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**Ambient air — Determination of numerical  
concentration of inorganic fibrous  
particles — Scanning electron microscopy  
method**

*Air ambiant — Détermination de la concentration en nombre des particules  
inorganiques fibreuses — Méthode par microscopie électronique à  
balayage*

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Printed in Switzerland

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 14966 was prepared by Technical Committee ISO/TC 146, *Air quality*, Subcommittee SC 3, *Ambient atmospheres*.

Annexes A and B form a normative part of this International Standard. Annexes C, D and E are for information only.

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## Introduction

This International Standard describes a method for measurement of the numerical concentration of inorganic fibrous particles in ambient air using the scanning electron microscope. This International Standard is based on the procedures of Verein Deutscher Ingenieure (VDI) Guideline 3492 [6].

The method is also suitable for determining the numerical concentrations of inorganic fibres in the interior atmospheres of buildings, for example measurement of residual airborne fibre concentrations after the removal of asbestos-containing building materials [7].

Biological research has shown that the fibrogenic or carcinogenic effect of a fibre is related to its length, diameter and its resistance to dissolution in a biological environment. The point at which fibres are too short, too thick or of insufficient durability to produce a fibrogenic or carcinogenic effect is uncertain. Fibres with lengths greater than 10  $\mu\text{m}$  and diameters of a few tenths of 1  $\mu\text{m}$ , which also have durabilities such that they remain unchanged for many years in the body, are regarded as particularly carcinogenic. On the basis of current knowledge, fibres shorter than 5  $\mu\text{m}$  are thought to have a low carcinogenic potential [8 to 11].

For the purposes of this International Standard, a fibre is defined as a particle which has a minimum length to width (aspect) ratio of 3:1. Fibres with lengths greater than 5  $\mu\text{m}$  and widths extending from the lower limit of visibility up to 3  $\mu\text{m}$  are counted. Fibres with diameters less than 3  $\mu\text{m}$  are considered to be respirable. Since the method requires recording the lengths and widths of all fibres, the data can be re-evaluated if it is required to derive concentrations for fibres with a higher minimum aspect ratio [12].

The range of concentration to be measured extends from that found in clean air environments, in which the mean value of a large number of individual measurements of asbestos fibre concentrations has been found to be generally lower than 100 fibres/ $\text{m}^3$  (fibres longer than 5  $\mu\text{m}$ ), up to higher exposure scenarios in which concentrations as much as two orders of magnitude higher have been found [10, 12].

This method is used to measure the numerical concentration of inorganic fibres with widths smaller than 3  $\mu\text{m}$  and lengths exceeding 5  $\mu\text{m}$  up to a maximum of 100  $\mu\text{m}$ . Using energy-dispersive X-ray analysis (EDXA), fibres are classified as fibres with compositions consistent with those of asbestos fibres, calcium sulfate fibres and other inorganic fibres.

Calcium sulfate fibres are separated from other inorganic fibres and are not included in the final result, because on the basis of current knowledge, they do not represent any health hazard. Nevertheless, the numerical concentration of calcium sulfate fibres must be determined, since a high concentration of these fibres can negatively bias the results for probable asbestos fibres, and in some circumstances the sample may have to be rejected [13]. In addition, knowledge of the numerical concentration of calcium sulfate fibres is of importance in the interpretation of fibre concentrations in ambient atmospheres.

Detection and identification of fibres becomes progressively more uncertain as the fibre width is reduced below 0,2  $\mu\text{m}$ . Identification of a fibre as a specific species is more confident if the source of emission is known or suspected, such as in a building for which bulk materials are available for analysis.

In order to facilitate the scanning electron microscope examination, organic particles collected on the filter are almost completely removed by a plasma ashing treatment.

Except in situations where fibre identification is difficult, there should be only minor differences between fibre counting results obtained by this method and those obtained using the procedures for determination of PCM-equivalent fibres in annex E of the transmission electron microscopy method ISO 10312:1995.

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# Ambient air — Determination of numerical concentration of inorganic fibrous particles — Scanning electron microscopy method

## 1 Scope

This International Standard specifies a method using scanning electron microscopy for determination of the concentration of inorganic fibrous particles in the air. The method specifies the use of gold-coated, capillary-pore, track-etched membrane filters, through which a known volume of air has been drawn. Using energy-dispersive X-ray analysis, the method can discriminate between fibres with compositions consistent with those of the asbestos varieties (e.g. serpentine and amphibole), gypsum, and other inorganic fibres. Annex C provides a summary of fibre types which can be measured.

This International Standard is applicable to the measurement of the concentrations of inorganic fibrous particles in ambient air. The method is also applicable for determining the numerical concentrations of inorganic fibrous particles in the interior atmospheres of buildings, for example to determine the concentration of airborne inorganic fibrous particles remaining after the removal of asbestos-containing products.

The range of concentrations for fibres with lengths greater than 5 µm, in the range of widths which can be detected under standard measurement conditions (see 6.2), is approximately 3 fibres to 200 fibres per square millimetre of filter area. The air concentrations, in fibres per cubic metre, represented by these values are a function of the volume of air sampled.

NOTE The ability of the method to detect and classify fibres with widths lower than 0,2 µm is limited. If airborne fibres in the atmosphere being sampled are predominantly < 0,2 µm in width, a transmission electron microscopy method such as ISO 10312 can be used to determine the smaller fibres.

## 2 Terms and definitions

For the purposes of this International Standard, the following terms and definitions apply.

### 2.1

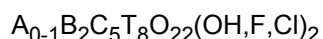
#### **acicular**

shape shown by an extremely slender crystal with cross-sectional dimensions which are small relative to its length, i.e. needle-like

### 2.2

#### **amphibole**

any of a group of rock-forming double-chain silicate minerals, closely related in crystal form and composition, and having the nominal formula:



where

A = K, Na;

B = Fe<sup>2+</sup>, Mn, Mg, Ca, Na;

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C = Al, Cr, Ti, Fe<sup>3+</sup>, Mg, Fe<sup>2+</sup>;

T = Si, Al, Cr, Fe<sup>3+</sup>, Ti.

NOTE 1 See references [19] and [20].

NOTE 2 In some varieties of amphibole, these elements can be partially substituted by Li, Pb, or Zn. Amphibole is characterized by a cross-linked double chain of Si-O tetrahedra with a silicon:oxygen ratio of 4:11, by columnar or fibrous prismatic crystals and by good prismatic cleavage in two directions parallel to the crystal faces and intersecting at angles of about 56° and 124°.

### 2.3

#### **amphibole asbestos**

amphibole in an asbestiform habit

### 2.4

#### **analytical sensitivity**

calculated airborne fibre concentration equivalent to counting one fibre in the analysis

NOTE 1 It is expressed in fibres per cubic metre.

NOTE 2 This method does not specify a unique analytical sensitivity. The analytical sensitivity is determined by the needs of the measurement and the conditions found on the prepared sample.

### 2.5

#### **asbestiform**

specific type of mineral fibrosity in which the fibres and fibrils possess high tensile strength and flexibility

### 2.6

#### **asbestos**

any of a group of silicate minerals belonging to the serpentine and amphibole groups which have crystallized in the asbestiform habit, causing them to be easily separated into long, thin, flexible, strong fibres when crushed or processed

NOTE The Chemical Abstracts Service Registry Numbers of the most common asbestos varieties are: chrysotile (12001-29-5), crocidolite (12001-28-4), grunerite asbestos (amosite) (12172-73-5), anthophyllite asbestos (77536-67-5), tremolite asbestos (77536-68-6) and actinolite asbestos (77536-66-4).

### 2.7

#### **asbestos structure**

individual asbestos fibre, or any connected or overlapping grouping of asbestos fibres or bundles, with or without other particles

### 2.8

#### **aspect ratio**

ratio of length of a particle to its width

### 2.9

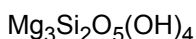
#### **blank**

fibre count made on a specimen prepared from an unused filter, to determine the background measurement

### 2.10

#### **chrysotile**

fibrous variety of the mineral serpentine, which has the nominal composition:



NOTE Most natural chrysotile deviates little from this nominal composition. In some varieties of chrysotile, minor substitution of silicon by Al<sup>3+</sup> may occur. Minor substitution of magnesium by Al<sup>3+</sup>, Fe<sup>2+</sup>, Fe<sup>3+</sup>, Ni<sup>2+</sup>, Mn<sup>2+</sup> and Co<sup>2+</sup> may also be present. Chrysotile is the most prevalent type of asbestos.



**2.11****cleavage**

breaking of a mineral along one of its crystallographic directions

**2.12****cleavage fragment**

fragment of a crystal that is bounded by cleavage faces

**2.13****cluster**

fibrous structure in which two or more fibres, or fibre bundles, are randomly oriented in a connected grouping

**2.14****countable fibre**

any object longer than 5 µm, having a maximum width less than 3 µm and a minimum aspect ratio of 3:1

**2.15****energy-dispersive X-ray analysis**

measurement of the energies and intensities of X-rays by use of a solid-state detector and multi-channel analyser system

**2.16****field blank**

filter cassette which has been taken to the sampling site, opened and then closed, and subsequently used to determine the background fibre count for the measurement

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**2.17****fibre**

elongated particle which has parallel or stepped sides and a minimum aspect ratio of 3:1

**2.18****fibre bundle**

structure composed of apparently attached, parallel fibres

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NOTE A fibre bundle may exhibit diverging fibres at one or both ends. The length is defined as equal to the maximum length of the structure, and the diameter is defined as equal to the maximum width in the compact region.

**2.19****fibril**

single fibre of asbestos which cannot be further separated longitudinally into smaller components without losing its fibrous properties or appearances

**2.20****fibrous structure**

fibre, or connected grouping of fibres, with or without other particles

**2.21****habit**

the characteristic crystal growth form or combination of these forms of a mineral, including characteristic irregularities

**2.22****image field**

the area on the filter sample which is shown on the cathode ray tube display

**2.23**

**limit of detection**

calculated airborne fibre concentration equivalent to the upper 95 % confidence limit of 2,99 fibres predicted by the Poisson distribution for a count of zero fibres

NOTE It is expressed in fibres per cubic metre.

**2.24**

**magnification**

ratio of the size of the image of an object on the cathode ray tube screen to the actual size of the object

NOTE For the purposes of this International Standard, magnification values always refer to that applicable to the cathode ray tube display.

**2.25**

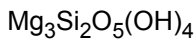
**matrix**

structure in which one or more fibres or fibre bundles touch, are attached to, or partially concealed by a single particle or connected group of non-fibrous particle

**2.26**

**serpentine**

any of a group of common rock-forming minerals having the nominal formula:



**2.27**

**split fibre**

agglomeration of fibres which, at one or several points along its length, appears to be compact and undivided, whilst at other points appears to separate into separate fibres

**2.28**

**structure**

single fibre, fibre bundle, cluster or matrix

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**3 Abbreviated terms**

- CRT Cathode ray tube
- EDXA Energy-dispersive X-ray analysis
- FWHM Full width, half maximum
- PTFE Polytetrafluoroethylene
- SEM Scanning electron microscope
- UICC Union Internationale Contre le Cancer

## 4 Principle

A sample of airborne particulate is collected by drawing a measured volume of air through a gold-coated, capillary-pore track-etched membrane filter with a maximum nominal pore size of 0,8  $\mu\text{m}$ , which is subsequently examined in the scanning electron microscope (SEM). Before analysis, the gold-coated filter is treated in a plasma asher to remove organic particles, to the extent that this is possible. The individual fibrous particles and constituent fibres in a randomly-selected area of the filter are then counted at a magnification of approximately 2 000  $\times$ . If a fibre is detected at the magnification of approximately 2 000  $\times$ , it is examined at a higher magnification of approximately 10 000  $\times$  to measure its dimensions. At the higher magnification of approximately 10 000  $\times$ , energy-dispersive X-ray analysis (EDXA) is used to classify the fibre according to the chemical composition.

The limit of detection for this method is defined as the numerical fibre concentration below which, with 95 % confidence, the actual concentration lies when no fibres are found during the SEM examination. The limit of detection theoretically can be lowered indefinitely by filtration of progressively larger volumes of air and by examination of a larger area of the specimen in the SEM. In practice, the lowest achievable limit of detection for a particular area of SEM specimen examined is controlled by the total suspended particulate concentration remaining after the plasma ashing step.

A limit of detection of approximately 300 fibres/ $\text{m}^3$  is obtained if an air volume of 1  $\text{m}^3$  per square centimetre of filter surface area passes through the filter, and an area of 1  $\text{mm}^2$  of the filter area is examined in the SEM. This corresponds to an evaluated sample air volume of 0,01  $\text{m}^3$ .

## 5 Apparatus and materials

### 5.1 Air sampling

#### 5.1.1 Sampling head.

A disposable, 3-piece, conductive plastic field monitor cassette may be used as the sampling head, provided that the design is such that significant leakage around the filter does not occur. A re-usable unit may also be used as the sampling head, consisting of a cylindrical cowl and a filter holder with backing filter. Figure 1 shows an example of a suitable sampling head. The cowl and the filter holder should be made from a corrosion-resistant material. The filter must be clamped in such a manner that significant leaks around the filter do not occur at differential pressures up to approximately 50 kPa (see B.4). The length of the cowl should be 0,5 to 2,5 times the effective filter diameter (the diameter of the exposed circular filter area through which the air is drawn). If it is possible that wind velocities greater than 5 m/s could occur during sampling, use a long cowl with a ratio of length to effective diameter of 2,5.

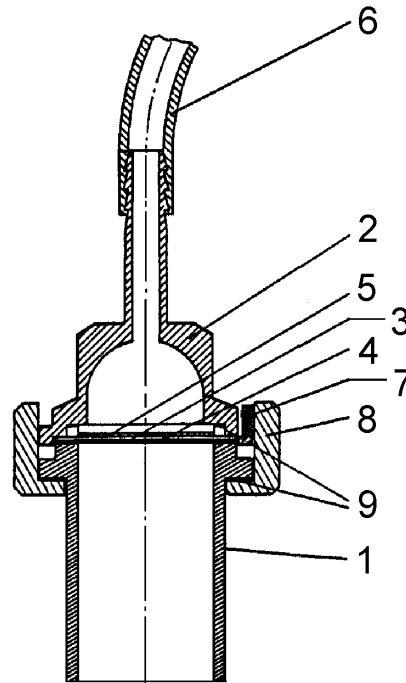
#### 5.1.2 Sampling train.

Figure 2 shows an example of a suitable sampling train. Control of the volumetric flowrate may be achieved either by the use of a throttle valve (3) or a volumetric flow controller (8) in conjunction with a regulator valve (4).

**5.1.3 Sampling pump**, pulse-free or pulsation-damped, capable of maintaining, at a pressure differential across the filter of at least 50 kPa, a volumetric flow of between 8 l/min and 30 l/min, depending on the diameter of filter used.

In order to achieve the required analytical sensitivity, a flowrate of 8 l/min is required if a 25 mm diameter filter is used. This flowrate is equivalent to a filter face velocity of approximately 35 cm/s, which results in a pressure differential of approximately 50 kPa. The sampling pump shall be capable of maintaining the intended flowrate within  $\pm 10$  % throughout the whole sampling period.

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**Key**

- 1 Cowl
- 2 Filter holder
- 3 Backing filter
- 4 Track-etched membrane filter
- 5 Supporting mesh

- 6 Suction hose
- 7 Clamping roller
- 8 Clamping ring
- 9 PTFE gaskets

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**Figure 1 — Example of design of sampling head**

**5.1.4 Needle valve**, with a fine adjustment mechanism, for setting the volumetric flowrate.

**5.1.5 Volumetric flowmeter** (rotameter), for measuring the volumetric flowrate.

**5.1.6 Timer**, for measuring the sampling time.

**5.1.7 Dry type gas meter** (optional), for volumetric measurement, calibrated, designed for a maximum volumetric flowrate of 2 m<sup>3</sup>/h.

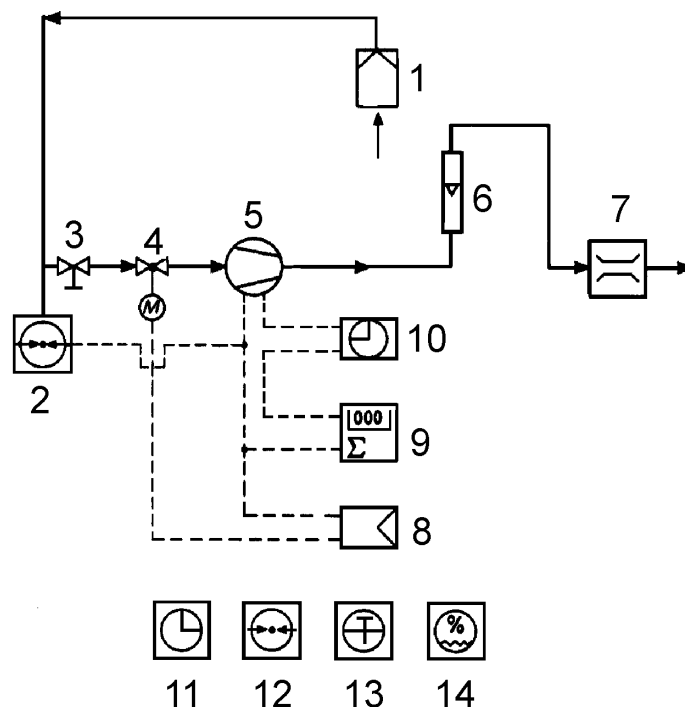
**5.1.8 Meteorological instruments** (optional), for recording of meteorological conditions during sampling.

Instruments such as a thermometer, a hygrometer, a barometer and a wind speed and direction recorder will be required.

**5.1.9 Instruments for unattended sampling** (optional).

For unattended sampling, a volumetric flow controller is required for regulation of the flowrate to within ± 10 % of the nominal rate, with an automatic switch to turn off the sampling pump if the flowrate exceeds or falls below the pre-set tolerance band. The flow controller can be integrated into the suction unit.

A programmable switch is required for pre-setting the air sampling cycle. A pressure gauge which incorporates a switching contact is required to switch off the sampling pump if the pressure differential across the sampling filter increases to a pre-set value.



### Key

- |   |                                       |    |                                       |
|---|---------------------------------------|----|---------------------------------------|
| 1 | Sampling head or cassette             | 8  | Volumetric flow controller (optional) |
| 2 | Pressure gauge                        | 9  | Sampling-time recorder (optional)     |
| 3 | Throttle valve (optional)             | 10 | Programmer (optional)                 |
| 4 | Regulator valve (optional)            | 11 | Timer                                 |
| 5 | Pump                                  | 12 | Thermometer (optional)                |
| 6 | Variable-area flowmeter               | 13 | Barometer (optional)                  |
| 7 | Gas meter (optional) with thermometer | 14 | Hygrometer (optional)                 |

Figure 2 — Example of a suitable sampling train

## 5.2 Preparation of filters

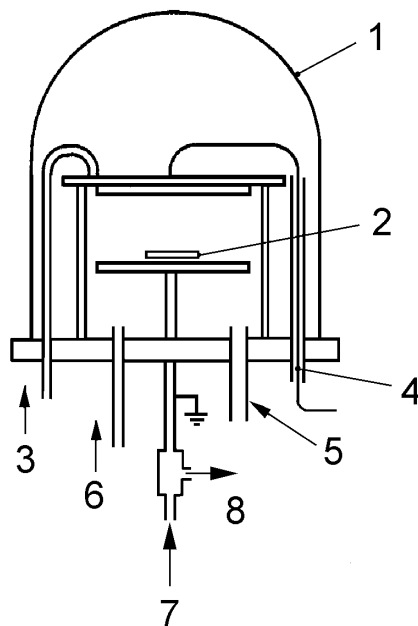
### 5.2.1 Vacuum evaporator, capable of producing a vacuum better than 0,013 Pa.

A vacuum coating unit is required for vacuum deposition of gold onto the capillary-pore membrane filters, and for carbon coating of SEM specimens if the particulate loading is such that excessive charging of the specimen occurs.

A sputter coating unit has also been found to meet the requirements for gold coating of the capillary-pore filters.

### 5.2.2 Plasma asher, supplied with oxygen, to oxidize organic particles on the SEM specimen.

An example of the configuration of a suitable plasma asher is shown in Figure 3. The chamber of the plasma asher may be coupled either capacitatively or inductively. Care shall be taken not to damage the specimen during the plasma ashing process. A calibration procedure to determine suitable operating conditions for the plasma asher is described in B.3.



**Key**

- |                                      |                              |
|--------------------------------------|------------------------------|
| 1 Bell jar                           | 5 Connection for vacuum pump |
| 2 Filter in mounting ring            | 6 Air inlet                  |
| 3 Oxygen inlet                       | 7 Cooling-water inlet        |
| 4 Power supply from plasma generator | 8 Cooling-water outlet       |

**Figure 3 — Example of a configuration of a plasma asher**

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**5.3 Sample analysis**

**5.3.1 Scanning electron microscope (SEM)**, with an accelerating voltage of at least 20 kV, is required for fibre counting and identification.

**5.3.2 Energy-dispersive X-ray system** for the SEM, capable of achieving a resolution better than 170 eV (FWHM) on the MnK<sub>a</sub> peak.

The performance of an individual combination of SEM and solid-state X-ray detector is dependent on a number of geometrical factors. Accordingly, the required performance of the combination of the SEM and X-ray analyser is specified in terms of the measured X-ray intensity obtained from a chrysotile fibre of width 0,2 µm, under the operating conditions used during the analysis. Solid-state X-ray detectors are least sensitive in the low energy region, and so detection of sodium in crocidolite is an additional performance criterion.

The instrumental combination shall satisfy the minimum requirements with regard to the visibility of fibres, as specified in 6.4.1, and identification of the fibres, as specified in 6.4.3.

**5.3.3 Stereo-microscope**, with a magnification of approximately 20 ×, for visual examination of the particulate deposit on the filter.

**5.3.4 Gold-coated capillary-pore polycarbonate filters**, of 0,8 µm maximum nominal pore size, for collection of air samples.

The gold coating shall be approximately 30 nm thick applied to the shiny side of the filter. The procedure for preparation of the gold-coated filters is described in annex A.

**NOTE** Optionally, a 20 nm thick layer of gold may be evaporated on to the reverse side of the filter. This coating serves to protect the filter during plasma ashing and can help to improve the contrast of fibres in the SEM image.

**5.3.5 Backing filters** of cellulose ester membrane, or absorbent pads, with a porosity of approximately 5 µm to be used as diffusing filters behind the sample collection filters.

**5.3.6 Disposable plastic field monitors** (optional).

If disposable plastic field monitors are used, they shall consist of 25 mm to 50 mm diameter, three-piece cassettes, which conform to the requirements of 5.1.1. The cassette shall be loaded with a gold-coated, capillary-pore polycarbonate filter of maximum nominal pore size 0,8 µm, backed by a cellulose ester filter of 5 µm porosity. Suitable precautions shall be taken to ensure that the filters are tightly clamped in the assembly so that significant air leakage around the filter cannot occur.

Re-use of disposable plastic field monitors is not recommended.

**5.3.7 Technically pure oxygen**, for operation of the plasma asher.

**5.3.8 Rubber connecting hoses**, for connecting the sampling head to the pump, and other equipment in the sampling train.

The hose shall have a wall thickness such that it does not collapse under a vacuum of 50 kPa. Silicone rubber hose has been found to meet the requirements.

**5.3.9 Filter containers**, for transport and storage of filters if disposable field monitors are not used.

**5.3.10 Routine electron microscopy tools and supplies.**

Fine point tweezers, scalpel holders and blades, double-coated adhesive tape, SEM specimen stubs and colloidal carbon paint and other routine supplies are required. If a vacuum evaporator is used for preparation of gold-coated filters, gold wire and tungsten filaments are required. For carbon evaporation, spectroscopically pure carbon rods and a means of sharpening the rods is required.

**5.3.11 Sample for resolution adjustment.**

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A gold-coated polycarbonate filter, on which chrysotile fibres with a width < 0,2 µm have been deposited, is required for adjustment of the operating conditions of the SEM.

**5.3.12 Sample for magnification calibration**

A test sample is required to calibrate the magnification of the SEM. The magnification standard SRM484e (U.S. National Institute of Standards and Technology) is an example of a sample which meets the requirement.

## 6 Air sample collection and analysis

### 6.1 Measurement planning

When determining the spatial and temporal scope of the measurements, it is important to take into consideration the special aspects of the situation. It is therefore essential to define the objective of the measurements before samples are collected. Any available information on emission sources, meteorological conditions and the local situation should be taken into account in order to obtain the maximum information from the measurements. The number of individual measurements to be made should be selected according to the particular task. In particular, prior to collection of the samples, the required accuracy for the mean concentration of the inorganic fibres should be specified, since the error of each individual measurement needs to be taken into consideration in determining the number of samples to be collected. Measurement uncertainty is discussed in clause 8.

### 6.2 Collection of air samples

Figure 2 shows an example of a sampling train. Position the sampling head approximately 1,5 m above ground level.