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Stavbno okovje - Kljuke in bunke - Zahteve in preskusne metode

Building hardware - Lever handles and knob furniture - Requirements and test methods

Schlösser und Baubeschläge - Türdrücker und Türknäufe - Anforderungen und Prüfverfahren

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Quincaillerie pour le bâtiment - Béquilles et boutons de porte - Exigences et méthodes d'essai

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Building hardware - Lever handles and knob furniture -Requirements and test methods

Quincaillerie pour le bâtiment - Béquilles et boutons de porte - Exigences et méthodes d'essai Schlösser und Baubeschläge - Türdrücker und Türknäufe -Anforderungen und Prüfverfahren

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN 1906:2012) has been prepared by Technical Committee CEN/TC 33 "Doors, windows, shutters, building hardware and curtain walling", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2012, and conflicting national standards shall be withdrawn at the latest by November 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1906:2010.

Contribution to the preparation of this standard has been made by the European manufacturers' organisation "ARGE".

This document is part of a series of European Standards dedicated to building hardware products.

Compliance of a set of lock or latch furniture with this European Standard means that it conforms to requirements for normal use, for safety in use and for safety in case of fire.

Normative and informative annexes to this document are indicated in the contents.

Compliance with this European Standard ensures a margin of strength in excess of that needed for normal operation. Additional requirements are necessary for special safety furniture used in situations where there is a high risk of failure. Since special safety furniture is not essential in every situation, this European Standard provides additional safety requirements (see 5.13) which are only necessary when the manufacturer claims it essential that the safety furniture conform to these requirements.

This document states five grades of security. Grade 0 is in accordance with requirements specified in the main part of this document. Grades 1 to 4 are specified in accordance with requirements for security lock furniture for use on burglary-resistant doors (see Annex A). These additional security requirements are necessary only when the manufacturer claims that products need have a high level of security, which is not essential in every situation.

The suitability of lock or latch furniture for use on fire/smoke door assemblies is determined by fire performance tests in addition to the performance tests specified by this standard. Since suitability for use on fire/smoke door assemblies is not essential in every situation, the manufacturer has the option of stating whether the furniture is claimed to conform to these additional requirements or not. If such a claim is made, the additional requirements given in Annex C are necessary.

Annex C refers to all kinds of lock or latch furniture for use on fire/smoke door assemblies, and their use on single-leaf or double-leaf doors.

A product conforming to this standard can also be part of an exit device in accordance with EN 179.

In order to claim conformance to EN 1906 all relevant requirements of Table 1, Main test parameters, should be met and declared.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia,

Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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1 Scope

This European Standard specifies test methods and requirements for spindle and fastening elements, operating torques, permissible free play and safety, free angular movement and misalignment, durability, static strength and corrosion resistance for sprung and unsprung lever handles, knobs for doors, push pads and similar devices in combination with backplates or roses operating latches.

This European Standard is applicable only to lever handles and knobs that operate a latch or a lock and other devices.

It specifies four categories of use according to frequency and other conditions of use.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 314-2:1993, Plywood — Bonding quality — Part 2: Requirements

EN 636:2003, *Plywood* — Specifications

EN 1154:1996+A1:2002, Building hardware Controlled door closing devices Requirements and test methods

EN 1634-1, Fire resistance and smoke control tests for door, shutter and openable window assemblies and elements of building hardware — Part 1: Fire resistance tests for doors, shutters and openable windows SIST EN 1906:2012

EN 1634-2, Fire resistance and smoke control tests for door, shutter and openable window assemblies and elements of building hardware — Part 2: Fire resistance characterisation test for elements of building hardware

EN 1634-3, Fire resistance and smoke control tests for door and shutter assemblies, openable windows and elements of building hardware — Part 3: Smoke control test for door and shutter assemblies

EN 1670:2007, Building hardware — Corrosion resistance — Requirements and test methods

EN 12209, Building hardware — Locks and latches — Mechanically operated locks, latches and locking plates — Requirements and test methods

EN ISO/IEC 17025, General requirements for the competence of testing and calibration laboratories (ISO/IEC 17025)

ISO 10899, High-speed steel two-flute twist drills — Technical specifications

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

backplate

element generally, but not essentially, rectangular in plan whose purpose is, firstly, functional, providing a bearing for the rotation of a door lever handle or knob and the means of attachment to the door; and, secondly, decorative, working as a trim plate to cover holes provided in the door for the passage of spindles, keys or lock cylinders

Note 1 to entry: See Figure 1a.

3.2

baseplate

component of an assembly of two parts that fit together to form a backplate or rose, which provides the bearing and means of fixing the assembly to the door

Note 1 to entry: See Figure 1b.

3.3

door furniture

combination of lever handles or knobs on backplates or roses for the purpose of operating latches or locks

3.4

door knob

fixed or rotatable operating element, usually designed to be circular in plan, but which may be non-circular, with a maximum offset of 75 mm from its axis of rotation; and which engages a spindle passing through the door and operating then a latch mechanism when rotated, so that the latch bolt is withdrawn to unlatch the door; or alternatively, is fixed against rotation and is used to pull the door to the closed position and thereby re-latch the door

Note 1 to entry: See Figure 2.

3.5

door lever handle

rotatable operating element designed as a lever with a length from its axis of rotation to its free end that exceeds 75 mm, and which engages a spindle passing through a door

3.6

emergency release

facility provided on the external plate that enables the door to be opened in case of emergency https://standards.iteh.ai/catalog/standards/sist/3b1d3ff1-f069-4672-b59d-

Note 1 to entry:

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3.7

set of door furniture

See Figure 3.

two lever handles or knobs with two lockplates or latchplates (or, alternatively, roses and escutcheons), complete with a spindle and fastening elements to operate the latch

3.8

entrance set

set with a lever handle on the one side of the door and a fixed knob or bar or no handle on the other

3.9

fire protection inlay

metal sheet inlay under the escutcheon and in the lever handle, which prevents fire going through after melting of the cover or escutcheon

Note 1 to entry: Materials with a melting point higher than 1 000 °C are used.

3.10

fireproof core

fireproof material (typically steel) inside a lever handle which enables the handle function to remain operable after a fire

3.11

escutcheon

surround with a shaped hole to accommodate a key or a lock cylinder, with or without a pivoted cover plate, intended primarily to protect the door leaf from abrasion caused by keys

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Note 1 to entry: See Figure 2.

3.12

external plate

backplate or rose that is fitted on the external face of a door

Note 1 to entry: See Figure 3.

3.13

fixed spindle system

system in which the spindle is fastened to both lever handles or both knobs of a lockset or latchset (often without any additional fixing of the handles or knobs to the backplates or roses), which enables the rotation of the follower of the lock or latch to withdraw the latch bolt; and which enables adaptation for different thicknesses of doors, connects the lever handle or knob to the spindle, and transmits imposed axial pulling forces to the opposite face of the door

3.14

floating spindle system

system in which the spindle is not attached to either of the lever handles or knobs of a lockset or latchset, but has additional fixing of the lever handles or knobs to the backplates or roses; and which enables the rotation of the follower of the lock or latch to withdraw the latchbolt; and which enables adaptation for different thicknesses of doors

Note 1 to entry: This system does not transmit imposed axial pulling forces to the opposite face of the door.

3.15 radial split spindle system

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system in which the spindle is split across the radial X-section which is normal to its axis of normal operation, including door furniture spindle suitable for emergency exit-entrance door locks

3.16

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half set https://standards.iteh.ai/catalog/standards/sist/3b1d3ff1-f069-4672-b59d-

single lever or knob attached to a plate or rose which enables operation of the lock or latch from one side of the door only

3.17

indicator

device that is visible from the exterior of the door to indicate whether the door is locked or unlocked

3.18

internal plate

backplate or rose that is fitted on the internal face of a door

Note 1 to entry: See Figure 3.

3.19

latchplate

backplate adapted for use with a latch and having no keyhole or cylinder aperture

3.20

lockplate

backplate having an aperture for use with a cylinder or lever key

3.21

cylinder protection plate

plate whose function is to protect the cylinder plug and its components against violent attack

3.22

rose

element generally circular, but which may have equi-axial or approximately equi-axial shapes such as square or octagonal, that otherwise has the same features as a backplate

Note 1 to entry: See Figure 2.

3.23

security furniture

device which provides added resistance to the lock and/or cylinder against physical attack

3.24

set of mortice latch furniture

two door lever handles or knobs with two latchplates or roses, complete with a spindle and fastening elements

3.25

set of mortice lock furniture

two door lever handles or knobs with two lockplates (or, alternatively, roses and escutcheons), complete with a spindle and fastening elements

Note 1 to entry: See Figure 2.

3.26

special safety furniture

furniture where the strength of the fixing of the lever, lever handle or knob to the backplate and/or spindle, and the strength of the fixing of the backplate to the door, combine to provide a robust attachment to withstand a heavy force in any direction of removing the lever, lever handle or knob from the door

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3.27

spindle

bar, usually square in cross-section, that engages with a follower https://standards.iteh.ai/catalog/standards/sist/3b1d3ff1-f069-4672-b59d-

3.28

spring-assisted furniture

lever handle or knob furniture, usually exceptionally heavy in design, that incorporates a spring which assists the return of the handle to its intended "at-rest" position but which may not necessarily have sufficient torque to return it fully

Note 1 to entry: For exceptionally heavy lever handles, it is difficult to design springs that have sufficient torque to return the handles to their "at-rest" position and also have an adequate working life. For reasons relating to designs of springs, the operating angle of such lever handles is usually restricted to 40°, and they are used with latches whose bolts retract fully at this angle of operation. When in use, the combined action of the lever handle spring and the latch spring is sufficient to return the lever handle to its intended "at-rest" position.

3.29

Sprung furniture

door furniture that incorporates a spring which fully returns the lever handle or knob to its intended "at-rest" position after operating the latch

Note 1 to entry: Sprung furniture frequently includes an internal stop to prevent rotation beyond the intended "at-rest" position, but this feature is not essential if the furniture is used with a latch mechanism incorporating its own stop.

3.30

thumb turn

small T-handle, knob or other handle fitted on the internal plate of a set of bathroom lock furniture that operates a lock deadbolt to provide privacy rather than high security

Note 1 to entry: See Figure 3.

3.31

trim plate

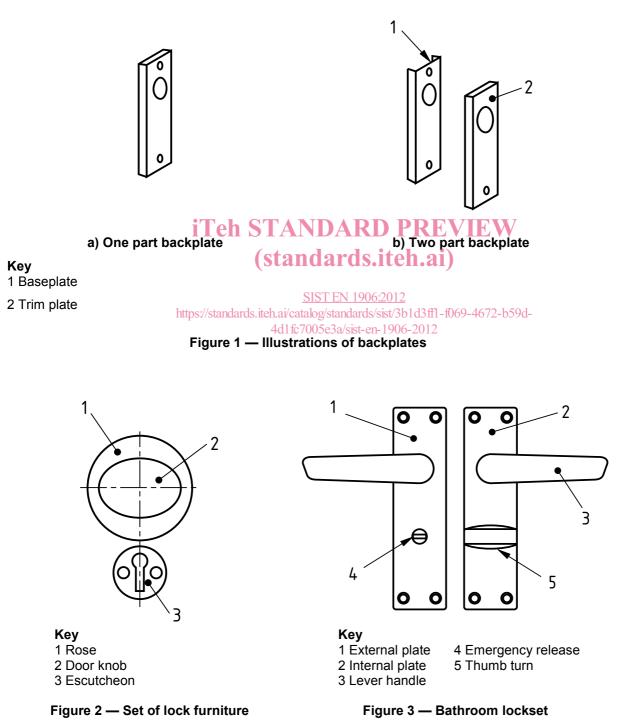
component of an assembly of two parts that fit together to form a backplate or rose which is fastened to the baseplate as a decorative cover

Note 1 to entry: See Figure 1b).

3.32

assessment

documented expert opinion based on technical data from an original test, taking into account relevant factors such as materials and design



4 Classification

4.1 Coding system

4.1.1 General

For the purpose of document, lever handles and knobs for doors on backplates or roses shall be classified in accordance with the eight digit coding system specified in 4.1.2 to 4.1.9.

4.1.2 Category of use (first digit)

Four grades of use are identified:

- grade 1: medium frequency of use by people with a high incentive to exercise care and with a small chance of misuse, e.g. internal residential doors;
- grade 2: medium frequency of use by people with some incentive to exercise care but where there is some chance of misuse, e.g. internal office doors;
- grade 3: high frequency of use by public or others with little incentive to exercise care and with a high chance of misuse, e.g. public office doors;
- grade 4: high frequency of use on doors which are subject to frequent violent usage, e.g. football stadiums, offshore installations (oil rigs), barracks, public toilets, etc.

4.1.3 Durability (second digit) (standards.iteh.ai)

Two grades of durability are identified:

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- grade 6: medium frequency of uses 100 000 cycles sist/3b1d3ff1-f069-4672-b59d-
- 4d1fc7005e3a/sist-en-1906-2012
- grade 7: high frequency of use: 200 000 cycles.

4.1.4 Door mass (third digit)

No classification.

4.1.5 Fire resistance (fourth digit)

Five grades of fire resistance are identified and shall receive the extension "1" for an optional door cycle test:

- grade 0: no performance determined;
- grade A: for use on smoke-control doors;
- grade A1: for use on smoke-control doors, tested with 200 000 cycles on a test door;
- grade B: for use on smoke-control and fire-resistant doors;
- grade B1: for use on smoke-control and fire-resistant doors, tested with 200 000 cycles on a test door;
- grade C: for use on smoke-control and fire-resistant doors with requirements for fire protection inlays in backplate, rose and escutcheon;
- grade C1: for use on smoke-control and fire-resistant doors with requirements for fire protection inlays in backplate, rose and escutcheon, tested with 200 000 cycles on a test door;

- grade D: for use on smoke-control and fire-resistant doors with requirements for special core in the handle/knob;
- grade D1: for use on smoke-control and fire-resistant doors with requirements for special core in the handle/knob, tested with 200 000 cycles on a test door.

NOTE See Annex C.

4.1.6 Safety (fifth digit)

Two grades of safety are identified:

- grade 0: normal use;
- grade 1: safety applications.

NOTE Standard furniture should conform to 5.1 to 5.12. Safety furniture should conform to 5.1 to 5.13.

4.1.7 Corrosion resistance (sixth digit)

Six grades of corrosion resistance are identified in accordance with EN 1670:2007 as follows:

- grade 0: no performance determined;
- grade 1: mild resistance; iTeh STANDARD PREVIEW
- grade 2: moderate resistance;
- grade 3: high resistance;

grade 3: https://standards.iteh.ai/catalog/standards/sist/3b1d3ff1-f069-4672-b59d-4d1fc7005e3a/sist-en-1906-2012

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— grade 5: extremely high resistance.

4.1.8 Security (seventh digit)

Five grades of security are identified:

- grade 0: no performance determined;
- grade 1: mild burglary resistance;
- grade 2: moderate burglary resistance;
- grade 3: high burglary resistance;
- grade 4: extra high burglary resistance.

Grades 1, 2, 3 and 4 are determined in accordance with the requirements and optional tests of Annex A.

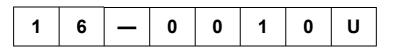
4.1.9 Type of operation (eighth digit)

Three types of operation are identified:

— type A: spring-assisted furniture;

- type B: spring-loaded furniture;
- type U: unsprung furniture.

4.2 Example of classification



This classification example denotes furniture for use by people with a high incentive to use care in a domestic situation, with durability grade 6 for medium frequency of use. There is no classification for door mass, it is not approved for fire/smoke doors, nor for safety applications and has a mild resistance to corrosion for internal use. It is not suitable for use on burglary-resistant doors and is of the unsprung type.

5 Requirements

5.1 General

Sets of lock or latch furniture are in general similar executed groups. From this group the expected weakest assembly is subjected to the sequence of tests specified in 6.1, and listed in Table 1 using the test apparatus in accordance with 6.2 and the methods specified in Clause 7 and shall conform to 5.2 to 5.14.

Results of a sequence of tests may be found to be applicable or conform to sets which are tested in another sequence of tests. If sets that are of equivalent construction on both sides of the door have been endurance tested, these sets cannot be passed on a one-sided movable knob set or lever handle set.

For entrance sets, the equivalent set of lock or lach furniture shall be endurance tested to verify that the lever handles or knobs conform to the durability requirements. The entrance set assembly shall be tested in accordance with all other appropriate tests? Furniture that is made available with a lever one side and a knob on the other side shall be endurance tested accordingly.

Sets of furniture shall be classified in grades 1 to 4 (see 4.1.2) in regard to performance requirements specified in 5.2 to 5.13.

NOTE 1 If door furniture is to perform satisfactorily in service, it is essential that it is correctly selected for the application for which it is to be used and fitted strictly in accordance with the manufacturer's recommendations.

Materials in products shall not release any dangerous substances in excess of the maximum levels specified in the European material standards.

NOTE 2 National regulations may also apply.