
**Animal and vegetable fats and oils —
Preparation of test sample**

*Corps gras d'origines animale et végétale — Préparation de
l'échantillon pour essai*

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ISO 661:2003

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Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 661 was prepared by Technical Committee ISO/TC 34, *Food products*, Subcommittee SC 11, *Animal and vegetable fats and oils*.

This third edition cancels and replaces the second edition (ISO 661:1989), of which it constitutes a minor revision.

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Animal and vegetable fats and oils — Preparation of test sample

1 Scope

This International Standard specifies procedures for the preparation of a test sample from a laboratory sample of animal or vegetable fats and oils for the purpose of analysis.

The method is not applicable to emulsified fats such as butter, margarine or mayonnaise.

2 Principle

The fatty matter is mixed, with heating if necessary, to an appropriate temperature. If required, insoluble substances are separated by filtration and water is removed by drying with anhydrous sodium sulfate.

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3 Reagent

3.1 Sodium sulfate, anhydrous.

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4 Apparatus

4.1 Electric drying oven, with means of temperature regulation.

4.2 Heated filter funnel.

5 Procedure

5.1 Mixing and filtration

5.1.1 Liquid sample, clear and without sediment

Ensure that the laboratory sample is as homogeneous as possible by shaking the closed container.

5.1.2 Liquid sample, turbid or with sediment

5.1.2.1 Proceed as follows for the determination of

- a) moisture and volatile matter,
- b) insoluble impurities,
- c) mass per unit volume, and/or
- d) any other determination requiring the use of unfiltered samples or if the determination is affected by heat.

Vigorously shake the container (holding the laboratory sample) until the sediment is completely separated from the walls of the container. Immediately pour the sample into another container and check that no sediment remains adhering to the walls of the original container; if it does, remove it completely (if necessary, cutting open the container) and incorporate in the body of the sample.

5.1.2.2 For all other determinations, place the container holding the laboratory sample in the drying oven (4.1) controlled at 50 °C. Leave it until the sample has reached this temperature and then proceed as in 5.1.1. If, after heating and mixing, the sample is not completely clear, filter the oil, carrying out the operation inside the oven maintained at 50 °C or by means of the heated filter funnel (4.2). Do not leave the sample in the oven for longer than necessary, in order to avoid any modification of the fatty matter by oxidation or polymerization. The filtrate shall be perfectly clear.

5.1.3 Solid sample

5.1.3.1 For the determinations a) to d) specified in 5.1.2.1, gently warm the laboratory sample until it is just mixable and mix thoroughly in order to render it as homogeneous as possible.

5.1.3.2 For all other determinations, melt the laboratory sample by keeping it in the drying oven (4.1), controlled at a temperature at least 10 °C above the melting temperature of the particular fat or oil. If, after heating, the sample is perfectly clear, proceed as in 5.1.1. If it is turbid or if it contains a sediment, filter it as the chosen temperature, either inside the oven or by means of the heated filter funnel (4.2). The filtrate shall be perfectly clear.

5.2 Drying

If the mixed sample still contains moisture (especially in the case of acid oils, fatty acids and solid fats), it shall be dried for those determinations in which the results may be affected by the presence of moisture (for example iodine value), taking all necessary precautions to avoid its oxidation. For this purpose, keep part of the thoroughly mixed sample (see 5.1.1, 5.1.2.2 or 5.1.3.2, as appropriate) in the drying oven (4.1) for as short a period as possible, at a temperature 10 °C above the melting temperature, preferably under nitrogen, after having added anhydrous sodium sulfate (3.1) in the proportion of 1 g to 2 g per 10 g of oil or fat. Never dry at a temperature in excess of 50 °C.

Sodium sulfate loses its property as a desiccant at temperatures above 32,4 °C. It may therefore be necessary to dry under vacuum. Those fats for which a drying temperature above 50 °C would be necessary should be dissolved in a solvent and then dried.

Vigorously stir the heated sample together with the anhydrous sodium sulfate, then filter. If the fat or oil solidifies on cooling, carry out the filtration in the drying oven (4.1) or by means of the heated filter funnel (4.2) at an appropriate temperature which shall never exceed 50 °C.

6 Storage

Samples should be stored under conditions suitable for the type of sample and the tests to be carried out.

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