



Designation: C 1534 – 04

## Standard Specification for Flexible Polymeric Foam Sheet Insulation Used as a Thermal and Sound Absorbing Liner for Duct Systems<sup>1</sup>

This standard is issued under the fixed designation C 1534; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 This specification covers the composition, dimensions, and physical properties of flexible unfaced foam sheet, used to insulate interior surfaces of HVAC ducts, plenums and equipment used for the distribution of conditioned air with a temperature of up to 250°F (121°C).

1.2 HVAC ducts, plenums and equipment systems typically operate between a temperature range of 50°F to 150°F (10°C to 65°C) and are designed to meet building code requirements of maximum temperatures of 250°F (121°C).

1.3 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are in SI, and are for information only.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory requirements prior to use.*

### 2. Referenced Documents

#### 2.1 ASTM Standards:<sup>2</sup>

- C 168 Terminology Relating to Thermal Insulation
- C 177 Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus
- C 209 Test Methods for Cellulosic Fiber Insulating Board
- C 390 Practice for Sampling and Acceptance of Preformed Thermal Insulation Lots
- C 411 Test Method for Hot-Surfaced Performance of High Temperature Thermal Insulation
- C 423 Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method

C 518 Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus

C 634 Terminology Relating to Environmental Acoustics

C 665 Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing

C 1045 / C 1045M Standard Practice for Calculating Thermal Transmission Properties Under Steady-State Conditions

C 1071 Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

C 1104 Test Method for Determining the Water Vapor Sorption of Unfaced Mineral Fiber Insulation

C 1114 Test Method for Steady-State Thermal Transmission Properties by Means of the Thin-Heater Apparatus

C 1304 Test Method for Assessing the Odor Emission of Thermal Insulation Materials

C 1338 Test Method for Determining the Fungi Resistance of Insulation Materials and Facings

E 84 Test Method for Surface Burning Characteristics of Building Materials

E 176 Terminology of Fire Standards

E 795 Practices for Mounting Test Specimens During Sound Absorption Tests

G 21 Practice for Determining Resistance of Synthetic Polymer Materials to Fungi

### 3. Terminology

3.1 The definitions of terms used in this specification shall be in accordance with Terminologies C 168, C 634, and E 176. In case of any conflicts, Terminology C 168 shall be the authority.

#### 3.2 Definitions of Terms Specific to This Standard:

3.2.1 *closed cell foam*—a foam comprised of predominately individual non interconnecting cells.

3.2.2 *flexible cellular*—a cellular material that will not rupture within 60 s when a specimen 1 × 1 × 8 in. in length (25 × 25 × 200 mm) is bent around a 1 in. (25 mm) diameter mandrel at a uniform rate of one lap in 5 s in the form of a helix at a temperature between 65 and 85°F (18 and 29°C).

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee C16 on Thermal Insulation and is the direct responsibility of Subcommittee C16.22 on Organic and Non-Homogenous Inorganic Thermal Insulations.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3.2.3 *open cell foam*—a foam made porous by interconnecting cells.

**4. Classification**

4.1 The flexible polymeric insulations of this specification are classified into Types I and II. Type I is a closed flexible foam. Type II is an open cell flexible foam.

NOTE 1—The primary difference between Type I and Type II materials are: Type I materials exhibit lower water absorption properties and Type II materials have greater acoustical properties as noted in Tables 1 and 2.

**5. Materials**

5.1 These products shall be made of a homogeneous blend of natural or synthetic polymeric materials. Modifications with various thermoplastic or thermosetting resins, plasticizers, modifiers, antioxidants, curatives, blowing agents and other additives are allowed.

5.2 Flexible, polymeric cellular thermal insulations shall be of uniform core density. These insulation materials are available with a smooth skin surface or coating on one or both sides, and they are to be considered homogeneous for the purposes of determining thermal performance.

**6. Ordering Information**

6.1 Specific installation, insulation type, thickness, length, and width suited for the intended use shall be agreed upon by the purchaser and supplier.

**7. Physical Properties—See Tables 1 and 2 for Summary of Requirements**

7.1 *Apparent Thermal Conductivity*—The material shall be tested for apparent thermal conductivity at 75°F (24°C) mean temperature in accordance with 12.1. The thermal conductivity for the average of any four randomly selected samples, shall not be more than 0.30 Btu-in./h-sq ft°F (0.043 W/m-K) when tested in accordance with 12.1. See Table 1.

NOTE 2—Consult the local or state building codes for the minimum installed thermal resistance, R-value, required to be installed.

7.2 *Surface Burning Characteristics*—Shall be in accordance with 12.2. See Table 1 for requirements.

7.3 *Hot Surface Performance*—The insulation shall have no evidence of flaming, glowing, smoldering, visible smoke, delamination, cracking, warpage, melting, dripping or reduction in thickness when tested in accordance with 12.3 at the temperature specified in Table 1.

7.4 *Water Vapor Sorption*—Shall be tested in accordance with 12.4. See Table 1.

7.5 *Water Absorption*—Shall be tested in accordance with 12.5. See Table 1.

7.6 *Dimensional Stability*—Shall be tested in accordance with 12.6.

7.7 *Odor Emission*—There shall be no detectable odor of objectionable nature when tested in accordance with 12.7.

7.8 *Corrosiveness*—No corrosion shall be noted when tested in accordance with 12.8.

7.9 *Fungi Resistance*—When tested in accordance with 12.9, the test specimens shall show no fungal growth.

7.10 *Erosion Resistance*—The product shall show no evidence of delamination or continued erosion when air is passed through typical duct sections when tested in accordance with 12.10.

7.11 *Sound Absorption Coefficient*—When tested in accordance with Test Method C 423 using an “A” mounting in accordance with Practice E 795, the insulation shall have sound absorption coefficient and NRC not less than that indicated in Table 2.

**8. Qualification and Inspection Requirements**

8.1 *Qualification Requirements*—The following requirements shall be used for purposes of initial material qualification:

- 8.1.1 Apparent thermal conductivity,
- 8.1.2 Surface burning characteristics,
- 8.1.3 Hot surface performance,
- 8.1.4 Water vapor sorption,
- 8.1.5 Water absorption,
- 8.1.6 Odor emission,
- 8.1.7 Corrosiveness,
- 8.1.8 Fungi resistance,
- 8.1.9 Erosion resistance, and
- 8.1.10 Sound absorption coefficient.

**TABLE 1 Physical Properties**

	Type I	Type II
Maximum Apparent Thermal Conductivity Btu-in./h-ft <sup>2</sup> -°F) max. (W/m-K) max.	0.30 (0.043)	0.30 (0.043)
Surface Burning Characteristics ( at maximum total installed thickness):	(See <sup>A</sup> )	(See <sup>A</sup> )
Flame Spread Index, (max) ≤	25	15
Smoke Developed Index, (max) ≤	50	15
Water Vapor Sorption wt % gain by vol. (max.)	0.00	0.1
Water Absorption, wt % gain by vol. (max.)	0.2	4.0
Dimensional Stability % change (max.) length, width or thickness	7.0	1.0
Odor Emission	Pass	Pass
Corrosiveness	Pass	Pass
Fungi Resistance	No Growth	No Growth
Erosion Resistance	Pass	Pass
Hot Surface Performance at not less than 250°F (125°C) (See 7.3 for requirements)	Pass	Pass <sup>B</sup>

<sup>A</sup>Consult manufacturer regarding maximum thickness approved for surface burning characteristics Type 1 is typically tested at 1 in. thickness. Type 2 is typically tested at 2 in. thickness. Product should be tested at the thickness to be used in the application.

<sup>B</sup>Actual product properties may exceed requirements listed in Table 1, consult manufacturers for specific applications.