



Designation: D 2222 – 94 (Reapproved 2004)

Standard Test Method for Methanol Extract of Vinyl Chloride Resins¹

This standard is issued under the fixed designation D 2222; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of the methanol extract, or nonvolatile methanol-soluble portion, of vinyl chloride resins.

1.2 The values stated in SI units are to be regarded as standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

NOTE 1—There are no ISO standard covering the primary subject matter of this ASTM standard.

2. Referenced Documents

2.1 ASTM Standards:²

D 883 Terminology Relating to Plastics

D 1600 Terminology of Abbreviated Terms Relating to Plastics

3. Terminology

3.1 *Definitions:* Definitions are in accordance with Terminologies D 883 and D 1600 unless otherwise indicated.

4. Summary of Test Method

4.1 The methanol-soluble materials are extracted from the resin in a Soxhlet extractor, the methanol evaporated to dryness, and the residue weighed as the weight percent methanol extract.

5. Significance and Use

5.1 The methanol extract test is most commonly employed with paste- or dispersion-type vinyl resins intended for organosol or plastisol applications. The test result is a quantitative

measure of the methanol-soluble, nonvolatile, essentially non-polymeric content of the virgin, unmodified resin. The major ingredient removed is the soap system employed in the polymerization reaction; methanol extract provides a measure of lot-to-lot uniformity of the resin in this respect.

6. Apparatus

6.1 *Soxhlet Extractor.*³

6.2 *Extraction Thimbles,* 33 by 94-mm.⁴

6.3 *Oven, Constant-Temperature,* maintained at $105 \pm 3^\circ\text{C}$.

6.4 *Electric Heating Mantle* for a 250-mL extractor flask, or electric strip heaters, equipped with a suitable variable transformer to control the rate of heating.

7. Reagents

7.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society, where such specifications are available.⁵ Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

8. Procedure

8.1 Weigh to the nearest 0.001 g approximately 12 g of the resin sample into an empty extraction thimble.

8.2 Cover the resin in the thimble with a small pad of glass wool to prevent spattering of resin during the extraction and place the thimble in the extractor.

8.3 Weigh to the nearest 0.001 g and record the tare weight of a clean, dry, flat-bottom, extractor flask containing a Raschig ring.

¹ This test method is under the jurisdiction of ASTM Committee D20 on Plastics and is the direct responsibility of Subcommittee D20.15 on Thermoplastic Materials (Section D20.15.08).

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Corning Glass Co. No. 3840, Fisher Scientific Co. No. 9-556 (Size B), or equivalent have been found satisfactory for this purpose.

⁴ Fisher Scientific Co. No. 9-655, or equivalent, has been found satisfactory for this purpose.

⁵ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.