



Designation: B 422 – 04

Standard Specification for Copper-Aluminum-Silicon-Cobalt Alloy, Copper-Nickel- Silicon-Magnesium Alloy, Copper-Nickel-Silicon Alloy, Copper-Nickel-Aluminum-Magnesium Alloy, and Copper- Nickel-Tin Alloy Sheet and Strip¹

This standard is issued under the fixed designation B 422; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This specification establishes the requirements for² Copper Alloy UNS Nos. C19010, C19020, C19025, C63800, C70250, and C70260 (Note 1) Sheet and Strip.

NOTE 1—This document contains some patented alloys. Alternatives such as beryllium coppers and spinodal alloys are available for similar applications.

1.2 The values stated in inch-pound units are to be regarded as the standard. The values given in SI units represent mathematical conversions, which are provided for information only and are not considered standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 The following documents of the issue in effect on date of material purchase form a part of this specification to the extent referenced herein:

2.2 *ASTM Standards:*³

B 248 Specification for General Requirements for Wrought

Copper and Copper-Alloy Plate, Sheet, Strip, and Rolled Bar

B 846 Terminology for Copper and Copper Alloys

E 527 Practice for Numbering Metals and Alloys (UNS)

3. General Requirements

3.1 Material furnished to this specification shall be in accordance with the applicable requirements of the current edition of Specification B 248.

4. Terminology

4.1 *Definitions*—For definitions of terms related to copper and copper alloys, refer to Terminology B 846.

5. Ordering Information

5.1 Orders for material under this specification should include the following information:

5.1.1 Quantity (of each size),

5.1.2 Alloy: Copper Alloy UNS No. (Section 1),

5.1.3 Form of material (sheet or strip),

5.1.4 Temper (see 7.1),

5.1.5 Dimensions (thickness, width, length (if applicable),

5.1.6 How furnished (rolls, specific lengths with or without ends, stock lengths with or without ends),

5.1.7 Type of edge, if required (slit, sheared, sawed, square corners, rounded corners, rounded edges, or full-rounded edges (see 10.6),

5.1.8 Type of width and straightness tolerances, if required (slit-metal tolerances, square sheared-metal tolerances, sawed-metal tolerances, straightened or edge-rolled-metal tolerances) (Section 10), and

5.1.9 ASTM specification number and year of issue.

5.2 In addition, when material is purchased for agencies of the U.S. Government, it shall conform to the Supplementary Requirements as defined in Specification B 248 when specified in the contract or purchase order.

¹ This specification is under the jurisdiction of ASTM Committee B05 on Copper and Copper Alloys and is the direct responsibility of Subcommittee B05.01 on Plate, Sheet, and Strip.

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² The UNS system for copper and copper alloys (see Practice E 527) is a simple expansion of the former standard designation system accomplished by the addition of a prefix “C” and a suffix “00.” The suffix can be used to accommodate composition variations of the base alloy.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard’s Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard.

6. Chemical Composition

6.1 The materials shall conform to the compositions prescribed in Table 1.

6.2 These specification limits do not preclude the presence of other elements. Limits for unnamed elements may be established by agreement between manufacturer or supplier and purchaser.

6.3 Copper may be taken as the difference between the sum of all the elements analyzed and 100 %. When all the elements in Table 1 for Alloys C 19010, C63800, C70250, and C70260 are analyzed, their sum shall be 99.5 % min. When all the elements in Table 1 for Alloy C19025 are analyzed, their sum shall be 99.7 % min. When all the elements in Table 1 for Alloy C19020 are analyzed, their sum shall be 99.8 % min.

7. Temper

7.1 Tempers available under this specification are as designated in Tables 2-7.

8. Mechanical Properties

8.1 Copper Alloy UNS No. C63800 is a dispersion-strengthened alloy which does not require heat treatment. The annealed and rolled tempers shall conform to the tensile property requirements prescribed in Table 2.

8.2 Copper Alloy UNS No. C70250 is supplied in a mill-hardened, or cold-worked and precipitation heat-treated, or precipitation heat-treated or spinodal heat-treated, 1/2 Hd and stress-relieved tempers. The 0.2 % offset yield strength shall be the standard tests for these tempers and shall conform to the requirements specified in Table 3.

8.2.1 If ductility or formability requirements are desired, they shall be negotiated and agreed upon between manufacturer and purchaser.

8.3 Copper Alloy UNS No. C70260 is supplied in a mill-hardened temper. The 0.2 % offset yield strength shall be the standard test for the mill-hardened tempers TM00, TM02, TM03, and TM04 and shall conform to the requirements specified in Table 4. The tensile strength shall be the standard test for the mill-hardened temper TM01 and shall conform to the requirements specified in Table 4.

8.3.1 If ductility or formability requirements are desired, they shall be negotiated and agreed upon between manufacturer and purchaser.

8.4 Copper Alloy UNS Nos. C19020 and C19025 are supplied in cold-worked, stress-relieved temper. These tempers

shall conform to the tensile strength and elongation requirements in Table 5. The 0.2 % offset yield strength shall be the standard test for the mill-hardened tempers and shall conform to the requirements specified in Table 7 and Table 5, respectively.

8.4.1 If ductility or formability requirements are desired, they shall be negotiated and agreed upon between manufacturer and purchaser.

8.5 Copper Alloy UNS No. C19010 is supplied in either precipitation heat-treated (TM03 to TM08) tempers, or mill-hardened (H01 to H10) tempers. The 0.2 % offset yield strength shall be the standard test for the precipitation heat-treated and mill-hardened tempers and shall conform to the requirements specified in Table 6.

8.5.1 If ductility or formability requirements are desired, they shall be negotiated and agreed upon between manufacturer and purchaser.

9. Electrical Properties

9.1 The electrical resistivity of Copper Alloys UNS Nos. C19010, C19025, C63800, C70250, and C70260 are listed in Table 8 for information only.

10. Dimensions and Permissible Variations

10.1 The dimensions and tolerances shall be as prescribed in the current edition of Specification B 248, with particular reference to Section 5 and the following tables of that specification:

10.2 *Thickness*: See 5.2, Table 2.

10.3 *Width*:

10.3.1 *Slit Metal and Slit Metal with Rolled Edges*—See 5.3, Table 4.

10.3.2 *Square-Sheared Metal*—See 5.3, Table 5.

10.3.3 *Sawed Metal*—See 5.3, Table 6.

10.4 *Length*:

10.4.1 *Specific and Stock Lengths With and Without Ends*—See 5.4, Table 7.

10.4.2 *Schedule of Lengths (Specific and Stock) With Ends*—See 5.4, Table 8.

10.4.3 *Length Tolerances for Square-Metal*—See 5.4, Table 9.

10.4.4 *Length Tolerances for Sawed Metal*—See 5.4, Table 10.

10.5 *Straightness*:

TABLE 1 Chemical Requirements Composition %

Element	C19010	C19020	C19025	C63800	C70250	C70260
Nickel	0.8–1.8	0.50–3.0	0.80–1.20	0.20 max.	2.2–4.2 ^A	1.0–3.0 ^A
Silicon	0.15–0.35	1.5–2.1	0.25–1.2	0.20–0.7
Lead, max.	0.05	0.05	...
Iron, max.	0.20	0.20	...
Zinc, max.	0.20	0.8	1.0	...
Aluminum	2.5–3.1
Copper	remainder	remainder	remainder	remainder	remainder	remainder
Cobalt	0.25–0.55
Manganese, max.	0.10	0.10	...
Magnesium	0.05–0.30	...
Tin	...	0.30–0.9	0.70–1.10
Phosphorus	0.01–0.05	0.01–0.20	0.03–0.07	0.010 max.

^A Including cobalt.