



Designation: D6225 – 98 (Reapproved 2004)

Standard Test Method for Granule Cover of Mineral Surfaced Roofing¹

This standard is issued under the fixed designation D6225; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of the hiding power of granules on a mineral surfaced roofing sheet. The test is used primarily after an abrasion test has been conducted, to determine the portion of asphaltic compound that has been exposed as a result of the abrasion test.

1.2 The values stated in SI units are regarded as the standard. The inch-pound units given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D4977 Test Method for Granule Adhesion to Mineral Surfaced Roofing by Abrasion

3. Summary of Test Method

3.1 A sample of mineral surfaced roofing material is examined under a magnifying lens and the area left unprotected by granule cover is determined using a transparency overlay with grid lines.

4. Significance and Use

4.1 This test method is used to determine the extent of coverage of the granular surfacing over the asphaltic coating in a sample of mineral surfaced roofing. The results determine compliance with the applicable specification requirements or may be used for comparative analysis. This test method applies to both “as manufactured” material and material that has weathered or undergone other types of exposure.

¹ This test method is under the jurisdiction of ASTM Committee D08 on Roofing and Waterproofing and is the direct responsibility of Subcommittee D08.04 on Felts and Fabrics.

Current edition approved Dec. 1, 2004. Published December 2004. Originally approved in 1998. Last previous edition approved in 1998 as D6225 – 98^{e1}. DOI: 10.1520/D6225-98R04.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

5. Apparatus

5.1 *Magnifier*—An optical magnifier with a fixed power of magnification of 8 \times and a working field of at least 806 mm² (1.25 in.²).

5.2 *Transparency Overlay Grid*—A transparency overlay with grid markings. The transparency must be of sufficient size to cover the area abraded by the abrasion test brush described in Test Method D4977, 32 by 159 mm (1.25 by 6.25 in.) with grid lines oriented to form squares 1.27 mm (0.05 in.) on a side with 2160 squares/32 by 159 mm (1.25 by 6.25 in.). The grid transparency must be capable of being positioned over the sample and must permit the operator to clearly view the sample and should be partitioned into groups of squares to facilitate counting (see Fig. 1).

5.3 *Light Source*—A high intensity lamp or fluorescent ring light, capable of providing sufficient illumination of the mineral surfaced sample to be examined.

6. Test Specimen

6.1 Cut a minimum of three 51 by 229 mm (2 by 9 in.) or larger specimens. Specimens may be Test Method D4977 abrasion test samples.

6.2 Care should be taken so that granules do not transfer from one specimen to another.

7. Preparation of Apparatus

7.1 Place the specimen to be examined on a flat surface and arrange the light source and magnifier so that the sample can be plainly viewed.

7.2 Abrasion test 51 by 229 mm (2 by 9 in.) specimens can be examined by removing the clamping tray from the abrasion test machine and clamping the overlay grid directly over the specimen (see Fig. 2).

8. Procedure

8.1 Remove any loose granules from the specimen with gentle tapping.

8.2 Place the overlay grid so that it is in alignment with the area to be examined. In the case of abrasion test samples, the 32 by 159 mm (1.25 by 6.25 in.) portion of the grid should be aligned with the abraded area of the sample.

NOTE 1—If Test Method D4977 abrasion test samples are being evaluated, a felt tip marker can be used to scribe a line at the bottom edge

of the test brush while the sample is still in the test fixture. This line can later be used to align the overlay grid with the abrasion pattern of the test brush.

8.3 Secure the overlay grid to the sample so that it remains in place during the test.

NOTE 2—Push pins can be used over a cork or cardboard substrate if an abrasion test clamping tray is not available.

8.4 Count and record the number of squares in which one half or more of the total area of the square contains exposed asphaltic coating.

9. Calculation

9.1 Determine the percentage of exposed asphaltic coating in the sample as follows:

$$\frac{A}{B}(100) = \text{percent exposed asphalt in the sample} \quad (1)$$

where:

A = total number of squares counted in 8.4, and
 B = total number of squares in the 32 by 159 mm (1.25 by 6.25 in.) grid area (2160 total squares).

9.2 Average the specimen results for each sample to obtain the percentage area of asphaltic compound exposed by granules displaced (see Fig. 3).

10. Report

10.1 Identify the sample and the cause of granule displacement; either abrasion test or other exposure.

10.2 Report the average percent of exposed compound for each sample, to the nearest 0.1 %.

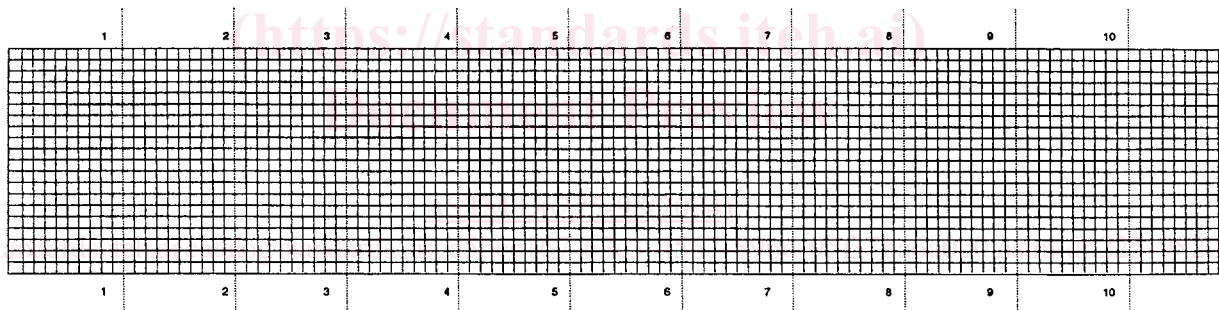
11. Precision and Bias

11.1 A precision and bias statement for this test method is being developed.

12. Keywords

12.1 abrasion loss; asphaltic compound; granule displacement; mineral surfaced roofing; weathering exposure

20 x 110 = 2160 Squares
6.25" x 1.125" = 7.03 sq. in.



NOTE 1—After copying this grid onto transparent film, measure to ensure that the dimensions of the copy are identical to the original.

FIG. 1 Granule Coverage Overlay Grid