



**SLOVENSKI STANDARD**  
**SIST EN 13022-2:2006/kFprA1:2009**  
**01-december-2009**

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**Steklo v gradbeništvu - Strukturna zasteklitev - 2. del: Pravila za zastekljevanje**

Glass in building - Structural sealant glazing - Part 2: Assembly rules

Glas im Bauwesen - Geklebte Verglasung - Teil 2: Verglasungsvorschriften

Verre dans la construction - Vitrage extérieur collé - Règles d'assemblage

**Ta slovenski standard je istoveten z: EN 13022-2:2006/FprA1**

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**ICS:**

81.040.20      Steklo v gradbeništvu      Glass in building

**SIST EN 13022-2:2006/kFprA1:2009**      en,fr,de



EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**FINAL DRAFT**  
**EN 13022-2:2006**

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ICS 81.040.20

English Version

## Glass in building - Structural sealant glazing - Part 2: Assembly rules

Verre dans la construction - Vitrage extérieur collé - Partie  
2: Règles d'assemblage

Glas im Bauwesen - Geklebte Verglasung - Teil 2:  
Verglasungsvorschriften

This draft amendment is submitted to CEN members for unique acceptance procedure. It has been drawn up by the Technical Committee CEN/TC 129.

This draft amendment A1, if approved, will modify the European Standard EN 13022-2:2006. If this draft becomes an amendment, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for inclusion of this amendment into the relevant national standard without any alteration.

This draft amendment was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## Foreword

This document (EN 13022-2:2006/FprA1:2009) has been prepared by Technical Committee CEN/TC 129 "Glass in building", the secretariat of which is held by NBN.

This document is currently submitted to the Unique Acceptance Procedure.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

**EN 13022-2:2006/FprA1:2009 (E)****1 Modification to the Foreword**

*Add the following sentence after the second paragraph:*

"This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s)."

**2 Modification to A.4, Conditioning of test specimens**

*In c) and d), replace "for (24 ± 2) h at (23 ± 2) °C" with "for (24 ± 2) h to (48 ± 2) h at (23 ± 2) °C".*

**3 Modification to B.2.5.3, Calculation model**

*In B.2.5.3.2, B.2.5.3.3, and B.2.5.3.5, replace " $\gamma_{tot} = 6$ ." with*

$$\gamma_{tot} = \gamma_L \times \gamma_S.$$

$\gamma_L$  = taking into account the variability of action (See EN 1990 Annex C.9);

$\gamma_S$  = links to the sealant material;

$\gamma_{tot}$  = factor which should be set by national rules."

*In B.2.5.3.2, add the following NOTE and replace "NOTE" with "NOTE 2".*

"NOTE 1 In case of absence of national value,  $\gamma_{tot} = 6$ . Lower  $\gamma_{tot}$  values could be acceptable when accurate calculation models are used together with an appropriate defined safety reliability level."

*In B.2.5.3.3, and B.2.5.3.5, add the following NOTE:*

"NOTE In case of absence of national value,  $\gamma_{tot} = 6$ . Lower  $\gamma_{tot}$  values could be acceptable when accurate calculation models are used together with an appropriate defined safety reliability level."

**4 Modification to C.3.3, Test procedure**

*Replace "Cutting and peeling shall be repeated until the bead is totally peeled of the substrate." with "Cutting and peeling shall be repeated until the bead is peeled for 2/3 of the length of the substrate. The remaining 1/3 can be used for control purpose or for archive."*