

**SLOVENSKI STANDARD**  
**SIST EN 14351-1:2006+A1:2010**  
**01-september-2010**

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**Okna in vrata - Standard za proizvod, zahtevane lastnosti - 1. del: Okna in vrata brez določenih lastnosti požarne odpornosti in dimnotesnosti, vendar z vključeno odpornostjo strešnih oken proti požaru z zunanje strani**

Windows and doors - Product standard, performance characteristics - Part 1: Windows and external pedestrian doorsets without resistance to fire and/or smoke leakage characteristics

Fenster und Türen - Produktnorm, Leistungseigenschaften - Teil 1: Fenster und Außentüren ohne Eigenschaften (bezüglich Feuerschutz und/oder Rauchdichtheit)

Fenêtres et portes - Norme produit, caractéristiques de performance - Partie 1: Fenêtres et blocs portes extérieurs pour piétons sans caractéristiques de résistance au feu et/ou dégagement de fumée

**Ta slovenski standard je istoveten z: EN 14351-1:2006+A1:2010**

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**ICS:**

91.060.50      Vrata in okna                                      Doors and windows

**SIST EN 14351-1:2006+A1:2010**                                      **en,fr,de**

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN 14351-1:2006+A1**

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English Version

**Windows and doors - Product standard, performance characteristics - Part 1: Windows and external pedestrian doorsets without resistance to fire and/or smoke leakage characteristics**

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This European Standard was approved by CEN on 3 February 2006 and includes Amendment 1 approved by CEN on 31 January 2010.

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## Foreword

This document (EN 14351-1:2006+A1:2010) has been prepared by Technical Committee CEN/TC 33 “Doors, windows, shutters, building hardware and curtain walling”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2010, and conflicting national standards shall be withdrawn at the latest by September 2010.

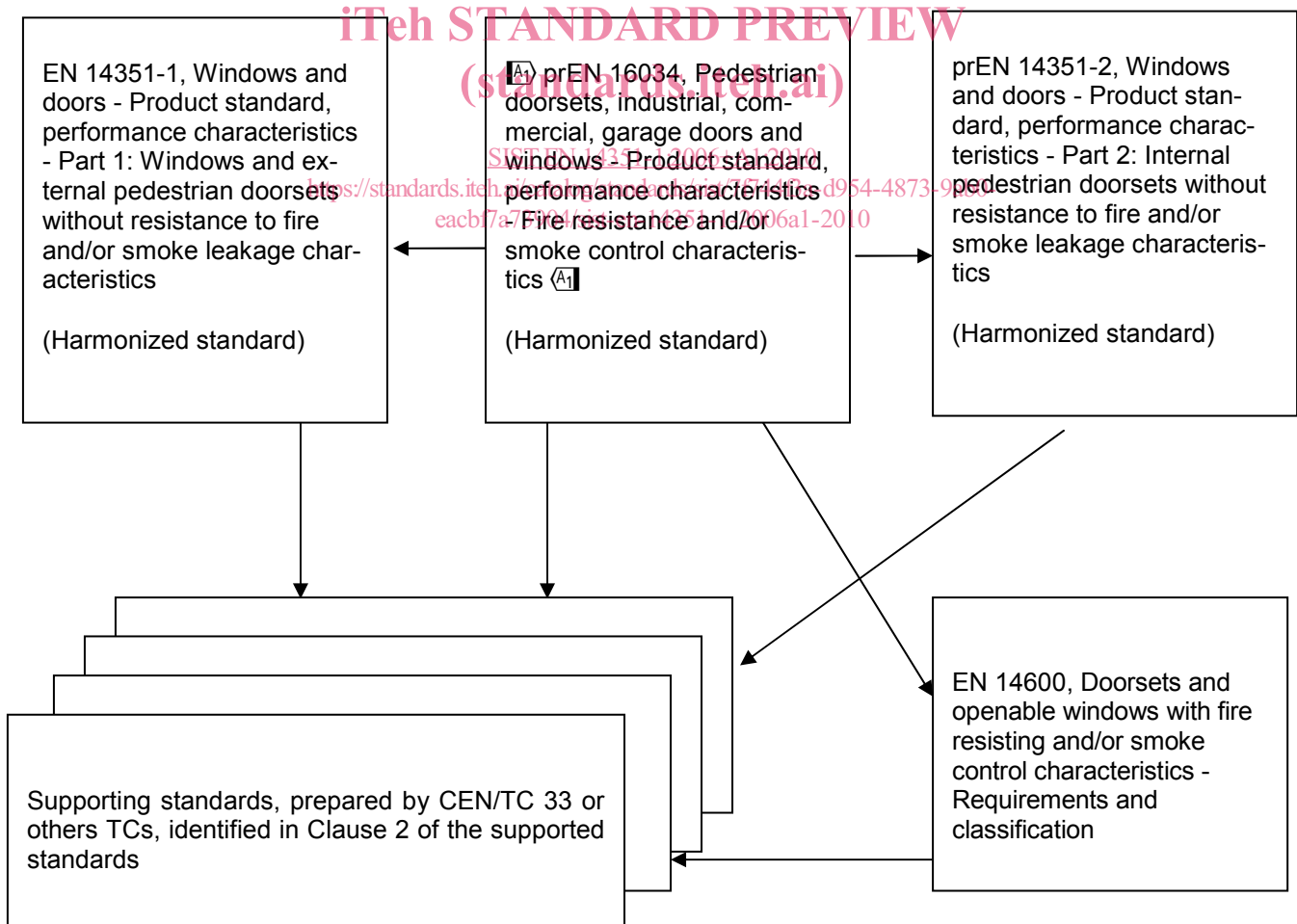
This document includes Amendment 1, approved by CEN on 2010-01-31.

This document supersedes EN 14351-1:2006.

The start and finish of text introduced or altered by amendment is indicated in the text by tags  $\square_{A1}$   $\square_{A1}$ .

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This European Standard is one of a series of standards for windows and pedestrian doorsets (see Figure 1).



**Figure 1 — Relationship between various standards**

$\square_{A1}$  This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

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For relationship with EU Directive(s), see informative Annexes ZA, ZB, ZC and ZD which are integral parts of this document. <sup>A1</sup>

<sup>A1</sup> NOTE Annex ZB was applicable until December 28<sup>th</sup>, 2009 and Annex ZD is applicable since December 29<sup>th</sup>, 2009. <sup>A1</sup>

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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## **A1** Introduction

The 1<sup>st</sup> amendment primarily adds details to previous clauses dealing with evaluation of conformity but without making any fundamental changes. The intention is to facilitate consistent interpretation particularly when addressing the possibilities of cascading ITT. The concept of shared ITT results is not excluded, but will be clarified later.

Furthermore, due to lack of updated supporting standards for powered pedestrian doors, these products have been excluded from the scope.

The opportunity has also been taken in this amendment to amend several technical issues that were under query. **A1**

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**EN 14351-1:2006+A1:2010 (E)****1 Scope**

This European Standard identifies material independent performance characteristics that are applicable to windows (including roof windows, roof windows with external fire resistance and French windows), external pedestrian doorsets (including unframed glass doorsets, escape route doorsets) and screens.

This European Standard applies to:

- Manually or power operated windows, French windows and screens for installation in vertical wall apertures and roof windows for installation in inclined roofs, complete with:
  - related hardware, if any;
  - weather stripping, if any;
  - glazed apertures when intended to have glazed apertures;
  - with or without incorporated shutters and/or shutterboxes and/or blinds;

and manually or power operated windows, roof windows, French windows and screens that are

- fully or partially glazed including any non-transparent infill;
- fixed or partly fixed or openable with one or more casements/sashes (e.g. hinged, projecting, pivoted, sliding).

**A1**

— Manually operated external pedestrian doorsets with flush or panelled leaves, complete with: **A1**

- integral fanlights, if any;
- adjacent parts that are contained within a single frame for inclusion in a single aperture, if any.

The products covered by this European Standard are not assessed for structural applications.

This European Standard does not apply to:

- windows and pedestrian doorsets subject to regulations on smoke leakage and resistance to fire according to **A1** prEN 16034 **A1** but individual characteristics and performance requirements given in clause 4 can be relevant for these doors and windows (see **A1** prEN 16034 **A1**);
- rooflights according to EN 1873 and prEN 14963;
- curtain walling according to EN 13830;
- industrial, commercial and garage doors and gates according to EN 13241-1;
- internal pedestrian doorsets according to prEN 14351-2 but individual characteristics and performance requirements given in clause 4 can be relevant for internal doors (see prEN 14351-2);
- revolving doorsets;
- windows for escape routes.

## 2 Normative references

The following referenced documents are indispensable for the application of this European Standard. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

### 2.1 Classification standards

EN 1192, *Doors — Classification of strength requirements*

EN 1522, *Windows, doors, shutters and blinds — Bullet resistance — Requirements and classification*

ENV 1627, *Windows, doors, shutters — Burglar resistance — Requirements and classification*

EN 12207:1999, *Windows and doors — Air permeability — Classification*

EN 12208, *Windows and doors — Watertightness — Classification*

EN 12210, *Windows and doors — Resistance to wind load — Classification*

EN 12217, *Doors — Operating forces — Requirements and classification*

EN 12219, *Doors — Climatic influences — Requirements and classification*

EN 12400, *Windows and pedestrian doors — Mechanical durability — Requirements and classification*

EN 13049, *Windows — Soft and heavy body impact — Test method, safety requirements and classification*

EN 13115, *Windows — Classification of mechanical properties — Racking, torsion and operating forces*

EN 13123-1, *Windows, doors and shutters — Explosion resistance — Requirements and classification — Part 1: Shock tube*

EN 13123-2, *Windows, doors, and shutters — Explosion resistance — Requirements and classification — Part 2: Range test*

### 2.2 Test and calculation standards

EN 179, *Building hardware — Emergency exit devices operated by a lever handle or push pad — Requirements and test methods*

EN 410, *Glass in building — Determination of luminous and solar characteristics of glazing*

EN 947, *Hinged or pivoted doors — Determination of the resistance to vertical load*

EN 948, *Hinged or pivoted doors — Determination of the resistance to static torsion*

EN 949, *Windows and curtain walling, doors, blinds and shutters — Determination of the resistance to soft and heavy body impact for doors*

EN 950, *Door leaves — Determination of the resistance to hard body impact*

EN 1026, *Windows and doors — Air permeability — Test method*

EN 1027, *Windows and doors — Watertightness — Test method*

EN 1121, *Doors — Behaviour between two different climates — Test method*

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EN 1125, *Building hardware — Panic exit devices operated by a horizontal bar — Requirements and test methods*

ENV 1187, *Test methods for external fire exposure to roofs*

EN 1191, *Windows and doors — Resistance to repeated opening and closing — Test method*

EN 1523, *Windows, doors, shutters and blinds — Bullet resistance — Test method*

ENV 1628, *Windows, doors, shutters — Burglar resistance — Test method for the determination of resistance under static loading*

ENV 1629, *Windows, doors, shutters — Burglar resistance — Test method for the determination of resistance under dynamic loading*

ENV 1630, *Windows, doors, shutters — Burglar resistance — Test method for the determination of resistance to manual burglary attempts*

EN 12046-1, *Operating forces — Test method — Part 1: Windows*

EN 12046-2, *Operating forces — Test method — Part 2: Doors*

EN 12211, *Windows and doors — Resistance to wind load — Test method*

EN 12354-3, *Building acoustics — Estimation of acoustic performance of buildings from the performance of elements — Part 3: Airborne sound insulation against outdoor sound*

EN 12758:2002, *Glass in building — Glazing and airborne sound insulation — Product descriptions and determination of properties*

EN 13124-1, *Windows, doors and shutters — Explosion resistance — Test method — Part 1: Shock tube*

EN 13124-2, *Windows, doors and shutters — Explosion resistance — Test method — Part 2: Range test*

EN 13141-1:2004, *Ventilation for buildings — Performance testing of components/products for residential ventilation — Part 1: Externally and internally mounted air transfer devices*

**[A1]** EN 13238, *Reaction to fire tests for building products — Conditioning procedures and general rules for selection of substrates **[A1]***

EN 13363-1, *Solar protection devices combined with glazing — Calculation of solar and light transmittance — Part 1: Simplified method*

EN 13363-2, *Solar protection devices combined with glazing — Calculation of total solar energy transmittance and light transmittance - Part 2: Detailed calculation method*

ENV 13420, *Windows — Behaviour between different climates — Test method*

**[A1]** EN 13823, *Reaction to fire tests for building products — Building products excluding floorings exposed to the thermal attack by a single burning item **[A1]***

EN 14608, *Windows — Determination of the resistance to racking*

EN 14609, *Windows — Determination of the resistance to static torsion*

EN ISO 140-3, *Acoustics — Measurement of sound insulation in buildings and of building elements — Part 3: Laboratory measurements of airborne sound insulation of building elements (ISO 140-3:1995)*

EN ISO 717-1, *Acoustics — Rating of sound insulation in buildings and of building elements — Part 1: Airborne sound insulation (ISO 717-1:1996)*

EN ISO 10077-1:2006 *Thermal performance of windows, doors and shutters — Calculation of thermal transmittance — Part 1: General (ISO 10077-1:2006)* <sup>A1</sup>

EN ISO 10077-2, *Thermal performance of windows, doors and shutters — Calculation of thermal transmittance — Part 2: Numerical method for frames (ISO 10077-2:2003)*

EN ISO 11925-2, *Reaction to fire tests — Ignitability of building products subjected to direct impingement of flame — Part 2: Single-flame source test (ISO 11925-2:2002)* <sup>A1</sup>

EN ISO 12567-1, *Thermal performance of windows and doors — Determination of thermal transmittance by hot box method — Part 1: Complete windows and doors (ISO 12567-1:2000)*

EN ISO 12567-2, *Thermal performance of windows and doors — Determination of thermal transmittance by hot box method — Part 2: Roof windows and other projecting windows (ISO 12567-2:2005)*

### 2.3 Other standards

EN 1863-2, *Glass in building — Heat strengthened soda lime silicate glass — Part 2: Evaluation of conformity/Product standard*

EN 1935, *Building hardware — Single-axis hinges — Requirements and test methods* <sup>A1</sup>

EN 12150-2, *Glass in building — Thermally toughened soda lime silicate safety glass — Part 2: Evaluation of conformity/Product standard*

EN 12453:2000, *Industrial, commercial and garage doors and gates — Safety in use of power operated doors — Requirements*

EN 12519:2004, *Windows and pedestrian doors — Terminology*

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<sup>A1</sup> ~~deleted text~~ <sup>A1</sup> <https://standards.iteh.ai/catalog/standards/sist/7f7443a-d954-4873-9ab0-eacbf7a73904/sist-en-14351-1-2006a1-2010>

EN 13501-1, *Fire classification of construction products and building elements — Part 1: Classification using test data from reaction to fire tests*

EN 13501-5, *Fire classification of construction products and building elements — Part 5: Classification using test data from external fire exposure to roof tests*

prEN 13633, *Building hardware — Electrically controlled panic exit systems for use on escape routes — Requirements and test methods*

prEN 13637, *Building hardware — Electrically controlled emergency exit systems for use on escape routes — Requirements and test methods*

EN 14179-2, *Glass in building — Heat soaked thermally toughened soda lime silicate safety glass — Part 2: Evaluation of conformity/Product standard*

EN 14321-2, *Glass in building — Thermally toughened alkaline earth silicate safety glass — Part 2: Evaluation of conformity/Product standard*

EN 60335-2-103, *Household and similar electrical appliances — Safety — Part 2-103: Particular requirements for drives for gates, doors and windows (IEC 60335-2-103:2002)*

EN 61000-6-1, *Electromagnetic compatibility (EMC) — Part 6-1: Generic standards; Immunity for residential, commercial and light-industrial environments* <sup>A1</sup> (IEC 61000-6-1:2005) <sup>A1</sup>

EN 61000-6-3, *Electromagnetic compatibility (EMC) — Part 6-3: Generic standards; Emission standard for residential, commercial and light-industrial environments* <sup>A1</sup> (IEC 61000-6-3:2006) <sup>A1</sup>

EN ISO 9001, *Quality management systems — Requirements* <sup>A1</sup> (ISO 9001:2008) <sup>A1</sup>

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EN ISO 12543-2, *Glass in building — Laminated glass and laminated safety glass — Part 2: Laminated safety glass (ISO 12543-2:1998)*

ISO 1000:1992, *SI units and recommendations for the use of their multiples and of certain other units*

**3 Terms and definitions**

For the purposes of this European Standard, units and symbols given in ISO 1000:1992, terms and definitions given in EN 12519:2004 and the following apply.

**3.1****external pedestrian doorset**

doorset which separates the internal climate from the external climate of a construction for which the main intended use is the passage of pedestrians. External pedestrian door assemblies fulfilling the provisions of this European Standard under the responsibility of one identified manufacturer are considered to be external pedestrian doorsets

**3.2****overall area**

frame width x frame height  
(see EN 12519:2004, 3.4)

**3.3****screen**

assembly of two or more windows and/or external pedestrian doorsets in one plane with or without separate frames

**3.4****similar design**

modification by the replacement of components (e.g. glazing, hardware, weather stripping), and/or a change of material specification and/or dimensional change of profile section and/or methods and means of assembly which will not change the classification and/or declared value of a performance characteristic

NOTE Certain modifications might cause more favourable values for one or more characteristics, but also more unfavourable values for other characteristics (see Annex A).

**3.5****unframed glass doorset**

doorset where the leaf (leaves) and any adjacent part(s) are made of glass (e.g. single or insulating glass unit) and without any load bearing or load transferring framework

**3.6****adjacent part**

any part of a doorset, other than the door leaf (leaves), including outer frame, side panels, and overpanels

**A<sub>1</sub> 3.7****conventionally accepted performance (CAP)**

provisions presented or referred to in the technical specification that allows manufacturers to declare product performances without the need to perform initial type tests, calculations etc.

NOTE Such provisions can be tabulated values, descriptive solutions and alike.

**3.8****classified without the need for further testing (CWFT)**

procedure by which the specific performance of a product is initially demonstrated by testing, in such a way that manufacturers may refer to that performance without the need of further tests (other parameters e.g. density, can require testing and controlling)

NOTE It needs to be taken into account in the harmonised product specifications successful CWFT applications require an EC Decision. **A<sub>1</sub>**

## 4 Performance characteristics and special requirements

### 4.1 General

The performance characteristics for windows and external pedestrian doorsets shall be determined and expressed in accordance with 4.2 to 4.23.

NOTE 1 Not all these characteristics are applicable to every product or every intended end use situation. Where characteristics are required this European Standard identifies the means of determination and the ways to express the results as well as the evaluation of conformity.

NOTE 2 The order in which the performance characteristics are identified does not imply an order of priority or a test sequence.

NOTE 3 Special requirements for certain products, see 4.24.

### 4.2 Resistance to wind load

Tests on windows and external pedestrian doorsets shall be carried out in accordance with EN 12211. The deflection of frame elements (e.g. transoms and mullions) shall be determined by calculation or by test (reference method).

The results shall be expressed in accordance with EN 12210. The air permeability tests and classification referred to in EN 12210 shall be in accordance with 4.14.

The manufacturer shall provide sufficient information on the infill to enable the determination of the load-bearing capacity of the infill, e.g. information on the thickness and type of glass.

NOTE When appropriate European Standards are in place, the determination of the load-bearing capacity should be carried out as prescribed in those European Standards.

### 4.3 Resistance to snow and permanent load

The manufacturer shall provide sufficient information on the infill to enable the determination of the load-bearing capacity of the infill, e.g. information on the thickness and type of glass.

NOTE When appropriate European Standards are in place, the determination of the load-bearing capacity should be carried out as prescribed in those European Standards.

### 4.4 Fire characteristics

#### 4.4.1 Reaction to fire

The (materials used in) roof windows shall be tested and classified in accordance with EN 13501-1  $A_1$  and Annex H for the selection, preparation, mounting and fixing and field of direct application of the roof windows  $A_1$ .

#### 4.4.2 External fire performance

Roof windows shall be tested and classified in accordance with EN 13501-5.

### 4.5 Watertightness

A watertightness test shall be carried out in accordance with EN 1027.

The results shall be expressed in accordance with EN 12208.