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**Textile machinery and accessories —  
Numbering of heald frames and drop wire  
bars in a loom**

*Matériel pour l'industrie textile — Numérotage des cadres de lisses et  
des lamelles de casse-chaînes dans un métier à tisser*

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## Foreword

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Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 5243 was prepared by Technical Committee ISO/TC 72, *Textile machinery and machinery for dry-cleaning and industrial laundering*, Subcommittee SC 3, *Machinery for fabric manufacturing including preparatory machinery and accessories*.

This second edition cancels and replaces the first edition (ISO 5243:1977), which has been technically revised.

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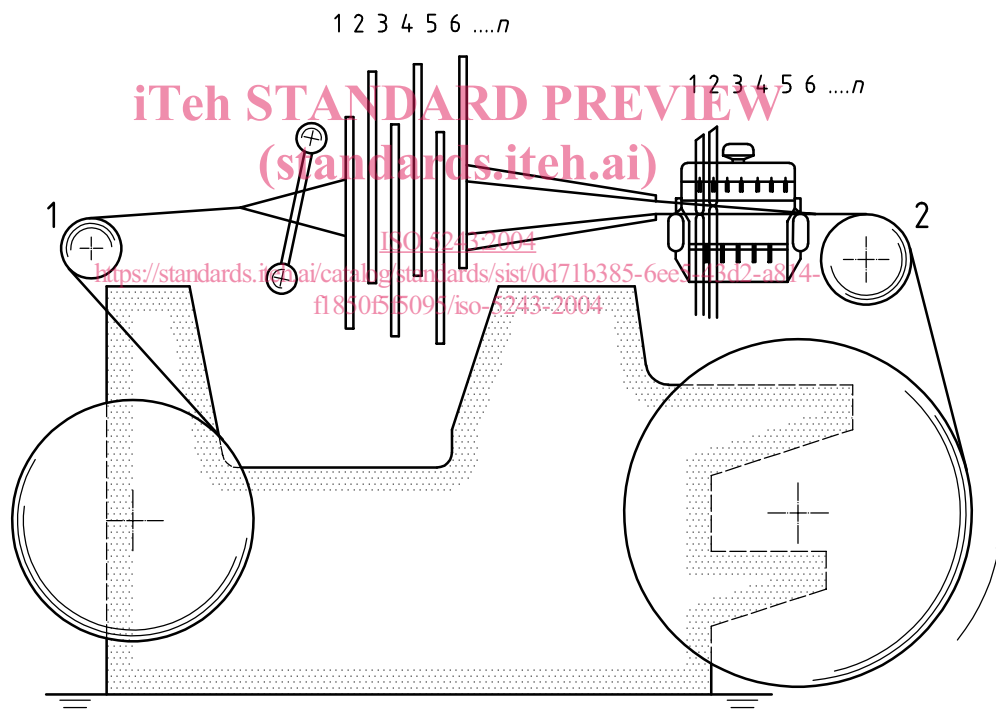
# Textile machinery and accessories — Numbering of heald frames and drop wire bars in a loom

## 1 Scope

This International Standard gives the principle for the numbering of the heald frames and drop wire bars of the warp stop motions in a loom.

## 2 Numbering of heald frames and drop wire bars

Heald frames and drop wire bars shall be numbered from the cloth delivery side of the loom, in accordance with Figure 1.



### Key

- 1 cloth delivery
- 2 warp entry

Figure 1 — Numbering of heald frames and drop wire bars

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