

# INTERNATIONAL STANDARD

**ISO**  
**3302-1**

First edition  
1996-07-15

**AMENDMENT 1**  
2001-06-01

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## Rubber — Tolerances for products —

### Part 1: Dimensional tolerances

#### AMENDMENT 1: Classification system for flash

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*Caoutchouc — Tolérances pour produits —*

*Partie 1: Tolérances dimensionnelles*

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**AMENDEMENT 1: Système de classification des bavures**



Reference number  
ISO 3302-1:1996/Amd.1:2001(E)

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## Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this Amendment may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

Amendment 1 to International Standard ISO 3302-1:1996 was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 4, *Products (other than hoses)*.

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# Rubber — Tolerances for products —

## Part 1: Dimensional tolerances

### AMENDMENT 1: Classification system for flash

Page 3, end of subclause 5.2

Add the following paragraph:

“A classification system for flash is given in 5.5.”

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Page 4, immediately before the beginning of clause 6

Add the following subclause:

#### 5.5 Flash

[ISO 3302-1:1996/Amd 1:2001](https://standards.iteh.ai/catalog/standards/sist/61f9f03e-5bc4-437b-a601-a56ec843089c/iso-3302-1-1996-amd-1-2001)  
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This subclause establishes six classes of flash, as listed in Table 2.

**Table 2 — Classes of flash**

Class	Maximum height of flash	Description
	mm	
X0	0	No flash <sup>a</sup>
X1	0,1	Precision flash
X2	0,5	Accurate flash
X3	1	Normal flash
X4	2	Rough flash
X5	No limit	Non-critical

<sup>a</sup> Class X0 can only apply to those surfaces of an article which do not have parting lines.

#### Renumbering

Renumber existing Tables 2 to 9 as Tables 3 to 10.

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