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EUROPEAN STANDARD

EN 13971

NORME EUROPÉENNE

EUROPÄISCHE NORM

December 2012

ICS 65.080

Supersedes EN 13971:2008

English Version

Carbonate and silicate liming materials - Determination of reactivity - Potentiometric titration method with hydrochloric acid

Amendements minéraux basiques carbonatés et silicatés -
Détermination de la réactivité - Méthode par titrage
potentiométrique à l'acide chlorhydrique

Carbonatische und silikatische Kalke - Bestimmung der
Reaktivität - Potentiometrisches Titrationsverfahren mit
Salzsäure

This European Standard was approved by CEN on 3 November 2012.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

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Foreword

This document (EN 13971:2012) has been prepared by Technical Committee CEN/TC 260 "Fertilizers and liming materials", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2013, and conflicting national standards shall be withdrawn at the latest by June 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13971:2008.

The following has been added to the former edition of the European Standard:

- a) silicate liming materials added to the scope and to the title;
- b) EN 12947 and EN 13475 added to the normative references;
- c) Clause 3 reaction formula for silicates added;
- d) subclauses 7.1.2 and 7.2.2 enlarged concerning determination of silicate liming materials;
- e) subclause 8.2 and formulas (2), (3) and (4) on expression of results for silicate liming materials added;
- f) subclause 9.2 and Table 2 on the precision data for silicate liming materials added;
- g) Bibliography revised.

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 13971:2012 (E)

Introduction

The results obtained by this method can be used to estimate the behaviour of the liming material in the soil. The results show a good correlation with the results obtained by a soil incubation method (see [1] to [5]). Regarding the precision of the method, the results are not used to declare a value, but to classify the different product groups.

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1 Scope

This European Standard specifies a method for the determination of the speed and effectiveness of the neutralising potential of calcium carbonate, calcium magnesium carbonate and calcium magnesium silicate liming materials by potentiometric titration with hydrochloric acid.

This method is applicable only to liming materials with a maximum particle size of 6,3 mm.

The type of liming material should be identified according to EN 14069 and the particle size should be determined according to EN 12948.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1482-2, *Fertilizers and liming materials — Sampling and sample preparation — Part 2: Sample preparation*

EN 12048, *Solid fertilizers and liming materials — Determination of moisture content — Gravimetric method by drying at (105 ± 2) °C (ISO 8190:1992 modified)*

EN 12945, *Liming materials — Determination of neutralizing value — Titrimetric methods*

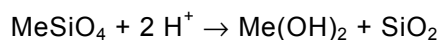
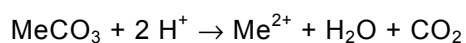
EN 12947, *Liming materials — Determination of magnesium content — Atomic absorption spectrometric method*

EN 12948, *Liming materials — Determination of size distribution by dry and wet sieving*

EN 13475, *Liming materials — Determination of calcium content — Oxalate method*

3 Principle

Decomposition of carbonates and silicates with acids according to the following reactions:



Titration under stable pH conditions either with an automatic titration apparatus or a manual method. The acid consumption during a given time is a direct measure of the reaction rate of the liming materials being tested.

4 Apparatus

Usual laboratory apparatus and, in particular, the following:

4.1 pH meter, with electrode.

EN 13971:2012 (E)**4.2 Burette.**

NOTE Used only for 5,0 mol/l hydrochloric acid solution (5.2).

4.2.1 50 ml motor driven burette (for automatic titration), a pH stat function is recommended, for example Metrohm 716 DMS Titrino^{®1)}.

4.2.2 50 ml burette (for manual titration).

4.3 250 ml glass beaker, with an inner diameter of 65 mm.

4.4 Magnetic stirrer, with centring mark for the 250 ml glass beaker.

4.5 Magnetic stirrer rod, (9 ± 1) mm diameter times (50 ± 1) mm length, with central ring.

4.6 Stop-watch.

4.7 Filter paper, acid-proof, medium filtration speed, average retention capacity about 5 μ m to 12 μ m.

5 Reagents

All reagents shall be of recognised analytical grade.

5.1 Hydrochloric acid solution, mass fraction, $w(\text{HCl}) = 25 \%$.

5.2 Hydrochloric acid, standard volumetric solution, $c(\text{HCl}) = 5,0 \text{ mol/l}$.

5.3 Calcium carbonate, precipitated, mass fraction, $w(\text{CaCO}_3) =$ of at least 99 %.

Precipitated calcium carbonate is from crystalline origin. Commercial PCC for analysis is granted for its chemical characteristics. However, physical characteristics are not granted. The use of a highly reactive PCC, such as commercial PCC from VWR / Prolabo / BDH, reference GPR, Rectapur, Ref 22296.294, Molar mass 100,09²⁾ which will consume 15 ml after 15 min, is recommended.

5.4 Silicone defoamer.

5.5 Standard buffer solution, pH = 2,0 (commercial solution).

NOTE This has a limited life.

5.6 Standard buffer solution, pH = 4,0, (commercial solution).

NOTE This has a limited life.

6 Preparation of the test sample

6.1 Prepare the sample of the liming material in accordance with EN 1482-2.

1) Metrohm 716 DMS Titrino[®] is an example of a suitable product available commercially. This information is given for the convenience of users of this European Standard and does not constitute an endorsement by CEN of this product. Equivalent products may be used if they can be shown to lead to the same results.

2) This substance is an example of a suitable product available commercially. This information is given for the convenience of users of this document and does not constitute an endorsement by CEN of this product.

- 6.2** Dry the test sample in accordance with EN 12048. Record the result for information only.
- 6.3** Use the dried test sample without further preparation, e.g. grinding.
- 6.4** Weigh a 5,0 g test portion of the dried sample to the nearest 0,01 g. For liming materials coarser than 1 mm, the test portion shall be prepared in accordance with Annex A.

7 Procedure

7.1 Automatic titration

7.1.1 Calibration

7.1.1.1 Calibrate the pH meter (4.1) with two standard buffer solutions, pH 2,0 (5.5) and pH 4,0 (5.6). The pH electrode shall react quickly.

Check the sluggishness of the electrode and if necessary, clean it carefully with hydrochloric acid (5.1) and recalibrate with the standard buffer solutions.

Checking and cleaning is more frequently required for liming materials containing clay.

It is recommended to flush the acid introduction pipe between each sample for slow reacting samples.

7.1.1.2 Adjust the motor driven burette (4.2.1) to the position "continuous working" and a standard flow rate of 35 ml/min to 38 ml/min.

NOTE Wide deviations in the flow rate adversely affect the results obtained.

7.1.1.3 Place the glass beaker (4.3) centrally on the magnetic stirrer (4.4). Add 100 ml water and the magnetic stirrer rod (4.5). The test apparatus shall be arranged according to Figure B.1.

7.1.1.4 Set the magnetic stirrer speed control to between 500 min^{-1} and 600 min^{-1} . Fill the burette (4.2.1) with 5,0 mol/l hydrochloric acid (5.2).

7.1.1.5 Adjust the titration control so that the stepwise run of the titration only starts below pH 2,5. For apparatus with a step length adjustment, set the adjustment at the middle position.

7.1.1.6 Set up the electrode (4.1) and the burette (4.2.1) in the glass beaker (4.3) according to Figure B.1. This is to ensure that the added hydrochloric acid (5.2) is mixed with the contents of the glass beaker before reaching the electrode (4.1). Avoid contact with the walls of the glass beaker.

7.1.1.7 For the exact adjustment of the operating conditions, start the magnetic stirrer (4.4) and add $(5,00 \pm 0,01)$ g of calcium carbonate (5.3) to the stirred water in the glass beaker (4.3). The solution should be stirred for 30 s. Start the stop-watch (4.6) and commence the titration, adding the hydrochloric acid (5.2) in a fast sequence of drops, aiming at a pH value of 2,0.

When pH 2,5 is reached, add the hydrochloric acid more slowly. Use $(16 \pm 0,2)$ ml of hydrochloric acid in the first 30 s and then continue with stepwise additions to dissolve the remaining carbonate within 60 s. Check the acid consumption is $(20,0 \pm 0,2)$ ml of 5,0 mol/l hydrochloric acid (5.2). During the procedure the solution shall not be allowed to fall below pH 2,0 by more than 0,2 pH units, even for a short time.

If the material being tested foams very strongly, one drop of silicon defoamer (5.4) should be added to the solution.

When operating conditions are correctly adjusted, about 80 % of the mass of calcium carbonate is dissolved by the first 16 ml of hydrochloric acid (5.2) which should run almost uninterrupted. The remaining amount of calcium carbonate should be dissolved by a further 4 ml of hydrochloric acid, added stepwise, within the next