



Designation: A 592/A 592M – 04

Standard Specification for High-Strength Quenched and Tempered Low-Alloy Steel Forged Fittings and Parts for Pressure Vessels¹

This standard is issued under the fixed designation A 592/A 592M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ε) indicates an editorial change since the last revision or reappraisal.

1. Scope*

1.1 This specification² covers high-strength quenched and tempered low-alloy steel forged fittings and parts for pressure vessels. The maximum thickness of forgings under this specification shall be 1½ in. [38 mm] for Grade A, and 4 in. [100 mm] for Grades E and F.

NOTE 1—These grades are similar to corresponding grades in Specification A 517/A 517M.

1.2 Although no provision is made for supplementary requirements in this standard, the supplementary requirements in Specification A 788 may be considered by the purchaser.

1.3 Welding technique is of fundamental importance and it is presupposed that welding procedures will be in accordance with approved methods for the class of material used.

1.4 The values stated in either inch-pound units or SI (metric) units are to be regarded separately as the standard; within the text and tables, the SI units are shown in [brackets]. The values stated in each system are not exact equivalents; therefore, each system must be used independently of the other. Combining values from the two systems may result in nonconformance with the specification.

1.5 Unless the order specifies the applicable “M” specification designation, the material shall be furnished to the inch-pound units.

2. Referenced Documents

2.1 ASTM Standards:³

A 370 Test Methods and Definitions for Mechanical Testing of Steel Products

¹ This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee A01.06 on Steel Forgings and Billets.

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² For ASME Boiler and Pressure Vessel Code applications see related Specification SA-592/SA-592M in Section II of that Code.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

A 517/A 517M Specification for Pressure Vessel Plates, Alloy Steel, High-Strength, Quenched and Tempered
A 788 Specification for Steel Forgings, General Requirements
E 112 Test Methods for Determining the Average Grain Size

3. Ordering Information and General Requirements

3.1 In addition to the ordering information required by Specification A 788, the purchaser shall include with the inquiry and order the following information:

3.1.1 A detailed drawing, a sketch, or written description of the forging.

3.1.2 The Charpy impact test temperature if a test temperature lower than 32 °F [0 °C] is required.

3.1.3 Additional heat treatment cycles to be applied to the mechanical test specimens following removal from the heat-treated forging or special forged test block.

3.1.4 Required supplementary requirement(s) from specification A 788.

3.2 Material supplied to this specification shall conform to the requirements of Specification A 788, which outlines additional ordering information, manufacturing requirements, testing and retesting methods and procedures, marking, certification, product analysis variations, and additional supplementary requirements. Failure to comply with the requirements of Specification A 788 constitutes non-conformance with this specification.

3.3 If the requirements of this specification are in conflict with the requirements of Specification A 788, the requirements of this specification shall prevail.

4. Materials and Manufacture

4.1 *Melting Process*—The steel shall be made in accordance with the Melting Process Section of Specification A 788.

4.2 *Grain Size*—The steel shall be fully killed, fine grained (ASTM No. 5 or finer), as determined in accordance with Test Methods E 112, Plate IV.

4.3 *Discard*—Sufficient discard shall be made from each ingot to ensure freedom from piping and excessive segregation.

*A Summary of Changes section appears at the end of this standard.