

# SLOVENSKI STANDARD

## kSIST FprEN ISO 4499-1:2010

01-januar-2010

Hardmetals - Metallographic determination of microstructure - Part 1: Photomicrographs and description (ISO 4499-1:2008)

Hardmetalle - Metallographische Bestimmung der Mikrostruktur - Teil 1: Gefügebilder und Beschreibung (ISO 4499-1:2008)

Métaux-durs - Détermination métallographique de la microstructure - Partie 1: Prises de vue photomicrographiques et description (ISO 4499-1:2008)

Métaux-durs - Détermination métallographique de la microstructure - Partie 1: Prises de vue photomicrographiques et description (ISO 4499-1:2008)

**Ta slovenski standard je istoveten z: FprEN ISO 4499-1**

### **ICS:**

77.040.99	Druge metode za preskušanje kovin	Other methods of testing of metals
77.160	Metalurgija prahov	Powder metallurgy

**kSIST FprEN ISO 4499-1:2010**

**en,fr,de**



EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**FINAL DRAFT**  
**FprEN ISO 4499-1**

October 2009

ICS 77.040.99; 77.160

Will supersede EN 24499:1993

English Version

## Hardmetals - Metallographic determination of microstructure - Part 1: Photomicrographs and description (ISO 4499-1:2008)

Métaux-durs - Détermination métallographique de la  
microstructure - Partie 1: Prises de vue  
photomicrographiques et description (ISO 4499-1:2008)

Hartmetalle - Metallographische Bestimmung der  
Mikrostruktur - Teil 1: Gefügebilder und Beschreibung (ISO  
4499-1:2008)

This draft European Standard is submitted to CEN members for unique acceptance procedure. It has been drawn up by the Technical Committee CEN/SS M11.

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<b>Contents</b>	<b>Page</b>
<b>Foreword.....</b>	<b>3</b>

## Foreword

The text of ISO 4499-1:2008 has been prepared by Technical Committee ISO/TC 119 “Powder metallurgy” of the International Organization for Standardization (ISO) and has been taken over as FprEN ISO 4499-1:2009.

This document is currently submitted to the Unique Acceptance Procedure.

This document will supersede EN 24499:1993.

ISO 4499-1, together with ISO 4499-2, cancels and replaces ISO 4499:1978, which has been technically revised.

In ISO 4499-2, a new section has been added for the quantitative measurement of the WC grain size of hardmetals. ISO 4499-3 and ISO 4499-4 are additional parts that will deal with the microstructures of hardmetals containing cubic carbides and Ti (C, N)-based hardmetals, and miscellaneous microstructural features, such as defects and non-stoichiometric phases (e.g. carbon and eta-phase). ISO 4499-3 and ISO 4499-4 are currently in development.

In standard WC/Co hardmetals the density is generally controlled so that only two phases WC and Co are present. The Co phase is an alloy and contains some W and C in solid solution. The WC phase is stoichiometric. If the composition is either high or low in total carbon content then it is possible to see a third phase in the structure. For a high C content this is graphite; for a low C content it is eta phase ( $\eta$ ), typically an  $M_6C$  or  $M_{12}C$  carbide where M is (CoW<sub>y</sub>). Metallographic determination of these phases will be outlined in ISO 4499-3.

ISO 4499 consists of the following parts, under the general title Hardmetals — Metallographic determination of microstructure:

- *Part 1: Photomicrographs and description*
- *Part 2: Measurement of WC grain size*

## Endorsement notice

The text of ISO 4499-1:2008 has been approved by CEN as a FprEN ISO 4499-1:2009 without any modification.



# INTERNATIONAL STANDARD

**ISO**  
**4499-1**

First edition  
2008-09-15

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## **Hardmetals — Metallographic determination of microstructure —**

### **Part 1: Photomicrographs and description**

*Métaux-durs — Détermination métallographique de la microstructure —  
Partie 1: Prises de vue photomicrographiques et description*



Reference number  
ISO 4499-1:2008(E)

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Published in Switzerland