



**SLOVENSKI STANDARD**  
**SIST EN 1999-1-4:2007/A1:2012**  
**01-februar-2012**

**Nadomešča:**  
**SIST EN 1999-1-4:2007**

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**Evrokod 9: Projektiranje konstrukcij iz aluminijevih zlitin - 1-4. del: Hladno oblikovane konstrukcijske pločevine**

Eurocode 9: Design of aluminium structures - Part 1-4: Cold-formed structural sheeting

Eurocode 9: Bemessung und Konstruktion von Aluminiumtragwerken - Teil 1-4: Kaltgeformte Profiltafeln

Eurocode 9 - Calcul des structures en aluminium - Partie 1-4: Tôles de structure formées à froid

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**Ta slovenski standard je istoveten z: EN 1999-1-4:2007/A1:2011**

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**ICS:**

91.010.30	Tehnični vidiki	Technical aspects
91.080.10	Kovinske konstrukcije	Metal structures

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN 1999-1-4:2007/A1**

August 2011

ICS 91.010.30; 91.080.10

English Version

## Eurocode 9: Design of aluminium structures - Part 1-4: Cold-formed structural sheeting

Eurocode 9 - Calcul des structures en aluminium - Partie 1-4: Tôles de structure formées à froid

Eurocode 9: Bemessung und Konstruktion von Aluminiumtragwerken - Teil 1-4: Kaltgeformte Profiltafeln

This amendment A1 modifies the European Standard EN 1999-1-4:2007; it was approved by CEN on 8 April 2011.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for inclusion of this amendment into the relevant national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This amendment exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

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## Foreword

This document (EN 1999-1-4:2007/A1:2011) has been prepared by Technical Committee CEN/TC 250 “Structural Eurocodes”, the secretariat of which is held by BSI.

This Amendment to the European Standard EN 1999-1-4:2007 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2012, and conflicting national standards shall be withdrawn at the latest by August 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

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## EN 1999-1-4:2007/A1:2011 (E)

**1 Modification to 3.1**

Table 3.1, in column 2 row 9 replace "AlMg2" with "AlMg2Mn0,3".

Table 3.1, after row 9, add a new row to the table with characteristics for Alloy "6025-7072 alclad <sup>6)</sup>" as shown below:

6025-7072 alclad <sup>6)</sup>	AlMg2,5SiMnCu-AlZn1 alclad <sup>6)</sup>	A	H34	5	210	165	2-3
			H36	5	220	185	2-4

Table 3.1, add footnote 6 as shown below:

6) EN AW-6025-7072 alclad (EN AW-AlMg2,5SiMnCu-AlZn1 alclad) is a composite material with core material EN AW-6025 and a cladding on both sides with EN AW-7072. For reasons of durability the cladding should have a thickness of at least 4% of the overall thickness of the material on each side. If the thickness of the cladding exceeds 5% this fact should be considered in the structural calculations, i.e. only the core thickness of the composite sheet should be taken in account. For these reasons the minimum cladding thickness of 4% and the minimum core thickness should be specified in the execution specification in order that the constructor can procure the corresponding constituent products with inspection certificate 3.1.

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