

## SLOVENSKI STANDARD

SIST EN 1912:2000

01-april-2000

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Structural timber - Strength classes - Assignment of visual grades and species

Bauholz für tragende Zwecke - Festigkeitsklassen - Zuordnung von visuellen Sortierklassen und Holzarten

**iTeh STANDARD PREVIEW**

Bois de structure - Classes de résistance - Affectation des classes visuelles et des essences  
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SIST EN 1912:2000

Ta slovenski standard je istoveten z: [EN 1912:1998](https://standards.iteh.ai/catalog/standard/sist/48055e1c-635c-4655-8d7a-7dd025a2d68e/sist-en-1912-2000)

**ICS:**

79.040 Les, hlodovina in žagan les Wood, sawlogs and sawn timber

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en

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**EUROPEAN STANDARD**  
**NORME EUROPÉENNE**  
**EUROPÄISCHE NORM**

**EN 1912**

June 1998

ICS 79.040

Descriptors: wood, structural timber, mechanical strength, classifications, specifications, visual examination, tables (data)

English version

**Structural timber - Strength classes - Assignment of visual  
grades and species**

Bois de structure - Classes de résistance - Affectation des  
classes visuelles et des essences

Bauholz für tragende Zwecke - Festigkeitsklassen -  
Zuordnung von visuellen Sortierklassen und Holzarten

This European Standard was approved by CEN on 24 April 1998.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
 COMITÉ EUROPÉEN DE NORMALISATION  
 EUROPÄISCHES KOMITEE FÜR NORMUNG

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

**Foreword**

This European Standard has been prepared by Technical Committee CEN/TC 124 "Timber structures", the secretariat of which is held by DS.

This standard is one of a series of standards for building materials. It was prepared by a working group under the joint convenorship of Association Française de Normalisation (AFNOR) and British Standards Institution (BSI).

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 1998, and conflicting national standards shall be withdrawn at the latest by December 1998.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

## **iTeh STANDARD PREVIEW** **1 Scope**

### (standards.iteh.ai)

This European Standard lists visual strength grades, species and sources of timber, and specifies the strength classes from EN 338, to which they are assigned.

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NOTE: For the grades, species and sources included, there is long experience of use and/or satisfactory test data. The sources listed are therefore largely determined by existing commercial practice.

## **2 Normative references**

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

- |        |  |
|--------|--|
| EN 338 | Structural timber - Strength Classes   |
| EN 384 | Structural timber - Determination of characteristic values of mechanical properties and density    |
| EN 518 | Structural timber - Grading - Requirements for visual strength grading standards                   |
| EN 519 | Structural timber - Grading - Requirements for machine strength graded timber and grading machines |



### 3 Definitions

For the purposes of this standard, the following definitions apply.

- 3.1 **timber source:** Geographical area of growth of the trees from which the timber is sawn.
- 3.2 **timber species:** Individual species or combination of species.
- 3.3 **Nordic countries:** Denmark, Finland, Iceland, Norway and Sweden.

### 4 Symbols and Abbreviations

CNE Europe Central, Northern and Eastern Europe

NNE Europe Northern and North Eastern Europe

NC Europe Northern and Central Europe

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**5 Requirements** <https://standards.iteh.ai/catalog/standards/sist/48055e1c-635c-4655-8d7a-7dd025a2d68e/sist-en-1912-2000>

5.1 The grades referred to in tables 1 and 2 shall be in accordance with a grading standard meeting the requirements of EN 518.

5.2 Timber of a grade, species and source may be assigned to a strength class and listed in this standard provided there is long experience of use and/or test data in accordance with EN 384.

NOTE 1: Where the required information becomes available for a grade, species and source not included in this standard, preliminary assignment to a strength class, pending revision of this standard, may be obtained from CEN/TC124.

NOTE 2: The assignments of grades, species and sources to strength classes given in this standard should be reassessed when this standard is reviewed, or sooner if there is reason to suspect that the mechanical properties and/or density of the timber have changed, or the basis for the existing assessment no longer represents the current situation, e.g. if there has been a change in the source.

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## 6 Assignments to strength classes

Timber grades, species and sources listed, meet the requirements of the strength classes to which they are assigned in table 1 and table 2.

Table 3 and table 4 identify the botanical species for the commercial names listed in table 1 and table 2.

NOTE 1: Timber graded by machine to EN 519 may be graded directly to the strength classes and marked accordingly, and is therefore not referenced in this standard.

NOTE 2: For combinations of species and visual grades, which meet the requirements of EN 518, but are not listed in this standard, the assignment to strength classes can be made according to EN 338 using characteristic values determined in accordance with EN 384.

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**Table 1: Assignment of grades of conifer species and poplar to strength classes**

Strength Class	Grading rule publishing country (See Note 1 at end of table)	Grade (See Note 4)	Species Commercial name	Source. (See Note 2)	Botanical identification (See table 3)	Comments
C35	—					
C30	France Germany Germany & Austria Nordic countries USA	ST-I S13 S13 S13 S13 T3 T3 T3 T3 J&P Sel SLF Sel —	Spruce & Fir Douglas Fir Spruce Pine Fir Larch Pine (Redwood) Spruce (Whitewood) Fir Larch Southern pine Southern pine —	France Germany CNE Europe CNE Europe CNE Europe CNE Europe NNE Europe NNE Europe NNE Europe NNE Europe USA USA	1, 22 54 22 47 1 15 47 22 1 15 35, 36, 43, 48 35, 36, 43, 48 —	Limited to thicknesses of 60 mm and above

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continued

Table 1 (continued)

Strength Class	Grading rule publishing country (See Note 1 at end of table)	Grade (See Note 4)	Species Commercial name	Source. (See Note 2)	Botanical identification (See table 3)	Comments
C24	France	S10	Spruce & Fir Douglas fir Pines Poplar (see Note 3)	CNE Europe CNE Europe CNE Europe CNE Europe	1, 22 54 39, 44, 47 50	Limited to thicknesses of 60 mm and above
Germany		S10	Douglas Fir	Germany	54	
Germany & Austria		T2	Spruce	NNE Europe	22	
		T2	Pine	NNE Europe	47	
		T2	Fir	NNE Europe	1	
		T2	Larch	NCE Europe	15	
Nordic countries		B	Pine (Redwood) Spruce (Whitetwood) Fir Larch	Brazil CNE Europe CNE Europe USA & Canada	47 22 1 15	
		SS		USA & Canada	1, 22	
		SS		USA & Canada	1	
		SS		USA & Canada	15	
The Netherlands		SS	Spruce & fir	USA & Canada	1, 22	
UK		SS	Parana pine	USA	12	
		SS	Redwood	Caribbean	47	
		SS	Whitetwood	UK	1, 22	
		SS	Douglas fir-Larch		18, 54	
			Hem-fir		2, 4, 5, 7, 8, 62	
			S-P.F		3, 6, 23, 25, 26, 27, 32, 34, 45	
			Southern pine		35, 36, 43, 48	
			Caribbean pitch pine		33, 42	
			Larch		15, 16, 17	

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**Table 1 (continued)**

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Strength Class	Grading rule publishing country (See Note 1 at end of table)	Grade (See Note 4)	Species Commercial name	Source . (See Note 2)	Botanical identification (See table 3)	Comments
C24 Continued	USA & Canada	J&P Sel J&P Sel J&P Sel SLF Sel SLF Sel SLF Sel	Douglas fir-Larch Hem-fir S-P-F Douglas fir-Larch Hem-fir S-P-F	USA & Canada USA & Canada USA & Canada USA & Canada USA & Canada USA & Canada	18, 54 2, 4, 5, 7, 8, 62 3, 6, 23, 25, 26, 27, 32, 34, 45 18, 54 2, 4, 5, 7, 8, 62 3, 6, 23, 25, 26, 27, 32, 34, 45	
C22	UK USA	SS	British pine	UK USA USA USA	39, 47 35, 36, 43, 48 35, 36, 43, 48 35, 36, 43, 48	
C18	Canada France	J&P Sel J&P Sel SLF Sel SLF Sel ST-III ST-III ST-III ST-III	Sitka spruce Western red cedar Sitka spruce Western red cedar Spruce & fir Douglas fir Pines Poplar (see Note 3)	Canada Canada Canada Canada France France France France	28 58 28 58 1, 22 54 39, 44, 47 50	

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