



**SLOVENSKI STANDARD**  
**SIST EN ISO 25178-70:2014**

**01-julij-2014**

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**Specifikacija geometrijskih veličin izdelka (GPS) - Tekstura površine: ploskovna - 70. del: Meritve materiala (ISO 25178-70:2014)**

Geometrical product specification (GPS) - Surface texture: Areal - Part 70: Material measures (ISO 25178-70:2014)

Geometrische Produktspezifikation (GPS) - Oberflächenbeschaffenheit: Flächenhaft - Teil 70: Maßverkörperungen (ISO 25178-70:2014)

Spécification géométrique des produits (GPS) - État de surface: surfacique - Partie 70: Mesures matérialisées (ISO 25178-70:2014)

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**Ta slovenski standard je istoveten z: EN ISO 25178-70:2014**

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**ICS:**

17.040.20      Lastnosti površin      Properties of surfaces

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**Geometrical product specification (GPS) - Surface texture: Areal  
- Part 70: Material measures (ISO 25178-70:2014)**

Spécification géométrique des produits (GPS) - État de surface: surfacique - Partie 70: Mesures matérialisées (ISO 25178-70:2014)

Geometrische Produktspezifikation (GPS) - Oberflächenbeschaffenheit: Flächenhaft - Teil 70: Maßverkörperungen (ISO 25178-70:2014)

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Contents	Page
Foreword.....	3

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[SIST EN ISO 25178-70:2014](https://standards.iteh.ai/catalog/standards/sist/b5bc6013-4b43-4a7e-89b0-43175308116e/sist-en-iso-25178-70-2014)  
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## Foreword

This document (EN ISO 25178-70:2014) has been prepared by Technical Committee ISO/TC 213 “Dimensional and geometrical product specifications and verification” in collaboration with Technical Committee CEN/TC 290 “Dimensional and geometrical product specification and verification” the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2014, and conflicting national standards shall be withdrawn at the latest by August 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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**Geometrical product specification  
(GPS) — Surface texture: Areal —**

**Part 70:  
Material measures**

*Spécification géométrique des produits (GPS) — État de surface:  
surfacique —*

**iTeh STANDARD PREVIEW**  
*Partie 70: Mesures matérialisées*  
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# Contents

Page

<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>vi</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 General</b> .....	<b>2</b>
<b>5 Requirements for the material measures</b> .....	<b>2</b>
<b>6 Types of material measures</b> .....	<b>3</b>
<b>7 Profile material measures</b> .....	<b>4</b>
7.1 Type PPS: Periodic sinusoidal shape.....	4
7.2 Type PPT: Periodic triangular shape.....	5
7.3 Type PPR: Periodic rectangular shape.....	6
7.4 Type PPA: Periodic arcuate shape.....	6
7.5 Type PGR: Groove, rectangular.....	7
7.6 Type PGC: Groove, circular.....	8
7.7 Type PRO: Irregular profile.....	9
7.8 Type PCR: Circular irregular profile.....	10
7.9 Type PRI: Prism.....	11
7.10 Type PRB: Razor blade.....	11
7.11 Type PAS: Approximated sinusoidal shape.....	12
7.12 Type PCS: Contour standard.....	13
7.13 Type PDG: Double groove.....	14
<b>8 Areal material measures</b> .....	<b>15</b>
8.1 Type AGP: Grooves, perpendicular.....	15
8.2 Type AGC: Grooves, circular.....	15
8.3 Type ASP: Hemisphere.....	16
8.4 Type APS: Plane-sphere.....	17
8.5 Type ACG: Cross grating.....	18
8.6 Type ACS: Cross sinusoidal.....	19
8.7 Type ARS: Radial sinusoidal.....	19
8.8 Type ASG: Star-shape grooves.....	20
8.9 Type AIR: Irregular.....	21
8.10 Type AFL: Flat plane.....	22
8.11 Type APC: Photochromic pattern.....	22
<b>9 Material measure certificate</b> .....	<b>23</b>
<b>Annex A (normative) Requirements for measurements</b> .....	<b>24</b>
<b>Annex B (informative) Equivalence table for material measure names</b> .....	<b>25</b>
<b>Annex C (informative) Evaluation of a spacing measurand on an areal instrument</b> .....	<b>26</b>
<b>Annex D (informative) Irregular measurement standards</b> .....	<b>28</b>
<b>Annex E (informative) Relationship to the GPS matrix model</b> .....	<b>31</b>
<b>Bibliography</b> .....	<b>33</b>

## ISO 25178-70:2014(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 213, *Dimensional and geometrical product specifications and verification*.

ISO 25178 consists of the following parts, under the general title *Geometrical product specification (GPS) — Surface texture: Areal*:

- *Part 1: Areal – Indication of surface texture*
- *Part 2: Areal – Terms, definitions and surface texture parameters*
- *Part 3: Areal – Specification operators*
- *Part 6: Classification of methods for measuring surface texture*
- *Part 70: Material measures*
- *Part 71: Software measurement standards*
- *Part 601: Nominal characteristics of contact (stylus) instruments*
- *Part 602: Nominal characteristics of non-contact (confocal chromatic probe) instruments*
- *Part 603: Nominal characteristics of non-contact (phase-shifting interferometric microscopy) instruments*
- *Part 604: Nominal characteristics of non-contact (coherence scanning interferometry) instruments*
- *Part 605: Nominal characteristics of non-contact (point autofocus probe) instruments*
- *Part 606: Nominal characteristics of non-contact (focus variation) instruments*
- *Part 701: Calibration and measurement standards for contact (stylus) instruments*

The following part is under preparation:

— Part 72: XML file format x3p

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**ISO 25178-70:2014(E)****Introduction**

This part of ISO 25178 is a geometrical product specification standard and is to be regarded as a General GPS standard (see ISO/TR 14638). It influences the chain link 6 of the chains of standards on areal surface texture, roughness profile, waviness profile and primary profile.

The ISO GPS Masterplan given in ISO/TR 14638 gives an overview of the ISO GPS system of which this document is a part. The fundamental rules of ISO GPS given in ISO 8015 apply to this document. The default decision rules given in ISO 14253-1 apply to specifications made in accordance with this document, unless otherwise stated.

For more detailed information of the relation of this standard to the GPS matrix model, see [Annex E](#).

This part of ISO 25178 introduces material measures that can be used for periodic verification and adjustment of areal surface texture instruments.

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# Geometrical product specification (GPS) — Surface texture: Areal —

## Part 70: Material measures

### 1 Scope

This part of ISO 25178 specifies the characteristics of material measures used for the periodic verification and adjustment of areal surface texture measurement instruments.

### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3274:1996, *Geometrical Product Specifications (GPS) — Surface texture: Profile method — Nominal characteristics of contact (stylus) instruments*

ISO 10012, *Measurement management systems — Requirements for measurement processes and measuring equipment*

ISO/IEC 17025, *General requirements for the competence of testing and calibration laboratories*

ISO 25178-2, *Geometrical product specifications (GPS) — Surface texture: Areal — Part 2: Terms, definitions and surface texture parameters*

ISO 25178-601, *Geometrical product specifications (GPS) — Surface texture: Areal — Part 601: Nominal characteristics of contact (stylus) instruments*

ISO/IEC Guide 99:2007, *International vocabulary of metrology — Basic and general concepts and associated terms (VIM)*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 3274, ISO 25178-2, ISO 25178-601, ISO/IEC Guide 99 and the following apply.

#### 3.1 material measure

<surface texture> dedicated manufactured workpiece intended to reproduce or supply, in a permanent manner during its use quantities of one or more given kinds, each with an assigned quantity value

Note 1 to entry: The indication of a material measure is its assigned quantity value.

Note 2 to entry: A material measure can be a measurement standard.

Note 3 to entry: A material measure is sometimes called calibration sample, calibration specimen, calibration standard, standard artefact, physical measurement standard or physical standard.

[SOURCE: ISO/IEC Guide 99:2007, 3.6, modified — A domain has been added and the definition modified. The examples are not reproduced.]