



Designation: D1670 – 04

Standard Test Method for Failure End Point in Accelerated and Outdoor Weathering of Bituminous Materials¹

This standard is issued under the fixed designation D1670; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the use of a spark generating apparatus for determination of failure due to cracking of bituminous materials undergoing accelerated or outdoor weathering on electrically conductive backings.

1.2 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D529 Practice for Enclosed Carbon-Arc Exposures of Bituminous Materials

D1435 Practice for Outdoor Weathering of Plastics

D1669 Practice for Preparation of Test Panels for Accelerated and Outdoor Weathering of Bituminous Coatings

D4798 Practice for Accelerated Weathering Test Conditions and Procedures for Bituminous Materials (Xenon-Arc Method)

D4799 Practice for Accelerated Weathering Test Conditions and Procedures for Bituminous Materials (Fluorescent UV, Water Spray, and Condensation Method)

3. Summary of Test Method

3.1 Dry, weathered, bituminous-coated test panels are grounded and a feeler electrode is passed over the back of a linagraphic or ultra high sensitivity thermal fax paper placed on the bituminous surface with the emulsion side down. Photo-

copies are made of the front side of the paper on which the spots caused by the sparks appear. The photographs are covered with an acrylic grid and the number of squares containing the spark records are counted and reported. Sparking in 26 or more grid squares is representative of failure.

4. Significance and Use

4.1 The extent of cracking or pitting of bituminous films is a measure of the extent of deterioration due to weathering. Failure due to cracking is more accurately determined electrically than visually.

4.2 Failure determined by this test method will depend not only on the characteristics of the bituminous material and the extent of weathering, but also on the film thickness, and the amount and type of mineral filler present.

4.3 Tests on a similar material of known weathering characteristics (a control) exposed at the same time as the test material is strongly recommended as a check on the validity of the test results.

5. Apparatus

5.1 *Any Spark-Generating Apparatus*³—Fig. 1 is an example of an acceptable configuration for the test feeler. Other configurations are not prohibited, subject to the following conditions:

5.1.1 The cross-dimension of the wire loop is to be 50 ± 5 mm ($1\frac{3}{4} \pm \frac{1}{8}$ in.).

5.1.2 The device is capable of delivering a 5-kV peak voltage and of operating at 60 Hz.

5.2 *Photographic Equipment*—A supply of sheets of matte surface, regular weight, photocopy paper⁴ or linagraphic paper cut to the dimensions of the test panel, developer, and fixing chemicals.

5.3 *Counting Grid*, as shown in Fig. 2. Photocopy the grid on a transparency film that is suitable for use with plain paper

¹ This test method is under the jurisdiction of ASTM Committee D08 on Roofing and Waterproofing and is the direct responsibility of Subcommittee D08.02 on Prepared Roofings, Shingles, and Siding Materials.

Current edition approved May 1, 2004. Published May 2004. Originally approved in 1959. Last previous edition approved in 2003 as D1670 – 98 (2003). DOI: 10.1520/D1670-04.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The sole source of supply of the apparatus known to the committee at this time is Electrotech Model BD-40B Spark Generator, available from Electro-Technic Products Co., 4642 N. Ravenswood Ave., Chicago, IL 60642. If you are aware of alternative suppliers, please provide this information to ASTM Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,¹ which you may attend.

⁴ Thermal facsimile paper with ultra-high sensitivity rating has also been found satisfactory for the same purpose. This paper is available nationwide from office supply stores or catalogs.

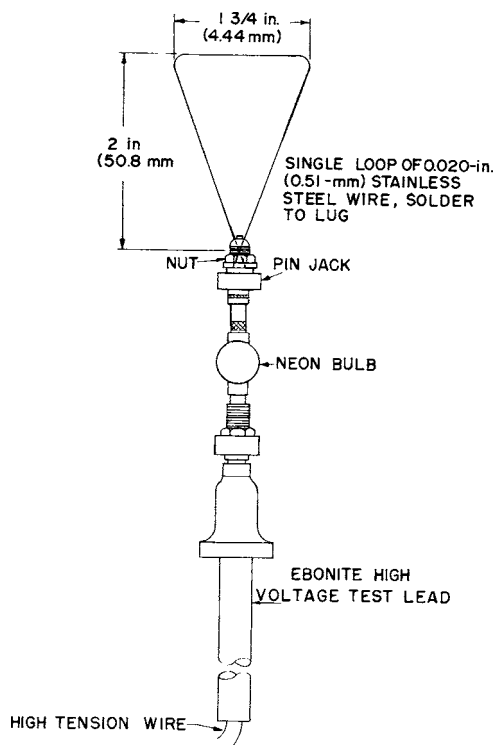


FIG. 1 Feeler

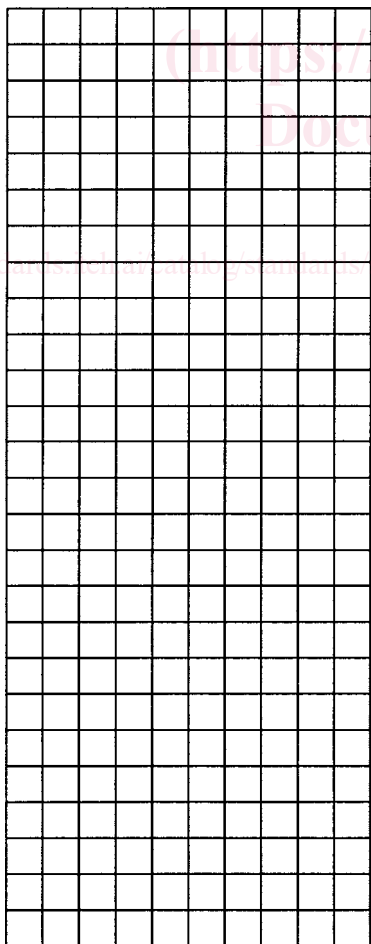


FIG. 2 Counting Grid

copiers. Trim the outside edges to the exact dimensions of the test panel making sure that the grid and the bituminous film on the test panel are aligned.

Outside dimensions, mm (in.)	69.8 by 149.1 (2 ³ / ₄ by 5 ⁷ / ₈) or panel size
Grid dimensions, mm (in.)	47.6 by 123.8 (1 ⁷ / ₈ by 4 ⁷ / ₈)
Number of squares in grid	260 (10 by 26)
Size of squares, mm (in.)	4.76 (3/ ₁₆)

6. Test Specimens

6.1 Unless otherwise agreed upon, test specimens shall be prepared in accordance with Practice D1669.

7. Calibration of the Spark-Generating Apparatus

7.1 *Voltage*—Calibrate the peak voltage of the spark generator to 5 ± 0.5 kV according to the manufacturer's instructions.

8. Procedures for Weathering

8.1 *Outdoor Weathering*—Expose specimens to outdoor weathering in accordance with requirements of Practice D1435 at a site, rack angle and backing to be agreed on by the interested parties.

8.2 *Laboratory Accelerated Weathering*—Expose specimens to laboratory accelerated weathering in accordance with procedures described in Practice D529, D4798, or D4799. The practice used and the specific test condition selected from the practice shall be by agreement between the interested parties.

8.2.1 The three laboratory Practices D529, D4798, and D4799 utilize light sources with very different emission characteristics. Therefore, the practices may be expected to produce different test results. In addition, the alternate test conditions in each of the practices may also be expected to produce different test results. Therefore, the report of time to failure must be accompanied by reference to the practice used for exposure and the specific test conditions.

9. Detection of Cracks in Weathered Film

9.1 At the end of an exposure period, remove the test panel from the weathering unit or outdoor exposure site. Allow the panels to dry thoroughly and bring them to room temperature.

9.2 Ground each panel at the back surface or the conductive edge. The test feeler (see Fig. 1) of the spark instrument should be passed over the complete surface of the bituminous film in 5 to 10 s. The number of sparks should be noted during the pass. If the number of sparkthrough points on any panel is less than 15, at least 3/₁₆ in. apart, set the panel aside for re-exposure. Make a photographic record of the rest of the specimens showing sparking in 15 or more positions. Place one of the photocopy sheets or linagraphic paper (cut to the exact dimensions of the test panel) emulsion side down on the panel, making sure that the sheet and the panel are aligned, and pass the test feeler of the spark gap instrument over the back of the paper.⁵ The complete passage from top to bottom shall be within 5 to 10 s. Stroke the feeler across the surface from side

⁵ A discussion of the photographic method of recording failures is given in "A New Method for Evaluating Failure of Bituminous Materials Due to Weathering," by Hunter, J. B., Gezemski, F. C., and Laskaris, L., *ASTM STP 94*, ASTM, 1949, pp. 144-152.