



**Designation: C 1264 – 99 (Reapproved 2004)**

# **Standard Specification for Sampling, Inspection, Rejection, Certification, Packaging, Marking, Shipping, Handling, and Storage of Gypsum Board<sup>1</sup>**

This standard is issued under the fixed designation C 1264; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## **1. Scope**

1.1 This specification covers sampling; inspection; rejection; certification; packaging and marking; and shipping, handling, and storage of gypsum board.

## **2. Sampling**

2.1 When specified by the purchase agreement, samples of gypsum board shall be taken at the place of manufacture or at the destination. If the samples are taken at the destination, such samples shall be taken within 24 h of the receipt of the material.

2.2 At least 0.25 % of the number of gypsum boards in a shipment, but not less than three boards, shall be so selected as to be representative of the shipment and shall constitute a sample for the purpose of tests by the purchaser or user.

## **3. Inspection**

3.1 Inspection of the gypsum board shall be agreed upon between the purchaser and the producer or supplier as part of the purchase agreement.

## **4. Rejection**

4.1 Rejection of gypsum board that fails to conform to the requirements of the specification shall be reported to the producer or supplier promptly and in writing. The notice of

rejection shall contain a statement documenting how the gypsum board has failed to conform to the requirements of the specification.

## **5. Certification**

5.1 When specified in the purchase agreement, a producer's or supplier's report shall be furnished at the time of shipment certifying that the product is in compliance with the ASTM specification referencing this specification.

## **6. Packaging and Marking**

6.1 Unless otherwise specified in the purchase agreement, each board or package shall have legibly marked thereon the following: the thickness, the name of the producer or supplier, the brand name, if any, and the ASTM specification for the product.

## **7. Shipping, Handling, and Storage**

7.1 Gypsum board shall be shipped so as to be kept dry.  
7.2 Gypsum board shall be stored so as to be kept dry, preferably inside a building. Gypsum board shall be neatly stacked flat with care taken to prevent sagging or damage to edges, ends, and surfaces.

7.3 Where necessary to store gypsum board outside, it shall be stacked flat, off the ground, supported on a level platform, and fully protected from weather and direct sunlight exposure.

## **8. Keywords**

8.1 certification; gypsum; gypsum board; handling; inspection; marking; packaging; rejection; sampling; shipping; storage

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee C11 on Gypsum and Related Building Materials and Systems and is the direct responsibility of Subcommittee C11.01 on Specifications and Test Methods for Gypsum Products.

Current edition approved May 1, 2004. Published June 2004. Originally approved in 1994. Last previous edition approved in 1999 as C 1264/C 1264M – 99.