



# SLOVENSKI STANDARD SIST EN ISO 11970:2016

01-oktober-2016

Nadomešča:  
SIST EN ISO 11970:2007

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## Popis in odobritev varilnih postopkov za proizvodno varjenje jeklenih ulitkov (ISO 11970:2016)

Specification and approval of welding procedures for production welding of steel castings (ISO 11970:2016)

Anforderungen und Anerkennung von Schweißverfahren für das Produktionsschweißen von Stahlguss (ISO 11970:2016)

Descriptif et qualification d'un mode opératoire de soudage pour le soudage de production des aciers moulés (ISO 11970:2016)

Ta slovenski standard je istoveten z: EN ISO 11970:2016

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### ICS:

|           |                              |                         |
|-----------|------------------------------|-------------------------|
| 25.160.10 | Varilni postopki in varjenje | Welding processes       |
| 77.140.80 | Železni in jekleni ulitki    | Iron and steel castings |

SIST EN ISO 11970:2016

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EUROPEAN STANDARD

EN ISO 11970

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2016

ICS 25.160.10; 77.140.80

Supersedes EN ISO 11970:2007

English Version

## Specification and qualification of welding procedures for production welding of steel castings (ISO 11970:2016)

Descriptif et qualification de modes opératoires de  
soudage pour le soudage de production des aciers  
moulés (ISO 11970:2016)

Anforderungen und Anerkennung von  
Schweißverfahren für das Produktionsschweißen von  
Stahlguss (ISO 11970:2016)

This European Standard was approved by CEN on 10 January 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

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## European foreword

This document (EN ISO 11970:2016) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee ECISS/TC 111 "Steel castings and forgings" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2016, and conflicting national standards shall be withdrawn at the latest by September 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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INTERNATIONAL  
STANDARD

ISO  
11970

Second edition  
2016-03-01

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**Specification and qualification of  
welding procedures for production  
welding of steel castings**

*Descriptif et qualification de modes opératoires de soudage pour le  
soudage de production des aciers moulés*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](http://Foreword - Supplementary information (standards.iteh.ai))

The committee responsible for this document is ISO/TC 17, *Steel*, Subcommittee SC 11, *Steel castings*.

This second edition cancels and replaces the first edition (ISO 11970:2001), which has been technically revised. In particular, [Figures 1, 2 and 3](#) have been redrawn to clarify labels.