International Standard



INTERNATIONAL ORGANIZATION FOR STANDARDIZATION•МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ•ORGANISATION INTERNATIONALE DE NORMALISATION

Shipbuilding — Inland vessels — Anchors — Part 2 : Matrosov anchors

Construction navale — Bateaux de navigation intérieure — Ancres — Partie 2 : Ancres Matrosov

Descriptors: shipbuilding, inland navigation, ship anchors, dimensions, mass, specifications.

First edition - 1980-04-15

Ref. No. ISO 4052/2-1980 (E)

Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 4050/2 was developed by Technical Committee ISO/TC 8, *Shipbuilding*, and was circulated to the member bodies in November 1978.

It has been approved by the member bodies of the following countries:

| Austria | France | Korea, Rep. of |
|----------------|------------------------|----------------|
| Belgium | India | Poland |
| Bulgaria | Ireland | Romania |
| Chile | Italy | Turkey |
| China | Japan | USSR |
| Czechoslovakia | Korea, Dem. P. Rep. of | Yugoslavia |

The member bodies of the following countries expressed disapproval of the document on technical grounds:

Germany, F. R. United Kingdom

Shipbuilding — Inland vessels — Anchors — Part 2 : Matrosov anchors

1 Scope and field of application

This International Standard specifies the main characteristics of Matrosov anchors used in vessels for inland waterways.

2 Classification

Depending on the method of manufacture, Matrosov anchors fall into two types :

- A cast steel;
- B welded.

3 Dimensions and technical requirements

The main dimensions and technical characteristics of Matrosov anchors are given in figures 1 and 2 and in tables 1 and 2.

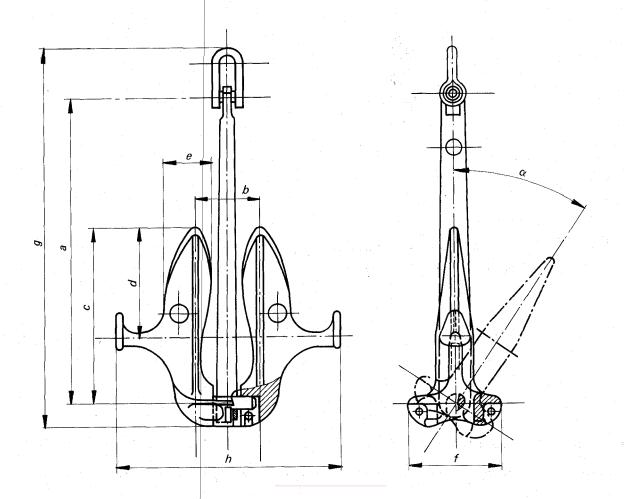


Figure 1 - Matrosov anchor, type A

Table 1 - Matrosov anchor, type A

Dimensions in millimetres

| | | | | | | | | , , , , , , , , , , , , , , , , , , , | |
|-------------------|-------|-----|-------|-----|-----|--|-------|---|-----------|
| Mass kg | а | b | С | d | е | *** ********************************** | g | h | α ο ο ο ο |
| 50 | 840 | 170 | 480 | 320 | 156 | 250 | 1 045 | 680 | |
| 75 | 950 | 190 | 540 | 360 | 165 | 270 | 1 175 | 770 | · |
| 100 | 1 060 | 210 | 590 | 395 | 175 | 290 | 1 290 | 830 | 30 to 32 |
| 125 | 1 130 | 226 | 630 | 420 | 186 | 310 | 1 380 | 870 | 30 to 32 |
| 150 | 1 190 | 242 | 670 | 445 | 199 | 330 | 1 450 | 910 | |
| 200 | 1 300 | 270 | 740 | 495 | 203 | 370 | 1 585 | 980 | |
| 250 | 1 390 | 294 | 800 | 535 | 217 | 400 | 1 700 | 1 040 | |
| 300 | 1 480 | 312 | 850 | 565 | 239 | 430 | 1 820 | 1 090 | |
| 400 | 1 630 | 342 | 930 | 620 | 259 | 480 | 2 005 | 1 190 | |
| 500 | 1 750 | 366 | 1 000 | 665 | 285 | 520 | 2 165 | 1 280 | 33 to 37 |
| 750 | 2 000 | 418 | 1 140 | 756 | 331 | 590 | 2 455 | 1 450 | 33 (0 37 |
| 1 000 | 2 170 | 452 | 1 240 | 825 | 355 | 630 | 2 670 | 1 570 | |
| 1 250 | 2 280 | 488 | 1 300 | 865 | 372 | 660 | 2 820 | 1 660 | |
| 1 500 | 2 370 | 515 | 1 350 | 898 | 381 | 675 | 2 950 | 1 715 | |

NOTE — Tolerances of ± 3 % on general dimensions and + 12 % (- 4 %) on mass are allowed by agreement with classification societies.

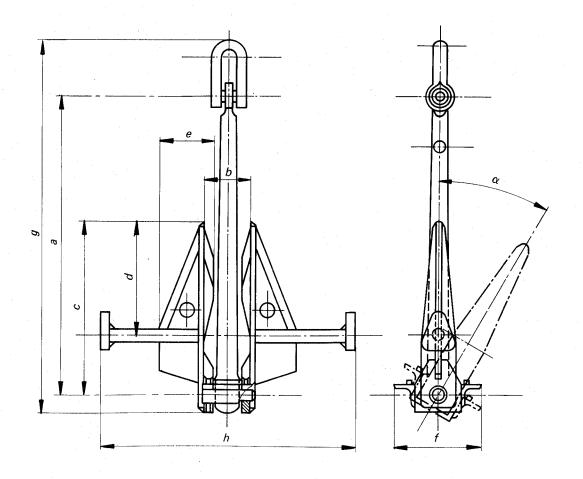


Figure 2 - Matrosov anchor, type B

Table 2 - Matrosov anchor, type B

Dimensions in millimetres

| Mass kg | а | b | с | d | е | f | g | h | α° |
|------------|-------|-----|-----|-----|-----|-----|-------|-----|----------|
| 25 | 690 | 110 | 385 | 255 | 120 | 190 | 840 | 570 | |
| 50 | 840 | 136 | 480 | 320 | 142 | 255 | 1 045 | 680 | 28 to 30 |
| 75 | 950 | 160 | 540 | 360 | 166 | 270 | 1 180 | 770 | 30 to 32 |
| 100 | 1 060 | 174 | 590 | 395 | 180 | 302 | 1 300 | 830 | |

NOTE - Tolerances of \pm 3 % on general dimensions and + 12 % (- 4 %) on mass are allowed by agreement with classification societies.

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