
Varnost strojev - Varnostne zahteve za načrtovanje in konstrukcijo strojev in opreme za izdelavo papirja - 22. del: Brusilniki za les

Safety of machinery - Safety requirements for the design and construction of paper making and finishing machines - Part 22: Wood Grinders

Sicherheit von Maschinen - Sicherheitstechnische Anforderungen an Konstruktion und Bau von Maschinen der Papierherstellung und Ausrüstung - Teil 22: Holzschleifer

Sécurité des machines - Prescriptions de sécurité pour la conception et la construction de machines de fabrication et de finition du papier - Partie 22: Défibreurs

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Ta slovenski standard je istoveten z: EN 1034-22:2005+A1:2009

ICS:

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21.020	Značilnosti in načrtovanje strojev, aparatov, opreme	Characteristics and design of machines, apparatus, equipment
85.100	Oprema za papirno industrijo	Equipment for the paper industry

SIST EN 1034-22:2005+A1:2010**en,fr**

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EUROPEAN STANDARD
NORME EUROPÉENNE
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English Version

**Safety of machinery - Safety requirements for the design and
construction of paper making and finishing machines - Part 22:
Wood Grinders**

Sécurité des machines - Prescriptions de sécurité pour la
conception et la construction de machines de fabrication et
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Sicherheit von Maschinen - Sicherheitstechnische
Anforderungen an Konstruktion und Bau von Maschinen
der Papierherstellung und Ausrüstung - Teil 22:
Holzschleifer

This European Standard was approved by CEN on 21 April 2005 and includes Amendment 1 approved by CEN on 17 November 2009.

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Foreword

This document (EN 1034-22:2005+A1:2009) has been prepared by Technical Committee CEN/TC 198 "Printing and paper machinery - Safety", the secretariat of which is held by DIN.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2010, and conflicting national standards shall be withdrawn at the latest by June 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1, approved by CEN on 17 November 2009.

This document supersedes EN 1034-22:2005.

The start and finish of text introduced or altered by amendment is indicated in the text by tags $\boxed{A_1}$ $\boxed{A_1}$.

$\boxed{A_1}$ This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annexes ZA and ZB, which are integral parts of this document. $\boxed{A_1}$

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

EN 1034-22:2005+A1:2009 (E)**Introduction**

This European Standard is a C type standard as stated in EN ISO 12100-1.

The machinery concerned and the extent to which hazards, hazardous situations and events are covered are indicated in the scope of this European Standard.

For machines that have been designed and built according to the provisions of this C standard, the following stipulation applies: When provisions of this type C standard are different from those which are stated in type A or B standards or from provisions made in **EN 1034-1:2000+A1:2010**, the provisions of this type C standard take precedence over the provisions of the other standards.

1 Scope

This European Standard applies to wood grinders intended for the production of pulp used in paper making including sharpening devices and shall be used together with **EN 1034-1:2000+A1:2010**. It deals with all significant hazards, hazardous situations and hazard events relevant to wood grinders when used as intended and under the conditions foreseen by the manufacturer (see clause 4). This standard does not apply to loading facilities. Hazards caused by overpressure are not covered by this standard.

Note: For hazards caused by overpressure, see the directive for pressure vessels.

This European Standard is not applicable to wood grinders manufactured before the date of publication of this European Standard by CEN.

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2 Normative references

The following referenced documents are indispensable for the application of this European Standard. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 294:1992, *Safety of machinery — Safety distances to prevent danger zones being reached by the upper limbs.*

EN 418:1992. *Safety of machinery — Emergency stop equipment — Functional aspects.*

EN 563:1994, *Safety of machinery — Temperatures of touchable surfaces — Ergonomics data to establish temperature limit values for hot surfaces.*

EN 547-2:1996, *Safety of machinery — Human body measurements — Part 2: Principles for determining the dimensions required for access openings.*

EN 953:1997, *Safety of machinery — Guards — General requirements for the design and construction of fixed and movable guards.*

EN 954-1:1996, *Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design.*

EN 982:1996, *Safety requirements for fluid power systems and their components — Hydraulics.*

EN 1034-1:2000+A1:2010 ^{A1}, *Safety of machinery — Safety requirements for the design and construction of paper making and finishing machines — Part 1: Common requirements.*

EN 1050:1996, *Safety of machinery — Principles for risk assessment.*

EN 1837:1995, *Safety of machinery — Integral lighting of machines.*

EN 13023:2003, *Noise measurement methods for printing, paper converting, paper making machines and auxiliary equipment — Accuracy categories 2 and 3.*

EN 60204-1:1997, *Safety of machinery — Electrical equipment of machines — Part 1: General requirements (IEC 60204-1:1997).*

EN 60204-11:2000, *Safety of machinery — Electrical equipment of machines — Part 11: High voltage equipment for voltages above 1000 V AC or 1500 V DC up to 36 kV (IEC 60204-11:2000).*

EN 60529:1992, *Degrees of protection provided by enclosures (IP code) (IEC 60529:1989).*

EN 61000-6-2:2001, *Electromagnetic compatibility (EMC) — Part 6-2: Generic standards; immunity for industrial environment (IEC 61000-6-2:1999, modified).*

EN ISO 11957:1996, *Acoustics — Determination of sound insulation performance of cabins — Laboratory and in situ measurements (ISO 11957:1996).*

EN ISO 12100-1:2003, *Safety of machinery — Basic concepts, general principles for design — Part 1: Basic terminology, methodology (ISO 12100-1:2003).*

EN ISO 12100-2:2003, *Safety of machinery — Basic concepts, general principles for design — Part 2: Technical principles (ISO 12100-2:2003).*

EN ISO 14122:2001 (all parts), *Safety of machinery — Permanent means of access to machines and industrial plants.*

3 Terms and definitions

For the purposes of this European Standard, the definitions given in ^{A1} EN 1034-1:2000+A1:2010 ^{A1}, EN ISO 12100-1:2003 and the following definitions apply:

3.1

wood pulp

suspension of wood-base fibre in water

3.2

wood grinder

machine for the production of wood pulp with a grinding body (grinding stone) driven by motor or hydraulic power against which debarked logs are pressed. Wood fibre is ground off with the addition of water and discharged as wood pulp

3.3

hydraulic press grinder

wood grinder equipped with hydraulic press shoes to press the wood stored in several chambers against the grinding body. A hydraulic press grinder with two chambers is illustrated in Figure 1

3.4

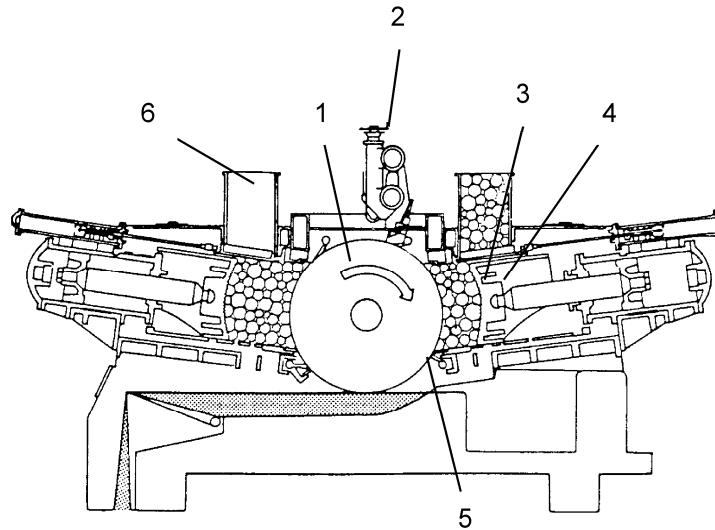
pressure grinder

hydraulic press grinder where the grinding chamber is enclosed for grinding under vapour pressure

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3.5 continuous grinder

wood grinder with continuous feeding of wood, for example by means of chains or by gravity. A continuous grinder is illustrated in Figure 2



Key

- 1 Grinding stone
- 2 Sharpening device
- 3 Press shoe

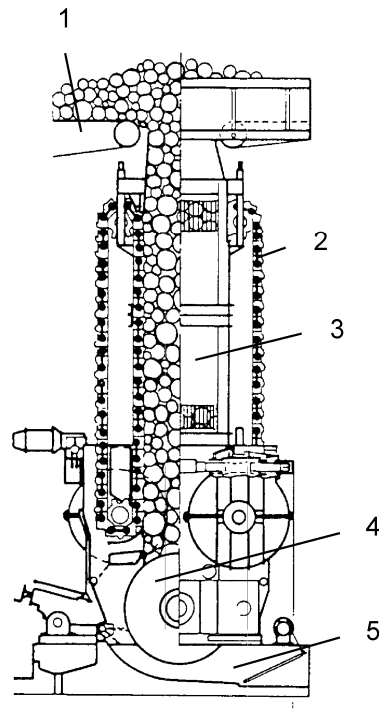
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NOTE: Safety devices are not shown.

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Figure 1 — Hydraulic pressure grinder (example)

**Key**

- | | |
|---|-------------------|
| 1 | Continuous feeder |
| 2 | Feeding chain |
| 3 | Feeding hopper |
| 4 | Grinding stone |
| 5 | Trough |

NOTE Safety devices are not shown.

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Figure 2 — Continuous wood grinder (example)

4 List of significant hazards

Table 1 of this clause contains all the significant hazards, as far as they are dealt with in this European Standard, which are identified by risk assessment in accordance with EN 1050 as significant for this type of machinery and which require action to eliminate or reduce the risk. When carrying out the risk assessment the machine designer will have to check whether the list of hazards in Table 1 is complete and applicable with respect to the particular machine.