



SLOVENSKI STANDARD
kSIST-TS FprCEN/TS 12201-7:2013
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Cevni sistemi iz polimernih materialov za oskrbo z vodo in za odvodnjavanje in kanalizacijo pod tlakom - Polietilen (PE) - 7. del: Navodilo za ugotavljanje skladnosti

Plastics piping systems for water supply, and for drainage and sewerage under pressure - Polyethylene (PE) - Part 7: Guidance for the assessment of conformity

Kunststoff-Rohrleitungssysteme für die Wasserversorgung und für Entwässerungs- und Abwasserdruckleitungen - Polyethylen (PE) - Teil 7: Empfehlungen für die Beurteilung der Konformität

Systèmes de canalisations en plastique pour l'alimentation en eau et pour les branchements et les collecteurs d'assainissement avec pression - Polyéthylène (PE) - Partie 7: Guide pour l'évaluation de la conformité

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91.140.60	Sistemi za oskrbo z vodo	Water supply systems

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English Version

**Plastics piping systems for water supply, and for drainage and
sewerage under pressure - Polyethylene (PE) - Part 7: Guidance
for the assessment of conformity**

Systèmes de canalisations en plastique pour l'alimentation
en eau et pour les branchements et les collecteurs
d'assainissement avec pression - Polyéthylène (PE) -
Partie 7: Guide pour l'évaluation de la conformité

Kunststoff-Rohrleitungssysteme für die Wasserversorgung
und für Entwässerungs- und Abwasserdruckleitungen -
Polyethylen (PE) - Teil 7: Empfehlungen für die Beurteilung
der Konformität

This draft Technical Specification is submitted to CEN members for formal vote. It has been drawn up by the Technical Committee CEN/TC 155.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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Contents

Page

Foreword.....	3
Introduction	4
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Abbreviated terms	10
5 General.....	11
6 Testing and inspection.....	11
6.1 Grouping.....	11
6.1.1 General.....	11
6.1.2 Size groups.....	11
6.1.3 Fitting groups.....	11
6.1.4 Fitting types.....	12
6.2 Type testing.....	12
6.3 Batch release tests	21
6.4 Process verification tests	24
6.5 Audit tests	27
6.6 Indirect tests.....	30
6.7 One-off products and products produced in very low quantity	30
6.8 Mechanical fittings.....	30
6.9 Documentation.....	30
6.9.1 Type test results	30
6.9.2 Test records	31
6.9.3 Technical file for certification purposes	31
Annex A (normative) Change of compound	32
A.1 General.....	32
A.2 Change.....	32
A.2.1 Change of base polymer	32
A.2.2 Change of grade.....	32
A.2.3 Change of pigment	32
A.2.4 Change of additives other than pigments.....	32
A.3 Type testing required for re-evaluation.....	33
A.3.1 Changes A.2.1 and A.2.3.1	33
A.3.2 Changes A.2.2.1, A.2.2.2, A.2.2.3, A.2.3.2, A.2.4.1, A.2.4.2 and A.2.4.3.....	33
Annex B (normative) Testing and inspection of fabricated fittings	34
B.1 Grouping.....	34
B.2 Type tests	34
B.3 Batch release tests	35
B.4 Process verification tests	36
B.5 Audit tests	36
Annex C (informative) Basic test matrix for PE water compounds and piping products	37
Bibliography	39

Foreword

This document (FprCEN/TS 12201-7:2013) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This document is currently submitted to the Formal Vote.

This document will supersede CEN/TS 12201-7:2003 and CEN/TS 13244-7:2003.

This issue of CEN/TS 12201-7 takes into account the technical changes made in the revision of EN 12201-1, EN 12201-2, EN 12201-3, EN 12201-5 and EN 12201-4, published in 2011 and respectively in 2012. Guidance for the assessment of conformity given in this document has been revised to reflect the changes made to test methods and requirements given in EN 12201-1, EN 12201-2, EN 12201-3, EN 12201-4 and EN 12201-5. Two new types of pipe have been introduced, i.e. coextruded pipes and peelable layer pipes. The sampling procedures and sampling frequencies for these types of pipes have been introduced into the tables for TT, BRT, PVT and AT tests for pipes.

EN 12201, *Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE)*, consists of the following parts:

— *Part 1: General*

— *Part 2: Pipes*

— *Part 3: Fittings*

— *Part 4: Valves*

— *Part 5: Fitness for purpose of the system*

This part of EN 12201 gives guidance for the assessment of conformity of compounds/formulations, products, joints and assemblies in accordance with the applicable parts of EN 12201 intended to be included in the manufacturer’s quality plan as part of the quality management system and for the establishment of third-party certification procedures:

— *Part 7: Guidance for the assessment of conformity*

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Introduction

Figure 1 and Figure 2 are intended to provide general information on the concept of testing and organisation of those tests used for the purpose of the assessment of conformity. For each type of test, i.e. type testing (TT), batch release test (BRT), process verification test (PVT), and audit test (AT), this part of EN 12201 details the applicable characteristics to be assessed as well as the frequency and sampling of testing.

A typical scheme for the assessment of conformity of compounds, pipes, fittings, valves, joints or assemblies by manufacturers is given in Figure 1.

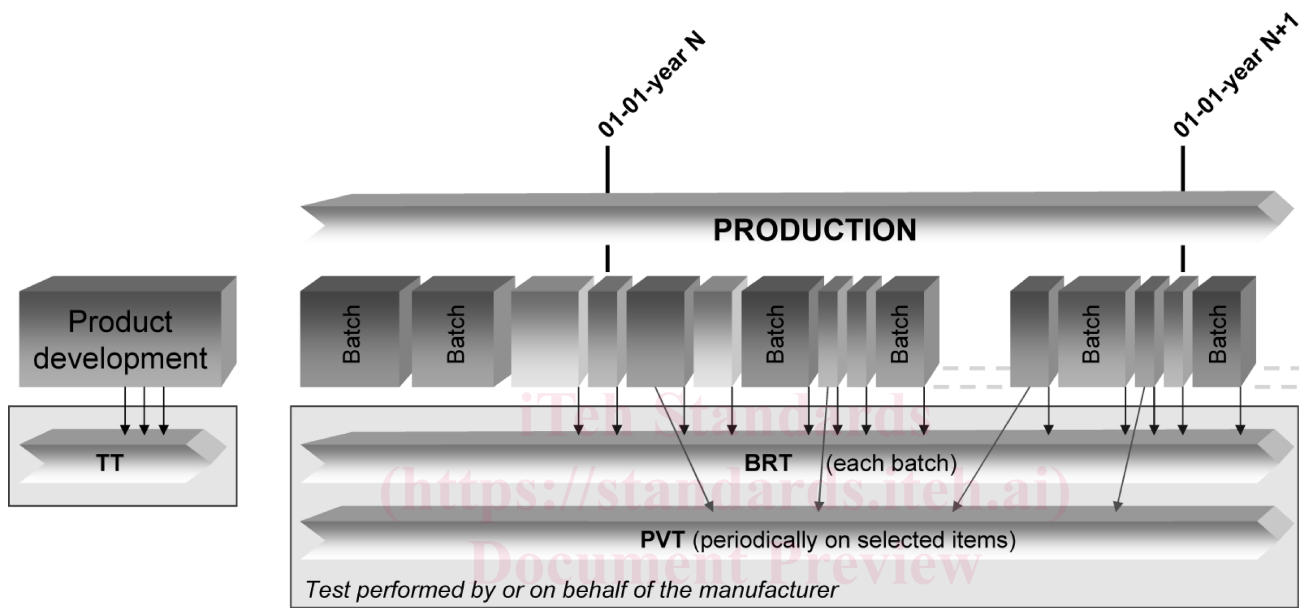


Figure 1 — Typical scheme for the assessment of conformity by a manufacturer

A typical scheme for the assessment of conformity of compounds, pipes, fittings, valves, joints or assemblies by manufacturers, including certification, is given in Figure 2.

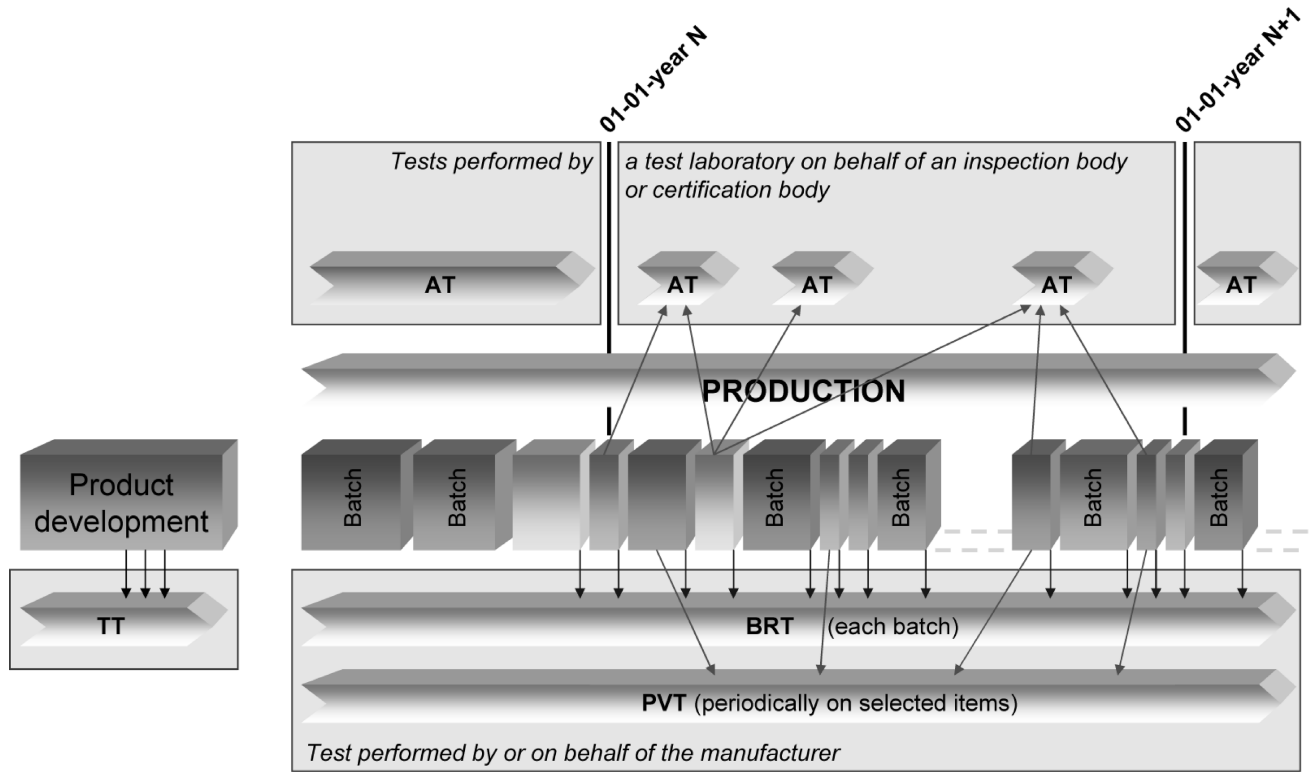


Figure 2 — Typical scheme for the assessment of conformity by a manufacturer, including certification

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FprCEN/TS 12201-7:2013 (E)

1 Scope

This part of EN 12201 gives guidance for the assessment of conformity of compounds, products, joints and assemblies in accordance with the applicable part(s) of EN 12201 intended to be included in the manufacturer's quality plan as part of the quality management system and for the establishment of certification procedures.

It is recommended that the quality management system conforms to or is no less stringent than the relevant requirements to EN ISO 9001 [1].

NOTE 1 If certification is involved, the certification and inspection body is preferably compliant with EN 45011 [2], EN 45012 [3] or EN ISO/IEC 17020 [4], as applicable.

In conjunction with Parts 1 to 5 of EN 12201 (see Foreword) this document is applicable to polyethylene (PE) plastics piping systems for water supply, and for drainage and sewerage under pressure. It is applicable to PE pipes, fittings, and valves, their joints and to joints with components of other materials intended to be used under the following conditions:

- a) allowable operating pressure, PFA, up to 25 bar ¹⁾;
- b) an operating temperature of 20 °C as a reference temperature;
- c) buried in the ground;
- d) sea outfalls;
- e) laid in water;
- f) above ground, including pipes suspended below bridges.

NOTE 2 For applications operating at constant temperature greater than 20 °C and up to 40 °C, see EN 12201-1:2011, Annex A.

NOTE 3 It is the responsibility of the purchaser or specifier to make the appropriate selections from these aspects, taking into account their particular requirements and any relevant national guidance or regulations and installation practices or codes.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 12201-1:2011, *Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 1: General*

EN 12201-2:2011+A1:2012, *Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 2: Pipes*

EN 12201-3:2011+A1:2012, *Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 3: Fittings*

1) 1 bar = 0,1 MPa = 105 Pa; 1 MPa = 1 N/mm²

EN 12201-4:2012, *Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 4: Valves*

EN 12201-5:2011, *Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 5: Fitness for purpose of the system*

EN ISO 6259-1, *Thermoplastics pipes — Determination of tensile properties — Part 1: General test method (ISO 6259-1)*

EN ISO 12162, *Thermoplastics materials for pipes and fittings for pressure applications — Classification, designation and design coefficient (ISO 12162)*

EN ISO 13477, *Thermoplastics pipes for the conveyance of fluids — Determination of resistance to rapid crack propagation (RCP) — Small-scale steady-state test (S4 test) (ISO 13477)*

EN ISO 13478, *Thermoplastics pipes for the conveyance of fluids — Determination of resistance to rapid crack propagation (RCP) — Full-scale test (FST) (ISO 13478)*

ISO 14236, *Plastics pipes and fittings — Mechanical-joint compression fittings for use with polyethylene pressure pipes in water supply systems*

ISO/DIS 17885, *Plastics piping systems — Mechanical fittings for pressure piping systems — Specifications*

ISO 21751, *Plastics pipes and fittings — Decohesion test of electrofusion assemblies — Strip-bend test*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 12201-1:2011, EN 12201 2:2011+A1:2012, EN 12201-3:2011+A1:2012, EN 12201-4:2012 and EN 12201-5:2011 and the following apply.

3.1

certification body

impartial body, governmental or non-governmental, possessing the necessary competence and responsibility to carry out certification of conformity according to given rules of procedure and management

Note to 1 entry: A certification body is preferably compliant with EN 45011 [2].

3.2

inspection body

body that performs inspection

Note 1 to entry: A body can be an organisation or part of an organisation.

Note 2 to entry: An inspection body is accredited to EN ISO/IEC 17020 [4].

3.3

testing laboratory

laboratory which measures, tests, calibrates or otherwise determines the characteristics of the performance of materials and products

Note 1 to entry: In the context of this part of EN 12201, the materials and products can be subjected to type testing, batch release testing, process verification testing, audit testing, and witness testing, as applicable.

Note 2 to entry: A testing laboratory is preferably compliant with EN ISO/IEC 17025 [5].

FprCEN/TS 12201-7:2013 (E)**3.4****quality management system**

management system to direct and control an organisation with regard to quality

Note 1 to entry: Requirements for quality management systems are given in EN ISO 9001 [1].

3.5**quality plan**

document setting out the specific quality practices, resources and sequence of activities relevant to a particular product or range of products

3.6**type testing****TT**

testing performed to prove that the material, product, joint or assembly is capable of conforming to the requirements given in the relevant standard

Note 1 to entry: The type test results remain valid until there is a change in the material or product or assembly provided that the process verification tests are done regularly.

3.7**batch release test****BRT**

test performed by or on behalf of the manufacturer on a batch of compound or products, which is satisfactorily completed before the batch can be released

3.8**process verification test****PVT**

test performed by or on behalf of the manufacturer on compound or products or joints or assemblies at specific intervals to confirm that type tests originally performed on the compound or products or joints or assemblies continue to be valid and the process continues to be capable of producing products which conform to the requirements given in the relevant standard

Note 1 to entry: Such tests are not required to release batches of compound or products and are carried out as a measure of process control.

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3.9**audit test****AT**

test performed by a test laboratory on behalf of an inspection body or certification body to confirm that the compound, product, joint or assembly continues to conform to the requirements given in the relevant standard and to provide information to assess the effectiveness of the quality management system

3.10**indirect test****IT**

test performed by or on behalf of the manufacturer, different from that specified test for that particular characteristic, having previously verified its correlation with the specified test

3.11**witness test****WT**

test accepted by an inspection or a certification body for type testing and/or audit testing, which is carried out by or on behalf of the manufacturer and supervised by a representative of the inspection or certification body, qualified in testing

3.12**material**

generic term for composition grouped by families, expressed by generic names, e.g. polypropylene, stainless steel, brass or EPDM

Note 1 to entry: Definition from European Commission, Directorate-General for Enterprise and Industry, Sub-group on Product Testing Procedures (EC, DG ENT and IND, SG PTP).

3.13**compound**

clearly defined homogenous mixture of base polymer with additives, i.e. antioxidants, pigments, stabilisers and others, at a dosage level necessary for the processing and the intended use of the final product

3.14**material batch**

clearly identified quantity of a given homogeneous compound manufactured continuously under uniform conditions and defined and identified by the compound manufacturer

3.15**product**

pipe, fitting, or valve of a clearly identified type intended to be a part of a piping system which the manufacturer puts on the market

3.16**product batch**

clearly identified collection of products, manufactured consecutively or continuously under the same conditions, using the same compound conforming to the same specification

Note 1 to entry: The product batch is defined and identified by the product manufacturer.

3.17**lot**

clearly identifiable sub-division of a batch for inspection purposes

3.18**sample**

one or more products drawn from the same production batch or lot, selected at random without regard to their quality

Note 1 to entry: The number of products in the sample is the sample size.

Note 2 to entry: The test pieces required for each test are taken from the sample. This information is given in this document, in the product standard or in the relevant test method standard.

3.19**group**

collection of similar products from which samples are selected for testing purposes

3.20**component**

product manufactured out of a specific composition or compound, brought to the market as part of another product or as a spare part

Note 1 to entry: Components may be considered as products and be individually approved (e.g. o-rings and gaskets) or they are tested as integral part of a finished product (e.g. in a valve).

3.21**joint**

connection between two or more products

FprCEN/TS 12201-7:2013 (E)**3.22****assembled product**

assembled final product using two or more single parts

3.23**assembly**

unit of two or more products assembled for testing purposes

3.24**sampling plan**

specification of the type of sampling to be used combined with the operational specification of the entities or increments to be taken, the samples to be constituted and the measurements to be made

EXAMPLE A specific plan which indicates the type of test, the number of units of products or assemblies to be inspected.

3.25**product type**

generic description of a product

EXAMPLE A pipe or fitting or valve or their main parts, of the same design.

3.26**body type**

generic description of a body

EXAMPLE A valve body of a particular design, which can have different end connections.

3.27**cavity**

space within a mould to be filled to form the moulded product

EXAMPLE That part of an injection mould which gives the form to the injection-moulded product.

4 Abbreviated terms

To avoid misunderstanding, the abbreviations in this clause are defined as being the same in each language. For the same reason, the terms are given in the three languages, English, French and German.

AT en : audit test
fr : essai d'audit
de : Überwachungsprüfung

BRT en : batch release test
fr : essai de libération de campagne de fabrication
de : Freigabepfung einer Charge

IT en : indirect test
fr : essai indirect
de : indirekte Prüfung

PVT en : process verification test
fr : essai de vérification du procédé de fabrication
de : Prozessüberprüfung

TT en : type test
fr : essai de type
de : Typprüfung