



SLOVENSKI STANDARD SIST EN ISO 18613:2015

01-januar-2015

Nadomešča:
SIST EN ISO 18613:2003

Palete za ravnanje z blagom - Popravilo ravnih lesenih palet (ISO 18613:2014)

Pallets for materials handling - Repair of flat wooden pallets (ISO 18613:2014)

Paletten für die Handhabung von Gütern - Reparatur von Flachpaletten aus Holz (ISO 18613:2014)

Palettes pour la manutention et le transport des marchandises - Réparation des palettes plates en bois (ISO 18613:2014)

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Ta slovenski standard je istoveten z: EN ISO 18613:2014

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55.180.20 Večnamenske palete General purpose pallets

SIST EN ISO 18613:2015 **en**

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EUROPEAN STANDARD

EN ISO 18613

NORME EUROPÉENNE

EUROPÄISCHE NORM

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Supersedes EN ISO 18613:2003

English Version

Pallets for materials handling - Repair of flat wooden pallets (ISO 18613:2014)

Palettes pour la manutention et le transport des marchandises - Réparation des palettes plates en bois (ISO 18613:2014)

Paletten für die Handhabung von Gütern - Reparatur von Flachpaletten aus Holz (ISO 18613:2014)

This European Standard was approved by CEN on 25 August 2014.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

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Foreword

This document (EN ISO 18613:2014) has been prepared by Technical Committee ISO/TC 51 "Pallets for unit load method of materials handling" in collaboration with Technical Committee CEN/TC 261 "Packaging" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2015, and conflicting national standards shall be withdrawn at the latest by May 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 18613:2003.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 18613:2014 has been approved by CEN as EN ISO 18613:2014 without any modification.

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INTERNATIONAL
STANDARD

ISO
18613

Second edition
2014-11-01

**Pallets for materials handling —
Repair of flat wooden pallets**

*Palettes pour la manutention et le transport des marchandises —
Réparation des palettes plates en bois*

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ISO 18613:2014(E)**Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 51, *Pallets for unit load method of materials handling*.

This second edition cancels and replaces the first edition (ISO 18613:2003), which has been technically revised.

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Introduction

Mandatory requirements for recycling of packaging materials has led to an expansion of reuse, repair and recycling of wooden pallets. This International Standard is intended to assist this process, in that, through its implementation, the safety and longevity of repaired pallets will be maximised. This International Standard also refers particularly to new pallet standards and prescriptive pallet specifications in wide use.

There is no requirement in this International Standard for pallet repairers to undertake tests, since, if guidance given in this International Standard is followed and systematic repair and inspection systems are used, then a successful repair is assumed to follow.

There are four related International Standards:

- ISO 15629, *Pallets for materials handling — Quality of fasteners for assembly of new and repair of used, flat wooden pallets*
- ISO 18333, *Pallets for materials handling — Quality of new wooden components for flat pallets*
- ISO 18334, *Pallets for materials handling — Quality of assembly of new wooden pallets*
- ISO 18613, *Pallets for materials handling — Repair of flat wooden pallets*

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