
Dodajni materiali za varjenje - Polnjene žice za obločno varjenje niklja in nikeljevih zlitin, v zaščitnih plinih in brez zaščite (ISO 12153:2011)

Welding consumables - Tubular cored electrodes for gas shielded and non-gas shielded metal arc welding of nickel and nickel alloys - Classification (ISO 12153:2011)

Schweißzusätze - Fülldrahtelektroden zum Metall-Lichtbogenschweißen mit und ohne Gasschutz von Nickel und Nickellegierungen - Einteilung (ISO 12153:2011)

Produits consommables pour le soudage - Fils-électrodes fourrés pour soudage à l'arc avec ou sans gaz de protection du nickel et des alliages de nickel - Classification (ISO 12153:2011)

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Ta slovenski standard je istoveten z: EN ISO 12153:2012

ICS:

25.160.20	Potrošni material pri varjenju	Welding consumables
77.120.40	Nikelj, krom in njune zlitine	Nickel, chromium and their alloys

SIST EN ISO 12153:2012**en,fr,de**

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 12153

May 2012

ICS 25.160.20

English Version

Welding consumables - Tubular cored electrodes for gas shielded and non-gas shielded metal arc welding of nickel and nickel alloys - Classification (ISO 12153:2011)

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This European Standard was approved by CEN on 7 April 2012.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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Foreword

The text of ISO 12153:2011 has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 12153:2012 by Technical Committee CEN/TC 121 "Welding" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2012, and conflicting national standards shall be withdrawn at the latest by November 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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INTERNATIONAL STANDARD

ISO 12153

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Welding consumables — Tubular cored electrodes for gas shielded and non-gas shielded metal arc welding of nickel and nickel alloys — Classification

*Produits consommables pour le soudage — Fils-électrodes fourrés pour
soudage à l'arc avec ou sans gaz de protection du nickel et des alliages
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Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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ISO 12153 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 3, *Welding consumables*.

Requests for official interpretations of any aspect of this International Standard should be directed to the Secretariat of ISO/TC 44/SC 3 via your national standards body. A complete listing of these bodies can be found at <http://www.iso.org/>.

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