



SLOVENSKI STANDARD

SIST EN 10222-4:2017

01-junij-2017

Nadomešča:

SIST EN 10222-4:2000

SIST EN 10222-4:2000/A1:2002

Jekleni izkovki za tlačne posode - 4. del: Variva drobnozrnata jekla z veliko dogovorno napetostjo tečenja

Steel forgings for pressure purposes - Part 4: Weldable fine grain steels with high proof strength

iTeh STANDARD PREVIEW

Schmiedestücke aus Stahl für Druckbehälter - Teil 4: Schweißgeeignete Feinkornbaustähle mit hoher Dehngrenze

[SIST EN 10222-4:2017](https://standards.itih.ai/italy/standards/sist/50abe9a0-5f12-498f-af7-653ad2373172/sist-en-10222-4-2017)

Pièces forgées en acier pour appareils à pression - Partie 4 : Aciers soudables à grains fins avec limite d'élasticité élevée

Ta slovenski standard je istoveten z: EN 10222-4:2017

ICS:

77.140.30	Jekla za uporabo pod tlakom	Steels for pressure purposes
77.140.85	Železni in jekleni kovani izdelki	Iron and steel forgings

SIST EN 10222-4:2017

en,fr,de

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN 10222-4:2017](https://standards.iteh.ai/catalog/standards/sist/50abe0a0-5f12-498f-adf7-c53ad2373172/sist-en-10222-4-2017)

<https://standards.iteh.ai/catalog/standards/sist/50abe0a0-5f12-498f-adf7-c53ad2373172/sist-en-10222-4-2017>

EUROPEAN STANDARD

EN 10222-4

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2017

ICS 77.140.30; 77.140.85

Supersedes EN 10222-4:1998

English Version

Steel forgings for pressure purposes - Part 4: Weldable fine grain steels with high proof strength

Pièces forgées en acier pour appareils à pression -
Partie 4: Aciers soudables à grains fins avec limite
d'élasticité élevée

Schmiedestücke aus Stahl für Druckbehälter - Teil 4:
Schweißgeeignete Feinkornbaustähle mit hoher
Dehngrenze

This European Standard was approved by CEN on 25 December 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents	Page
European foreword.....	3
1 Scope	4
2 Normative references	4
3 Terms and definitions	4
4 Classification and designation	4
4.1 Classification.....	4
4.2 Designation.....	4
5 Information to be supplied by the purchaser	4
5.1 Mandatory information	4
5.2 Options.....	5
6 Requirements	5
6.1 Steelmaking process and manufacture of the product.....	5
6.2 Delivery condition	5
6.3 Chemical composition.....	5
6.3.1 Cast analysis.....	5
6.3.2 Product analysis.....	5
6.4 Mechanical properties.....	5
6.5 Surface condition	6
6.6 Internal soundness.....	6
6.7 Resistance to hydrogen induced cracking.....	6
7 Inspection	6
8 Sampling	6
9 Test methods	6
10 Retests	6
11 Marking	6
Annex A (informative) Significant technical changes to the version EN 10222-4:1998	13
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2014/68/EU	14
Bibliography	15

European foreword

This document (EN 10222-4:2017) has been prepared by Technical Committee ECISS/TC 111 “Steel castings and forgings”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2017, and conflicting national standards shall be withdrawn at the latest by October 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 10222-4:1998.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 2014/68/EU.

For relationship with EU Directive 2014/68/EU, see informative Annex ZA, which is an integral part of this document.

EN 10222 consists of the following parts under the general title “Steel forgings for pressure purposes”:

- *Part 1: General requirements for open die forgings*
- *Part 2: Ferritic and martensitic steels with specified elevated temperature properties*
- *Part 3: Nickel steels with specified low temperature properties*
- *Part 4: Weldable fine grain steels with high proof strength*
- *Part 5: Martensitic, austenitic and austenitic-ferritic stainless steels.*

Annex A provides details about significant technical changes to EN 10222-4:1998.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 10222-4:2017 (E)**1 Scope**

This European Standard specifies the technical delivery conditions for forgings for pressure purposes, made of weldable fine grain steels with high proof strength.

NOTE Once this standard is published in the EU Official Journal (OJEU) under Directive 2014/68/EU, presumption of conformity to the Essential Safety Requirements (ESRs) of Directive 2014/68/EU is limited to technical data of materials in this standard and does not presume adequacy of the material to a specific item of equipment. Consequently, the assessment of the technical data stated in this material standard against the design requirements of this specific item of equipment to verify that the ESRs of Directive 2014/68/EU are satisfied, needs to be done. The series EN 10222-1 to EN 10222-5 is structured so that the data related to different materials is in the part allocated for that material. The presumption of conformity to the Essential Safety Requirements of Directive 2014/68/EU depends on both the text in part 1 and the data in part 2, 3, 4 or 5.

General information on technical delivery conditions is given in EN 10021.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10222-1:2017, *Steel forgings for pressure purposes — Part 1: General requirements*

3 Terms and definitions

(standards.iteh.ai)

For the purpose of this document, the terms and definitions given in EN 10222-1:2017 apply.

<https://standards.iteh.ai/catalog/standards/sist/50abe0a0-5f12-498f-adf7-c53ad2373172/sist-en-10222-4-2017>

4 Classification and designation**4.1 Classification**

In accordance with the classification system in EN 10020, the steel grades specified in this document are non-alloy quality steels (P285NH, P285QH, P355NH, P355QH1, P355NL1), non-alloy special steel (P355NL2) and alloy special steels (P355QL1, P355QL2, P420NH, P420QH, P460QH, P460QL1, P460QL2).

4.2 Designation

See EN 10222-1:2017.

5 Information to be supplied by the purchaser**5.1 Mandatory information**

Shall be in accordance with EN 10222-1:2017.

5.2 Options

A number of options are specified in this document and listed below. Additionally, the relevant options of EN 10222-1:2017 apply.

- 1) test temperature for the tensile test at elevated temperature, if applicable (see 6.4);
- 2) carbon equivalent for non-alloy steels (see Table 2, footnote b);
- 3) higher Al content (see Table 2, footnote c);
- 4) higher sulphur content (see Table 2, footnote f);
- 5) mechanical properties for grades type P460 in normalized condition (see Table 4 footnote f and Table 6, footnote a);
- 6) different test temperature for the min. impact energy (see Table 5, footnote c);
- 7) minimum impact energy values (see Table 5 footnote d);
- 8) test to evaluate the resistance to hydrogen induced cracking (see 6.7).

6 Requirements

ITeh STANDARD PREVIEW

6.1 Steelmaking process and manufacture of the product

Shall be in accordance with EN 10222-1:2017.

6.2 Delivery condition

The products shall be delivered in the heat treatment condition specified in Table 1.

6.3 Chemical composition

6.3.1 Cast analysis

The chemical composition (cast analysis), determined in accordance with EN 10222-1:2017 shall conform to the requirements of Table 2.

6.3.2 Product analysis

The product analysis shall not deviate from the specified cast analysis (see Table 2) by more than the values specified in Table 3.

6.4 Mechanical properties

When heat treated in accordance with Table 1, the mechanical properties shall conform to the requirements of Tables 4 and 5.

Elevated temperature proof strength ($R_{P0,2}$) values shall conform to the requirements of Table 6.

If verification of specified proof strength at elevated temperature is requested (see option in EN 10222-1:2017), the testing temperature should be agreed at the time of enquiry and order. Otherwise, the test shall be carried out at 300 °C.

EN 10222-4:2017 (E)**6.5 Surface condition**

See EN 10222-1:2017.

6.6 Internal soundness

See EN 10222-1:2017.

6.7 Resistance to hydrogen induced cracking

Steels covered by this standard may be susceptible to cracking when exposed to corrosive H₂S containing environments, usually referred to as „sour service“.

A test to evaluate the resistance to hydrogen induced cracking in accordance with EN 10229 may be agreed at the time of enquiry and order.

7 Inspection

See EN 10222-1:2017.

8 Sampling

See EN 10222-1:2017.

9 Test methods

See EN 10222-1:2017.

10 Retests

See EN 10222-1:2017.

11 Marking

See EN 10222-1:2017.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN 10222-4:2017](https://standards.iteh.ai/catalog/standards/sist/50abe0a0-5f12-498f-adf7-c53ad2373172/sist-en-10222-4-2017)
<https://standards.iteh.ai/catalog/standards/sist/50abe0a0-5f12-498f-adf7-c53ad2373172/sist-en-10222-4-2017>

Table 1 — Heat treatment

Steel grade		Heat treatment ^a	Austenitizing or normalizing		Tempering
Steel name	Steel number		Temperature °C	Cooling in ^b	Temperature °C
P285NH	1.0477	+N	880 to 960	a	–
P285QH	1.0478	+QT	860 to 940	o, w	600 to 700
P355NH	1.0565	+N	880 to 960	a	–
P355NL1 ^c	1.0566	+N	880 to 960	a	–
P355NL2 ^c	1.1106	+N	880 to 960	a	–
P355QH1	1.0571	+QT	860 to 940	o, w	600 to 700
P355QL1	1.8868	+QT	860 to 940	o, w	600 to 700
P355QL2	1.8869	+QT	860 to 940	o, w	600 to 700
P420NHC	1.8932	+N	880 to 960	a	–
P420QH	1.8936	+QT	860 to 940	o, w	600 to 700
P460QH	1.8871	+QT	860 to 940	o, w	600 to 700
P460QL1	1.8872	+QT	860 to 940	o, w	600 to 700
P460 QL2	1.8864	+QT	860 to 940	o, w	600 to 700

^a +N = normalized, +QT = quenched and tempered.

^b a = air, o = oil, w = water or water based medium.

^c Limited to teq < 40 mm (see prEN 10222-1:2015, Table A.1)