



Standard Performance Specification for Ice Hockey Helmets¹

This standard is issued under the fixed designation F 1045; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last approval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

INTRODUCTION

Ice hockey is a contact sport with intrinsic hazards. The use of protective equipment will not eliminate all injuries but should substantially reduce the severity and frequency of injury. Participation in the sport of ice hockey by a player implies acceptance of some risk of injury. The goal is to minimize this risk.

This performance specification for head protective equipment has been prepared after consideration of head protection relative to the following principle risks: high-mass, low-velocity impact (various playing situations), and fit. This performance specification may be modified as other risks are identified.

Performance requirements were determined after consideration of state-of-the-art of helmet design and manufacture and the demands of the sport.

1. Scope

1.1 This performance specification² covers performance requirements for ice hockey helmets.

1.2 The intent of this performance specification is to reduce the risk of injury to the head without compromising the form and appeal of the game.

1.3 This performance specification covers: (1) performance tests for shock absorption properties of the complete helmet and strength and elongation of the chin strap and its attachment; and (2) requirements for area of coverage and penetration.

1.4 The values as stated in inch-pound units are to be regarded as the standard. The values in parentheses are given for information only.

1.5 The following precautionary caveat pertains only to the test methods portion, Section 12, of this performance specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

¹ This performance specification is under the jurisdiction of ASTM Committee F08 on Sports Equipment and Facilities and is the direct responsibility of Subcommittee F08.15 on Ice Hockey.

Current edition approved May 1, 2004. Published May 2004. Originally approved in 1988. Last previous edition approved in 1999 as F 1045 – 99.

² This performance specification is subject to revision as indicated by subsequent injury statistics and subject to review at least every five years.

2. Referenced Documents

2.1 *ASTM Standards:*³

F 513 Safety Specification for Eye and Face Protective Equipment for Hockey Players

F 2220 Specification for Headforms

3. Terminology

3.1 *Definitions of Terms Specific to This Standard:*

3.1.1 *retention system:*

3.1.1.1 *chin strap*—the chin strap, including a cup that covers the chin (see Fig. 1), is affixed to both sides of the helmet and secures the helmet to the head when a Type II full face protector is not worn with the helmet.

3.1.1.2 *neck strap*—the neck strap that secures the helmet to the head is affixed on both sides of the helmet and passes under the lower jaw in close proximity to the jaw and the neck. Where the helmet is worn with a Type II full face protector, the neck strap serves as the attachment of the helmet to the head.

NOTE 1—For a description of the Type II face protector, see the Types of Protectors Section in Safety Specification F 513.

3.1.2 *crown*—a point in the median plane that is equal chord lengths from the anterior and posterior intersections of the median and reference planes.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

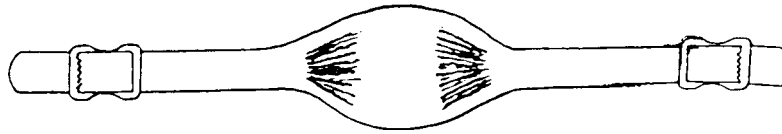


FIG. 1 Chin Strap (Includes a Chin Cup)

3.1.3 *drop height*—the vertical distance between the lowest point (impact point) of the elevated helmet and the apex of the impact surface.

3.1.4 *g*—the dimensionless ratio of the acceleration of the headform during impact to the acceleration due to gravity.

3.1.4.1 g_{max} —the maximum value of *g* encountered during impact.

3.1.5 *helmet*—the complete product, including the shell, liner, chin strap, including the cup or neck strap, and associated attachment hardware, assembled with components supplied by the manufacturer. The helmet is intended to protect the wearer's head while participating in ice hockey.

3.1.6 *helmet position index (HPI)*—the vertical distance from the brow of the helmet to the basic plane, when the helmet is placed on a reference headform. The manufacturer shall specify the size of the headform and the vertical distance.

3.1.7 *liner*—the material inside the shell for the purpose of shock absorption or comfortable fit, or both.

3.1.8 *Reference Planes:*

3.1.8.1 *basic plane*—an anatomical plane that includes the superior rim of the external auditory meatus (upper edge of the external openings of the ear) and the inferior margin of the orbit (the lowest point of the floor of the eye socket). The headforms are marked with the basic plane (see Figs. 2 and 3).

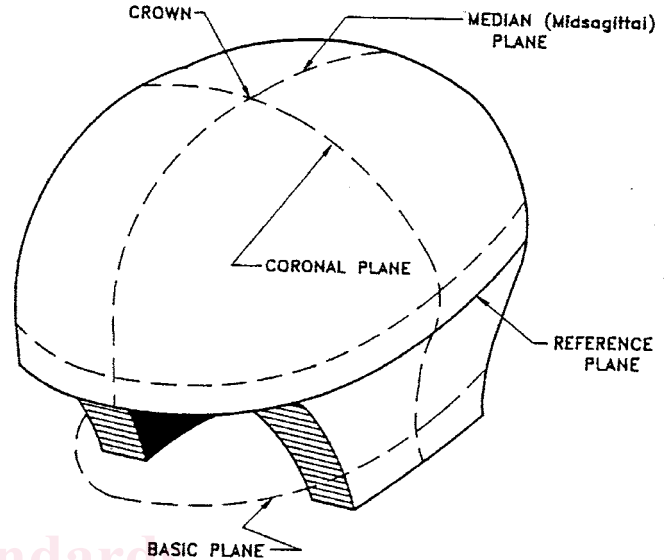


FIG. 3 Test Headform—Basic, Reference, and Midsagittal Planes

3.1.8.2 *coronal plane*—an anatomical plane perpendicular to both the basic and midsagittal planes and passing through the superior rims of the right and left auditory meatuses. The transverse plane corresponds to the coronal plane (see Figs. 2 and 3).

3.1.8.3 *midsagittal plane*—an anatomical plane perpendicular to the basic plane and containing the midpoint of the line connecting the notches of the right and left inferior orbital ridges and the midpoint of the line connecting the superior rims of the right and left external auditory meatus. The longitudinal plane corresponds to the midsagittal plane (see Figs. 2 and 3).

3.1.8.4 *reference plane*—a plane marked on the headforms at a specified distance above and parallel to the basic plane (see Fig. 4).

3.1.9 *shell*—the rigid outer material that gives the helmet its form.

4. General Requirements

4.1 Materials:

4.1.1 All materials used in the fabrication of helmets shall be known to be suitable for the intended application. For example, shell materials shall remain strong, semirigid, and firm, and shall not permanently distort during an exposure of at least 4 h to any temperature in the range from -27 to 32°C, nor shall the material be significantly affected by exposure to ultraviolet radiation, water, dirt, or vibration. All materials shall be rot-resistant. In addition, paints, glues, and finishes used in manufacture shall be compatible with the helmet shell and shock absorption system materials.

4.1.2 Materials coming into contact with the wearer's head shall not be the type known to cause skin irritation or disease,

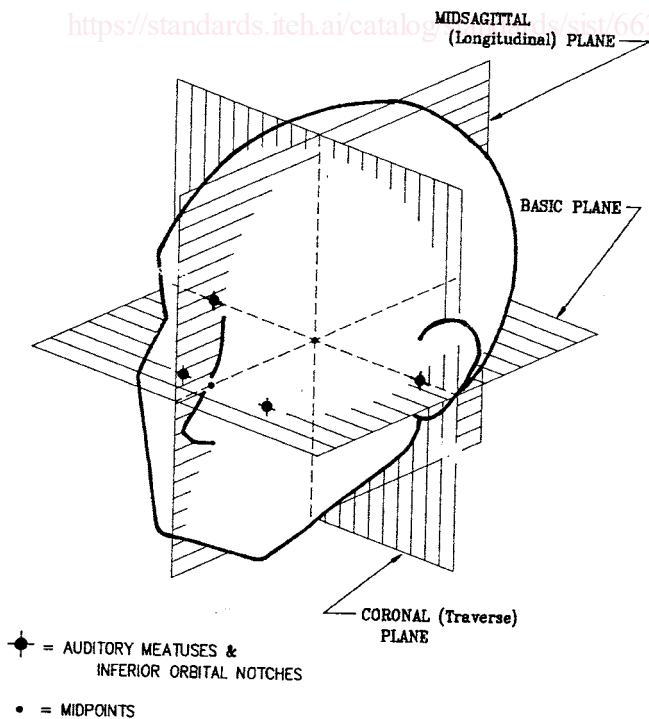
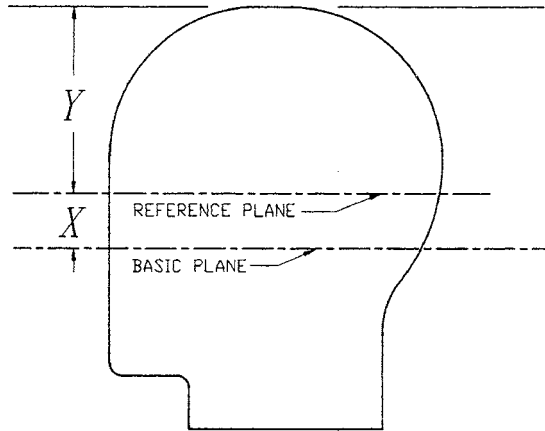


FIG. 2 Anatomical Planes



HEADFORM	SIZE, mm	X, mm	Y, mm
A	500	24	90
E	540	26	96
J	570	27.5	102.5
M	600	29	107
O	620	30	110

FIG. 4 Location of Reference Line

and shall not undergo significant loss of strength, flexibility, or other physical change as a result of contact with perspiration, oil, or grease from the wearer's hair.

4.1.3 Any material used in the construction of helmets shall not be adversely affected by ordinary household soap and water, mild household detergent, or cleaners recommended by the manufacturer.

4.2 *Helmet Assembly:*

4.2.1 Any optional devices fitted to the helmet shall be so designed that they are unlikely to cause any injury to the wearer or other participants during contact.

4.2.2 All edges shall be smooth and rounded and there shall be no rigid projections on the inside of the helmet that could come in contact with the wearer's head.

4.2.3 All external projections shall be smooth and adequately faired to other surfaces. Split or bifurcated rivets shall not be used.

4.3 *Types of Protectors:*

4.3.1 *Type 1* —Head protectors that meet requirements for the area of coverage mentioned in 4.5.1.

4.3.2 *Type 2*—Head protectors that meet requirements for the area of coverage mentioned in 4.5.2.

4.4 *Impact Test Protected Area*—The area above the test line (see 12.2.5) shall be considered the impact test protected area.

4.5 *Area of Coverage*—Area of coverage measurements shall be made with the protector mounted in accordance with the protector manufacturer's instructions on the headforms that correspond to the physical dimensions defined in Specification F 2220 as sizes A, E, J, or M. If a helmet size range, as identified by the manufacturer's instructions, is capable of fitting two different headforms, the larger headform shall be used.

4.5.1 *Type 1* —The extent of coverage shall include at least all of the area above line BCDEF as shown in Fig. 5. This area shall correspond with the headform size with which the protector is to be tested. No ear aperture shall have any dimension exceeding 38 mm (1.5 in.). The ear aperture shall be completely surrounded by the helmet. The distance from any edge of an ear aperture to any edge of the helmet shall not be less than 20 mm (0.8 in.).

4.5.2 *Type 2*—The extent of coverage shall include at least all of the area above line BCDGHEF as shown in Fig. 6. This area shall correspond with the headform size with which the protector is to be tested.

4.6 *Attachments*—The components of the fasteners for securing attachments to the shell shall be so attached that the degree of protection afforded the wearer by the protective padding or cushioning material of the helmet is not thereby reduced.

4.7 *Size of Helmets*—Helmets shall be sized in accordance with Table 1.

4.8 *Chin Strap or Neck Strap:*

4.8.1 The chin strap, including the cup, or the neck strap, shall be attached to the helmet so that the helmet remains in its normal position on the player's head during play and impact conditions.

4.8.2 The chin strap or the neck strap used in combination with the face protector shall satisfy the requirements in 3.1.1.

4.8.3 The minimum width of the chin strap exclusive of the cup shall be 0.5 in. (13 mm).

5. **Performance Requirements**

5.1 *General*—Helmets shall be capable of meeting the requirements in this performance specification throughout their full range of adjustment. They shall be capable of meeting the requirements in Sections 11 and 12 at any temperature between -27 to 32°C.

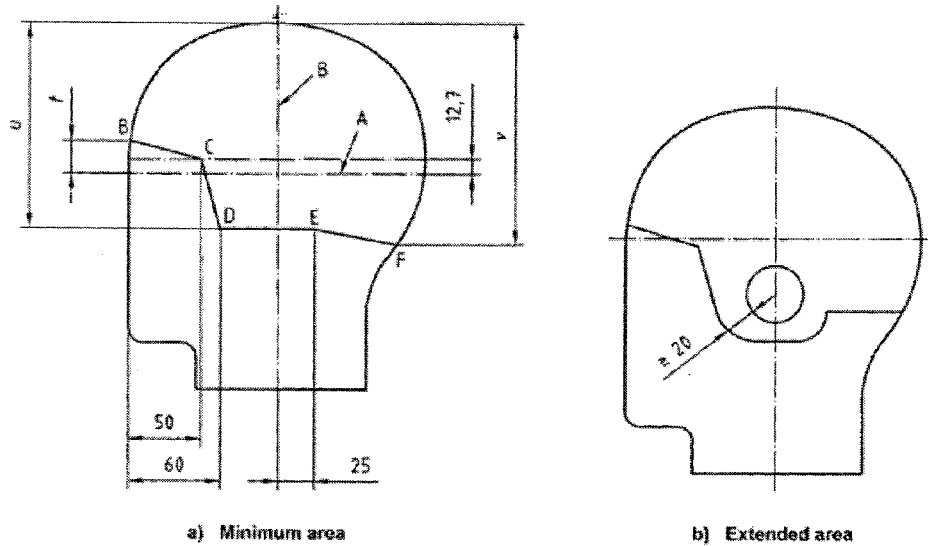
5.2 *Shock Absorption*—The helmet is mounted on a headform that is oriented in different positions and dropped at a specific velocity onto an impact surface. A linear accelerometer mounted at the center of gravity of the headform monitors the acceleration and the time history of impact that are recorded with appropriate instrumentation. Maximum acceleration and time duration data obtained by the specified procedures are intended to determine the shock absorption characteristics of the helmet.

5.3 *Chin Strap*—When tested in accordance with 12.7, the force to separate the strap shall be not less than 50 N (11 lbf) nor more than 500 N (124 lbf) and the maximum displacement of the strap shall not exceed 25 mm (1 in.) at a load of 109 N (24 lbf). The requirements of 12.7 shall be met at ambient conditions.

5.4 *Penetration Resistance Test Requirements*—It shall not be possible to touch the test headform with the curved end of the test stick blade within the required area of coverage, excluding the ear opening.

6. **Apparatus**

6.1 *Shock Absorption Test:* The apparatus for the shock absorption test shall consist of the following:



Headform code letter	Size: inside circumference of helmet mm	Distance mm		
		t	u	v
A	500	24	123	132
E	540	25	128	140
J	570	27	130	145
M	600	28	132	151

NOTE—A-Reference plane, B-Coronal plane

FIG. 5 Type 1—Area of Coverage

6.1.1 *Guide Assembly*—The headform shall be attached to the free fall drop assembly carriage by an adjustable mounting that will allow impacts to be delivered to any prescribed point on the helmet (see Fig. 7). The carriage shall be free to slide on vertical guides. If wires are used they must be placed under at least 190 lbf (845 N) tension (see 12.4 for guide assembly specifications and allowable weight of drop assembly).

6.1.2 *Recording Equipment*—The recording equipment shall meet the following criteria:

6.1.2.1 *Acceleration Transducer*—The linear accelerometer is mounted at the center of gravity of the combined test headform and carriage assembly with the sensitive axis aligned to within 5° of the vertical when the helmet and headform are in the impact position. This transducer shall be capable of withstanding a shock of 1000 g without damage and shall have a frequency response (variation $\pm 1.5\%$) over the range from 5 to 900 Hz.

6.1.2.2 *System Accuracy*—The impact recording system shall be capable of measuring shocks of up to 500 g peak acceleration with an accuracy of $\pm 5\%$.

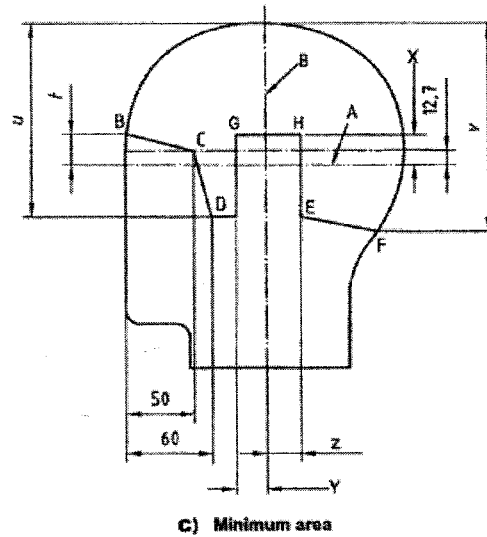
6.1.2.3 *Impact Recording*—The impact shall be recorded on single- or dual-trace storage oscilloscope with 0.1-mV to 20-V deflection factor, 1 to 5-ms sweep speed-division, and 500-kHz bandwidth.⁴

6.1.2.4 *Test Headforms*—Test headforms that correspond to the physical dimensions defined in Specification F 2220 as sizes A, E, J, and M. The weight of the drop assembly, including the headform, shall be 5.0 kg unless otherwise specified in the individual performance specifications. The test headforms shall include surface markings corresponding to the basic, coronal, midsagittal, and reference planes (see Figs. 2 and 3).

6.1.2.5 *Reference Headforms*—Measuring headforms contoured in the same configuration as the test headforms sizes A, E, J, and M, as defined in Specification F 2220. The reference

⁴ Equivalent instrumentation capable of recording, displaying, and providing a permanent record of the generated accelerometer shock signal will meet this requirement.

Dimensions in millimetres



C) Minimum area

Headform code letter	Size: inside circumference of helmet mm	Distance mm					
		t	u	v	x	y	z
A	500	24	123	132	---	---	---
E	540	25	128	140	18	30	50
J	570	27	130	145	20	40	55
M	600	28	132	151	20	45	55

NOTE 1—A-Reference plane, B-Coronal plane

NOTE 2—Dimension Y and Z are taken and must cover between the reference and the basic plane.

NOTE 3—A-Headform does not have Type 2 coverage.

FIG. 6 Type 2—Area of Coverage

TABLE 1 Hat Sizes and Head Fittings

NOTE 1—These are U.S. and Canadian hat sizes.

Hat Size	Circumference of Head	
	in.	mm
6	19	483
6 1/8	19 3/8	492
6 1/4	19 3/4	502
6 3/8	20 1/8	511
6 1/2	20 1/2	521
6 5/8	20 7/8	530
6 3/4	21 1/4	540
6 7/8	21 5/8	550
7	22	559
7 1/8	22 3/8	568
7 1/4	22 3/4	578
7 3/8	23 1/8	587
7 1/2	23 1/2	597
7 5/8	23 7/8	606
7 3/4	24 1/4	616
7 7/8	24 5/8	625
8	25	635

diameter and 1 in. (25 mm) in thickness which is firmly fixed to the top surface of a flat anvil. The MEP required is a 60 ± 5 Durometer Shore A Hardness impact surface. The base shall consist of a rigid slab weighing at least 300 lb (136 kg). The top surface of this base may be used as the flat metal anvil if it is faced with a steel plate with minimum thickness of 1 in. (25 mm) and minimum top surface area of 1 ft² (0.09 m²). If a detachable flat metal anvil is used it must have a top surface area of at least 45 in.² (290 cm²). The MEP is mounted on an aluminum plate with a minimum thickness of 0.220 in. (6 mm) after grinding.

7. Sampling

7.1 Submit at least four specimen helmets for each size to be tested under the various conditions as described in Section 11. One ambient conditioned sample shall be used for both impact testing and the penetration and retention test.

8. Test Specimen

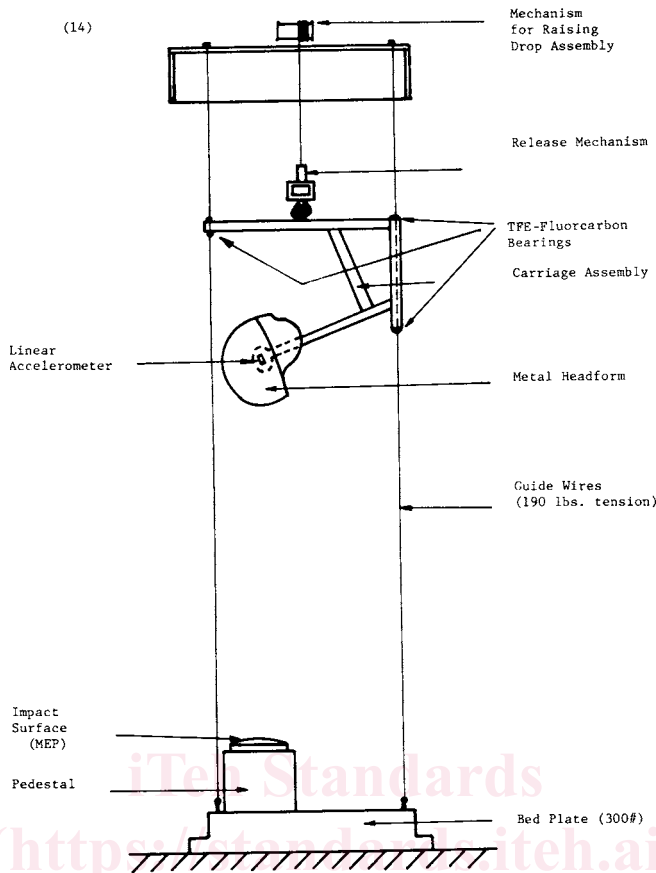
8.1 Test helmets without accessories.

9. Preparation of Apparatus

9.1 Turn on all electronic equipment and allow to warm-up for at least 30 min or as recommended by the manufacturer, whichever time is greater, prior to any testing.

headforms shall include surface markings corresponding to the basic, coronal, midsagittal, and reference planes (see Figs. 2-4).

6.1.2.6 Impact Surface—The impact surface shall be a flat modular elastomer programmer (MEP) 6 in. (152 mm) in



NOTE 1—Rail-guided drop assemblies are also permissible.

FIG. 7 Schematic of Typical Drop Assembly

10. Calibration and Standardization

10.1 *Calibration*—Instrumentation used in the testing shall be calibrated to manufacturer's specifications on a periodic basis. The duration of the calibration cycle shall be no more than one year.

10.2 *Impact Attenuation Instrument System Check*—The system instrumentation shall be checked before and after each series of tests by dropping the spherical impactor onto the MEP pad at an impact velocity of 5.44 m/s ($\pm 2\%$). Impact velocity shall be measured during the last 40 mm of free fall for each test. The weight of the drop assembly (which is the combined weight of the instrumented spherical impactor and supporting assembly) for the drop test shall be 5 ± 0.1 kg. Three such impacts, at intervals of 75 ± 15 s, shall be performed before and after each series of tests. The peak acceleration obtained during impact shall be 389 ± 8 g. If the average peak acceleration obtained in the post test impacts differs by more than 5% from the average peak acceleration obtained in the pretest impacts, the following checks shall be made. Checks of the mechanical condition of the drop system and checks of the calibration of the instruments and transducers are required and all data obtained during that series of helmet tests should be discarded.

10.3 If the maximum g or acceleration time history, or both, are not within the tolerance limits prior to test, adjust or repair the system as necessary.

10.4 If the means of the three peak acceleration values following the test series differ by more than 40 g from the mean of the initial calibration series, discard the entire test series.

11. Conditioning

11.1 Prior to testing, condition each helmet in one of the following ways:

11.1.1 *Ambient Temperature*—The ambient condition of the test laboratory shall be 18 to 22°C, with a relative humidity of 25 to 75%. The barometric pressure in all conditioning environments shall be 75 to 110 kPa. Helmets shall be conditioned in their environment for not less than 4 h.

11.1.2 *Low Temperature*—The low temperature is at a temperature of -23 to -27°C. Helmets shall be conditioned for a period of not less than 4 h nor more than 24 h.

11.1.3 *High Temperature*—The high temperature is at a temperature of 28 to 32°C. Helmets shall be conditioned for a period of not less than 4 h nor more than 24 h.

11.1.4 *Testing for Conditioned Specimens*—Complete all testing on helmets within 5 min after removal from the