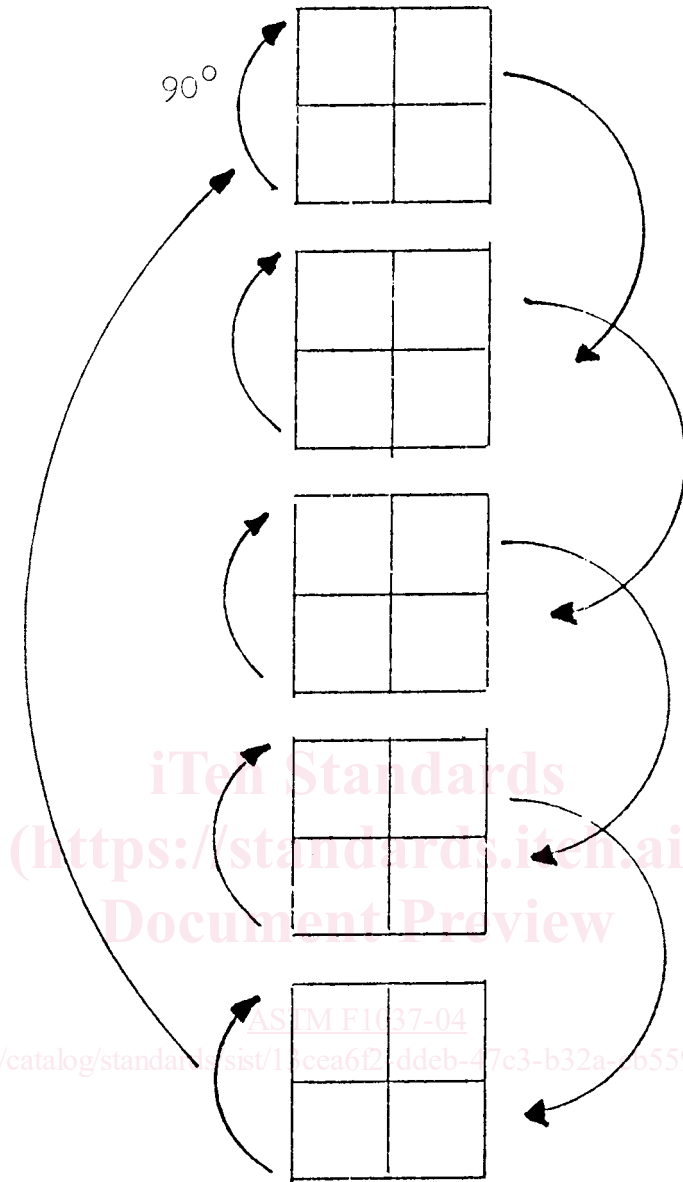


FIG. 1 Suggested Rotation Procedure for Panels Under Exposure

12 by 12 in. (305 by 305 mm) samples are attached to a 24 by 24 in. (610 by 610 mm) base.

10.2 Principal lighting shall be provided by overhead fluorescent lights at 3000°K. (warm white). Illumination shall be uniform and not less than 150 ft candles at the sample surface.

10.2.1 A secondary source of light shall be established to enable observers to evaluate gloss. The source may be an uncurtained north facing window, a fluorescent fixture placed facing the samples, or several incandescent spotlights. Color value is not critical but should not be of extreme departure from the primary source. The secondary source should be 5 to 10 ft (152 to 305 cm) from the floor.

11. Rating

11.1 Rating is established by totaling the scores for each sample of gloss, color, surface texture, pattern, and restorative maintenance by each observer. Total scored is then converted to a final visual rating in accordance with the conversions as follows:

Total Score	Final Visual Rating
0	1—Excellent
1 to 4	2—Good
5 to 8	3—Acceptable
9 to 11	4—Poor
12 to 16	5—Unacceptable