



Designation: C 1244M – 04

METRIC

Standard Test Method for Concrete Sewer Manholes by the Negative Air Pressure (Vacuum) Test Prior to Backfill [Metric]¹

This standard is issued under the fixed designation C 1244M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers procedures for testing precast concrete manhole sections when using the vacuum test method to demonstrate the integrity of the installed materials and the construction procedures. This test method is used for testing concrete manhole sections utilizing mortar, mastic, or gasketed joints.

1.2 This test method is intended to be used as a preliminary test to enable the installer to demonstrate the condition of the concrete manholes prior to backfill.

1.3 *This standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.4 This test method is the companion to inch-pound Test Method C 1244.

NOTE 1—Vacuum test criteria presented in this test method are similar to those in general use. The test and criteria have been widely and successfully used in testing manholes.

NOTE 2—It should be understood that no correlation has been found between vacuum (air) and hydrostatic tests.

2. Referenced Documents

2.1 ASTM Standards:²

C 822 Terminology Relating to Concrete Pipe and Related Products

C 924 Practice for Testing Concrete Pipe Sewer Lines by Low-Pressure Air Test Method

¹ This test method is under the jurisdiction of ASTM Committee C13 on Concrete Pipe and is the direct responsibility of Subcommittee C13.06 on Manholes and Specials.

Current edition approved July 1, 2004. Published August 2004. Originally approved in 1993. Last previous edition approved in 1993 as C 1244M-93.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

TABLE 1 Minimum Test Times for Various Manhole Diameters in Seconds

Depth, m	Diameter, mm								
	750	825	900	1050	1200	1350	1500	1650	1800
	Time, in seconds								
2.4	11	12	14	17	20	23	26	29	33
3.0	14	15	18	21	25	29	33	36	41
3.7	17	18	21	25	30	35	39	43	49
4.3	20	21	25	30	35	41	46	51	57
4.9	22	24	29	34	40	46	52	58	67
5.5	25	27	32	38	45	52	59	65	73
6.1	28	30	35	42	50	53	65	72	81
6.7	31	33	39	46	55	64	72	79	89
7.3	33	36	42	51	59	64	78	87	97
7.9	36	39	46	55	64	75	85	94	105
8.5	39	42	49	59	69	81	91	101	113
9.1	42	45	53	63	74	87	98	108	121

C 969 Practice for Infiltration and Exfiltration Acceptance Testing of Installed Precast Concrete Pipe Sewer Lines
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3. Terminology

3.1 For definitions of terms relating to manholes, see Terminology C 822.

4. Summary of Practice

4.1 All lift holes and any pipes entering the manhole are to be plugged. A vacuum will be drawn and the vacuum drop over a specified time period is used to determine the acceptability of the manhole.

5. Significance and Use

5.1 This is not a routine test. The values recorded are applicable only to the manhole being tested and at the time of testing.

6. Preparation of the Manhole

6.1 All lift holes shall be plugged.