



Standard Specification for Chest of Drawers (Chiffonier), Steel, Marine¹

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1. Scope

1.1 This specification covers the construction of marine chests of drawers (chiffoniers) of steel construction to be used in staterooms and other spaces.

1.2 Values stated in inch-pound units are to be regarded as the standard. The metric equivalents, given in parentheses, are provided for information only.

2. Referenced Documents

2.1 ASTM Standards:²

A366/A366M Specification for Commercial Steel (CS) Sheet, Carbon, (0.15 Maximum Percent) Cold-Rolled³

D907 Terminology of Adhesives

F825 Specification for Drawers, Furniture, Marine, Steel

F826 Specification for Tops, Furniture, Marine, Steel

2.2 American Institute of Steel Construction Manual:

AISC Wire and Sheet Metal Gages—Equivalent Thickness in Decimals of an Inch, U.S. Standard Gauge for Uncoated Hot and Cold Rolled Sheets⁴

3. Terminology

3.1 Definitions of Terms Specific to This Standard:

3.1.1 *chest of drawers (chiffonier)*—a chest of drawers with four drawers. All four drawers may be of the same size.

4. Ordering Information

4.1 Orders for items purchased under this specification shall include the following information:

4.1.1 Quantity.

4.1.2 Paint:

4.1.2.1 *Color*—Purchaser shall pick from manufacturer's samples or submit sample chip of color desired.

4.1.2.2 Manufacturer's standard baked enamel will be furnished unless otherwise required and indicated by the purchaser.

4.1.3 Options for Tops:

4.1.3.1 Unless otherwise specified in the ordering documents, the top supplied by the furniture manufacturer may be, at his option, Type I, II, III, or IV in accordance with Specification F826.

4.1.3.2 Color or pattern of top covering material shall be specified.

4.1.4 Options for Drawers:

4.1.4.1 Padlock eyes shall be furnished on each drawer when specified in ordering documents. This security device is normally used in crew living spaces.

4.1.4.2 Drawer locks shall be furnished when specified in ordering documents. Master keying of drawer locks will not be provided unless required and defined by the ordering documents. Instead, each drawer lock will be keyed differently. See Specification F825 for lock description.

4.1.4.3 A security panel between the two middle drawers to provide two secure two-drawer storage areas for two crew members is only furnished when specified in ordering documents. All four drawers in this type chest will be of same size.

4.1.5 If the total weight of the chest of drawers is required, it shall be requested by the purchaser.

5. Materials and Manufacture

5.1 For typical design, see Fig. 1.

5.2 Sheet metal shall be in accordance with Specification A366/A366M, commercial quality.

5.2.1 Minimum sheet metal thicknesses shall be:

5.2.1.1 Sides and front rails 18 USSG (0.0478 in. or 1.2 mm).

5.2.1.2 Back 20 USSG (0.0359 in. or 0.9 mm).

5.2.1.3 Base frame 16 USSG (0.0598 in. or 1.5 mm).

5.3 Joining of Metal Components:

5.3.1 Metal components shall be joined by welding or gluing with a structural adhesive as defined in Terminology D907. The back panel may be riveted to the case provided rivets are not visible after installation.

5.3.2 Joining shall be adequate to prevent racking of chest during handling.

5.3.3 Spotwelds shall be spaced approximately 3 in. (76 mm) on centers.

¹ This specification is under the jurisdiction of ASTM Committee F25 on Ships and Marine Technology and is the direct responsibility of Subcommittee F25.03 on Outfitting and Deck Machinery.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

³ Withdrawn.

⁴ Available from the American Institute of Steel Construction, One E. Wacker Dr., Suite 3100, Chicago, IL 60601–2001.