
Eksplzivne atmosfere - 20-1. del: Lastnosti materiala in razvrstitev za pline in hlapne - Preskusne metode in podatki (ISO/IEC 80079-20-1:2017)

Explosive atmospheres - Part 20-1: Material characteristics for gas and vapour classification - Test methods and data (ISO/IEC 80079-20-1:2017)

Explosionsfähige Atmosphären - Stoffliche Eigenschaften zur Klassifizierung von Gasen und Dämpfen - Teil 20-1: Prüfverfahren und Daten (ISO/IEC 80079-20-1:2017)

Atmosphères explosives - Partie 20-1: Caractéristiques des produits pour le classement des gaz et des vapeurs - Méthodes et données d'essai (ISO/IEC 80079-20-1:2017)

[SIST EN ISO/IEC 80079-20-1:2020](https://standards.iteh.ai/catalog/standards/sist/3f189850-5719-4bd6-96bc-24b6006792/sist-en-iso-iec-80079-20-1-2020)

[https://standards.iteh.ai/catalog/standards/sist/3f189850-5719-4bd6-96bc-](https://standards.iteh.ai/catalog/standards/sist/3f189850-5719-4bd6-96bc-24b6006792/sist-en-iso-iec-80079-20-1-2020)

Ta slovenski standard je istoveten z: EN ISO/IEC 80079-20-1:2019

ICS:

29.260.20	Električni aparati za eksplozivna ozračja	Electrical apparatus for explosive atmospheres
-----------	---	--

SIST EN ISO/IEC 80079-20-1:2020	en,fr,de
--	-----------------

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN ISO/IEC 80079-20-1:2020

<https://standards.iteh.ai/catalog/standards/sist/3f189850-5719-4bd6-96bc-f24b600fa792/sist-en-iso-iec-80079-20-1-2020>

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO/IEC 80079-20-1

October 2019

ICS 29.260.20

Supersedes EN 60079-20-1:2010

English Version

Explosive atmospheres - Part 20-1: Material characteristics for gas and vapour classification - Test methods and data (ISO/IEC 80079-20-1:2017, including Cor 1:2018)

Atmosphères explosives - Partie 20-1 : Caractéristiques des produits pour le classement des gaz et des vapeurs - Méthodes et données d'essai (ISO/CEI 80079-20-1:2017, y compris Cor 1:2018)

Explosionsfähige Atmosphären - Stoffliche Eigenschaften zur Klassifizierung von Gasen und Dämpfen - Teil 20-1: Prüfverfahren und Daten (ISO/IEC 80079-20-1:2017, einschließlich Cor 1:2018)

This European Standard was approved by CEN on 8 January 2018.

This European Standard was corrected and reissued by the CEN-CENELEC Management Centre on 20 November 2019.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

[SIST EN ISO/IEC 80079-20-1:2020](#)

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword.....	3
Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2014/34/EU aimed to be covered.....	4

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN ISO/IEC 80079-20-1:2020
<https://standards.iteh.ai/catalog/standards/sist/3f189850-5719-4bd6-96bc-f24b600fa792/sist-en-iso-iec-80079-20-1-2020>

European foreword

This document (EN ISO/IEC 80079-20-1:2019) has been prepared by Technical Committee ISO/TMB "Technical Management Board - groups" in collaboration with Technical Committee CEN/TC 305 "Potentially explosive atmospheres - Explosion prevention and protection" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2020, and conflicting national standards shall be withdrawn at the latest by April 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 60079-20-1:2010.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For the relationship with EU Directive(s) see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO/IEC 80079-20-1:2017, including Cor 1:2018 has been approved by CEN as EN ISO/IEC 80079-20-1:2019 without any modification.

Annex ZA

(informative)

Relationship between this European Standard and the essential requirements of Directive 2014/34/EU aimed to be covered

This European Standard has been prepared under a Commission's standardization request M/BC/CEN/92/46 to provide one voluntary means of conforming to essential requirements of Directive 2014/34/EU "Directive 2014/34/EU Of The European Parliament And Of The Council of 26 February 2014 on the harmonisation of the laws of the Member States relating to equipment and protective systems intended for use in potentially explosive atmospheres (recast)".

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding essential requirements of that Directive, and associated EFTA regulations.

Table ZA.1 — Correspondence between this European Standard and Directive 2014/34/EU

Essential Requirements of Directive 2014/34/EU	Clause(s)/sub-clause(s) of this EN	Remarks/Notes
1.0.1	All clauses	

SIST EN ISO/IEC 80079-20-1:2020

WARNING 1 — Presumption of conformity stays valid only as long as a reference to this European Standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.

WARNING 2 — Other Union legislation may be applicable to the product(s) falling within the scope of this standard.



ISO/IEC 80079-20-1

Edition 1.0 2017-12

INTERNATIONAL STANDARD

NORME INTERNATIONALE



Explosive atmospheres –
Part 20-1: Material characteristics for gas and vapour classification – Test
methods and data

Atmosphères explosives –
Partie 20-1: Caractéristiques des produits pour le classement des gaz et des
vapeurs – Méthodes et données d'essai

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 13.230; 29.260.20

ISBN 978-2-8322-5164-5

Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

CONTENTS

FOREWORD.....	5
1 Scope.....	7
2 Normative references	7
3 Terms and definitions	7
4 Classification of gases and vapours.....	9
4.1 General.....	9
4.2 Classification according to the maximum experimental safe gap (MESG).....	9
4.3 Classification according to the minimum igniting current ratio (MIC ratio).....	10
4.4 Classification according to the similarity of chemical structure	10
4.5 Classification of mixtures of gases	10
5 Data for flammable gases and vapours, relating to the use of equipment.....	11
5.1 Determination of the properties	11
5.1.1 General	11
5.1.2 Equipment group	11
5.1.3 Flammable limits.....	11
5.1.4 Flash point (FP).....	11
5.1.5 Temperature class	12
5.1.6 Minimum igniting current (MIC).....	12
5.1.7 Auto-ignition temperature (AIT).....	12
5.2 Properties of particular gases and vapours	12
5.2.1 Coke oven gas.....	12
5.2.2 Ethyl nitrite	12
5.2.3 MESG of carbon monoxide	12
5.2.4 Methane, Equipment Group IIA.....	13
6 Method of test for the maximum experimental safe gap (MESG).....	13
6.1 Outline of method	13
6.2 Test apparatus.....	13
6.2.1 General	13
6.2.2 Material and mechanical strength	14
6.2.3 Exterior chamber	14
6.2.4 Interior chamber	14
6.2.5 Gap adjustment	14
6.2.6 Injection of mixture	14
6.2.7 Position of ignition source.....	14
6.3 Procedure	14
6.3.1 Preparation of gas mixtures	14
6.3.2 Temperature and pressure.....	14
6.3.3 Gap adjustment	15
6.3.4 Ignition	15
6.3.5 Observation of the ignition process.....	15
6.4 Determination of maximum experimental safe gap (MESG).....	15
6.4.1 General	15
6.4.2 Preliminary tests.....	15
6.4.3 Confirmatory tests	15
6.4.4 Reproducibility of maximum experimental safe gaps (MESG).....	15
6.4.5 Tabulated values	16

6.5	Verification of the MESH determination method	16
7	Method of test for auto-ignition temperature (AIT).....	16
7.1	Outline of method	16
7.2	Apparatus	16
7.2.1	General	16
7.2.2	Test vessel and support.....	17
7.2.3	Thermocouples	17
7.2.4	Oven	17
7.2.5	Metering devices	18
7.2.6	Mirror	18
7.2.7	Timer	18
7.2.8	Equipment for purging the test vessel with air	18
7.2.9	Automated apparatus.....	18
7.3	Sampling, preparation and preservation of test samples	19
7.3.1	Sampling	19
7.3.2	Preparation and preservation.....	19
7.4	Procedure	19
7.4.1	General	19
7.4.2	Sample injection	20
7.4.3	Determination of the auto-ignition temperature (AIT).....	20
7.5	Auto-ignition temperature (AIT)	21
7.6	Validity of results	21
7.6.1	Repeatability	21
7.6.2	Reproducibility.....	21
7.7	Data.....	22
7.8	Verification of the auto-ignition temperature determination method	22
Annex A	(normative) Ovens of test apparatus for the tests of auto-ignition temperature	23
A.1	General.....	23
A.2	“IEC oven”	23
A.3	“DIN oven”	23
Annex B	(informative) Tabulated values	30
Annex C	(informative) Determination of cool flames	84
Annex D	(informative) Volume dependence of auto-ignition temperature.....	86
Bibliography	87
Figure 1	– Test apparatus	13
Figure A.1	– Test apparatus: assembly	24
Figure A.2	– Section A-A (flask omitted)	25
Figure A.3	– Base heater (board made of refractory material)	25
Figure A.4	– Flask guide ring (board made of refractory material)	26
Figure A.5	– Neck heater (board made of refractory material)	26
Figure A.6	– Oven.....	27
Figure A.7	– Lid of steel cylinder.....	28
Figure A.8	– Lid of steel cylinder.....	29
Figure A.9	– Injection of gaseous sample.....	29
Figure C.1	– Additional thermocouple to detect cool flames	84

Figure C.2 – ‘Negative temperature coefficient’ shown for butyl butyrate as an example	85
Figure D.1 – Volume dependence of auto-ignition temperature	86
Table 1 – Classification of temperature class and range of auto-ignition temperatures.....	12
Table 2 – Values for verification of the apparatus	16
Table 3 – Values for verification of the apparatus	22
Table B.1 – Material data.....	32

iTeh STANDARD PREVIEW **(standards.iteh.ai)**

SIST EN ISO/IEC 80079-20-1:2020

<https://standards.iteh.ai/catalog/standards/sist/3f189850-5719-4bd6-96bc-f24b600fa792/sist-en-iso-iec-80079-20-1-2020>

INTERNATIONAL ELECTROTECHNICAL COMMISSION

EXPLOSIVE ATMOSPHERES –

**Part 20-1: Material characteristics for gas and vapour classification –
Test methods and data**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard ISO/IEC 80079-20-1 has been prepared by subcommittee 31M: Non-electrical equipment and protective systems for explosive atmospheres, of IEC technical committee 31: Equipment for explosive atmospheres.

This first edition of ISO/IEC 80079-20-1 cancels and replaces IEC 60079-20-1:2010. It constitutes a technical revision. No significant changes were made with respect to IEC 60079-20-1:2010.

It is published as a double logo standard.

The text of this standard is based on the following documents:

FDIS	Report on voting
31M/122/FDIS	31M/126/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60079 series, under the general title: *Explosive atmospheres*, as well as the International Standard 80079 series, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

iTeh STANDARD PREVIEW

(standards.iteh.ai)

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

[https://standards.iteh.ai/catalog/standards/sist/3f189850-5719-4bd6-96bc-](https://standards.iteh.ai/catalog/standards/sist/3f189850-5719-4bd6-96bc-24b600fa792/sist-en-iso-iec-80079-20-1-2020)

[24b600fa792/sist-en-iso-iec-80079-20-1-2020](https://standards.iteh.ai/catalog/standards/sist/3f189850-5719-4bd6-96bc-24b600fa792/sist-en-iso-iec-80079-20-1-2020)

EXPLOSIVE ATMOSPHERES –

Part 20-1: Material characteristics for gas and vapour classification – Test methods and data

1 Scope

This part of ISO/IEC 80079 provides guidance on classification of gases and vapours. It describes a test method intended for the measurement of the maximum experimental safe gaps (MESG) for gas-air mixtures or vapour-air mixtures under normal conditions of temperature and pressure (20 °C, 101,3 kPa) so as to permit the selection of an appropriate group of equipment. This document also describes a test method intended for use in the determination of the auto-ignition temperature (AIT) of a vapour-air mixture or gas-air mixture at atmospheric pressure, so as to permit the selection of an appropriate temperature class of equipment.

Values of chemical properties of materials are provided to assist in the selection of equipment to be used in hazardous areas. Further data may be added as the results of validated tests become available.

The materials and the characteristics included in a table (see Annex B) have been selected with particular reference to the use of equipment in hazardous areas. The data in this document have been taken from a number of references which are given in the bibliography.

These methods for determining the MESG or the AIT may also be used for gas-air-inert mixtures or vapour-air-inert mixtures. However, data on air-inert mixtures are not tabulated.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-426, *International Electrotechnical Vocabulary – Part 426: Electrical apparatus for explosive atmospheres* (available at <http://www.electropedia.org/>)

IEC 60079-11, *Explosive atmospheres – Part 11: Equipment protection by intrinsic safety "i"*

IEC 60079-14, *Explosive atmospheres – Part 14: Electrical installations design, selection and erection*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60050-426 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1

auto-ignition

reaction which is evidenced by a clearly perceptible flame and/or explosion, and for which the ignition delay time does not exceed 5 min

Note 1 to entry: See 7.2.2 for a test method.

3.2

ignition delay time

time between the completed injection of the flammable material and the ignition

3.3

auto-ignition temperature

AIT

lowest temperature (of a surface) at which under specified test conditions an ignition of a flammable gas or vapour in mixture with air or air-inert gas occurs

Note 1 to entry: See Clause 7 for a test method.

3.4

maximum experimental safe gap

MESG

maximum gap of a joint of 25 mm in width which prevents any transmission of an explosion during tests made under the conditions specified in this document

Note 1 to entry: See Clause 6 for a test method.

3.5

minimum ignition current

MIC

minimum current in a specified test circuit that causes the ignition of the explosive test mixture in the spark test apparatus according to IEC 60079-11

Note 1 to entry: See 5.1.6 for the test circuit.

3.6

flammable limits

lower flammable limit (LFL) and upper flammable limit (UFL) of gas in a gas-air mixture, between which a flammable mixture is formed

Note 1 to entry: The term "explosive limits" is used especially in European standardization and regulations interchangeably to describe these limits.

Note 2 to entry: The concentration can be expressed as either a volume fraction or a mass per unit volume.

3.6.1

lower flammable limit

LFL

concentration of flammable gas or vapour in air, below which an explosive gas atmosphere does not form

Note 1 to entry: For the purposes of Ex Equipment, this was previously referred to as the lower explosive limit (LEL).

Note 2 to entry: The concentration can be expressed as either a volume fraction or a mass per unit volume.

3.6.2

upper flammable limit

UFL

concentration of flammable gas or vapour in air, above which an explosive gas atmosphere does not form

Note 1 to entry: For the purposes of Ex Equipment, this was previously referred to as the upper explosive limit (UEL).

Note 2 to entry: The concentration can be expressed as either a volume fraction or a mass per unit volume.

3.7 equipment grouping

classification system of equipment related to the explosive atmosphere for which they are intended to be used

Note 1 to entry: IEC 60079-0 identifies three equipment groups:

Group I – equipment for mines susceptible to fire damp;

Group II, which is sub-divided into groups IIA, IIB and IIC – equipment for all places with an explosive gas atmosphere other than mines susceptible to fire damp;

Group III, which is sub-divided into groups IIIA, IIIB and IIIC – equipment for all places with an explosive dust atmosphere other than mines susceptible to fire damp.

3.8 flash point FP

lowest liquid temperature at which, under specified test conditions, a liquid gives off vapours in quantity such as to be capable of forming an ignitable vapour-air mixture

3.9 gas

gaseous phase of a substance that cannot reach equilibrium with its liquid or solid state in the temperature and pressure range of interest

Note 1 to entry: This is a simplification of the scientific definition, and merely requires that the substance is above its boiling point or sublimation point at the ambient temperature and pressure.

3.10 vapour

gaseous phase of a substance that can reach equilibrium with its liquid or solid state in the temperature and pressure range of interest

Note 1 to entry: This is a simplification of the scientific definition, and merely requires that the substance is below its boiling point or sublimation point at the ambient temperature and pressure.

4 Classification of gases and vapours

4.1 General

Equipment Group I addresses mines susceptible to firedamp.

NOTE Firedamp consists mainly of methane, but always contains small quantities of other gases, such as nitrogen, carbon dioxide, and hydrogen, and sometimes ethane and carbon monoxide. The terms firedamp and methane are used frequently in mining practice as synonyms.

Equipment Group II addresses flammable gases and vapours other than in mines susceptible to firedamp. Equipment Group II gases and vapours are classified according to their MESG and/or MIC ratio into equipment groups IIA, IIB and IIC.

All flammable materials are classified according to their AIT into temperature classes.

4.2 Classification according to the maximum experimental safe gap (MESG)

Gases and vapours may be classified according to their MESG into Equipment Groups IIA, IIB or IIC, based on the determination method described in this document. In order to ensure standardized results the MESG apparatus is dimensioned to avoid the possible effects of obstruction on the safe gaps.