



SLOVENSKI STANDARD
kSIST FprEN 1807-2:2012

01-november-2012

Varnost lesnoobdelovalnih strojev - Tračne žage - 2. del: Žage za razrez hlodovine

Safety of woodworking machines - Band sawing machines - Part 2: Log sawing machines

Sicherheit von Holzbearbeitungsmaschinen - Bandsägemaschinen - Teil 2: Blockbandsägemaschinen

Sécurité des machines pour le travail du bois - Machines à scier à ruban - Partie 2 : Scies à grumes

Ta slovenski standard je istoveten z: FprEN 1807-2

ICS:

25.080.60	Strojne žage	Sawing machines
79.120.10	Lesnoobdelovalni stroji	Woodworking machines

kSIST FprEN 1807-2:2012

en,fr,de

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

FINAL DRAFT
FprEN 1807-2

July 2012

ICS 79.120.10

Will supersede EN 1807:1999+A1:2009

English Version

Safety of woodworking machines - Band sawing machines - Part 2: Log sawing machines

Sécurité des machines pour le travail du bois - Machines à
scier à ruban - Partie 2 : Scies à grumes

Sicherheit von Holzbearbeitungsmaschinen -
Bandsägemaschinen - Teil 2: Blockbandsägemaschinen

This draft European Standard is submitted to CEN members for unique acceptance procedure. It has been drawn up by the Technical Committee CEN/TC 142.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Contents

Page

Foreword.....	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms, definitions and terminology.....	8
3.1 Terms and definitions	8
3.2 Terminology	11
4 List of significant hazards	15
5 Safety requirements and/or measures	19
5.1 General.....	19
5.2 Controls	19
5.2.1 Safety and reliability of control systems.....	19
5.2.2 Position of controls	20
5.2.3 Starting	21
5.2.4 Normal stopping	22
5.2.5 Emergency stop	22
5.2.6 Tracking mode	23
5.2.7 Mode selection	23
5.2.8 Speed control.....	24
5.2.9 Control duplication.....	24
5.2.10 Failure of the power supply	25
5.3 Protection against mechanical hazards	25
5.3.1 Stability	25
5.3.2 Risk of break-up during operation	25
5.3.3 Saw blade holder and saw blade design.....	27
5.3.4 Braking.....	32
5.3.5 Devices to minimise the possibility or the effect of ejection	33
5.3.6 Workpiece supports and guides	33
5.3.7 Prevention of access to moving parts.....	34
5.3.8 Dogging	37
5.4 Protection against non-mechanical hazards	37
5.4.1 Fire	37
5.4.2 Noise	37
5.4.3 Emission of chips and dust.....	38
5.4.4 Electricity.....	39
5.4.5 Ergonomics and handling.....	40
5.4.6 Pneumatics.....	40
5.4.7 Hydraulics.....	40
5.4.8 Vibration	41
5.4.9 Electromagnetic compatibility.....	41
5.4.10 Laser	41
5.4.11 Static electricity	41
5.4.12 Errors of fitting.....	41
5.4.13 Supply disconnection (Isolation)	41
5.4.14 Maintenance	42
6 Information for use	42
6.1 General.....	42
6.2 Marking	42

6.3	Instruction handbook	43
	Annex A (normative) Test for adjustable guard over cutting area of saw blade	47
	Annex B (normative) Operating conditions for noise emission measurement	49
B.1	Log band saws	49
B.2	General data sheet	49
	Annex C (normative) Impact test method for guards	52
C.1	General	52
C.2	Test method	52
C.2.1	Preliminary remarks	52
C.2.2	Testing equipment	52
C.2.3	Projectile for guards	52
C.2.4	Sampling	52
C.2.5	Test procedure	52
C.3	Results	53
C.4	Assessment	53
C.5	Test report	53
C.6	Test equipment for impact test	53
	Annex D (normative) Braking tests	55
D.1	Conditions for all tests	55
D.2	Tests	55
D.2.1	Unbraked run-down time	55
D.2.2	Run-up time	55
D.2.3	Braked run-down time	55
	Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC	57
	Bibliography	60

FprEN 1807-2:2012 (E)**Foreword**

This document (FprEN 1807-2:2012) has been prepared by Technical Committee CEN/TC 142 "Woodworking machines - Safety", the secretariat of which is held by UNI.

This document is currently submitted to the Unique Acceptance Procedure.

This document, together with FprEN 1807-1:2012, will supersede EN 1807:1999+A1:2009.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of the Machinery Directive 2006/42/EC.

For relationship with EU Directive 2006/42/EC, see informative Annex ZA, which is an integral part of this document.

The following significant technical changes have been made in this new edition:

- for controls, the requirement of Performance Level according to EN ISO 13849-1 instead of categories according to EN 954-1;
- a more complete clause with set of requirements for "Emission of chips and dust";
- requirement for guard-locking on interlocked movable guards to prevent access to moving parts, of type N of EN 1088 when the band saw blade run-down time is maximum 10 s and of type M when the run-down time exceeds 10 s.

EN 1807, *Safety of woodworking machines — Band sawing machines* consists of the following parts:

- *Part 1 Table band saws and band re-saws;*
- *Part 2 Log sawing machines.*

Organisations contributing to the preparation of this European Standard include European Committee of Woodworking Machinery Manufacturers Association "EUMABOIS".

The European Standards produced by CEN/TC 142 are particular to woodworking machines and complement the relevant A and B Standards on the subject of general safety (see Introduction of EN ISO 12100:2010 for a description of A, B and C standards).

Introduction

This document has been prepared to be a harmonised standard to provide one means of conforming to the essential safety requirements of the Machinery Directive and associated EFTA regulations. This document is a "type C" standard as defined in EN ISO 12100:2010.

The machinery concerned and the extent to which hazards, hazardous situations and events are covered are indicated in the scope of this document.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of other standards, for machines that have been designed and built according to the provisions of this type C standard.

The requirements of this document are directed to manufacturers and their authorised representatives of log band saws, with and without travelling table, reciprocating carriage, moving head rig or conveyor feed. They are also useful for designers.

This document also includes provisions and examples of information to be provided by the manufacturer to the user.

FprEN 1807-2:2012 (E)**1 Scope**

This European Standard deals with all significant hazards, hazardous situations and events as listed in Clause 4 which are relevant to stationary and displaceable log band sawing machines with either manual or automatic loading and/or unloading, hereinafter referred to as “machines”, designed to cut solid wood, when they are used as intended and under the conditions foreseen by the manufacturer, including reasonably foreseeable misuse.

This European Standard does not apply to:

- a) table band saws and band re-saws;

NOTE 1 Table band saws and band re-saws are covered by FprEN 1807-1:2012.

- b) specific hazards related to automatic loading and/or unloading;
- c) any hazards relating to the combination of a single machine being used with any other machine (as part of a line – e.g. loading and/or unloading automated systems);
- d) any hazards arising from any other machining processes (e.g. milling and sawing) related to associated machines or cutting groups, e.g. canters and circular saws.

This European Standard does not deal with the specific hazards related to thermal engine and P.T.O. equipment fitted to the machine.

This European Standard is not applicable to machines manufactured before the date of its publication as EN.

NOTE 2 Machines with manual loading and/or unloading covered by this document are listed under 4 of Annex IV of the Machinery Directive.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 614-1:2006+A1:2009, *Safety of machinery — Ergonomic design principles — Part 1: Terminology and general principles*

EN 894-1:1997+A1:2008, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 1: General principles for human interactions with displays and control actuators*

EN 894-2:1997+A1:2008, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 2: Displays*

EN 894-3:2000+A1:2008, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 3: Control actuators*

EN 1005-1:2001+A1:2008, *Safety of machinery — Human physical performance — Part 1: Terms and definitions*

EN 1005-2:2003+A1:2008, *Safety of machinery — Human physical performance — Part 2: Manual handling of machinery and component parts of machinery*

EN 1005-3:2002+A1:2008, *Safety of machinery — Human physical performance — Part 3: Recommended force limits for machinery operation*