



SLOVENSKI STANDARD
SIST EN 15368:2008+A1:2010
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Hidravlično vezivo za nekonstrukcijsko uporabo - Definicija, specifikacije in merila skladnosti (vključno z dopnilom A1)

Hydraulic binder for non-structural applications - Definition, specifications and conformity criteria

Hydraulisches Bindemittel für nichttragende Anwendungen - Definition, Anforderungen und Konformitätskriterien

Liant hydraulique pour applications non structurelles - Définition, spécifications et critères de conformité

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ICS:

91.100.50 Veziva. Tesnilni materiali Binders. Sealing materials

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EUROPEAN STANDARD
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Hydraulic binder for non-structural applications - Definition, specifications and conformity criteria

Liant hydraulique pour applications non structurales -
Définition, spécifications et critères de conformité

Hydraulisches Bindemittel für nichttragende Anwendungen
- Definition, Anforderungen und Konformitätskriterien

This European Standard was approved by CEN on 13 December 2007 and includes Amendment 1 approved by CEN on 23 April 2010.

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Foreword

This document (EN 15368:2008+A1:2010) has been prepared by Technical Committee CEN/TC 51 “Cement and building limes”, the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2010, and conflicting national standards shall be withdrawn at the latest by December 2010.

This document supersedes EN 15368:2008.

This document includes Amendment 1, approved by CEN on 2010-04-23.

The start and finish of text introduced or altered by amendment is indicated in the text by tags $\boxed{A_1}$ $\boxed{A_1}$.

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Introduction

The "Hydraulic binder for non-structural applications" referred to herein has been produced in Italy since 1960s with the name "Calce eminentemente idraulica artificiale in polvere". The binder was conforming to the requirements of the Italian law n° 595 (26.06.65) and D.M: 31/08/1972. Following the adoption of EN 197-1 in 2000 the product was standardised according to UNI 10892 "Legante idraulico per costruzioni – definizioni, specifiche e criteri di conformità" (UNI 10892: Building hydraulic binder – composition, specifications and conformity criteria). The product is destined to be used alone or mixed with other binders for the production of mortars for non-structural masonry or rendering and plastering. The experience acquired through the years has shown that the properties of this product satisfy the requirements of both the market and the customers.

1 Scope

This European Standard applies to Hydraulic binder for non-structural applications in construction used as binder for preparation of mortar for masonry, rendering and plastering and other non structural construction products.

This European Standard specifies the definition and composition of Hydraulic binder for non-structural applications (HB). It includes physical, mechanical and chemical requirements and defines strength classes. EN 15368 also states the conformity criteria and the related rules. Necessary durability requirements are also given.

NOTE For normal applications the information given in this standard, and in the masonry specifications, EN 998-1 and EN 998-2, is generally sufficient. However, in special cases, an exchange of additional information between the producer and user can be helpful. The details of such an exchange are not within the scope of this standard but should be dealt with in accordance with national standards or other regulations or can be agreed between the parties concerned.

Terms of delivery or other contractual conditions, normally included in documents exchanged between the supplier and the purchaser of Hydraulic binder for non-structural applications, are outside the scope of this European Standard.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 196-1, *Methods of testing cement — Part 1: Determination of strength*

EN 196-2, *Methods of testing cement — Part 2: Chemical analysis of cement*

EN 196-3, *Methods of testing cement — Part 3: Determination of setting times and soundness*

EN 196-6, *Methods of testing cement — Part 6: Determination of fineness*

EN 197-1, *Cement — Part 1: Composition, specifications and conformity criteria for common cements*

EN 413-2:2005, *Masonry cement — Part 2: Test methods*

EN 459-1, *Building lime — Part 1: Definitions, specifications and conformity criteria*

EN 459-2:2001, *Building lime — Part 2: Test methods*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

hydraulic binder for non-structural applications

factory made finely ground inorganic material which, when mixed with water and fine aggregates, produces a mortar with workability, adhesion and strength properties that make it suitable for use in rendering, plastering and masonry work. Hardening of a Hydraulic binder for non-structural applications is mainly due to the hydration of calcium silicates. However, other chemical compounds - i.e. aluminates - also take part in the setting and early stiffening processes thus generating a hardened mass that retains its strength and soundness properties even under water. Although it consists of finely ground granules of different materials, the Hydraulic binder for non-structural applications has a statistically homogeneous composition.

3.2

additives

constituents which are added to improve the manufacture or the properties of the Hydraulic binder for non-structural applications, e.g. grinding agents, air-entraining agents, etc.

3.3

allowable probability of acceptance CR

for a given sampling plan, the allowed probability of acceptance of Hydraulic binder for non-structural applications with a characteristic value outside the specified characteristic value

3.4

sampling plan

specific plan which states the (statistical) sample size(s) to be used, the percentile P_k and the allowable probability of acceptance CR

3.5

characteristic value

value of a required property outside which lies a specified percentage, the percentile P_k , of all the values of the population

3.6

specified characteristic value

characteristic value of mechanical, physical or chemical property which in the case of an upper limit is not to be exceeded or in the case of a lower limit is, as a minimum, to be reached

3.7

single result limit value

value of mechanical, physical or chemical property which - for/any single test result - in the case of an upper limit is not to be exceeded or in the case of a lower limit is, as a minimum, to be reached.

3.8

spot sample

sample taken at the same time and from one and the same place, relating to the intended tests. It can be obtained by combining one or more immediately consecutive increments (see EN 196-7).

3.9

autocontrol testing

continual testing by the manufacturer of Hydraulic binder for non-structural applications spot samples taken at the point(s) of release from the factory/depot.

3.10

control period

period of production and dispatch identified for the evaluation of the autocontrol test results.

EN 15368:2008+A1:2010 (E)**4 Notation**

Hydraulic binder for non-structural applications is designed by the term HB. There are two strength classes of Hydraulic binder for non-structural applications: 1,5 and 3.

5 Requirements**5.1 General**

The physical, mechanical and chemical properties of Hydraulic binder for non-structural applications shall be measured by test methods described in EN 413-2 and the relevant parts of EN 196. These European Standards give alternative test methods for some properties but in the event of a dispute only the reference methods shall be used. Where allowed in the relevant part of EN 196, different methods may be used provided they give correlated and equivalent values to those obtained using the reference method.

The CEN standard sand used to make the mortars for the tests required by 5.3.4 and 5.3.5 shall fulfil the requirements of EN 196-1.

All requirements are specified as characteristic values. They serve to define the performance level and classification of the Hydraulic binder for non-structural applications.

5.2 Constituents and composition

Hydraulic binder for non-structural applications shall comprise Portland cement clinker, inorganic constituents and where appropriate additive(s) as given in Table 1, Calcium sulphate is added in small quantities to the other constituents of Hydraulic binder for non-structural applications during its manufacture to control setting.

The inorganic constituents of Hydraulic binder for non-structural applications conforming to this standard shall be materials selected from: <https://standards.iteh.ai/catalog/standards/sist/0430dc6b-e96d-4b68-9ca0-9bb18277d652/sist-en-15368-2008a1-2010>

- Portland cement clinker meeting the requirements of EN 197-1;
- Common cement specified by EN 197-1;
- Constituents specified by EN 197-1;
- Calcium sulphate added upon grinding in such an amount that the setting process can be controlled;
- Hydrated and/or hydraulic building limes conforming to EN 459-1;
- Additives.

The production cycle and the control system shall ensure that the composition of the HB is in compliance with the limits set forth in Table 1 below.

Table 1 — Composition of Hydraulic binder for non-structural applications (values given in percentage by mass)

Portland cement clinker content	Additives
≥ 20	≤ 1,0 ^a
^a The quantity of organic additives on dry basis should not exceed 0,2 % by mass of the HB. When the content exceeds 0,2 % the actual amount and types of organic additives shall be declared.	

5.3 Physical and mechanical requirements

5.3.1 Fineness (sieve residue)

The residue on a 90 µm sieve shall be not more than 15 % by mass when determined in accordance with EN 196-6.

5.3.2 Initial setting time

The initial setting time shall be not less than 60 min when determined in accordance with EN 413-2.

5.3.3 Soundness

The expansion shall be not more than 10 mm when determined in accordance with EN 196-3.

5.3.4 Fresh mortar requirements

The properties of air content and water retention of fresh mortar shall be measured in accordance with EN 413-2 on a mortar of standard consistency which shall have a value of penetration of (35 ± 3) mm using the plunger apparatus as the reference method. (The flow table test is the alternative method). The water retention shall be not less than 80 % and the air content shall be between 6 % and 20 %.

5.3.5 Compressive strength

The compressive strength when determined in accordance with EN 196-1 or with EN 196-1 but using the compaction equipment and procedures given in 5.1.2.2.1 and 5.1.2.2.2 respectively of EN 459-2:2001, at fixed water/binder ratio of 0,50 shall have the values given in Table 2.

Hydraulic binders for non-structural applications (HB) are divided into two strength classes based on the lower limit of the characteristic 28-d compressive strength, respectively equal to 1,5 and 3,0 MPa.

A loading rate of (400 ± 40) N/s shall be used when testing specimens in compression.

Should it not be possible to remove the prisms from the moulds after 24 h, it is permitted to remove them at 48 h. Where the prisms are demoulded at 48 h this shall be recorded.

5.4 Chemical requirements

The properties of the HB shall conform to the requirements given in Table 2 when determined by the method indicated in this table.

The physical, mechanical requirements and chemical requirements of HB are summarised in Table 2.

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Table 2 — Physical, mechanical requirements and chemical requirements as characteristic values

Property	Reference standard test method	Value
Fineness as residue on a 90µm sieve (in % by mass)	EN 196-6	≤ 15 %
Initial setting time	EN 413-2	≥ 60 min
Soundness	EN 196-3	≤ 10 mm
Water retention (% in mass)	EN 413-2	≥ 80 %
Air content (% in volume)	EN 413-2	≥ 6 % and ≤ 20 %
Compressive strength at 28 days (MPa)		
HB class 1.5	EN 196-1	≥ 1,5 and ≤ 10
HB class 3.0	EN 196-1	≥ 3 and ≤ 15
Sulphate content as SO ₃	EN 196-2	≤ 3 %

5.5 Additional requirements

Upon request the supplier shall declare the typical values for:

- a) Water demand to obtain the standard mortar (determined in accordance with Clause 5 of EN 413-2:2005);
- b) Bulk density of the dry binder, in kg/dm³ (recommended method in accordance with 5.8 of EN 459-2:2001);
- c) Chloride as Cl⁻ (recommended method in accordance with EN 196-2).

6 Durability requirements

In many applications, particularly in severe environmental conditions, the choice of Hydraulic binder for non-structural applications from this standard has an influence on the durability of mortar. The choice of HB type for different applications and exposure classes shall follow the appropriate standards and/or regulations valid in the place of use of the mortar.

7 Standard designation

Hydraulic binder for non-structural applications conforming to this standard shall be identified with the designation "EN 15368 HB" followed by 1.5 or 3.0 to identify the strength class.

EXAMPLE Hydraulic binder for non-structural applications EN 15368 HB 3.0.

8 Conformity criteria

8.1 General requirements

Conformity of Hydraulic binder for non-structural applications with this standard shall be continuously evaluated on the basis of testing of spot samples. The properties to be tested, test methods and the minimum testing frequencies for the autocontrol testing by the manufacturer are specified in Table 3. Concerning testing frequencies for HB not being despatched continuously and other details see EN 197-2.

8.2 Conformity criteria for physical, mechanical, chemical properties and evaluation procedure

The declaration of conformity by the manufacturer shall be based on the evaluation of conformity of HB with this European Standard.

NOTE This standard does not deal with acceptance inspection at delivery.

8.3 Conformity requirements

Sampling shall take place at the points of release of the Hydraulic binder for non-structural applications. Conformity of HB with the requirements concerning strength, physical and chemical properties in this standard is assumed if the requirements in Table 1 and 2 are met.

The evaluation procedure depends on the frequency of testing during the control period of 24 months. Statistical evaluation is normally made by attributes. If the number of samples is at least 1 per week the evaluation may be made by variables.

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