



Designation: D2650 – 04

# Standard Test Method for Chemical Composition of Gases By Mass Spectrometry<sup>1</sup>

This standard is issued under the fixed designation D2650; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope\*

1.1 This test method covers the quantitative analysis of gases containing specific combinations of the following components: hydrogen; hydrocarbons with up to six carbon atoms per molecule; carbon monoxide; carbon dioxide; mercaptans with one or two carbon atoms per molecule; hydrogen sulfide; and air (nitrogen, oxygen, and argon). This test method cannot be used for the determination of constituents present in amounts less than 0.1 mole %. Dimethylbutanes are assumed absent unless specifically sought.

NOTE 1—Although experimental procedures described herein are uniform, calculation procedures vary with application. The following influences guide the selection of a particular calculation: qualitative mixture composition; minimum error due to components presumed absent; minimum cross interference between known components; maximum sensitivity to known components; low frequency and complexity of calibration; and type of computing machinery.

Because of these influences, a tabulation of calculation procedures recommended for stated applications is presented in Section 12 (Table 1).

NOTE 2—This test method was developed on Consolidated Electro-dynamics Corporation Type 103 Mass Spectrometers. Users of other instruments may have to modify operating parameters and the calibration procedure.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

## 2. Referenced Documents

### 2.1 ASTM Standards:<sup>2</sup>

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.04 on Hydrocarbon Analysis.

Current edition approved Nov. 1, 2004. Published November 2004. Originally approved in 1967. Last previous edition approved in 1999 as D2650-99. DOI: 10.1520/D2650-04.

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

- D1137 Method for Analysis of Natural Gases and Related Types of Gaseous Mixtures by the Mass Spectrometer<sup>3</sup>
- D1145 Test Method for Sampling Natural Gas<sup>3</sup>
- D1247 Method of Sampling Manufactured Gas<sup>3</sup>
- D1265 Practice for Sampling Liquefied Petroleum (LP) Gases, Manual Method
- D1302 Method for Analysis of Carbureted Water Gas by the Mass Spectrometer<sup>3</sup>

## 3. Terminology

### 3.1 Definitions:

3.1.1 *base peak of a compound*—the peak used as 100 % in computing the cracking pattern coefficient.

3.1.2 *cracked gases*—hydrocarbon gases that contain unsaturates.

3.1.3 *cracking pattern coefficient*—the ratio of a peak at any *m/e* relative to its parent peak (or in some cases its base peak).

3.1.4 *GLC*—a gas-liquid chromatographic column that is capable of separating the isomers of butenes, pentenes, hexanes, and hexenes.

3.1.5 *IR*—infrared equipment capable of analyzing gases for the butene isomers.

3.1.6 *mass number or m/e value of an ion*—the quotient of the mass of that ion (given in atomic mass units) and its positive charge (number of electrons lost during ionization).

3.1.7 *parent peak of a compound*—the peak at which the *m/e* is equal to the sum of the atomic mass values for that compound. This peak is sometimes used as 100 % in computing the cracking pattern coefficients.

3.1.8 *partial pressure*—the pressure of any component in the inlet system before opening the expansion bottle to leak.

3.1.9 *sensitivity*—the height of any peak in the spectrum of the pure compound divided by the pressure prevailing in the inlet system of the mass spectrometer immediately before opening the expansion bottle to leak.

3.1.10 *straight-run gases*—hydrocarbon gases that do not contain unsaturates.

<sup>3</sup> Withdrawn. The last approved version of this historical standard is referenced on www.astm.org.

\*A Summary of Changes section appears at the end of this standard.

**TABLE 1 Calculation Procedures for Mass Spectrometer Gas Analysis**

NOTE—Coding of calculation procedures is as follows:

O = Order peaks are used in the calculation expressed serially from 1 to *n*, *n* being the total number of components.

P = *m/e* of peak used and prefix, *M*, if monoisotopic.

M = Method of computation

U = Unicomponent Peak Method

*M<sub>a</sub>* = Simultaneous equations where “*a*” identifies the particular set of equations if more than one is used.

C = Chemically removed.

Residual = *m/e* of peak suitable as an independent check on the method.

| Serial No. . . . .              | 1                                 |     |     | 2   |       |     | 3                              |                |     | 4               |     |     | 5                              |                |     | 6               |     |     |
|---------------------------------|-----------------------------------|-----|-----|---|-------|-----|--------------------------------|----------------|-----|-----------------|-----|-----|--------------------------------|----------------|-----|-----------------|-----|-----|
| Name or Application             | D1137 <sup>A</sup><br>Natural Gas |     |     | D1302 <sup>B</sup><br>Carbureted<br>Water Gas |       |     | H <sub>2</sub> -C <sub>6</sub> |                |     | Reformer<br>Gas |     |     | C <sub>3</sub> ,C <sub>4</sub> |                |     | iC <sub>4</sub> |     |     |
| Component                       | O                                 | P   | M   | O   | P     | M   | O <sup>C</sup>                 | P <sup>C</sup> | M   | O               | P   | M   | O <sup>C</sup>                 | P <sup>C</sup> | M   | O               | P   | M   |
| Hydrogen                        | ...                               | ... | ... | 6   | 2     | M   | 16                             | 2              | U   | 17              | 2   | M   | 0                              | ...            | ... | ...             | ... | ... |
| Methane                         | 15                                | 16  | U   | 7   | 15/16 | M   | 15                             | 16             | U   | 16              | 16  | M   | 0                              | ...            | ... | ...             | ... | ... |
| Ethylene                        | 13                                | 27  | M2  | 12  | 27    | M   | 13                             | 26             | U   | 15              | 26  | M   | 0                              | ...            | ... | ...             | ... | ... |
| Ethane                          | 12                                | 30  | M2  | 8   | 30    | M   | 12                             | 30             | U   | 13              | 30  | M   | 0                              | ...            | ... | ...             | ... | ... |
| Propene                         | 10                                | 42  | M2  | 11  | 42    | M   | 8                              | 42             | M2  | 12              | 42  | M   | 6                              | 42             | M   | ...             | ... | M   |
| Propane                         | 9                                 | 29  | M2  | 9   | 29    | M   | 3                              | 44             | M1  | 14              | 29  | M   | 9                              | 29             | M   | 3               | 29  | M   |
| Butadiene                       | ...                               | ... | ... | 9   | ...   | ... | 3                              | ...            | ... | 10              | 54  | M   | 9                              | ...            | M   | ...             | ... | M   |
| Butene-1                        | 8                                 | 56  | M2  | 5   | 56    | U   | 9                              | 41             | M2  | 8               | 56  | M   | 8                              | 41             | M   | ...             | ... | M   |
| Butene-2                        | 8                                 | 56  | M2  | 5   | 56    | U   | 10                             | 55             | M2  | 8               | 56  | M   | 4                              | 56             | M   | ...             | ... | M   |
| Isobutene                       | 8                                 | 56  | M2  | 5   | 56    | U   | 11                             | 56             | M2  | 8               | 56  | M   | 5                              | 39             | M   | ...             | ... | M   |
| Isobutane                       | 7                                 | 43  | M2  | 5   | ...   | ... | 4                              | M43            | M1  | 11              | 43  | M   | 7                              | 43             | M   | 2               | 43  | M   |
| n-Butane                        | 6                                 | 58  | M2  | 4   | 58    | U   | 5                              | 58             | M1  | 6               | 58  | M   | 2                              | 58             | M   | 1               | 58  | M   |
| Pentenes                        | ...                               | ... | ... | 3   | 70    | U   | 2                              | 70             | U   | 9               | 55  | M   | 3                              | 70             | M   | ...             | ... | M   |
| Isopentane                      | ...                               | ... | ... | 3   | ...   | ... | 6                              | M57            | M1  | 7               | 57  | M   | 1                              | 72             | M   | ...             | ... | ... |
| n-Pentane                       | 4                                 | 72  | M2  | 2   | 72    | U   | 7                              | 72             | M2  | 5               | 72  | M   | ...                            | ...            | ... | ...             | ... | ... |
| Benzene                         | ...                               | ... | ... | 2   | ...   | ... | 7                              | ...            | ... | 4               | 78  | M   | ...                            | ...            | ... | ...             | ... | ... |
| Hexanes                         | ...                               | ... | ... | 2   | ...   | ... | 7                              | ...            | ... | ...             | ... | M   | ...                            | ...            | ... | ...             | ... | ... |
| C <sub>6</sub> cyclic paraffins | ...                               | ... | ... | 2   | ...   | ... | 7                              | ...            | ... | 3               | 84  | M   | ...                            | ...            | ... | ...             | ... | ... |
| Hexanes                         | 5                                 | 57  | M2  | 2   | ...   | ... | 1                              | 71             | U   | 2               | 86  | M   | ...                            | ...            | ... | ...             | ... | ... |
| Toluene                         | ...                               | ... | ... | 2   | ...   | ... | 1                              | ...            | ... | 1               | 92  | M   | ...                            | ...            | ... | ...             | ... | ... |
| Hydrogen sulfide                | 2                                 | 34  | M1  | 2   | ...   | ... | 1                              | ...            | ... | 21              | 34  | M   | ...                            | ...            | ... | ...             | ... | ... |
| Carbon dioxide                  | 11                                | 44  | M2  | 10  | 44    | M   | 1                              | ...            | C   | 20              | 44  | M   | ...                            | ...            | ... | ...             | ... | ... |
| Carbon monoxide                 | ...                               | ... | ... | 13  | 12    | M   | 1                              | ...            | C   | 18              | 28  | M   | ...                            | ...            | ... | ...             | ... | ... |
| Nitrogen                        | 14                                | 28  | M2  | 14  | 14    | M   | 14                             | 28             | U   | 19              | 14  | M   | ...                            | ...            | ... | ...             | ... | ... |
| Air                             | 3                                 | 32  | M1  | 1   | 32    | U   | 14                             | ...            | ... | 22              | 32  | M   | 1                              | 32             | U   | ...             | ... | ... |
| Helium                          | 1                                 | 4   | U   | 1   | ...   | ... | 14                             | ...            | ... | D               | D   | ... | ...                            | ...            | ... | ...             | ... | ... |

| Serial No. . . . .              | 7                     |     |     | 8                    |     |     | 9                                 |                |     | 10                             |     |     | 11                                 |     |     | 12                         |     |     | 13                            |                |     |
|---------------------------------|-----------------------|-----|-----|----------------------|-----|-----|-----------------------------------|----------------|-----|--------------------------------|-----|-----|------------------------------------|-----|-----|----------------------------|-----|-----|-------------------------------|----------------|-----|
| Name or Application             | Commercial<br>Propane |     |     | Commercial<br>Butane |     |     | BB Stream<br>(Cracked<br>Butanes) |                |     | Dry Gas<br>Cracked<br>Fuel Gas |     |     | Mixed Iso<br>and Normal<br>Butanes |     |     | Reformer<br>Make-Up<br>Gas |     |     | Unstabi-<br>lized Fuel<br>Gas |                |     |
| Component                       | O                     | P   | M   | O                    | P   | M   | O <sup>C</sup>                    | P <sup>C</sup> | M   | O                              | P   | M   | O                                  | P   | M   | O                          | P   | M   | O <sup>C</sup>                | P <sup>C</sup> | M   |
| Hydrogen                        | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | 15                             | 2   | M   | ...                                | ... | ... | 10                         | 2   | M   | 16                            | 2              | M   |
| Methane                         | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | 14                             | 16  | M   | ...                                | ... | ... | 9                          | 16  | M   | 15                            | 16             | M   |
| Ethylene <sup>E</sup>           | 7                     | 26  | M   | ...                  | ... | ... | ...                               | ...            | ... | 12                             | 26  | M   | ...                                | ... | ... | ...                        | ... | ... | 13                            | 26             | M   |
| Ethane                          | 6                     | 30  | M   | ...                  | ... | ... | ...                               | ...            | ... | 11                             | 30  | M   | ...                                | ... | ... | 7                          | 30  | M   | 12                            | 30             | M   |
| Propene                         | 5                     | 42  | M   | 7                    | 42  | M   | 6                                 | 42             | M   | 10                             | 42  | M   | ...                                | ... | ... | ...                        | ... | ... | 8                             | 42             | M   |
| Propane                         | 3                     | 44  | M   | 4                    | 44  | M   | 4                                 | 44             | M   | 7                              | 44  | M   | 3                                  | 44  | M   | 5                          | 44  | M   | 6                             | 44             | M   |
| Butadiene                       | ...                   | ... | ... | ...                  | ... | ... | 1                                 | 54             | M   | 3                              | 54  | M   | ...                                | ... | ... | ...                        | ... | ... | 2                             | 54             | M   |
| Butene-1                        | 1                     | 56  | M   | 1                    | 56  | M   | 7                                 | 41             | M   | 1                              | ... | ... | ...                                | ... | ... | ...                        | ... | ... | 9                             | 41             | M   |
| Butene-2                        | 1                     | 56  | M   | 1                    | 56  | M   | 8                                 | 56             | M   | 1                              | 56  | M   | ...                                | ... | ... | ...                        | ... | ... | 10                            | 56             | M   |
| Isobutene                       | 1 <sup>F</sup>        | F   | M   | 1                    | F   | F   | 9                                 | 39             | M   | 1                              | F   | ... | 4                                  | 43  | M   | ...                        | ... | ... | 11                            | 39             | M   |
| Isobutane                       | 4                     | 43  | M   | 5                    | 43  | M   | 5                                 | 43             | M   | 8                              | 43  | M   | 1                                  | 58  | M   | 6                          | 43  | M   | 7                             | 43             | M   |
| n-Butane                        | 2                     | 58  | M   | 2                    | 58  | M   | 2                                 | 58             | M   | 4                              | 58  | M   | ...                                | ... | ... | 2                          | 58  | M   | 3                             | 58             | M   |
| Pentenes                        | ...                   | ... | ... | 6                    | 70  | M   | G                                 | 70             | U   | 9                              | 70  | M   | ...                                | ... | ... | 3                          | 57  | M   | ...                           | 70             | U   |
| Isopentane                      | ...                   | ... | ... | 3                    | 57  | M   | 3                                 | 57             | M   | 5                              | 57  | M   | 2                                  | 57  | M   | 4                          | 72  | M   | 4                             | 57             | M   |
| n-Pentane                       | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | 6                              | 72  | M   | ...                                | ... | ... | ...                        | ... | ... | 5                             | 72             | M   |
| Benzene                         | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | ...                            | ... | ... | ...                                | ... | ... | ...                        | ... | ... | H                             | H              | D   |
| Hexanes                         | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | ...                            | ... | ... | ...                                | ... | ... | ...                        | ... | ... | H                             | H              | D   |
| C <sub>6</sub> cyclic paraffins | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | ...                            | ... | ... | ...                                | ... | ... | ...                        | ... | ... | H                             | H              | D   |
| Hexanes                         | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | ...                            | ... | ... | ...                                | ... | ... | ...                        | ... | ... | H                             | H              | D   |
| Toluene                         | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | ...                            | ... | ... | ...                                | ... | ... | ...                        | ... | ... | H                             | H              | D   |
| Hydrogen sulfide                | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | I                              | ... | C   | ...                                | ... | ... | I                          | I   | C   | I                             | I              | C   |
| Carbon dioxide                  | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | I                              | ... | C   | ...                                | ... | ... | I                          | I   | C   | I                             | I              | C   |
| Carbon monoxide                 | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | 13                             | 28  | M   | ...                                | ... | ... | 8                          | 28  | M   | 14                            | 28             | M   |
| Nitrogen                        | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | ...                            | ... | ... | ...                                | ... | ... | ...                        | ... | ... | ...                           | ...            | ... |
| Air                             | ...                   | ... | ... | ...                  | ... | ... | ...                               | ...            | ... | 2                              | 32  | M   | ...                                | ... | ... | 1                          | 32  | M   | 1                             | 32             | M   |

**TABLE 1** *Continued*

| Serial No. . . . .    | 7                  |     |     | 8                 |     |     | 9                           |     |     | 10                       |     |   | 11                           |     |     | 12                   |    |   | 13                    |    |   |
|-----------------------|--------------------|-----|-----|-------------------|-----|-----|-----------------------------|-----|-----|--------------------------|-----|---|------------------------------|-----|-----|----------------------|----|---|-----------------------|----|---|
| Name or Application   | Commercial Propane |     |     | Commercial Butane |     |     | BB Stream (Cracked Butanes) |     |     | Dry Gas Cracked Fuel Gas |     |   | Mixed Iso and Normal Butanes |     |     | Reformer Make-Up Gas |    |   | Unstabilized Fuel Gas |    |   |
| Acid Gases            | ...                | ... | ... | ...               | ... | ... | ...                         | ... | ... | /                        | ... | C | ...                          | ... | ... | /                    | /  | C | /                     | /  | C |
| Residual <sup>E</sup> | 8                  | 27  | M   | 8                 | 27  | M   | 10                          | 27  | M   | 16                       | 14  | M | 5                            | 27  | M   | 11                   | 14 | M | 17                    | 14 | M |
| Residual <sup>E</sup> | 9                  | 29  | M   | 9                 | 29  | M   | 11                          | 29  | M   | 17                       | 15  | M | 6                            | 29  | M   | 12                   | 15 | M | 18                    | 15 | M |
| Residual <sup>E</sup> | ...                | ... | ... | ...               | ... | ... | ...                         | ... | ... | 18                       | 27  | M | ...                          | ... | ... | 13                   | 27 | M | 19                    | 27 | M |
| Residual <sup>E</sup> | ...                | ... | ... | ...               | ... | ... | ...                         | ... | ... | 19                       | 29  | M | ...                          | ... | ... | 14                   | 29 | M | 20                    | 29 | M |

  

| Serial No. . . . .              | 14   |  |     |  |     |     | 15  |  |     |  |     |     | 16                 |  |     |  |     |  |
|---------------------------------|--|--|-----|--|-----|-----|---|--|-----|--|-----|-----|--------------------|--|-----|--|-----|--|
| Name or Application             | H <sub>2</sub> -C <sub>6</sub> Cracked Gas |  |     |  |     |     | H <sub>2</sub> -C <sub>6</sub> Straight Run Gas |  |     |  |     |     | Light Refinery Gas |  |     |  |     |  |
| Component                       | O  |  | P   |  | M   |     | O   |  | P   |  | M   |     | O                  |  | P   |  | M   |  |
| Hydrogen                        | 1  |  | 2   |  | M   |     | 1   |  | 2   |  | M   |     | 20                 |  | 2   |  | U   |  |
| Methane                         | 2  |  | 16  |  | M   |     | 2   |  | 16  |  | M   |     | 17                 |  | 16  |  | M   |  |
| Ethylene                        | 4  |  | 26  |  | M   | ... | ...   |  | ... |  | ... |     | 14                 |  | 26  |  | M   |  |
| Ethane                          | 7  |  | 30  |  | M   | 5   | 5   |  | 30  |  | M   | 13  | 13                 |  | 30  |  | M   |  |
| Propene                         | 11   |  | 42  |  | M   | ... | ...   |  | ... |  | ... | 12  | 12                 |  | 42  |  | M   |  |
| Propane                         | 6  |  | 29  |  | M   | 4   | 4   |  | 29  |  | M   | 10  | 10                 |  | 29  |  | M   |  |
| Butadiene                       | 15   |  | 54  |  | M   | ... | ...   |  | ... |  | ... | ... | ...                |  | ... |  | ... |  |
| Butane-1                        | ...  |  | ... |  | ... | ... | ...   |  | ... |  | ... | 11  | 11                 |  | 56  |  | M   |  |
| Butene-2                        | 16   |  | 56  |  | M   | ... | ...   |  | ... |  | ... | ... | ...                |  | ... |  | ... |  |
| Isobutene                       | ...  |  | ... |  | ... | ... | ...   |  | ... |  | ... | ... | ...                |  | ... |  | ... |  |
| Isobutane                       | 12   |  | 43  |  | M   | 9   | 9   |  | 43  |  | M   | 9   | 9                  |  | 43  |  | M   |  |
| n-Butane                        | 18   |  | 58  |  | M   | 14  | 14  |  | 58  |  | M   | 8   | 8                  |  | 58  |  | M   |  |
| Pentenes                        | 21   |  | 70  |  | M   | ... | ...   |  | ... |  | ... | 15  | 15                 |  | 70  |  | M   |  |
| Isopentane                      | 17   |  | 57  |  | M   | 13  | 13  |  | 57  |  | M   | 7   | 7                  |  | 57  |  | M   |  |
| n-Pentane                       | 22   |  | 72  |  | M   | 18  | 18  |  | 72  |  | M   | 6   | 6                  |  | 72  |  | M   |  |
| Benzene                         | ...  |  | ... |  | ... | 19  | 19  |  | 78  |  | M   | 5   | 5                  |  | 78  |  | U   |  |
| Hexanes                         | 23   |  | 84  |  | M   | ... | ...   |  | ... |  | ... | 4   | 4                  |  | 84  |  | U   |  |
| C <sub>6</sub> cyclic paraffins | ...  |  | ... |  | ... | 20  | 20  |  | 84  |  | M   | ... | ...                |  | ... |  | ... |  |
| Hexanes                         | ...  |  | ... |  | ... | 17  | 17  |  | 71  |  | M   | 3   | 3                  |  | 86  |  | U   |  |
| Toluene                         | ...  |  | ... |  | ... | 21  | 21  |  | 92  |  | M   | ... | ...                |  | ... |  | ... |  |
| Hydrogen sulfide                | 9  |  | 34  |  | M   | 7   | 7   |  | 34  |  | M   | 1   | 1                  |  | 34  |  | U   |  |
| Carbon dioxide                  | 13   |  | 44  |  | M   | 10  | 10  |  | 44  |  | M   | 16  | 16                 |  | 44  |  | U   |  |
| Carbon monoxide                 | ...  |  | ... |  | ... | ... | ...   |  | ... |  | ... | 18  | 18                 |  | 12  |  | U   |  |
| Nitrogen                        | 5  |  | 28  |  | M   | ... | ...   |  | ... |  | ... | 19  | 19                 |  | 28  |  | U   |  |
| Air                             | 8  |  | 32  |  | M   | 6   | 6   |  | 32  |  | M   | 2   | 2                  |  | 32  |  | U   |  |
| Water                           | 3  |  | 18  |  | M   | 3   | 3   |  | 18  |  | M   | ... | ...                |  | ... |  | ... |  |
| Cyclobutane                     | ...  |  | ... |  | ... | 12  | 12  |  | 56  |  | M   | ... | ...                |  | ... |  | ... |  |
| Cyclopentene                    | 20   |  | 67  |  | M   | ... | ...   |  | ... |  | ... | ... | ...                |  | ... |  | ... |  |
| Pentadienes                     | 20   |  | 67  |  | M   | ... | ...   |  | ... |  | ... | ... | ...                |  | ... |  | ... |  |
| Cyclopentane                    | ...  |  | ... |  | ... | 16  | 16  |  | 70  |  | M   | ... | ...                |  | ... |  | ... |  |
| Methylmercaptan                 | 14   |  | 48  |  | M   | 11  | 11  |  | 48  |  | M   | ... | ...                |  | ... |  | ... |  |
| Ethylmercaptan                  | 19   |  | 62  |  | M   | 15  | 15  |  | 62  |  | M   | ... | ...                |  | ... |  | ... |  |
| Residual 41                     | 10   |  | 41  |  | M   | 8   | 8   |  | 41  |  | M   | ... | ...                |  | ... |  | ... |  |
| Residual 14                     | 24   |  | 14  |  | M   | 22  | 22  |  | 14  |  | M   | ... | ...                |  | ... |  | ... |  |

<sup>A</sup> Method D1137.

<sup>B</sup> Method D1302.

<sup>C</sup> The mass spectrometer analysis for isomeric butenes is far less accurate than for the other hydrocarbon components. The inaccuracies involved in the isomeric butene analysis by mass spectrometer range from 1.0 to 4.0 mole %, depending upon the concentration, ranges, and extent of drifts in instrument calibrations. These inaccuracies will range still higher when pentenes are present in larger than 0.5 % concentrations. See *Analytical Chemistry*, Vol 22, 1950, p. 991; *Ibid*, Vol 21, 1949, p. 547; and *Ibid*, Vol 21, 1949, p. 572.

<sup>D</sup> In Method 4, butylenes and pentenes spectra are composites based on typical GLC analyses. Hexene and hexane spectra are from appropriately corrected spectra of representative fractions.

<sup>E</sup> Residuals Groups A: *m/e* 72, 58, 57, 44, 43; Group B: *m/e* 56, 42, 30, 29, 14. All Group A residual shall be 0.2 division or less with the residual of the largest peak also being less than 0.3 % of its total peak height. All Group B residuals shall be less than 1 % of the peak height or 0.2 division, whichever is greater.

<sup>F</sup> Butenes are grouped if they are less than 5 %.

<sup>G</sup> If pentenes exceed 1 %, they are determined by other means and the spectrum removed from the poly spectrum.

<sup>H</sup> Removed from sample by distillation.

<sup>I</sup> Chemically removed.

#### 4. Summary of Test Method

4.1 The molecular species which make up a gaseous mixture are dissociated and ionized by electron bombardment. The positive ions of the different masses thus formed are accelerated in an electrostatic field and separated in a magnetic field. The abundance of each mass present is recorded. The mixture spectrum obtained is resolved into individual constituents by

means of simultaneous equations derived from the mass spectra of the pure compounds.

#### 5. Significance and Use

5.1 A knowledge of the composition of refinery gases is useful in diagnosing the source of plant upsets, in determining the suitability of certain gas streams for use as fuel, or as