



# SLOVENSKI STANDARD SIST-TS CEN/TS 13388:2014

01-julij-2014

Nadomešča:

SIST-TS CEN/TS 13388:2008

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## Baker in bakrove zlitine - Izvleček kemičnih sestav in izdelkov

Copper and copper alloys - Compendium of compositions and products

Kupfer und Kupferlegierungen - Übersicht über Zusammensetzungen und Produkte

Cuivre et alliages de cuivre - Inventaire des compositions et des produits  
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### **ICS:**

77.120.30	Baker in bakrove zlitine	Copper and copper alloys
77.150.30	Bakreni izdelki	Copper products

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SPÉCIFICATION TECHNIQUE  
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**CEN/TS 13388**

February 2013

ICS 77.120.30; 77.150.30

Supersedes CEN/TS 13388:2008

English Version

**Copper and copper alloys - Compendium of compositions and products**

Cuivre et alliages de cuivre - Inventaire des compositions et des produits

Kupfer und Kupferlegierungen - Übersicht über Zusammensetzungen und Produkte

This Technical Specification (CEN/TS) was approved by CEN on 17 December 2012 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

CEN members are required to announce the existence of this CEN/TS in the same way as for an EN and to make the CEN/TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the CEN/TS) until the final decision about the possible conversion of the CEN/TS into an EN is reached.

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COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## Contents

Page

Foreword.....	4
Introduction .....	5
1 Scope .....	6
2 Normative references .....	6
3 Compositions of coppers and copper alloys standardised by CEN/TC 133 .....	6
3.1 Composition of coppers .....	6
3.2 Composition of copper alloys .....	6
3.3 Composition of master alloys .....	7
3.4 Composition of ingots and castings.....	7
3.5 Composition of filler metals .....	7
3.6 Composition of copper and copper alloy scrap .....	7
4 Available product forms of copper and copper alloys standardised by CEN/TC 133 .....	7
4.1 Wrought coppers and copper alloys .....	7
4.2 Master alloys .....	7
4.3 Ingots and castings .....	8
4.4 Filler metals .....	8
4.5 Scrap .....	8
5 Copper and copper alloys standardised by other CEN Technical Committees .....	8
6 Copper and copper alloys registered by CEN/TC 133 .....	8
Table 1.1 — Composition of copper cathodes according to EN 1978:1998, Cu-CATH-1 (CR001A) and Cu-CATH-2 (CR002A) .....	9
Table 1.2 — Composition of unalloyed copper grades made from Cu-CATH-1 (CR001A) according to EN 1978 .....	10
Table 1.3 — Composition of unalloyed copper grades, other than those made from Cu-CATH-1 (CR001A) according to EN 1978 .....	11
Table 1.4 — Composition of phosphorus-containing copper grades .....	11
Table 1.5 — Composition of silver-containing copper grades (silver-bearing coppers) .....	12
Table 2 — Composition of copper alloys, low alloyed (less than 5 % alloying elements) .....	13
Table 3 — Composition of copper-aluminium alloys .....	15
Table 4 — Composition of copper-nickel alloys .....	15
Table 5 — Composition of copper-nickel-zinc alloys .....	16
Table 6 — Composition of copper-tin alloys .....	17
Table 7 — Composition of copper-zinc alloys, binary .....	18
Table 8 — Composition of copper-zinc-lead alloys .....	19
Table 9 — Composition of copper-zinc alloys, complex .....	21
Table 10 — Wrought coppers and copper alloys specified in European product Standards prepared by CEN/TC 133 .....	23
Table 11 — Master alloys — Composition .....	35
Table 12.1 — Ingots and castings — Copper and copper-chromium alloys — Compositions and casting processes .....	38
Table 12.2 — Ingots and castings — Copper-zinc alloys — Composition and casting processes .....	39
Table 12.3 — Ingots and castings — Copper-tin alloys — Composition and casting processes .....	42
Table 12.4 — Ingots and castings — Copper-tin-lead alloys — Composition and casting processes ..	43
Table 12.5 — Ingots and castings — Copper-aluminium alloys — Composition and casting processes	45
Table 12.6 — Ingots and castings — Copper-manganese-aluminium alloys — Composition and casting processes .....	46
Table 12.7 — Ingots and castings — Copper-nickel alloys — Composition and casting processes .....	47
Table 13.1 — Filler metals — Composition of copper.....	48
Table 13.2 — Filler metals — Composition of miscellaneous copper alloys .....	49
Table 13.3 — Filler metals — Composition of copper-zinc alloys .....	50
Table 13.4 — Filler metals — Composition of copper-tin alloys.....	51
Table 13.5 — Filler metals — Composition of copper-aluminium alloys .....	51
Table 13.6 — Filler metals — Composition of copper-nickel-zinc alloys.....	52
Table 14 — Scrap — Composition .....	52

Table 15.1 — Class AG: silver brazing filler metals standardised by CEN/TC 121 .....	56
Table 15.2 — Class CP: copper-phosphorus brazing filler metals standardised by CEN/TC 121 .....	57
Table 15.3 — Class CU: copper brazing filler metals — Series CU 100 and CU 200 standardised by CEN/TC 121 .....	58
Table 15.4 — Class CU: copper brazing filler metals — Series Cu 300 standardised by CEN/TC 121 .....	58
Table 16 — Composition of copper alloys, standardised by CLC/TC 9X .....	59
Bibliography .....	60

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[SIST-TS CEN/TS 13388:2014](https://standards.iteh.ai/catalog/standards/sist/abfad694-0933-4e3a-9b90-ad62515701f6/sist-ts-cen-ts-13388-2014)

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**CEN/TS 13388:2013 (E)****Foreword**

This document (CEN/TS 13388:2013) has been prepared by Technical Committee CEN/TC 133 “Copper and copper alloys”, the secretariat of which is held by DIN.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes CEN/TS 13388:2008.

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

This revision takes into account the latest changes regarding materials and compositions to:

- EN 1172:2011;
- EN 1976:2012;
- EN 12449:2012;
- EN 12163:2011;
- EN 12164:2011;
- EN 12165:2011;
- EN 12166:2011;
- EN 12167:2011;
- EN 12168:2011.

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## Introduction

CEN/TC 133 "Copper and copper alloys" was established in 1988 to prepare and maintain standards in the field of unwrought, wrought and cast products made from copper and copper alloys. Its responsibilities included developing, defining, specifying and giving guidance on, as appropriate, material compositions, designations, terminology, dimensions and tolerances, mechanical and physical characteristics, conditions of delivery and methods of testing peculiar to copper and copper alloys.

During the development of standards for copper and copper alloy products, the experts realised the necessity and seized the opportunity:

- a) to co-ordinate and in some cases also to rationalise the composition limits which already existed for the various product forms;
- b) to establish unique, new and identifiably European designations for copper and copper alloys, including a numerical option to be particularly convenient for computerised handling;
- c) to confirm, clarify and re-define where necessary, the terminology which already existed in common usage, at the international level or in customs nomenclature.

CEN/TC 133 decided, in view of the new form of presentation and new parameters for the description and provision of information on copper and copper alloy products, to prepare and publish the present consolidation and summary of essential details.

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**CEN/TS 13388:2013 (E)****1 Scope**

This Technical Specification provides a summary of material designations, compositions and the product forms in which they are available, for coppers and copper alloys standardised in European Standards by CEN/TC 133 "Copper and copper alloys".

It also includes copper alloys which are not standardised by CEN/TC 133 but by other CEN Technical Committees responsible for products in copper alloys, and other copper alloys not yet standardised. These alloys have been registered by CEN/TC 133 in accordance with the procedures laid down in CR 12776.

**2 Normative references**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1976, *Copper and copper alloys — Cast unwrought copper products*

EN 1982:2008, *Copper and copper alloys — Ingots and castings*

**3 Compositions of coppers and copper alloys standardised by CEN/TC 133****3.1 Composition of coppers**

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The symbol and number designations and compositions of copper grades are given in the following tables:

Table 1.1 — Composition of copper cathodes according to EN 1978:1998, Cu-CATH-1 (CR001A) and Cu-CATH-2 (CR002A)

Table 1.2 — Composition of unalloyed copper grades made from Cu-CATH-1 (CR001A)

Table 1.3 — Composition of unalloyed copper grades, other than those made from Cu-CATH-1 (CR001A)

Table 1.4 — Composition of phosphorus-containing copper grades

Table 1.5 — Composition of silver-containing copper grades (silver-bearing coppers)

**3.2 Composition of copper alloys**

The symbol and number designations and compositions of copper alloys are given in the following tables:

Table 2 — Composition of copper alloys, low alloyed (less than 5 % alloying elements)

Table 3 — Composition of copper-aluminium alloys

Table 4 — Composition of copper-nickel alloys

Table 5 — Composition of copper-nickel-zinc alloys

Table 6 — Composition of copper-tin alloys

Table 7 — Composition of copper-zinc alloys, binary

Table 8 — Composition of copper-zinc-lead alloys

Table 9 — Composition of copper-zinc alloys, complex



### 3.3 Composition of master alloys

The symbol and number designations and compositions of master alloys in accordance with EN 1981:2003 are given in Table 11.

### 3.4 Composition of ingots and castings

The symbol and number designations and compositions of ingots and castings in accordance with EN 1982:2008 are given in the following tables:

Table 12.1 — Ingots and castings — Composition of copper and copper-chromium alloys and casting processes

Table 12.2 — Ingots and castings — Composition of copper-zinc alloys and casting processes

Table 12.3 — Ingots and castings — Composition of copper-tin alloys and casting processes

Table 12.4 — Ingots and castings — Composition of copper-tin-lead alloys and casting processes

Table 12.5 — Ingots and castings — Composition of copper-aluminium alloys and casting processes

Table 12.6 — Ingots and castings — Composition of copper-manganese-aluminium alloys and casting processes

Table 12.7 — Ingots and castings — Composition of copper-nickel alloys and casting processes

### 3.5 Composition of filler metals

The symbol and number designations and compositions of filler metals in accordance with EN 13347:2002 are given in the following tables:

Table 13.1 — Filler metals — Composition of copper  
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Table 13.2 — Filler metals — Composition of miscellaneous copper alloys

Table 13.3 — Filler metals — Composition of copper-zinc alloys

Table 13.4 — Filler metals — Composition of copper-tin alloys

Table 13.5 — Filler metals — Composition of copper-aluminium alloys

Table 13.6 — Filler metals — Composition of copper-nickel-zinc alloys

### 3.6 Composition of copper and copper alloy scrap

The symbol and number designations and compositions of copper and copper alloy scrap in accordance with EN 12861:1999 are given in Table 14.

## 4 Available product forms of copper and copper alloys standardised by CEN/TC 133

### 4.1 Wrought coppers and copper alloys

The product forms and applicable standards are given in Table 10.

### 4.2 Master alloys

The product forms are given in Table 11.

## CEN/TS 13388:2013 (E)

### 4.3 Ingots and castings

The product forms are given in Tables 12.1 to 12.7.

### 4.4 Filler metals

The product forms are given in Tables 13.1 to 13.6.

### 4.5 Scrap

The product forms are given in Table 14.

## 5 Copper and copper alloys standardised by other CEN Technical Committees

The symbol and number designations of copper alloys standardised by other CEN Technical Committees but allocated by CEN/TC 133 Secretariat, in accordance with the procedures laid down in CR 12776, are given in Tables 15.1 to 15.4 and Table 16.

## 6 Copper and copper alloys registered by CEN/TC 133

The symbol and number designations of copper grades and copper alloys registered by CEN/TC 133 in accordance with the procedures laid down in CR 12776 will be given in Table 17.

NOTE At the time of publication of this Technical Specification, no requests for registration of copper grades or copper alloys had been received.

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Table 1.1 — Composition of copper cathodes according to EN 1978:1998, Cu-CATH-1 (CR001A) and Cu-CATH-2 (CR002A)

Material designation		Composition in % (mass fraction)																				
		Element	Cu	Ag	As	Bi	Cd	Co	Cr	Fe	Mn	Ni	P	Pb	S	Sb	Se	Si	Sn	Te	Zn	Sum of elements listed in this table other than copper
Symbol	Number																					
Cu-CATH-1	CR001A	min.	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
		max.	—	0,002 5	0,000 5 <sup>a</sup>	0,000 20 <sup>b</sup>	— <sup>a</sup>	— <sup>c</sup>	— <sup>a</sup>	0,001 0 <sup>c</sup>	— <sup>a</sup>	— <sup>c</sup>	— <sup>a</sup>	0,000 5	0,001 5 <sup>d</sup>	0,000 4 <sup>a</sup>	0,000 20 <sup>b</sup>	— <sup>c</sup>	— <sup>c</sup>	0,000 20 <sup>b</sup>	— <sup>c</sup>	0,006 5
Cu-CATH-2	CR002A	min.	99,90 <sup>e</sup>	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
		max.	—	—	—	0,000 5	—	—	—	—	—	—	—	0,005	—	—	—	—	—	—	—	—

<sup>a</sup> (As + Cd + Cr + Mn + P + Sb) maximum 0,001 5 %

<sup>b</sup> (Bi + Se + Te) maximum 0,000 3 %, of which (Se + Te) maximum 0,000 30 %

<sup>c</sup> (Co + Fe + Ni + Si + Sn + Zn) maximum 0,002 0 %

<sup>d</sup> The sulfur content shall be determined on a cast sample.

<sup>e</sup> Including silver up to a maximum of 0,015 %

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## CEN/TS 13388:2013 (E)

Table 1.2 — Composition of unalloyed copper grades made from Cu-CATH-1 (CR001A) according to EN 1978

Material designation			Composition in % (mass fraction)													
Symbol	Number		Element	Cu	Ag	As	Bi	Cd	Co	Cr	Fe	Mn	Ni	O	P	Pb
	unwrought copper	wrought copper														
Cu-ETP1	CR003A	CW003A	min.	—	—	—	—	—	—	—	—	—	—	—	—	—
			max.	—	0,002 5	0,000 5 <sup>a</sup>	0,000 20 <sup>b</sup>	— <sup>a</sup>	— <sup>c</sup>	— <sup>a</sup>	0,001 0 <sup>c</sup>	— <sup>a</sup>	— <sup>c</sup>	0,040	— <sup>a</sup>	0,000 5
Cu-OF1	CR007A	CW007A	min.	—	—	—	—	—	—	—	—	—	—	—	—	—
			max.	—	0,002 5	0,000 5 <sup>a</sup>	0,000 20 <sup>b</sup>	— <sup>a</sup>	— <sup>c</sup>	— <sup>a</sup>	0,001 0 <sup>c</sup>	— <sup>a</sup>	— <sup>c</sup>	— <sup>d</sup>	— <sup>a</sup>	0,000 5
Cu-OFE	CR009A	CW009A	min.	99,99	—	—	—	—	—	—	—	—	—	—	—	—
			max.	—	0,002 5	0,000 5	0,000 20	0,000 1	—	—	0,001 0	0,000 5	0,001 0	— <sup>d</sup>	0,000 3	0,000 5
Cu-PHCE	CR022A	CW022A	min.	99,99	—	—	—	—	—	—	—	—	—	—	0,001	—
			max.	—	0,002 5	0,000 5	0,000 20	0,000 1	—	—	0,001 0	0,000 5	0,001 0	— <sup>d</sup>	0,006	0,000 5

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Material designation			Composition in % (mass fraction)										Elements listed in this table other than copper	
Symbol	Number		Element	S	Sb	Se	Si	Sn	Te	Zn	total	excluding		
	unwrought copper	wrought copper												
Cu-ETP1	CR003A	CW003A	min.	—	—	—	—	—	—	—	—	—		
			max.	0,001 5	0,000 4 <sup>a</sup>	0,000 20 <sup>b</sup>	— <sup>c</sup>	— <sup>c</sup>	0,000 20 <sup>b</sup>	— <sup>c</sup>	0,006 5	0		
Cu-OF1	CR007A	CW007A	min.	—	—	—	—	—	—	—	—	—		
			max.	0,001 5	0,000 4 <sup>a</sup>	0,000 20 <sup>b</sup>	— <sup>c</sup>	— <sup>c</sup>	0,000 20 <sup>b</sup>	— <sup>c</sup>	0,006 5	0		
Cu-OFE	CR009A	CW009A	min.	—	—	—	—	—	—	—	—	—		
			max.	0,001 5	0,000 4	0,000 20	—	0,000 2	0,000 20	0,000 1	—	—		
Cu-PHCE	CR022A	CW022A	min.	—	—	—	—	—	—	—	—	—		
			max.	0,001 5	0,000 4	0,000 20	—	0,000 2	0,000 20	0,000 1	—	—		

<sup>a</sup> (As + Cd + Cr + Mn + P + Sb) max. 0,001 5 %

<sup>b</sup> (Bi + Se + Te) max. 0,000 3 %, of which (Se + Te) max. 0,000 30 %

<sup>c</sup> (Co + Fe + Ni + Si + Sn + Zn) max. 0,002 0 %

<sup>d</sup> The oxygen content shall be controlled by the manufacturer so that the material conforms to the hydrogen embrittlement requirements of EN 1976.

**Table 1.3 — Composition of unalloyed copper grades, other than those made from Cu-CATH-1 (CR001A) according to EN 1978**

Material designation			Composition in % (mass fraction)						
Symbol	Number		Element	Cu <sup>a</sup>	Bi	O	Pb	Other elements (see note)	
	unwrought copper	wrought copper						total	excluding
<b>Cu-ETP</b>	<b>CR004A</b>	<b>CW004A</b>	min. max.	99,90 —	— 0,000 5	— 0,040 <sup>b</sup>	— 0,005	— 0,03	Ag, O
<b>Cu-FRHC</b>	<b>CR005A</b>	<b>CW005A</b>	min. max.	99,90 —	— —	— 0,040 <sup>b</sup>	— —	— 0,06 <sup>d</sup>	Ag, O
<b>Cu-FRTP</b>	<b>CR006A</b>	<b>CW006A</b>	min. max.	99,90 —	— —	— 0,100	— —	— 0,05	Ag, Ni, O
<b>Cu-OF</b>	<b>CR008A</b>	<b>CW008A</b>	min. max.	99,95 —	— 0,000 5	— — <sup>c</sup>	— 0,005	— 0,03	Ag

NOTE The total of other elements (than copper) is defined as the sum of Ag, As, Bi, Cd, Co, Cr, Fe, Mn, Ni, O, P, Pb, S, Sb, Se, Si, Sn, Te and Zn, subject to the exclusion of any individual elements indicated.

<sup>a</sup> Including silver, up to a maximum of 0,015 %.

<sup>b</sup> Oxygen content up to 0,060 % is permitted, subject to agreement between the purchaser and the supplier.

<sup>c</sup> The oxygen content shall be controlled by the manufacturer so that the material conforms to the hydrogen embrittlement requirements of EN 1976.

<sup>d</sup> Higher total impurities content is permitted, subject to agreement between the purchaser and the supplier.

**Table 1.4 — Composition of phosphorus-containing copper grades**

Material designation			Composition in % (mass fraction)						
Symbol	Number		Element	Cu <sup>a</sup>	Bi	P	Pb	Other elements (see note)	
	unwrought copper	wrought copper						total	excluding
<b>Cu-PHC</b>	<b>CR020A</b>	<b>CW020A</b>	min. max.	99,95 —	— 0,000 5	0,001 0,006	— 0,005	— 0,03 <sup>b</sup>	Ag, P
<b>Cu-HCP</b>	<b>CR021A</b>	<b>CW021A</b>	min. max.	99,95 —	— 0,000 5	0,002 0,007	— 0,005	— 0,03 <sup>b</sup>	Ag, P
<b>Cu-DLP</b>	<b>CR023A</b>	<b>CW023A</b>	min. max.	99,90 —	— 0,000 5	0,005 0,013	— 0,005	— 0,03	Ag, Ni, P
<b>Cu-DHP</b>	<b>CR024A</b>	<b>CW024A</b>	min. max.	99,90 —	— —	0,015 0,040	— —	— — <sup>c</sup>	—
<b>Cu-DXP</b>	<b>CR025A</b>	—	min. max.	99,90 —	— 0,000 5	0,04 0,06	— 0,005	— 0,03	Ag, Ni, P

NOTE The total of other elements (than copper) is defined as the sum of Ag, As, Bi, Cd, Co, Cr, Fe, Mn, Ni, O, P, Pb, S, Sb, Se, Si, Sn, Te and Zn, subject to the exclusion of any individual elements indicated.

<sup>a</sup> Including silver, up to a maximum of 0,015 %.

<sup>b</sup> The oxygen content shall be controlled by the manufacturer so that the material conforms to the hydrogen embrittlement requirements of EN 1976.

<sup>c</sup> If required, the permitted total of elements, other than silver and phosphorus, should be agreed between the purchaser and the supplier.

Table 1.5 — Composition of silver-containing copper grades (silver-bearing coppers)

Material designation			Composition in % (mass fraction)							
Symbol	Number		Element	Cu	Ag	Bi	O	P	Other elements (see note)	
	unwrought copper	wrought copper							total	excluding
<b>CuAg0,04</b>	<b>CR011A</b>	<b>CW011A</b>	min. max.	Rem. —	0,03 0,05	— 0,000 5	— 0,040	— —	— 0,03	Ag, O
<b>CuAg0,07</b>	<b>CR012A</b>	<b>CW012A</b>	min. max.	Rem. —	0,06 0,08	— 0,000 5	— 0,040	— —	— 0,03	Ag, O
<b>CuAg0,10</b>	<b>CR013A</b>	<b>CW013A</b>	min. max.	Rem. —	0,08 0,12	— 0,000 5	— 0,040	— —	— 0,03	Ag, O
<b>CuAg0,04P</b>	<b>CR014A</b>	<b>CW014A</b>	min. max.	Rem. —	0,03 0,05	— 0,000 5	— — <sup>a</sup>	0,001 0,007	— 0,03	Ag, P
<b>CuAg0,07P</b>	<b>CR015A</b>	<b>CW015A</b>	min. max.	Rem. —	0,06 0,08	— 0,000 5	— — <sup>a</sup>	0,001 0,007	— 0,03	Ag, P
<b>CuAg0,10P</b>	<b>CR016A</b>	<b>CW016A</b>	min. max.	Rem. —	0,08 0,12	— 0,000 5	— — <sup>a</sup>	0,001 0,007	— 0,03	Ag, P
<b>CuAg0,04(O F)</b>	<b>CR017A</b>	<b>CW017A</b>	min. max.	Rem. —	0,03 0,05	— 0,000 5	— — <sup>a</sup>	— —	— 0,006 5	Ag, O
<b>CuAg0,07(O F)</b>	<b>CR018A</b>	<b>CW018A</b>	min. max.	Rem. —	0,06 0,08	— 0,000 5	— — <sup>a</sup>	— —	— 0,006 5	Ag, O
<b>CuAg0,10(O F)</b>	<b>CR019A</b>	<b>CW019A</b>	min. max.	Rem. —	0,08 0,12	— 0,000 5	— — <sup>a</sup>	— —	— 0,006 5	Ag, O
NOTE The total of other elements (than copper) is defined as the sum of Ag, As, Bi, Cd, Co, Cr, Fe, Mn, Ni, O, P, Pb, S, Sb, Se, Si, Sn, Te and Zn, subject to the exclusion of any individual elements indicated.										
<sup>a</sup> The oxygen content shall be controlled by the manufacturer so that the material conforms to the hydrogen embrittlement requirements of EN 1976.										

Table 2 — Composition of copper alloys, low alloyed (less than 5 % alloying elements)

(1 of 2)

Material designation		Composition in % (mass fraction)																		Density <sup>a</sup> g/cm <sup>3</sup> approx.
		Element	Cu	Al	Be	Co	Cr	Fe	Mn	Ni	P	Pb	S	Si	Sn	Te	Zn	Zr	Others total	
CuBe1,7	CW100C	min.	Rem.	—	1,6	—	—	—	—	—	—	—	—	—	—	—	—	—	—	8,3
		max.	—	—	1,8	0,3	—	0,2	—	0,3	—	—	—	—	—	—	—	—	—	
CuBe2	CW101C	min.	Rem.	—	1,8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	8,3
		max.	—	—	2,1	0,3	—	0,2	—	0,3	—	—	—	—	—	—	—	—	—	
CuBe2Pb	CW102C	min.	Rem.	—	1,8	—	—	—	—	—	—	0,2	—	—	—	—	—	—	—	8,3
		max.	—	—	2,0	0,3	—	0,2	—	0,3	—	0,6	—	—	—	—	—	—	—	
CuCo1Ni1Be	CW103C	min.	Rem.	—	0,4	0,8	—	—	—	0,8	—	—	—	—	—	—	—	—	—	8,8
		max.	—	—	0,7	1,3	—	0,2	—	1,3	—	—	—	—	—	—	—	—	—	
CuCo2Be	CW104C	min.	Rem.	—	0,4	2,0	—	—	—	—	—	—	—	—	—	—	—	—	—	8,8
		max.	—	—	0,7	2,8	—	0,2	—	0,3	—	—	—	—	—	—	—	—	—	
CuCr1	CW105C	min.	Rem.	—	—	—	—	0,5	—	—	—	—	—	—	—	—	—	—	—	8,9
		max.	—	—	—	—	—	1,2	0,08	—	—	—	—	—	0,1	—	—	—	—	
CuCr1Zr	CW106C	min.	Rem.	—	—	—	—	0,5	—	—	—	—	—	—	—	—	—	0,03	—	8,9
		max.	—	—	—	—	—	1,2	0,08	—	—	—	—	0,1	—	—	—	0,3	0,2	
CuFe2P	CW107C	min.	Rem.	—	—	—	—	—	2,1	—	—	0,015	—	—	—	—	—	0,05	—	8,8
		max.	—	—	—	—	—	—	2,6	—	—	0,15	0,03	—	—	—	—	0,20	—	
CuNi1P	CW108C	min.	Rem.	—	—	—	—	—	—	—	0,8	0,15	—	—	—	—	—	—	—	8,9
		max.	—	—	—	—	—	—	—	—	1,2	0,25	—	—	—	—	—	—	—	
CuNi1Si	CW109C	min.	Rem.	—	—	—	—	—	—	—	1,0	—	—	—	0,4	—	—	—	—	8,8
		max.	—	—	—	—	—	0,2	0,1	1,6	—	0,02	—	0,7	—	—	—	—	—	
CuNi2Be	CW110C	min.	Rem.	—	0,2	—	—	—	—	—	1,4	—	—	—	—	—	—	—	—	8,8
		max.	—	—	0,6	0,3	—	0,2	—	2,4	—	—	—	—	—	—	—	—	—	
CuNi2Si	CW111C	min.	Rem.	—	—	—	—	—	—	—	1,6	—	—	—	0,4	—	—	—	—	8,8
		max.	—	—	—	—	—	0,2	0,1	2,5	—	0,02	—	0,8	—	—	—	—	—	